

SPARE PARTS CATALOGUE

FOR

CITROEN

FRONT WHEEL DRIVE MODELS

1944-1949



CITROEN CARS LIMITED,
TRADING ESTATE,
SLOUGH, ENGLAND.

JANUARY 1950

It is strongly recommended that these alterations be made to the catalogue as soon as possible after the receipt of these sheets as the efficient use of the catalogue depends on its accuracy.

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
	<u>NEW PARTS ADDED</u> <u>RAYON I</u>				
	<u>Page 1</u>			<u>Page 5</u>	
C.232	Packet of engine gaskets comprising all the gaskets commonly used on the engine, except C and A and Hugo-Reintz gaskets. (R.VI)		589.S	Bolt, hex. head, 7 dia., 60 long, threaded 15 long. Fixing rocker shaft brackets. (R.III)	2
				<u>Page 6</u>	
C.293	Box of lockwashers comprising all the lockwashers used in the rebuilding of engine and gearbox. (R.IV)		451874	Exhaust valve seat, 35 Q/D.	4
	<u>Page 4</u>			<u>Page 12</u>	
611006	Lockwasher, two holes 7.5 dia., at 27 centres. For timing cover fixing bolts.	1	2463.S	Fibre washer, 10.2 I/D x 15 Q/D x 1 thick. For supply pipe lubricating rockers. (R.VI)	2
611009	Lockwasher, two holes 7.5 dia., at 36 centres. For timing cover fixing bolts.	1		<u>Page 13</u>	
611010	Lockwasher, two holes 7.5 dia., at 60 centres. For timing cover fixing bolts.	1	456460	Oil pipe between pump and cylinder block, union 20 dia. x 150.	1
616002	Stud, 7 dia., 24.5 long, thread lengths 8.5 and 11. Fixing lower half of oil baffle.	1		<u>Page 20 - Table of speedometer drives</u>	
			508265	Speedometer pinion, 13 teeth, 134 long, final drive ratio 9 x 31, tyre size 165 x 400, speedometer worm 507196, for B.M. wheels. (11L and 11).	

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
	<u>Page 29</u>			<u>Page 27</u>	
508263	Spring, 21 long. For locking ball 2714.S locking second and top speed selector shaft.	1	553237	Handbrake control. with cable and bracket, without spring. (7 & 11)	1
	<u>RAYON II</u>			<u>Page 30</u>	
	<u>Page 5</u>		431191	Rear axle complete with hubs and brake drums, link arms, less torsion bars, tie-rod and tubular crossmember. For B.M. wheels. (11L)	1
426726	Bolt, round head, 10 dia., 27.5 long. Fixing silentblocs.	4	431192	Rear axle complete with hubs and brake drums, link arms, less torsion bars, tie-rod and tubular crossmember. For B.M. wheels. (11)	1
	<u>Page 10</u>			<u>RAYON III</u>	
441313	Crosshead, pins 16.71 dia., 55.5 over pins, flange 2.5. Use with needles 380683. For drive shaft, gearbox end.	2		<u>Page 1</u>	
	<u>Page 15</u>		309810	Rubber plug for front axle mounting studs. (R.IV)	2
2080	Washer, 6.5 I/dia. x 16 O/dia. x 1.5 thick. For brake shoe positioning stud. (R.III)	8		<u>Page 2</u>	
	<u>Page 23</u>		189.S.35	Screw. raised head csk., pointed, 5 dia., 25 long. Fixing bonnet hinge cover joint.	1
541099	Washer, 22.5 I/dia. x 32 O/dia. x 5 thick. For brake pedal shaft. R.H. drive.	1	1015	Washer, 10.5 I/dia. x 20 O/dia. x 1.5 thick. For bonnet handles. (R.II)	4
541113	Bush 34 I/dia. x 40 O/dia. For clutch pedal R.H. drive. (R.VI)	1	233400	Bonnet rest buffer, 19 long. (R.IV)	12
541117	Lockwasher, 18.5 dia. For bolt fixing shaft (master cylinder bracket side.) L.H. drive.	1	299765	Bracket for bonnet handles, front R.H. and rear L.H. (R.VI)	2
551944	Washer, 30.5 I/dia. x 40 O/dia. x 2 thick. For loose distance piece. R.H. drive.	1	299766	Bracket for bonnet handles, front L.H. and rear R.H. (R.VI)	2

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
	<u>Page 6</u>			<u>Page 19</u>	
308330	Exhaust pipe under hull, overall length 2250. (11F)	1	661.S	Bolt, hex. head, 8 dia., 10 long. Fixing bracket. (7 and 11)	2
321120	Tail pipe with welded elbow. Length from centre of elbow to end of pipe 925.	1	700175	Greaser, 15 long. (R.VI) (7 and 11)	1
321121	Silencer with inlet pipe, less tail pipe. Length of body 550.	1		<u>Page 20</u>	
	<u>Page 8</u>		700901	Induction coils, 6 volt. For dynamo with regulator on bulkhead. (11L and 11)	1
189.S.35	Screw, raised head csk., pointed, 5 dia., 25 long. Fixing bonnet hinge cover joint and retainer.	3	701098	Rivet, 3.8 dia., 12.5 long. Fixing brush holders. (R.VI) (7 and 11)	4
	<u>Page 11</u>		702170	Regulator, 6 volt (S.N.A.) (R.12). Mounted on bulkhead. (R.VI) (11L and 11)	1
595248	Flexible rubber pipe, 7 I/dia. x 14 O/dia. x 570 long. Joining petrol pipes. (11L and 11)	1		<u>Page 24</u>	
595251	Petrol pipe, petrol tank to flexible pipe, 1365 long. (11L and 11)	1	709598	Ignition coil, S.E.V., 6 volt. (R.VI)	1
	<u>Page 16</u>			<u>Page 25</u>	
578.S.30	Bolt, hex. head, pointed, 7 dia., 27.5 long, threaded 18.5 long. Fixing starter motor Bendix housing and brush gear carrier plate.	4	330277	Choke control cable with oval knob, 970 long. (R.VI) (11L and 11)	1
701098	Rivet, 3.8 dia., 12.5 long. Fixing brush holders. (R.VI)	8	481196	Choke control cable with round knob, 1080 long. (R.VI)	1
	<u>Page 17</u>		723067	Starter motor control cable, oval knob, 875 long. (R.VI) (11L and 11)	1
712406	Screw, round head, 5 dia., 24.5 long, threaded 15 long. Fixing switch lever to pin.	1		<u>Page 26</u>	
			404.S	Bolt, hex. head, fixing lever controlling distributor.	1

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
	<u>Page 28</u>		723060	Speedometer head (light face) kilometric type. (R.VI) (11L and 11)	1
2371	Nut, hex., 6 dia., 100 pitch. For battery cable terminal.		723063	Petrol gauge (light face) (R.VI) (11L and 11)	1
710121	Joint for junction box shield.		723065	Instrument panel complete (light face) graduated to 150 Kms. and 50 litres. (R.VI) (11)	1
719924	Bolt, square head, 6 dia., 27.5 long, threaded 17.5 long. For battery cable terminal.		723074	Fixing clip for instrument panel with light face. (R.VI)	4
	<u>Page 32</u>		723076	Screw, round head, 5 dia., 5 long, head 9 dia. Fixing instrument panel with light face.	4
706529	Distance piece, spherical, 12.5 I/dia. x 5.5 thick. For headlamp fixing.	2	723085	Screw, round head, 5 dia., 5 long, head 7 dia. Fixing instrument panel with light face. (R.VI)	4
	<u>Page</u>		723205	Ammeter (light face) (R.VI) (11L and 11)	1
712178	Direction indicator switch. (R.VI)	1		<u>Page 35</u>	
712421	Control rod for stop lamp switch, 205 long. (11L and 11)	1	205.S.30	Screw, raised head csk., 5 dia., 15 long. Fixing instrument with black face.	4
	<u>Page 34</u>		3234.S	Cup washer, 6 dia. For screws fixing instrument panel with black face.	4
205.S.30	Screw, raised head, csk., 5 dia., 15 long. Fixing instrument panel with black face.	4	330278	Speedometer drive cable, 1625 long. (R.VI)	1
3234.S	Cup washer, 6 dia. For screws fixing instrument panel with black face.	4		<u>Page 36</u>	
723051	Electric clock (light face) (R.VI) (11L and 11)	1	723052	Electric clock (light face). (R.VI) (11L)	1
723054	Instrument panel complete (light face) graduated in miles. (R.VI) (11L)	1	723057	Instrument panel complete (light face), graduated to 150 Kms. and 45 litres. (R.VI) (11L)	1
723056	Instrument panel complete (light face) graduated to 150 Kms. and 45 litres. (R.VI) (11L)	1			

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
723061	Speedometer head (light face) kilometric type. (R.VI) (11L)	1		<u>RAYON IV</u>	
723064	Petrol gauge (light face). (R.VI) (11L)	1		<u>Page 19</u>	
723075	Fixing clip for instrument panel with light face. (R.VI) (11L)	4	232876	Rear luggage compartment door cable, 220 between eye centres. (R.VI)	1
723087	Screw, round head, 5 dia., 5 long. Fixing instrument panel with light face. (R.VI)	8	232961	Rear luggage compartment door hinge, R.H. (R.VI)	1
723206	Ammeter (light face). (R.VI) (11L)	1	232962	Rear luggage compartment door hinge, L.H. (R.VI)	1
	<u>Page 37</u>		802447	Rear luggage compartment door for 5 stud Pilote or B.M. wheel. With hinges, less wheel nuts. (11L and 11)	1
648189/02	Tyre levers (set of two). (R.VI)	1	802448	Rear luggage compartment door for 5 stud Pilote or B.M. wheel. With hinges, less wheel nuts. (11F)	1
648522	Universal pliers. (R.VI)	1			
650139	Spanner 17 (open end) x 21 (hex.) For headlamp fixing nuts and drain plugs. (R.VI)	1			
	<u>Page 38</u>				
392562	Fixing clip for B.M. wheel balance weight. (11L and 11)	As reqd.			
392563	Balance weight for B.M. wheel, 12 dia., 28 long. (11L and 11)	As reqd.			
392564	Balance weight for B.M. wheel, 12 dia., 42 long. (11L and 11)	As reqd.			
392565	Balance weight for B.M. wheel, 12 dia., 57 long. (11L and 11)	As reqd.			

Part No.	Description	Part No.	Description
	<u>RAYON I</u> <u>PARTS CANCELLED OR REPLACED</u>		<u>CORRECTIONS</u>
	<u>Page 3</u>		<u>Page 2</u>
452305	Filter.	483.S	Bolt (Read: Fixing oil baffles 456634/5, 6 per assembly, and fixing oil baffles 456841/2, 5 per assembly.)
	<u>Page 13</u>		<u>Page 4</u>
731185	Pipe (replaced by 45640)	2493.S	Lock nut (Add: Fixing oil baffles 456341/2, 1 per assembly.)
	<u>Page 14</u>		<u>Page 6</u>
88537	Pin (replaced by 3104-S) (R.III).	456638	Gasket (Add: Cork, 2 thick.)
451406	Impeller (replaced by 452942).	456639	Gasket (Add: Cork, 2 thick.)
451838	Shaft (replaced by 452942).	730007	Pin (Add: 11L and 11.)
	<u>Page 16</u>		<u>Page 9</u>
392.S	Bolt (replaced by 302.S) (R.III).	461468	Distance piece (read: 18.5 instead of 18.)
	<u>Page 19</u>		<u>Page 11</u>
491106	Lining.	461901	Flywheel (Add: 11.)
	<u>Page 21</u>		<u>Page 13</u>
650.S	Stud (replaced by 620.S) (R.III).	461849	Push-rod (Add: 11.)
1007.S	Stud (replaced by 977.S) (R.III).		<u>Page 14</u>
	<u>Page 24</u>	470481	Oil supply pipe (Add: 225 between centres)
515486	Washer (replaced by 2530).		<u>Page 14</u>
	<u>Page 28</u>	451408	Packing (Add: 15 I/dia. x 28 O/dia. x 18 long.)
500999	Housing (replaced by 508274) order in addition one 508275		

Part No.	Description	Part No.	Description
	<u>Page 16</u>		<u>Page 30</u>
	To page title add: 11L and 11.	408442	Bush (Read: 2 per assembly instead of 1 per assembly)
	<u>Page 17</u>	408463	Bush casing (Read: Differential casing, bushed, instead of bush casing for differential)
452.S	Bolt (Read: 482.S.)		<u>RAYON II</u> <u>PARTS CANCELLED OR REPLACED</u>
	<u>Page 18</u>		<u>Page 2</u>
667.S	Bolt (Add: 11L and 11)	304547	Spring washer
763.S	Bolt (Add: 11L and 11)		<u>Page 4</u>
765.S	Bolt (Add: 7.)		427187 Lower link arm, L.H. (Replaced by 441290)
2551.S	Nut (Add: 11L and 11)	427188	Lower link arm, R.H. (Replaced by 441291)
452741	Locating bush (Add: 11L and 11)		<u>Page 7</u>
	<u>Page 19</u>		751.S Bolt (Replaced by 661.S) (R.III)
490662	Screw (Add: 11L and 11)		<u>Page 9</u>
490663	Clutch spring (Add: 11L and 11)	380468	Crosshead (Replaced by 441313, order in addition 2 sets 380683) (R.VI)
490986	Clutch disc (Add: 11L and 11)		<u>Page 13</u>
491013	Support ring (Add: 11L and 11)	392.S	Bolt (Replaced by 302.S) (R.III)
491081	Clutch driving plate (Add: 11L and 11)	438591	Lining
491097	Clutch assembly (Add: 11L and 11)	438592	Lining
	<u>Page 26</u>		<u>Page 14</u>
500374	Lockwasher (Read: 2 per assembly)	438670	Lining
	<u>Page 27</u>	438671	Lining
500753	Shaft (Read: 127 long instead of 140 long)		
	<u>Page 28</u>		
500999	Housing (Add: flange 28 thick)		
501003	Housing (Delete: thickness 28)		
506294	Spring (Read: 6 per assembly instead of 1 per assembly)		

Part No.	Description	Part No.	Description
	<u>Page 15</u>		<u>Page 5</u>
332.S	Bolt (replaced by 302.S) (R.III)	353194	Crossmember (Add: 7 and 11L)
751.S	Bolt (Replaced by 661.S) (R.III)		<u>Page 9</u>
	<u>Page 16</u>	380466	Needles (Add: For crosshead 380468)
438591	Lining	380468	Crosshead (Delete: 380457) and (Add: assemble with needles 380466)
438592	Lining	380683	Needles (Add: For crossheads 380868 and 441313)
438670	Lining		<u>Page 17</u>
	<u>Page 27</u>	763.S	Bolt (Read: 40 long instead of 10 long)
553194	Bracket (Replaced by 553237)	89264	Nut (Read: 20 dia. instead of 22 dia.)
	<u>Page 29</u>		<u>Page 18</u>
421207	Rear axle complete	601850	Retaining tube (Read: length 176 instead of 173)
	<u>CORRECTIONS</u>		<u>Page 20</u>
	<u>Page 2</u>	602057	Washer (Read: 0.5 thick instead of 5 thick)
305892	Nut (Delete: 11)		<u>Page 21</u>
308450	Front axle cradle (read: 7 and 11L instead of 11L)	602333	(Alter to read: Adjusting plate to interchange old model steering columns 602152 and 602015 with 602350.)
	<u>Page 3</u>		<u>Page 22</u>
426198	Cap (Delete: 11L and 11)	540909	Bush. (Add: L.H. drive to clutch pedal and R.H. and L.H. drive to brake pedal)
	<u>Page 4</u>		
426664	Rubber buffer (read: for lower link 441290 or 441291 instead of 427187 or 427188)		

Part No.	Description	Part No.	Description
540964	Clutch pedal return spring (Read: 40 O/dia. x 34 I/dia. instead of 38 dia.)	353635	Washer (Read: R.III instead of R.II)
540965	Brake pedal return spring (Read: 40 O/dia. x 34 I/dia. instead of 38 dia.)		<u>Page 29</u>
	<u>Page 23</u>	421009	Tie rod (Read: 814 instead of 835)
540992	Clutch cable (Read: Length 700 instead of 720)		<u>Page 30</u>
541053	Clutch cable (Read: Length 741 instead of 750)	421266	Tubular crossmember (Read: 421366 instead of 421266)
541116	Lockwasher (Add: R.H. drive)		<u>Page 31</u>
543264	Clutch cable (Add: L.H. drive)	392548	Wheel nut (Add: R.VI)
	<u>Page 24</u>		<u>RAYON III</u> <u>PARTS CANCELLED OR REPLACED</u>
543280	Clutch cable (Add: L.H. drive)		<u>Page 1</u>
	<u>Page 25</u>	307077	Cover plate
485.S	Bolt (Add: R.III)		<u>Page 2</u>
491.S	Bolt (Add: R.III)	189.S.30	Screw (Replaced by 189.S.35)
590.S	Bolt (Add: R.III)	299378	Bonnet vent
	<u>Page 26</u>		<u>Page 6</u>
551363	Handbrake control spring (Read: No longer supplied instead of replaced by 553170, order etc.)	307756	Tail pipe (Replaced by 321120)
551365	Handbrake control bracket (Read: Replaced by 553237 instead of replaced by 553194, order etc.)	309647/	
	<u>Page 27</u>	01	Silencer (replaced by 321121)
551655	Pipe (Add: From master cylinder to flexible hose front L.H.)		<u>Page 8</u>
	<u>Page 28</u>	189.S.30	Screw (Replaced by 189.S.35)
815.S	Stud (Read: 12 and 16 instead of 12 and 18)		

Part No.	Description	Part No.	Description
	<u>Page 9</u>	3121	Washer (Replaced by 2312.S)
70015	Eyelet	89764	Washer (Replaced by 2312.S) (R.III)
	<u>Page 10</u>		<u>Page 20</u>
587541	Petrol gauge tank unit (replaced by 330288)	700367	Greaser (Replaced by 700175)
	<u>Page 11</u>	702168	Regulator (Replaced by 702170)
595150	Petrol pipe (Replaced by 595251, order in addition one 595248, two 585770) (R.VI)		<u>Page 21</u>
595151	Petrol pipe (replaced by 595251, order in addition one 595248, two 585770) (R.VI)	709187	Pin
	<u>Page 12</u>		<u>Page 22</u>
599618	Spring	709144	Terminal
	<u>Page 13</u>	709149	Spring
710096	Rubber grommet	709150	Automatic advance weights.
	<u>Page 14</u>		<u>Page 23</u>
587905	Diaphragm control spring	709281	Automatic advance weights.
	<u>Page 15</u>	709282	Insulating plate.
710096	Rubber grommet	709284	Spring.
	<u>Page 16</u>	709286	Greaser
758.S.30	Bolt (replaced by 578.S.30)	709287	Packing washer.
	<u>Page 19</u>		<u>Page 24</u>
3365	Nut (Replaced by 2321.S)	709378	Ignition coil
		709429	Ignition coil (replaced by 709399 or 709400)
			<u>Page 25</u>
		586792	Control cable (Replaced by 481196)
			<u>Page 26</u>
		314.S	Screw (Replaced by 404.S)

Part No.	Description	Part No.	Description
	<u>Page 28</u>		<u>Page 34</u>
4853/ 54S 710085	Eyelet Clip	185.S.30 88572/ 01	Screw (Replaced by 205.S.30) Cup washer (Replaced by 3234.S) (R.III)
	<u>Page 29</u>		<u>Page 35</u>
704253 704254	Operating spindle Switch barrel	330272/ 01 330273/ 01	Ammeter Petrol gauge
	<u>Page 30</u>		Instrument panel case
703179 703182 703185	Horn Horn Horn	185.S.30 88572/ 01	Screw (Replaced by 205.S.30) Cup washer (Replaced by 3234.S) (R.III)
	<u>Page 31</u>		<u>Page 37</u>
D.2021 D.2020 D.2022 C.2012 C.2013 706515	Glass Rim Rim Rim Glass Lamp	113090 298766 648448	Pin punch Clamp Universal pliers (Replaced by 648522)
	<u>Page 32</u>		<u>CORRECTIONS</u>
D.2037 711199	Glass Interior lamp glass	309612 232298 307758	<u>Page 1</u> Rubber plug (Cancel: no longer supplied: part re-introduced) Lining (Read: R.IV instead of R.VI) Plate (Read: Fixing front axle mounting studs instead of fixing engine bearer)
	<u>Page 33</u>		Engine side suspension bracket (Read: 11 instead of 7 and 11L)
133889 710090	Distance piece Bush	452456	

Part No.	Description	Part No.	Description
	<u>Page 6</u>		
2551.S	Nut (read: 2 per assembly instead of 4)	701715	Starter motor bendax housing (Add: 11L and 11)
	<u>Page 8</u>	712189	Casing (Add: 11L)
329525	Radiator shell motif (read: 1 screw 189.S.35 instead of 89325)	712190	Starter switch (Add: 11L)
329621	Radiator shell motif (Add: replaces previous type, order in addition 1 screw 189.S.35, 1 cover joint 298585, and 1 nut 2321.S)		<u>Page 9</u>
329696	Radiator overflow pipe (Add: 320 long)	2424.S	Split pin (Add: 7 and 11L)
331108	Cover (Add: R.VI)	5141	Washer (Add: 7 and 11)
331109	Cover (Add: R.VI)	700247	Insulating bush (Add: 11L and 11)
	<u>Page 10</u>		<u>Page 20</u>
1563.S	of conical union (read: 2 per assembly instead of 1)	700306	Field terminal (Add: 11L and 11)
	<u>Page 12</u>	700700	Dynamo regulator (Add: 11L and 11)
592162	Quiet petrol pump (Add: R.VI)	700810	Positive terminal (Add: 11L and 11)
	<u>Page 16</u>	700905	Dynamo (Add: 11L and 11)
44876	Insulating bush (read: 2 per assembly instead of 1)	702054	Regulator (Add: 11L and 11)
88294	Nut (Add: R.11)	702162	Regulator (Add: 11L)
89149	Bolt (Add: 11L and 11)		<u>Page 21</u>
89274	Bolt (Add: 11L and 11)	709613	Distributor (Add: 11L and 11)
89591	Screw (read: 1 per assembly instead of 4)		<u>Page 22</u>
	<u>Page 17</u>		
701164	Positive brush (read: 2 per assembly instead of 3)	709302	Cam (Add: R.VI)
701177	Starter dust cover band (Delete: R.VI)	709614	Distributor (Add: 11L and 11)
701581	brush gear carrier plate (Add: 11L and 11)		<u>Page 24</u>
701714	brush gear carrier plate (Add: 11L and 11)	456468	Spark plug (Add: R.VI)
		456813	Spark plug (Add: R.VI)
		704136	Switch (Add: R.VI)
		01	Switch (Add: R.VI)
		703399	Ignition coil (read: R.B. instead of A.B.)
		711021	Rubber sleeve (Add: R.VI)

Part No.	Description	Description
	<u>Page 25</u>	Line 17 Add 706307x part number of lamp. In particulars column add x replaced by 706510.
716946	Starter motor control cable (Add: round knob)	Line 13 In particulars column (Delete: no longer supplied)
	<u>Page 26</u>	<u>Page 32</u>
709454	Suction unit (Read: 11 instead of 7 and 11)	Line 1 Add 706310 x part number of lamp. In particulars column add x replaced by 706513. Delete: no longer supplied.
	<u>Page 27</u>	
	Cancel section for Master Switches.	706422 Bulb (Read: 60 candle-power instead of 50 candle-power)
	<u>Page 28</u>	5220 Bulb (Read: 4.5 candle power instead of 3 candle-power)
710022	Terminal nut (Delete: R.VI)	07096 Interior lamp (Read: Part No: 707096 instead of 07096)
	<u>Page 29</u>	<u>Page 33</u>
704212	Half switch case (Read: lower instead of upper)	707046 Bulb (Read: 4.5 candle-power instead of 3 candle-power)
704213	Half switch case (Read: upper instead of lower)	707256 Lamp (Add: 80 dia.)
704221	Control spring (Delete: no longer supplied)	707257 Red glass (Add: R.VI)
704246	Washer (Delete: no longer supplied)	<u>Page 34</u>
704249	Operating spindle (Add: R.VI)	330230 Ammeter
	<u>Page 31</u>	330233 Petrol gauge
	In column for diameter of glass:-	330275 Electric clock
Line 17	Lamp Marchal (Read: 190 dia. instead of 180)	330286 Speedometer
Line 18	Lamp Marchal (Read: 190 dia. instead of 180)	723070 Speedometer Add: Instrument panel with black face
Line 5	Add 706311 x Part number of lamp. In particulars column add x replaced by 706514.	723071 Petrol gauge
Line 7	Add 706260 part number of lamp.	723039 Instrument panel
Line 8	Add 706273 part number of lamp.	723046 Instrument panel
Line 14	In particulars column (Delete: no longer supplied)	723069 Instrument dial
Line 15	In particulars column (Delete: lamp No:706260 no longer supplied)	5220 Bulb (Read: 4.5 candle-power instead of 3-candle-power, also: 2 per assembly instead of 1)
		330285 Instrument panel (Add: R.VI)

Part No	Description	Part No.	Description
	<u>Page 35</u>		<u>Page 18</u>
330272	Ammeter (Read: R.VI instead of R.III)	224256	Grub screw (Read: Part Number 224286 instead of 224256)
330271	Speedometer		<u>Page 22</u>
330272	Ammeter		
330273	Petrol gauge	223470	Front roof panel (Read: 7 and 11L instead of 11)
330346/ 01	Add: instrument panel with black face. Speedometer		<u>SUPPLEMENT</u>
723203	Ammeter		<u>PART ADDED</u>
723302	Petrol gauge	543336	Push rod for master cylinder. No: per Assembly, 1.
5220	Bulb (Read: 4.5 candle-power instead of 3 candle-power, also: 2 per assembly instead of 1)		
	<u>Page 36</u>		
330468	Electric clock		
330348	Instrument Panel		
723004/ 01	Add: Instrument panel instrument panel with black face.		
	<u>RAYON IV CORRECTIONS</u>		
	<u>Page 5</u>		
221012	Glove box cover (Delete: cover)		
	<u>Pages 9, 10 and 11 (Illustration)</u>		
	Read 224319 instead of 224119		
	<u>Page 12</u>		
215013	Pin (Read: stem instead of pin)		

PREFACE

This catalogue mainly covers post-war Citroen cars made in France, although the majority of the parts applies equally to British built cars. Most of the parts special to British production are now included in the blue papered supplement at the end of this book. Excepting the Solex carburettor, proprietary components (Lucas, Smith, Jaeger, A.C. etc.) are not included. All such components, including Solex, are however, distributed through their own organisations. The inclusion of some in the Supplement is meant solely as a guide for ordering purposes.

The object of the following pages is to define the use of the Spare Parts Catalogue and they should be carefully studied to ensure that it is used to the greatest advantage.

Symbols

It is essential to understand the meaning of the symbols 7, 11L, 11, and 11F, which are used throughout. These are French classifications and the equivalent English types are shown on the Introductory Note preceding the Index. (For 11L Performance and 11 Performance the symbols used in the catalogue are 11L and 11 respectively.) These symbols appear in the text against the description of the part when differentiation is necessary and ensure the selection of the correct part.

Nomenclature of Catalogue

The parts are arranged in numerical order within SECTIONS corresponding to the French "Rayons", plus a Supplement of parts applicable only to British built cars. The quantity per unit is indicated in the column "No. per Assy." The catalogue is divided into Section I, printed on buff paper, Section II, printed on white paper, Section III, printed on green paper, Section IV, printed on pink paper, and the Supplement, printed on blue paper. The contents of each Section is indexed immediately preceding Section I.

Section VI is not separated but is dispersed throughout the other four sections, the symbol R.VI, appearing at the end of part description. Occasionally parts belonging to one of the first four sections are also shown in a section other than their own. This has been done for technical reasons and in such cases the symbol R, followed by the relevant section number, e.g. R.III, is shown in the part description. SUCH PARTS MUST BE ORDERED UNDER THE SECTION NUMBER SHOWN IN BRACKETS. Section V is not applicable to passenger vehicles, and is therefore not included.

Preparing an Order

- (a) Ascertain from the index the relevant page showing the required part.
- (b) Identify parts required on text and illustration. Should a part be found under different numbers on the illustration, select the correct one from text description and when necessary, according to type symbol.

Preparing an Order Form

Always use special Order Forms in different colours as supplied by the factory. Despatch FOUR SHEETS (pink, grey, yellow, green), make one extra copy for your own records. The yellow copy will be returned to you in due course with an indication of which parts have been supplied.

Only parts belonging to the same section can be grouped on the same Order Form. A separate Order Form must be used for parts belonging to Section VI. A separate Order Form must also be used for the following items, which must not be grouped except amongst themselves.

Radiators and radiator shells. Ball bearings (of all sections). Needles (which should always be ordered by sets and not by units). Cylinder blocks. Complete engines. Complete gearboxes. Front and rear axles. Wings. Doors. Spark plugs. Window glasses.

Separate Order Forms are also required for parts of non-Citroen manufacture incorporated in the catalogue, e.g. Jaeger instruments, Solex parts, Michelin wheels, petrol pumps, headlamps and bulbs, etc.

Do not group more than 17 items on each page and leave a double space between items. As far as possible group parts within each section in numerical order.

When ordering parts listed in the Supplement follow instructions given in Supplement Preface.

Measurements shown in Catalogue

Dimensions are given in millimetres except for the pitches of screws and threaded items, the sizes of which are determined by giving first the diameter in millimetres followed by the multiplication sign and the pitch in one-hundredths of a millimetre. For example: 5 dia. x 100 pitch, means that the major thread diameter is 5 mm. and the pitch 1 mm.

In general all screw sizes conform to the Metric or System International (S.I.) standards for screw threads. An exception is made in the case of certain Lockheed fittings on which the diameters are given in millimetres and the pitches in number of threads per inch.

Numerical Index

This provides a means of locating parts in their respective sections, and will be found very useful when checking spares on arrival against invoices.

INTRODUCTORY NOTE

ERSA Alliance Special Paris F4 France

In view of the difference between British and French designations, the table below shows an outline of the equivalent British and French symbols applicable to various models.

FRENCH SYMBOL	CHARACTERISTICS	BRITISH FACTORY SYMBOL RELATING TO YEAR OF MANUFACTURE	BRITISH COMMERCIAL DESIGNATION	R.A.C. RATING
7A	72 x 80; track 1.32 m.	7A (1934)	"Twelve"	12.8
7E	78 x 80; track 1.32 m.	-	-	-
7C	72 x 100; track 1.32 m.	7A (1935) 7A1 (1936) 7C (1937) 7C2 (1938) 7C3 (1939) 7C4 (1940)	"Twelve"	12.8
7 Economique	72 x 100; track 1.32 m. Special gear ratio 10 x 31	-	-	-
11L	78 x 100; track 1.32 m. "Horizontal" carburettor	11L (1936) 11CL (1937) 11CL2 (1938) 11CL3 (1939)	"Light Fifteen"	15.1
11L "Performance"	78 x 100; track 1.32 m. "Downdraught" carburettor	11CL4 (1940) 11CL6 (1946/48)	"Light Fifteen"	15.1
11L "Performance"	78 x 100; track 1.32 m. Raised Pedal Gear	11CL8 (1949)	"Light Fifteen"	15.1
11	78 x 100; track 1.45 m. "Horizontal" carburettor	11A (1935) 11A1 (1936) 11C (1937) 11C2 (1938) 11C3 (1939)	"Big Fifteen"	15.1
11 "Performance"	78 x 100; track 1.45 m. "Downdraught" carburettor	11C4 (1940)	"Big Fifteen"	15.1

INDEX

SECTION I (BUFF SHEETS)

CLUTCH	18 & 19
ENGINE	
Accelerator Control	17
Barrels and Pistons	1
Camshaft	10 & 11
Connecting rods	1
Crankshaft, Connecting Rods, Pistons	8 & 9
Cylinder block, Crankcase	1 to 4
Cylinder Head	1
Cylinder Head, Manifolds, Rocker Assemblies... ..	5 to 7
Downdraught Carburettor... ..	16
Engine Complete	1
Oil Pump, Oil Circulation	12 & 13
Water Pump, Fan	14 & 15
GEARBOX	
Differential	30 & 31
Gearbox Assembly	20
Gearbox Casing, Cover	21 & 22
Gearbox Controls	23 & 25
Pinions, Shafts, Forks	26 to 29
Speedometer Drive	20

SECTION II (WHITE SHEETS)

BRAKES	
Brake Pipes, Handbrake	25 to 27
Lockheed Brakes, Front	13 & 14
Lockheed Brakes, Rear	15 & 16
FRONT AXLE	
Drive Shafts	1
Crossmember, Links and Swivel Housings	2 to 4
Front Axle Complete	1
Hubs and Bearings	11 & 12
Shockabsorbers	7
Stub Axles	9 & 10
Torsion Bars	5 & 6
PEDAL GEAR	22 to 24
REAR AXLE	
Axle beam, Crossmember, Tie Rod	28 to 30
Hubs and Bearings	31
Shockabsorbers... ..	8
STEERING	17 to 21

INDEX

<u>SECTION III (GREEN SHEETS)</u>		<u>SECTION IV (PINK SHEETS)</u>	
CHASSIS		BODY PARTS	
Bonnet	2	Body Fittings, Rear Seat	20 & 21
Car Air Heater	9	Body Panels, etc.	22 & 23
Engine Suspension	3 to 5	Bumpers, Front and Rear	1 & 2
Exhaust System	6 & 7	Doors, Front and rear	9 to 11
Hull, Front	1	Door Locks, Handles, Striking Plates, Mouldings	12 & 13
Petrol System	10 to 15	Rear Luggage Compartment Door, Rear and Quarter Window Mouldings... ..	18 & 19
Radiator, Cooling System	8	Scuttle	5 & 6
ELECTRICAL		Seats, Front, (Sliding)	14 & 15
Cables and Wiring	27	Windscreen	7 & 8
Distributor	21 to 23	Wings, Front	3 & 4
Dynamo	19 & 20	Wings, Rear, Spare Wheel Carrier and Cover	16 & 17
Headlamps, Interior Lamp	31 & 32	<u>SUPPLEMENT (BLUE SHEETS)</u>	
Horns	30	Carburettor	11 to 14
Ignition Circuit	24	Clutch and Brake Pedal Gear, R.H. and L.H. Drive. (Raised Pedals)	15 to 17
Ignition Control	26	Lockheed Brake Pipes, R.H. Drive	18 to 20
Starter Motor	16 to 18	Lockheed Brake Pipes, R.H. and L.H. Drive. (Raised Pedals)	21 to 23
Starter Motor and Choke Control	25	SECTION I	1
Steering Column Switch	29	SECTION II	2
Stop and Tail Lamp, Rear Number Plate	33	SECTION III	3 to 6
Various Electrical Equipment	28	SECTION IV	7 to 10
ILLUMINATED INSTRUMENT PANELS	34 to 36		
ROAD WHEELS	38		
TOOLS AND WHEEL ACCESSORIES	37		

NUMERICAL INDEX

A

Part No.	Section	Page	Part No.	Section	Page	Part No.	Section	Page
23.S	1	23	393.S.30	1	18	663.S	3	3
23.S	4	1, 5	397.S	1	16	665.S	1	18, 23
61.S	3	2, 34, 35	B443.X	Suppl.	3	665.S	3	3, 12, 14
62.S	1	17	452.S	1	17	665.S	4	1
76.S.30	3	10	481.S	3	19	667.S	1	18
80.S.30	3	10	483.S	1	2, 10, 12, 17, 18	667.S.30	3	5
83.S	3	19	483.S.40	1	19	667.S	3	6
83.S	4	9	483.S	2	2, 13, 22	667.S	4	1, 3, 18
95.S	3	29	483.S.30	2	28	671.S	1	21
102.S	2	17	483.S	3	7	751.S	2	7, 15
102.S	4	7	484.S	2	22	758.S.30	3	16
104.S	4	7	484.S	4	3	758.S.30	2	5
106.S.30	4	18	485.S	1	14, 21	759.S	1	21, 23
125.S	3	19	485.S.30	2	25	759.S	4	1
125.S	4	5, 7	485.S	2	25	759.S.30	4	1, 3, 16
127.S	3	2, 33	485.S	3	3	763.S	1	5, 18
127.S	4	7, 9	485.S.30	4	14	763.S	2	17
131.S	3	16, 19	485.S.30	Suppl.	16	765.S	1	18
159.S	4	9	485.S	Suppl.	22, 19	768.S	3	10
183.S	4	7	486.S	1	21	770.S	1	5
184.S.10	3	19	486.S.30	1	2	771.S	2	28
184.S	4	18	486.S	Suppl.	16	785.S	2	17
195.S.30	3	34, 35	487.S	1	14	798.S	1	21
195.S.30	4	5, 7, 12	487.S.30	Suppl.	16	814.S	2	17
189.S.30	3	8, 2	487.S.30	4	1	815.S	2	15, 28
213.S	4	7	489.S	2	22	816.S	1	2
216.S	2	17	491.S	2	25	818.S	1	5
216.S	4	1	495.S.30	2	22	920.S	1	5
244.S.10	4	9, 12	497.S	2	22	928.S	1	5
B.244.Y.E.	Suppl.	7	500.S	Suppl.	22	930.S	1	2
246.S.10	4	3	590.S	1	14, 23	B.841.X	Suppl.	3
248.S	4	1	582.S	2	22	844.S	2	2
304.S	1	12, 23	588.S	1	2	844.S	3	3, 5
306.S	1	21	589.S	1	12	B.853.X.E.	1	14
314.S	3	26	590.S	2	25	858.S	1	14
319.S.30	4	14	638.S	1	14	958.S	2	2
392.S	1	16	649.S	1	5	901	Suppl.	12, 13
392.S	2	13, 15	650.S	1	21	936.S	1	2
392.S	4	14				936.S	2	5

B

NUMERICAL INDEX

Part No.	Section	Page	Part No.	Section	Page	Part No.	Section	Page
940.S	1	14	B.1573.X.E	Suppl.	3	D.2052	3	31
940.S.30	2	29	B.1573/01.X.E	Suppl.	3	D.2053	3	31
942.S	4	1	B.1574.X.E	Suppl.	3	D.2036	3	32
944.S	1	2, 21	B.1576.Y	Suppl.	7	D.2037	3	32
944.S	2	17	B.1577.Y	Suppl.	7	C.2040	3	31
944.S	3	6	1F90.S	1	23	C.2041	3	31
946.S	1	8	B.1F96.Y.E	Suppl.	7	2071.S	3	10
947.S	1	14	B.1627.X.E	Suppl.	3	2080	2	13
B.970.X.E	Suppl.	3	B.1630.M.E	Suppl.	1	2165.S	2	31
971	Suppl.	11	B.1633.M.E	Suppl.	3	2185.S	2	31
999.S	1	5, 16	B.1634.X.E	Suppl.	3	2271.S	3	9, 24, 28, 33, 35, 21
999.S	3	6	B.1671.X.E	Suppl.	3	2271.S	4	3, 5
1007.S	1	21	B.1674.X.E	Suppl.	3	2312.S	3	19
1014.S	1	2	B.1696.Y	Suppl.	7	2312.S	4	9
1063.S	Suppl.	22	B.1699.Y	Suppl.	7	2321.S	3	28, 19, 33
1064.S	4	3	1701.S	3	10	2321.S	4	5
1067	1	23	B.1735.X.E	Suppl.	3	2323.S	1	17
B.1085.X.E	Suppl.	3	B.1736.X.E	Suppl.	3	2323.S	3	16
1099	1	12	B.1737.X.E	Suppl.	4	2323.S	4	9
1130.S	1	21	1845	1	14	2365.S	1	23
1145	3	22	1867	1	23	2365.S	4	3, 14
1171	Suppl.	11	1867	2	9, 15	2371.S	1	13, 20
B.1249.X.L	Suppl.	3	C.2010	3	31	2371.S	4	3, 14
B.1253.X.E	Suppl.	3	C.2011	3	31	2396	3	14
B.1264.X.E	Suppl.	3	C.2012	3	31	2422.S	Suppl.	15
1303.S	3	10	C.2013	3	31	2424.S	3	19, 29
1325.S	1	10	C.2015	3	31	2434.S	1	23
1381.S	1	5	C.2018	3	31	2434	2	15
1383.S	3	10, 12, 14	C.2019	3	31	2454.S	1	2
B.1431.X.E	Suppl.	3	D.2020	3	31	2457.S	1	5
1444	Suppl.	13	D.2021	3	31	2470.S	3	10
B.1454.Y.E	Suppl.	7	D.2022	3	31	2470.S	1	2
B.1462.Y	Suppl.	7	D.2023	3	31	2471.S	3	24
B.1463.Y	Suppl.	7	D.2026	3	31	2474.S	1	21
B.1475.M.E	Suppl.	1	D.2027	3	31	2482.S	1	17
1533.S	2	25	D.2029	3	31	2482.S	Suppl.	16, 19, 23
1561.S	1	5	D.2029	3	31	2482.S	4	14, 18
1561.S	3	26	D.2030	3	31	2491.S	2	2, 22
1563.S	3	10, 14, 12	D.2031	3	31	2491.S	3	7

NUMERICAL INDEX

C

Part No.	Section	Page	Part No.	Section	Page	Part No.	Section	Page
2493.S	1	2	2614.S	1	14	3947/2	Suppl.	14
2493.S	2	22	2614.S	2	18	3950	Suppl.	11
2493.S	3	9	2652.S	3	1	4019	Suppl.	11
2494.S	1	12	2652.S	4	3, 16, 18	4019/2	Suppl.	11
2503.S	1	12, 14, 17, 18, 21, 23.	2654.S	4	8	4023	Suppl.	11
2503.S	2	13, 25	2655.S	4	18	4024	Suppl.	11, 12
2503.S	3	1, 7	2659	3	25	4031	Suppl.	12
2503.S	4	3	2669.S	1	21	4120/8	Suppl.	13
2503.S	Suppl.	18, 19, 23	2669.S	3	3, 32	4122	Suppl.	13
C.2510.X.E	Suppl.	19, 22	2673.S	3	19	4123	Suppl.	13
2513.S	Suppl.	16, 19, 23	2674.S	2	7, 8, 17, 28	4124	Suppl.	13
2513.S	3	9	2694.S	3	19, 16	4124/1	Suppl.	13
2520.S	Suppl.	16	2713.S	1	26	4384	Suppl.	11
2541.S	2	22	2714.S	1	12, 26	4730.S	1	14, 21
2541.S	3	6, 7	2717.S	2	11	4730.S	2	2, 9, 17
2541.S	Suppl.	16	B.2730.Y	Suppl.	7	4732.S	1	23
2541.S	4	3	2731.S	2	2, 7, 8	4732.S	2	2, 9
2549.S	1	9	C.2753.X.E	Suppl.	19, 22	4733	2	9
2551.S	1	2, 18, 21, 23, 30	C.2756.X.E	Suppl.	22	4734	1	14
2551.S	2	2, 19, 15, 17, 25	2791.S	1	26	4735	2	9
2551.S	3	3, 6, 10, 24	2850	1	21	4740	3	37
2551.S	4	5, 16, 18	D.3000.S	3	31	4797	1	23
2552.S	2	17	D.3001.S	3	31	4851.S	3	28
2552.S	3	16	D.3002.S	3	32	4852.S	3	28
2553.S	1	12	C.3003.X.E	Suppl.	19, 22	4853.S	3	28
2573.S	3	16	3121	3	19	4854.S	3	28
2573.S	Suppl.	16	C.3127.X.E	Suppl.	22	4855.S	3	28
2581	4	26	3204.S	4	3, 7	4856.S	3	28
2582.S	4	9, 18, 20	B.3251.Y.E	Suppl.	7	4857.S	3	28
2583.S	4	7, 21	3330.S	2	2	4858.S	3	28
2602.S	2	2	3430	Suppl.	12, 13	4859.S	3	28
2602.S	Suppl.	16	3431	3	16	4860.S	3	28
2611.S	1	2, 21	5645	3	28	5040	Suppl.	11
2611.S	2	2	3694	3	28	5041	Suppl.	11
2611.S	3	6, 8	3732	3	27	5042	Suppl.	11
2611.S	4	9	3733	3	27, 24	5141	3	19
2613.S	1	16, 23	3734	3	27	5154	3	19
2613.S	2	2, 5, 17	3736	3	27, 24	5220	3	32, 34, 35
			3947	Suppl.	11	C.5476.X.E	Suppl.	22

D

NUMERICAL INDEX

Part No.	Section	Page	Part No.	Section	Page	Part No.	Section	Page
6305	3	19	B.7627.A.E	Suppl.	18, 21	B.8109.Y.E	Suppl.	9
6334	Suppl.	18	B.7634.A.E	suppl.	18, 21	B.8114.X	Suppl.	2
6860	Suppl.	18	B.7635.A.E	suppl.	18, 21	B.8220.Y	Suppl.	9
B.7196.Y	Suppl.	7	B.7636.A.E	Suppl.	18, 21	B.8221.Y	Suppl.	9
B.7197.Y	Suppl.	7	B.7639.A.E	suppl.	18, 21	B.8222.Y	Suppl.	9
7199	Suppl.	12	B.7640.A.E	Suppl.	18	B.8229.Y	suppl.	9
C.7262.A.E	Suppl.	19, 22	B.7643.A.E	Suppl.	18	B.8504.X.E	Suppl.	5
B.7268.L.E	Suppl.	1	B.7646.A.E	Suppl.	18, 21	B.8572.A.E	Suppl.	5
B.7293.Y	Suppl.	7	B.7647.X.E	suppl.	19, 21	B.8573.Y	Suppl.	9
B.7294.X.E	Suppl.	4	B.7650.A.E	Suppl.	19, 21	B.8406.X	Suppl.	2
C.7294.X.E	Suppl.	19	B.7651.A.E	Suppl.	19, 21	B.8457.M	Suppl.	1
B.7295.A.E	suppl.	4	B.7654.Y	Suppl.	9	B.8440.X.E	Suppl.	19, 21
B.7351.Y.E	Suppl.	7	B.7655.Y	Suppl.	9	B.8446.X	Suppl.	2
B.7332.Y.E	Suppl.	7	B.7656.Y	Suppl.	9	B.8448.Y.E	Suppl.	9
B.7336.Y.E	Suppl.	7	B.7661.M.E	Suppl.	1	B.8449.X	Suppl.	5
B.7337.Y.E	Suppl.	7	B.7776.Y.E	Suppl.	8	B.8451.M.E	Suppl.	1
B.7338.Y.E	Suppl.	8	B.7791.A.E	Suppl.	4	B.8525.Y	Suppl.	9
B.7345.A.E	Suppl.	4	B.7847.Y.E	suppl.	8	B.8525/01.Y	Suppl.	9
7358	Suppl.	12	B.7858.A.E	Suppl.	4	B.8525/02.Y	Suppl.	9
B.7405.M.E	Suppl.	1	B.7871.M.E	suppl.	1	B.8602.X.E	Suppl.	19
B.7413.A.E	Suppl.	4	B.7815.Y.E	Suppl.	9	B.8609.X.E	Suppl.	19, 21
B.7417.Y.E	Suppl.	9	B.7884.X.E	Suppl.	4	B.8630.Y	Suppl.	9
B.7418.Y.E	Suppl.	8	B.7887.Y.E	Suppl.	8	B.8663.X.E	Suppl.	5
B.7429.A.E	Suppl.	4	B.7898.A.E	Suppl.	2	B.8664.A.E	suppl.	5
B.7433.Y.E	Suppl.	9	B.8009.X.E	Suppl.	4	B.8673.A.E	Suppl.	5
B.7442.A.E	Suppl.	4	B.8010.A.E	Suppl.	4	B.8675.X.E	Suppl.	5
7494	Suppl.	12	B.8011.A.E	suppl.	4	B.8676.A.E	suppl.	5
B.7506.Y.E	Suppl.	9	B.8030.A.E	Suppl.	4	B.8688.A.E	Suppl.	5
B.7507.Y.E	Suppl.	9	B.8031.A.E	Suppl.	4	B.8689.Y.E	suppl.	9
B.7613.X.E	Suppl.	4	B.8075.Y.E	suppl.	8	B.8690.Y.E	Suppl.	9
B.7615.A.E	Suppl.	18	B.8076.Y.E	suppl.	8	B.8708.A.E	suppl.	5
B.7616.A.E	Suppl.	18	B.8077.Y.E	suppl.	9	B.8710.Y.E	suppl.	9
B.7617.A.E	suppl.	18	B.8078.A.E	suppl.	4	B.8717.Y.E	suppl.	9
B.7618.A.E	suppl.	18	B.8084.A.E	suppl.	5	B.8762.A	suppl.	5
B.7619.A.E	suppl.	18, 21	B.8090.Y.E	suppl.	9	B.8765.A	Suppl.	5
B.7620.A.E	suppl.	18, 21	B.8092.A.E	suppl.	5	B.8854.A.E	Suppl.	19, 21
B.7621.A.E	suppl.	18	B.8106.Y.E	suppl.	9	B.8871.Y.E	Suppl.	9
B.7622.A.E	suppl.	18, 21	B.8107.Y.E	suppl.	9	B.8877.Y.E	suppl.	9
B.7623.A.E	suppl.	18	B.8109.Y.E	Suppl.	9	B.8935.X	Suppl.	5

NUMERICAL INDEX

E

Part No.	Section	Page	Part No.	Section	Page	Part No.	Section	Page
B.8939.X.E	Suppl.	5	B.9110.X.E	Suppl.	15	9749/S.1373	Suppl.	11
B.8941.X.E	Suppl.	6	B.9113.X.E	Suppl.	10	9829	Suppl.	13
8967	Suppl.	11	B.9116.X.E	Suppl.	10	10079	Suppl.	11
B.8979.X.E	Suppl.	19, 21	B.9117.X.E	Suppl.	10	10340	Suppl.	11
B.8979.X.E	Suppl.	19, 22	B.9191.M	Suppl.	1	10340/S.1514	Suppl.	11
B.8996.Y.E	Suppl.	10	B.9241.X	Suppl.	6	10341	Suppl.	12
B.8998.Y.E	Suppl.	10	B.9271.X.E	Suppl.	22	10342	Suppl.	12
B.9010.X.E	Suppl.	22	B.9312.X.E	Suppl.	15	10379	1	12
B.9040.X.E	Suppl.	16	B.9315.X.E	Suppl.	15	11757	1	23
B.9041.X.E	Suppl.	16	B.9316.X.E	Suppl.	15	11841	1	18
B.9042.X.E	Suppl.	16	B.9317.X.E	Suppl.	15	12685	1	12
B.9043.X.E	Suppl.	16	B.9318.X.E	Suppl.	15	14876	3	16
B.9055.X.E	Suppl.	22	B.9320.M	Suppl.	1	18108	1	14
B.9059.X.E	Suppl.	22	B.9326.X.E	Suppl.	15	18325	1	18
B.9080.X.E	Suppl.	22	B.9340.X.E	Suppl.	2	18366	2	25
B.9091.X.E	Suppl.	22	B.9352.Y.E	Suppl.	10	18961	1	2
B.9082.X.E	Suppl.	15	B.9353.Y.E	Suppl.	10	18978	1	30
B.9083.X.E	Suppl.	15	B.9364.X.E	Suppl.	15	29760	3	3
B.9094.X.E	Suppl.	22	B.9370.M	Suppl.	1	30189	1	14, 18, 10
9097	Suppl.	11	B.9375.X/O2	Suppl.	5	30189	3	18, 19
B.9104.X.E	Suppl.	15	B.9388	Suppl.	15	32961	3	10
B.9105.X.E	Suppl.	15	B.9399.M.E	Suppl.	1	33525	3	5
B.9108.X.E	Suppl.	15	B.9401.Y	Suppl.	10	33531	1	5
			B.9405.Y	Suppl.	10	33642	1	8
			9697	Suppl.	11	33653	1	5
			9698	Suppl.	12, 13	37231	2	28
			9747	Suppl.	11	37566	2	21
			9749	Suppl.	11	50239	Suppl.	12, 14

F

NUMERICAL INDEX

Part No.	Section	Page	Part No.	Section	Page	Part No.	Section	Page
F0388	Suppl.	14	F1041, 11	Suppl.	10	00000	2	0
F0489, 2, 27	Suppl.	14	F1000	Suppl.	12	00340	1	21
F0580, 2, 150	Suppl.	10	F0000, 110	Suppl.	12	00011	1	21
F0702, 2, 138	Suppl.	19	F0000	Suppl.	12	00017	1	5
F0876, 2, 50	Suppl.	12	F0000	Suppl.	12	F0011	2	11
F0876, 2, 115	Suppl.	11	F0000	Suppl.	14	00013	1	1
F0800, 2, 50	Suppl.	19	F0000	Suppl.	14	00017	1	14
F0702, 2, 55	Suppl.	10	F0000	Suppl.	14	00017	2	11, 41
F0915	Suppl.	12	F0000	Suppl.	11	00010	1	10, 12
F0900	Suppl.	12	F0000	Suppl.	12	00002, 01	3	11, 35
F0990	Suppl.	14	F0000	Suppl.	11	00011	4	13
F0950	Suppl.	11	F0240	Suppl.	12	00013	1	1
F0906, 1	Suppl.	11	F0000, 20	Suppl.	13	00016	4	3
F1010	Suppl.	12	F0000	Suppl.	13	00025	1	5, 21
F1074, 150	Suppl.	13	F0000	4	21	00007	1	0
F1074, 100	Suppl.	12	62406	2	15, 15	00002	1	21
F1007, 1	Suppl.	18	F0000	4	0	00003	1	12
F1074, 1	Suppl.	14	F0000	3	0	00000	1	2
F1401, 1	Suppl.	12, 14	F0000	4	21	00045	1	0
F1401, 6	Suppl.	12, 14	F0000	4	21	00001	1	0
F1401, 8	Suppl.	12	F0100	1	21	00005	1	10
F1405, 1	Suppl.	14	F0000	4	0	00000	1	0
F1612, 100	Suppl.	10	F0000	4	0	00000	1	0
F1700	Suppl.	10	F0000	1	0	00001	1	0
F1700	Suppl.	10	F1001	4	0	00040	1	0
F1700	Suppl.	10	00000	2	12	00000	3	12, 10
F1700	Suppl.	10	00007	2	12	00010	1	5, 13
F1700	Suppl.	11	00001	2	11	00000	1	10
F1700	Suppl.	12	00107	1	28	00010	3	16
F1700	Suppl.	13	00107	1	8, 10	00012	2	17
F1700	Suppl.	13	00107	2	17	00004	Suppl.	16
F1700	Suppl.	14	00140	2	2	00114	3	16
F1700	Suppl.	14	00110	1	0	00110	0	33
F1700	Suppl.	14	00110	1	10	00117	4	3
F1700	Suppl.	14	00110	1	10	00110	1	16
F1700	Suppl.	14	00110	2	17	00000	1	28
F1700	Suppl.	14	00000	2	20	00000	1	14
F1700	Suppl.	14	00000	2	15, 15	00004	3	17
F1700	Suppl.	14	00000	2	15	00000	4	0, 12

NUMERICAL INDEX

G

Part no.	Section	Page	Part no.	Section	Page	Part No.	Section	Page
99329	1	16	121178	4	21	213201	4	7
99411	4	9	121222	4	7	213202	4	7
99422	3	16, 18	132232	4	12	213203	4	7
99435	1	12	132382	Suppl. IV	7	213204	4	7
99455	1	26	132513	4	12	215001	4	12
99461	1	26	132690	4	12	215002	4	12
99475	1	10	132691	4	12	215009	4	12
99482	1	10	132820	4	9	215013	4	12
99500	1	9	132821	4	9	215014/29	4	24
99541	2	16, 19, 20	133836	4	9	215054	4	12
99587	1	18	133838	4	9	215070/73	4	24
99591	2	16	133840	4	9, 12	215070/73	4	12
99757	4	3	133841	4	9, 12	215071/01	4	12
99760	3	18	133888	3	33	215074/01	4	18
99764	3	19	138402	4	21	215075	4	12, 18
99770	3	18	140381/01	4	18	216013	4	9
99775	Suppl.	16	142127	4	21	216019	4	9
99782	2	31	143349	4	18	216052	4	7
99820	3	16	210002	4	12	216053	4	8
99847	4	9	210004	4	12	216082	4	9
99852	1	5	210018	4	12	216107	4	8
99873	2	28	210029	4	12	216145	4	10
99886	2	28	210030	4	12	216146	4	10
99894	2	28	210036	4	12	216148	4	10
99951	1	14	210037	4	12	216160	4	8
99964	2	31	210045	4	12	216170	4	10
99971	1	18	210046	4	12	216171	4	10
111236	1	26	212001	4	9	216174	4	10
112798	3	10	212002	4	9	216175	4	10
112815	2	28	212008	4	9	216180	4	10
113044	1	17	212024	4	9	216181	4	10
113090	3	37	213015	4	7	216182	4	12
113095/02	3	37	213016	4	7	216183	4	10
113106	3	37	213017	4	7	216235	4	10
113506	Suppl.	16	213021	4	7	216248	4	8
117281	2	17	213029	4	7	216251/01	4	8
117290	1	2	213110	4	7	216253	4	8
118031	2	17	213113	4	7	216256	4	8
118065	1	5	213130	4	7	216258/01	4	8
						221004	4	5

H

NUMERICAL INDEX

Part No.	Section	Page	Part No.	Section	Page	Part No.	Section	Page
221010/2	4	5	222788	4	22	224416	4	14
221028	4	10	224147	4	20, 22	224425	4	14
221030	4	10	223148	4	20, 22	224426	4	14
221069	4	10	223470	4	22	224429	4	14
221070	4	10	223678	4	5	224434	4	14
221084	4	10	223817	4	16	224435	4	22
221085	4	10	224042	4	10	224436	4	22
221112	4	10	224043	4	11	224554	4	14
221113	4	10	224044	4	11	224600	4	19
221134	4	5	224045	4	11	224611	4	5
221153	4	5	224046	4	11	224644	4	11
221156	4	5	224047	4	11	224679	4	5
221157	4	5	224118	4	11, 18	224719	4	14
221217/01	4	8	224157	4	15	224720	4	14
221669	4	18	224158	4	18	224740	4	10
221292	4	10	224181	4	22	224741	4	10
221333	4	5	224182	4	22	224759	4	20
221336	4	10	224186	3	10	224793	4	5
221339	4	5	224186	4	16	224995	4	5
221354	3	10	224192	4	18	229107	3	1
221354	4	16	224199	4	18	229533	4	14
221413	4	10	224256	4	18	229534	4	14
221413	4	10	224257	4	18	229731	4	14
221413	4	20	224283	4	15	229732	4	14
221434	4	20	224289	4	18	232004	4	11
221435	4	20	224319	4	11, 19	232298	3	1
221436	4	20	224360	4	5	232300	3	1
221440	3	2	224362	4	5	232374	4	5
221785	4	5	224365	4	5	232376	4	5
221804	4	22	224376	3	2	232406	4	22
221811	4	5	224376	4	5	232407	4	22
221846	4	10	224377	4	5	232446/01	4	22
221947	4	10	224381	4	5	232447/01	4	22
221969	4	22	224386	4	14	232448/01	4	22
221989/01	4	8	224387	4	14	232449/01	4	22
221997	4	20	224388	4	14	232452/01	4	22
221999	4	20	224389	4	14	232453/01	4	22
222365	4	18	224411	4	14	232494	4	20
222366	4	18	224415	4	14	232495	4	20

NUMERICAL INDEX

Part No.	Section	Page	Part No.	Section	Page	Part No.	Section	Page
232534	4	16	292050	3	2	299811	4	1
232537	4	16	294307	4	1	299812	4	2
232542	4	22	298024	4	4	299814	4	4
232543	4	22	298053	3	2	299815	4	16
23262E	4	22	298075	4	1, 16	299817	3	2
232626	4	22	298076	4	1, 16	299823	4	4
232671	4	22	298202/01	4	4	299824	4	4
232672	4	22	298203/01	4	4	299835	4	4
232675	4	22	298286	4	1	299836	4	16
232676	4	22	29830E	4	4	299911	4	4
232677	4	22	29830F	3	2	299912	4	4
23267F	4	22	298313/02	3	2	299914	4	4
232679	4	22	298322	3	2	29991E	4	4
232680	4	22	298323	3	2	299931	4	16
2326P3	4	22	298326	3	2	299317	4	2
2326P4	4	22	29832E	3	2	299330	4	2
2326PE	4	22	298329	3	2	299377	3	2
2326E6	4	22	298330	3	2	29937E	3	2
232739	4	22	298331	3	2	299379	4	4
232740	4	23	298339	4	1	299380	4	4
232743	4	23	298361	3	2	2993E1	4	4
232744	4	23	2983EE	3	2, E	2993E2	4	4
232759	4	5	298436	3	2	299383	3	2
232761	4	5	298553	4	1	299602	4	16
232763	1	23	298590	4	16	299603	4	16
232763	4	6	298591	4	16	299660	3	2
232772	4	11	298701	3	37	299761	3	2
232792	4	14	298701	4	16	299762	3	2
232793	4	14	298748	4	15	299763	3	2
232888	4	14	298749	4	1	299764	3	2
232968	4	8	298750	4	1	299770	4	4
233163	4	15	298751	4	1	299771	4	4
233331	4	20	298752	4	1	299774	4	4
233337	4	20	298766	3	37	299775	4	4
23333E	4	20	298768	3	37	2997E2	4	2
233361/2/6	4	6	298769	3	37	2997E3	4	16
233400	4	4, 11	298776	3	30	299784	4	16
233659/01	4	23	298789	3	30	2997E5	4	16
233660/01	4	23	298790	3	30	2997E6	4	16
231591	4	4						

J

NUMERICAL INDEX

Part No.	Section	Page	Part No.	Section	Page	Part No.	Section	Page
299795	3	37	308431	3	6	310330	3	6
299795	3	37	308450	2	2	321078	3	7
299796	3	37	308453	2	2, 5	329525	3	8
299797	3	37	308505	2	2	329555/01	3	8
299806	4	2	308553	3	6	329600	3	8
299807	4	2	308698	3	6	329601	3	8
299861	4	4	308746	4	23	329607	3	8
299862	4	4	308748	4	23	329608	3	8
299863	4	16	308749	4	23	329610	3	8
299864	4	16	309163	4	23	329621	3	8
299872	4	4	309164	4	23	329627	3	8
299873	4	4	309173	3	7	329628/01	3	8
302771	2	17	309176	3	7	329642	3	8
302771	3	9, 10	309178	3	7	329688	3	8
304547	2	2	309183	3	7	329696	3	8
304548	2	2	309185	3	7	329863	3	9
305210	3	1	309187	3	7	329875	3	9
305527	3	1	309189	3	7	329878	3	9
305764	2	25	309278	3	6	329880	3	9
305892	2	2	309291	3	7	329885	3	9
306011	3	5	309293	3	7	329906	3	9
306954	2	2	309313	4	23	329907	3	9
307077	3	1	309314	4	23	329914	3	9
307428	4	23	309489	4	23	329915	3	9
307429	4	23	309496	4	23	329916	3	9
307756	3	6	309497	4	23	329917	3	9
307758	3	1	309505	4	23	329922	3	9
307909	3	1	309506	4	23	330097	2	17
307910	3	1	309527	3	1	330135	2	17
307917	3	1	309528	3	1	330196	3	34, 35
308071	2	2	309529	3	1	330195	3	34, 35
308075	2	2	309578	3	1	330198	3	34, 35
308259	2	2	309612	3	1	330206	3	34, 35
308261	3	3	309647/01	3	6	330208	3	34
308324	3	6	309661	4	20	330216	3	10
308328	3	6	309695	3	1	330220	3	34, 35
308329	3	6	310174	3	6	330221	3	34, 35
308334	3	6	310175	3	6	330224	3	35
308395	2	17	310214	3	1	330230	3	34

NUMERICAL INDEX

K

Part No.	Section	Page	Part No.	Section	Page	Part No.	Section	Page
330233	3	34	353831	2	8	392545	3	38
330250	3	34, 3F	353832	2	8	392546	3	37
330271	3	35	353874	2	8	392548	4	16
330272	3	35	35435P	2	8	392548	2	11, 31
330272/ 01	3	35	354396	2	7	392554	3	38
330273	3	35	354397	2	8	392556	4	17
330273/ 01	3	35	380464	2	9	408281	1	30
330273/ 03	3	35	380465	2	9	408293	1	30
330275	3	34	380466	2	9	408300	1	30
330278	3	34	380468	2	9	408300	2	10
330285	3	34	380469	2	9	408304	1	30
330286	3	34	380470	2	9	408305	1	30
330288	3	10	380472	2	9	408306	1	30
330290	3	35	380655	2	9	408307	1	30
330291	3	34	380656	2	11	408308	1	30
330300	3	34	380675	2	9	408313/ 02	1	30
330338	3	35	380676	2	9	408319	1	30
330344	3	34	380677	2	9	408332	1	30
330346/ 01	3	35	380683	2	9	408333	1	30
330348	3	36	380705	2	9	408355	1	30
330468	3	36	380706	2	9	408442	1	30
330577	3	8	380868	2	9	408450	1	21
331035	3	8	380945	2	9	408451	1	30
331039	3	8	380956	2	11	408452	1	30
331095	3	8	381045	2	9	408453	1	30
331108	3	8	381046	2	9	408454	1	30
331109	3	8	381047	2	1	408455	1	30
352828	2	5	381048	2	1	408463	1	30
353193	2	5	381049	2	1	408467	1	30
353194	2	5	381050	2	1	408472	1	30
353195	2	5	381069	2	1	408473	1	30
353196	2	5	381070	2	1	408474	1	30
353197	2	5	381071	2	9	408597	1	30
353198	2	5	381072	2	9	408598	1	31
353317	2	5	381073	2	10	408599	1	31
353609	2	7	381075	2	10	408600	1	31
353635	2	7, 8, 28	381076	2	10	408632	1	31
353636	2	7, 8	380150	2	11, 31	408633	1	31
353812	2	7	390347	3	38	408634	1	31

421014	1	01
421025	2	02
421170	2	10

426199	2	3
426201	2	4

426011	2	1
426015	2	4
426061	2	1

NUMERICAL INDEX

M

Part No.	Section	Page	Part No.	Section	Page	Part No.	Section	Page
426662	2	4	438307	2	13, 15	438671	2	14
426663	2	4	438314	2	13, 15	438672	2	14
426664	2	4	438347	2	16 Continued	438673	2	14
426667	2	4	438348	2	16 Continued	438674	2	14
426688	2	5	438349	2	14 & 16 Continued	438675	2	14
426690	2	5	438352	2	16 Continued	438678	2	16
426720	2	4	438353	2	14 & 16 Continued	438679	2	16
426732	2	11	438354	2	14 & 16 Continued	438770	2	14, 16
426733	2	11	438355	2	16	441260	2	1
426752	2	1	438356	2	16	441265	2	1
426753	2	11	438357	2	13, 16	441266	2	1
426756	2	11, 31	438358	2	16, 25	441290	2	4
426757	2	11, 31	438359	Suppl.	19, 23	441291	2	4
426857	2	41	438359	2	13	450016	1	2
427010-D	2	5	438508	2	13, 16	450062	2	4
427010-G	2	5	438509	2	13, 16	450116	1	8
427011-D	2	6	438510	2	13, 16	450234	1	12
427011-G	2	6	438511	2	13, 16	451321	1	5
427015	2	6	438516	2	13, 16	451323	1	5
427155	2	17	438526	2	14 Continued	451331	1	5
427185	2	4	438527	2	14 Continued	451335	1	2
427186	2	4	438584	2	13	451336	1	2
427187	2	4	438585	2	13	451343	1	10
427188	2	4	438586	2	13, 16	451354	1	12
427189	2	17	438591	2	13, 16	451355	1	12
427190	2	18	438592	2	13, 16	451356	1	12
431172	2	31	438593	2	14	451360/02	1	12
431173	2	31	438594	2	14	451366	1	12
431175	2	31, 12	438595	2	14	451368	1	12
431176	2	31	438596	2	14	451374	1	2
431177	2	31	438600	2	14 Continued	451378	1	3
431186	2	30	438602	2	14 Continued	451379	1	3
431187	2	30	438603	2	14 Continued	451389/02	1	8
431188	2	30	438605	2	14, 16	451390/02	1	8
437335	2	18	438606	2	14, 16	451391/02	1	8
437336	2	18	438607	2	14, 16	451397/02	1	5
437344	2	18	438608	2	14, 16	451405	1	14
438106	2	15	438630	2	14, 16	451406	1	14
438248	2	15, 13	438670	2	14, 16	451408	1	14

N

NUMERICAL INDEX

Part No.	Section	Page	Part No.	Section	Page	Part No.	Section	Page
451409	1	14	451972	1	15	452427	1	10
451410	1	14	451973	1	15	452445	1	22
451412	1	14	451975	1	15	452448	3	3
451413/02	1	14	452069	1	3	452456	3	3
451415	1	14	452069/01	1	3	452457	1	10
451429	1	21	452069/03	1	3	452472	1	18, 20
451434	1	12	452074	3	3	452496	3	3
451504	1	6	452075	3	3	452563	1	10
451505	1	6, 22	452076	3	3	452565	1	6
451513	1	10	452079	3	3	452690	1	10
451546	1	14	452091	3	3	452694	1	13
451569	1	19	452093	3	3	452695	1	13
451570	1	19	452095	3	3	452696	1	13
451572	1	15	452098	3	3	452719	1	13
451599	1	14	452266	1	10	452732	1	13
451651	1	3	452290	1	3	452733	1	13
451660	1	3	452292	1	15	452741	1	19
451661	1	3	452294	3	5	452762	1	6
451671	1	12	452295	3	5	452794	1	16
451672	1	12	452296	3	5	452795	1	16
451715	1	10	452297	3	5	452893	3	24
451716	1	10	452301	1	3	452908	1	3
451719	1	10	452305	1	3	452914	1	3
451719	1	10	452322	1	10	452942	1	15
451721	1	10	452327	1	19	452949	1	15
451790	1	3	452334	1	15	453096	1	3
451801	1	3	452342	1	3	453099	1	10
451835	1	3	452367	1	3	453099	1	10
451839	1	14	452375	1	3	453099	1	10
451845	1	15	452376	1	3	453099	1	10
451847	1	15	452389	3	3	453099	1	10
451854	1	3	452392	1	3	453099	1	10
451855	1	3	452394	3	5	453099	1	10
451895	1	10	452395	3	5	453105	1	3
451899	1	12	452401	3	3	453109	3	27
451900	1	12	452405/02	1	9	453112	1	3
451903/01	1	3	452409/02	1	9	453117	1	13
451939	1	15	452410/02	1	10	453120	1	13

NUMERICAL INDEX

0

Part No.	Section	Page	Part No.	Section	Page	Part No.	Section	Page
453149	1	1	460644	1	8	461838	1	15
453155	1	6	460702	1	8	461846	1	7
453173	3	26	461016	1	8	461847	1	7
453182	1	13	461036	1	8	461849	1	11
453195	1	13	461104	1	10	461853	1	7
453217	1	15	461112	1	6	461896	1	7
453218	1	15	461113	1	6	461901	1	9
453219	1	15	461114	1	6	461923/ 04	1	1
454068	1	3	461116	1	2, 26	461938	1	9
454070	3	3	461117	1	6	461950, 33642	1	9
456093	3	24	461120	1	6	461954	1	7
456145	3	3	461123	1	6	463013	1	7
456146	3	4	461125	1	8	463014	1	7
456147	3	4	461126	1	9	463015	1	7
456174	1	6	461143	1	4, 10	470376	1	13
456203	1	3	461178	1	9	470424	1	4
456294	1	15	461179	1	11	470456	1	4
456434/ 04	1	1	461219	1	9	470481	1	13
456435/ 04	1	1	461256	1	11	470669	1	13
456452	1	8	461258	1	9	470735	1	7
456468	3	24	461294	1	9	470736	1	7
456509	1	3	461295	1	6	477110	1	11, 13
456634/ 5	1	4	461468	1	6	477271	1	13
456638	1	4	461492	1	11	479091	1	4
456639	1	4	461493	1	11	480128	1	7
456665/ 02	1	8	461494	1	9	480339	1	16
456666/ 02	1	8	461495	1	9	480340	1	16
456667/ 02	1	8	461681	1	26	480341	1	16
456777	1	1	461688	1	6	480342	1	16
456813	3	24	461707	1	11	480343	1	16
456841	1	4	461713	1	6	480344	1	16
456842	1	4	461714	1	6	480378	1	16
456843	1	4	461776	1	6	489678	1	19
456844	1	4	461777	1	7	489772	1	1
456845	1	4	461833	1	4	490270	1	19
456846	1	4	461834	1	4	490271	1	19
456900	3	4	461835	1	15	490272	1	19
458514	1	1	461836	1	15	490371	1	19
460638	1	9	461837	1	15	490372	1	19

P

NUMERICAL INDEX

Part No.	Section	Page	Part No.	Section	Page	Part No.	Section	Page
490576	1	19	500537	1	27	501014	1	28
490577	1	19	500538	1	27	501026	1	28
490660	1	19	500539	1	22	501049	1	22
490665	1	19	500613	1	27	501050	1	22
490708	1	22	500614	1	27	501178	1	22
490759	1	19	500628	1	26	501180	1	28
490832-A	1	22	500710	1	22	501181	1	28
490856	1	19	500719	1	27	501182	1	28
490858	1	19	500721	1	27	501184	1	28
490899	1	19	500753	1	27	501185	1	28
490899	1	19	500756	1	27	501187	1	28
490899	1	22	500761	1	27	501188	1	28
490899	1	19	500763	1	27	501189	1	28
490899	1	19	500764	1	27	501190	1	28
491016	1	19	500774	1	27	501191	1	28
491051	1	19	500775	1	27	501192	1	28
491097	1	19	500776	1	27	501193	1	28
491106	1	19	500780	1	27	501194	1	28
491107	1	19	500800	1	27	501195	1	28
491107	1	19	500806	1	27	501196	1	28
491107	1	19	500807	1	27	501197	1	28
491107	1	19	500808	1	27	501198	1	28
500167	1	26	500835	1	22	501199	1	28
500374	1	26	500837	1	27	501200	1	28
500375	1	26	500841	1	27	501201	1	28
500376	1	26	500863	1	27	501202	1	28
500504	1	26	500864	1	27	501203	1	28
500515	1	26	500865	1	27	501204	1	28
500516	1	26	500866	1	27	501205	1	28
500517	1	26	500867	1	27	501206	1	28
500518	1	26	500868	1	27	501207	1	28
500519	1	26	500869	1	27	501208	1	28
500520	1	26	500870	1	27	501209	1	28
500521	1	26	500871	1	27	501210	1	28
500522	1	26	500872	1	27	501211	1	28
500523	1	26	500873	1	27	501212	1	28
500524	1	26	500874	1	27	501213	1	28
500525	1	26	500875	1	27	501214	1	28
500526	1	26	500876	1	27	501215	1	28
500527	1	26	500877	1	27	501216	1	28
500528	1	26	500878	1	27	501217	1	28
500529	1	26	500879	1	27	501218	1	28
500530	1	26	500880	1	27	501219	1	28
500531	1	26	500881	1	27	501220	1	28
500532	1	26	500882	1	27	501221	1	28
500533	1	26	500883	1	27	501222	1	28
500534	1	26	500884	1	27	501223	1	28
500535	1	26	500885	1	27	501224	1	28
500536	1	26	500886	1	27	501225	1	28
500537	1	26	500887	1	27	501226	1	28
500538	1	26	500888	1	27	501227	1	28
500539	1	26	500889	1	27	501228	1	28
500540	1	26	500890	1	27	501229	1	28
500541	1	26	500891	1	27	501230	1	28
500542	1	26	500892	1	27	501231	1	28
500543	1	26	500893	1	27	501232	1	28
500544	1	26	500894	1	27	501233	1	28
500545	1	26	500895	1	27	501234	1	28
500546	1	26	500896	1	27	501235	1	28
500547	1	26	500897	1	27	501236	1	28
500548	1	26	500898	1	27	501237	1	28
500549	1	26	500899	1	27	501238	1	28
500550	1	26	500900	1	27	501239	1	28
500551	1	26	500901	1	27	501240	1	28
500552	1	26	500902	1	27	501241	1	28
500553	1	26	500903	1	27	501242	1	28
500554	1	26	500904	1	27	501243	1	28
500555	1	26	500905	1	27	501244	1	28

NUMERICAL INDEX

Q

Part No.	Section	Page	Part No.	Section	Page	Part No.	Section	Page
508335	1	29	515800	1	25	541057	2	23
508336	1	29	515902	1	25	541093	2	23
508337	1	29	515961	1	25	541094	2	23
508338	1	29	515991	1	25	541095	2	23
515374	2	18	515993	1	25	541104	2	23
515454	1	24	515903	1	25	541112	2	23
515456	1	24	515919	1	25	541116	2	23
515497	1	24	519608	1	20	541185	Suppl.	17
515489	1	24	519611	1	20	543259	2	23
515492	1	24	525098	1	9	543264	2	23
515495	1	24	540510	2	22	543265	2	23
515496	1	24	540545	2	22	543269	2	23
515497	1	24	540545	Suppl.	16	543272	2	23
515503	1	24	540556	2	22	543275	2	23
515505	1	24	540556	Suppl.	16	543278	2	24
515508	1	24	540565	2	22	543280	2	24
515510	1	24	540565	Suppl.	17	543301	2	24
515511	1	24	540619	2	22	543303	2	24
515514	1	24	540730	2	22	543304	2	24
515515	1	24	540731	2	22	543306	2	24
515518	1	24	540909	2	22	543322	Suppl.	17
515519	1	24	540961	2	22	543324	Suppl.	17
515520	1	24	540964	2	22	543326	Suppl.	17
515522	1	24	540965	2	22	543327	Suppl.	17
515521	1	24	540966	2	22	550291	2	25
515522	1	24	540968	2	22	550291	2	25
515522	1	24	540974	2	23	550812	2	25
515522	1	24	540975	2	23	550863	2	25
515593	1	25	540976	2	23	550878	2	25
515597	1	25	540983	2	23	550878	Suppl.	19, 23
515654	1	25	540983	Suppl.	17	550879	2	25
515655	1	25	540987	2	23	550879	Suppl.	20, 23
515667	1	25	540988	2	23	550880	2	25
515668	1	25	540992	2	23	550881	2	25
515702	1	22	540997	2	23	550881	Suppl.	20, 23
515703	1	22	540998	2	23	550887	2	25
515793	1	25	541053	2	23	550887	Suppl.	20, 23
515794	1	25	541079	2	23	550888	2	25
515796	1	25	541082	2	23	550888	2	25
515797	1	25				550888	2	25

R

NUMERICAL INDEX

Part No.	Section	Page	Part No.	Section	Page	Part No.	Section	Page
FF0905	2	25	552117	2	27	597798	3	14
FF0909	2	26	553063	2	27	597801	3	14
FF0900	2	26	553064	2	27	597802	3	14
FF0901	2	26	553170	2	27	597803	3	14
FF0906	2	26	553194	2	27	597805	3	14
FF0907	2	26	553199	Suppl.	23	597806	3	14
FF0908	2	26	553207	Suppl.	23	597807	3	14
FF0909	2	26	553219	Suppl.	23	597808	3	14
FF0909	Suppl.	23	555003	1	15	597809	3	14
FF0910	2	26	555069	2	27	597817	3	14
FF0911	2	26	555110	3	12	597843	1	17
FF0912	2	26	555170	2	27	598276	3	10
FF0914	2	26	555698	3	25	598278	3	10
550917	2	26	555719	3	25	598320	2	27
550919	2	26	555770	3	12, 14	598336	1	17
551002	Suppl.	23, 28	556354	3	10	598337	1	17
551029	2	26	556356	3	10	598567	3	10
551187	2	26	556415	3	12	598644	1	17
551187	Suppl.	23	556792	3	25	598730	3	12, 14
551363	2	26	556877	3	12	599168	3	10
551365	2	26	556879	3	12	599169	3	11
551511	2	26	557047	3	10	599613	3	12
551530	2	24	557050	1	10	599615	3	12
551584	Suppl.	20	557111	3	12	599618	3	12
551590	2	26	557393	3	12	599619	3	12
551594	2	27	557399	1	17	599954	1	17
551595	2	27	557400	1	17	599968	1	17
551598	2	27	557414	1	17	599970	3	12, 14
551600	2	27	557429	3	12	590001	3	14
551653	2	27	557492	1	17	590002	3	14
551655	2	27	557499	3	10	590003	3	12, 14
551657	2	27	557504	1	17	590021	1	17
551662	2	27	557535	1	17	590023	1	17
551664	2	27	557541	3	10	592162	3	12
551669	2	27	557727	3	14	592163	3	14
551679	2	27	557794	3	14	595001	3	12
552044	2	27	557795	3	14	595002	3	12
552115	2	27	557796	3	14	595003	3	12
552116	2	27	557797	3	14	595004	3	12

NUMERICAL INDEX

S

Part No.	Section	Page	Part No.	Section	Page	Part No.	Section	Page
595022	3	12, 14	601978	2	19	602214	2	20
595150	3	11	601980	2	19	602215	2	20
595151	3	11	601981	2	19	602216	2	20
595157	3	11, 12, 14	601991	2	19	602234	2	20
595159	3	12, 14	601992	2	19	602235	2	20
595166	3	11	602003	2	19	602313/01	2	20
595167	3	11	602004	2	19	602314/01	2	20
595169	3	11, 12, 14	602006	2	19	602315/01	2	21
595223	3	13, 15	602007	2	19	602316/01	2	21
600368	2	18	602008	2	19	602317/01	2	21
600897	2	18	602009	2	19	602318/01	?	21
601027	1	4, 22	602033	2	19	602322	2	21
601069	2	18	602045	2	19	602333	2	21
601070	2	18	602046	2	19	602334	2	21
601836	2	18	602048	2	19	602350	2	21
601842	2	18	602049	2	19	602351	2	21
601843	2	18	602050	2	19	604016	2	21
601845	2	18	602052	2	19	604026	2	21
601846	2	18	602053	2	19	614201	2	24
601847	2	18	602054	2	19	615002	1	19
601848	2	18	602055	2	20	619771	3	37
601849	2	18	602056	2	20	621002	2	6
601850	2	18	602057	2	20	621002	4	2
601853	2	18	602053	2	20	621031	3	37
601854	2	18	602068	2	20	622751	1	19
601867	2	18	602078	2	20	648012	3	37
601868	2	18	602098	2	20	648136	3	37
601869	2	18	602116	2	20	648137	3	37
601871	2	18	602131	2	20	648193	3	37
601876	2	18	602133	2	20	648217	3	37
601877	2	18	602135	2	20	648283	3	37
601879	2	19	602136	2	20	648286	3	37
601904	2	19	602137	2	20	648380	3	37
601924	2	19	602165	2	20	648412	3	37
601938	2	19	602169	2	20	648413	3	37
601939	2	19	602179	2	20	648424	3	37
601946	2	19	602180	2	20	648447	3	37
601975	2	19	602209	2	20	648448	3	37
601976	2	19	602210	2	20	648466	3	37

T

NUMERICAL INDEX

Part No.	Section	Page	Part No.	Section	Page	Part No.	Section	Page
645520	3	37	701124	3	16	702168	3	30
645521	3	37	701162	3	16	703147/01	3	30
645535	3	37	701164	3	17	703170	3	30
645536	3	37	701165	3	17	703179	3	30
700220	3	19	701177	3	17	703181	3	30
700237	3	19	701180	3	17	703182	3	30
700240	3	19	701196	3	17, 20	703185	3	30
700241	3	19	701198	3	17	703203	1	22
700269	3	19	701200	3	17, 20	703296	3	30
700276	3	19	701224	3	18	703297	3	30
700290	3	20	701227	3	18	704136/01	3	29
700296	3	20	701228	3	18	704211	3	29
700306	3	20	70247	3	17	704212	3	29
700310	3	20	701275	3	17	704213	3	29
700311	3	20	701290	3	17	704215	3	29
700312	3	20	701316	3	18	704216	3	29
700337	3	20	701325	3	17	704217	3	29
700338	3	20	701327	3	18	704220	3	29
700348	3	20	701333	3	17	704221	3	29
700367	3	20	701353	3	18	704225	3	29
700403	3	20	701354	3	18	704226	3	29
700405	3	20	701355	3	18	704228	3	29
700407	3	20	701356	3	18	704246	3	29
700412	3	20	701357	3	18	704248	3	29
700493	3	20	701359	3	18	704250	3	29
700554	3	20	701377	3	18	704250	3	24
700700	3	20	701452	3	17	704251	3	29
700610	3	20	701481	3	18	704253	3	29
700866	3	20	701482	3	18	704254	3	29
700905	3	20	701487	3	18	706253	3	31
701033	3	16, 20	701498	3	17	706259	3	31
701039	3	16, 20	701501	3	18	706260	3	31
701040	3	16	701680	3	17	706329	3	32
701046	3	16	701681	3	17	706330	3	32
701063	3	16	701714	3	17	706422	3	32
701065	3	16	701715	3	17	706510	3	31
701076	3	16	702013	3	20	706511	3	31
701083	3	16	702054	3	20	706512	3	31
701125	3	16	702102	3	20	706514	3	31

NUMERICAL INDEX

U

Part No.	Section	Page	Part No.	Section	Page	Part No.	Section	Page
706F15	3	31	709190	3	21	709615	3	23
706539	3	33	709192	3	21	709646	3	21
706540	3	33	709193	3	21	709647	3	22
707045	3	33, 32	709199	3	21	709648	3	23
707046	3	33	709245	3	23	709670	3	23
707117	3	34, 32, 35	709248	3	23	709671	3	23
707193	3	32	709249	3	23	710005	3	24
707226	3	33	709251	3	23	710009	3	28
707256	3	33	709252	3	23	710022	3	28
707257	3	33	709277	3	23	710085	3	28
709123	3	22	709279	3	23	710086	3	28
709124	3	22	709281	3	23	710089	3	28
709134	3	22	709282	3	23	710090	3	33
709135	3	22	709283	3	23	710096	3	13, 15
709136	3	22	709284	3	23	710122	3	28
709138	3	22	709286	3	23	710134	3	28
709144	3	22	709287	3	23	710161	3	28
709145	3	22	709288	3	23	710170	3	28
709146	3	22	709302	3	22	711021	3	24
709148	3	22	709342	3	21	711036	3	28
709149	3	22	709346	3	23	711037	3	28
709150	3	22	709347	3	23	711057	3	24, 28
709152	3	22	709348	3	23	711161	3	27
709155	3	22	709349	3	23	711195	3	27
709156	3	22	709350	3	23	711199	3	32
709157	3	22	709351	3	22	711199/01	3	32
709160	3	22	709374	3	23	711239	3	27
709169	3	21	709378	3	24	711262	3	1
709171	3	21	709395	3	26	711310	3	28
709174	3	21	709397	3	26	711464	3	24
709175	3	21	709399	3	24	711467	3	28
709176	3	21	709400	3	24	711468	3	24, 28
709178	3	21	709424	3	26	711470	3	28
709179	3	21	709429	3	24	711472	3	28
709180	3	21	709451	3	26	711637	3	28, 29
709183	3	21	709403	3	22	712035	3	17
709184	3	21	709512	3	21	712068	3	17
709187	3	21	709613	3	21	712097	3	17
709189	3	21	709614	3	22	712129	3	17

V

NUMERICAL INDEX

Part No.	Section	Page	Part No.	Section	Page	Part No.	Section	Page
710189	3	17	703046	3	34	921551	3	27
710190		17	703046/01	3	34	921552	3	27
710193	3	17	703069	3	34 Continued	921573	3	27, 33
712250	3	34 Continued, 36	703070	3	34 Continued	921595	3	27
712376	3	30	723071	3	34 Continued	922270	3	27
712387	3	30	703101	3	35	922273	3	27
712389	3	30	703302	3	35	922276	3	27
712403	3	17	703007	1	4	922279	3	27
712404	3	17	703194	1	13	922284	3	27
712405	3	17	703198	1	13	922285	3	27
712410	3	17	703261	1	13	922287	3	27
712411	3	17	703282	1	13	922289	3	27
712417	3	30	703195	1	13			
714549	3	27	703046	3	6			
714550	3	27	902430/01	4	7	707096	3	32
714550, 01	3	27	902435	4	7			
715024	3	24	902942	4	10			
715027	3	24	902943	4	10			
715554	3	24	902133	4	13			
715627	3	24	909130	4	20			
716904	3	24, 25	909101	4	20			
716946	3	25	909100	4	21			
717457	3	27	909017	4	21			
717537	3	27	909090	4	21			
717549	3	27	909109	4	21			
718081	3	24	909200	4	21			
719001	3	29	909226	4	21			
719902	3	29	910243	3	2			
721005	3	33	910244	3	2			
721007	3	33	910245	3	2			
721428	3	27	910246	3	2			
721437	3	27	910247	3	2			
722424	3	27	910248	3	2			
722425	3	27	910284	3	30			
722516	3	29	910314	3	37			
723004	3	35	911004	3	33			
723004, 01	3	36	910504	3	26			
723039	3	34	910509	3	11, 13, 15			
721045	3	34 Continued	915053	3	27			

ENGINE COMPLETE

Part No.	Description	Part No.	Description
458514	Engine, 11L and 11, bore 78, stroke 100. For downdraught carburettor, with water pump, fan, clutch (with 9 springs), without distributor, coil, spark plugs, dynamo, starter, carburettor, petrol pump, fan belt. Specify R.H. or L.H. drive.	489772	Engine, 11L and 11. Replaced by 458514. When replacing 489772 by 458514, order in addition, 1 clutch cable (see pages 23 & 24, section II), 1 clutch spring 543259 (R.II), 1 flange 543265 (R.II), 1 bracket 543269 (R.II), 1 locknut 614201 (R.II).

CYLINDER BLOCK

Part No.	Description	Part No.	Description
453250	Type 11L and 11, bore 78, stroke 100, length of barrel from seating to top 125, diameter of base of valve 84, groove in main bearing 8 x 8, with hole drilled for cylinder head aligning pin. For engine 489772 and 458514 (L.H. drive only.)	456777	Type 11L and 11, bore 78, stroke 100, length of barrel from seating to top 125, diameter of base of barrel 84, groove in main bearing 8 x 8, with hole drilled for cylinder head aligning pin. For engine 458514 R.H. drive.

BARRELS & PISTONS

Part No.	Description	Part No.	Description
456434/04	barrels and pistons. Barrel 78 bore with matched pistons. Flat top with 2 scraper rings, height from base to top 124.6. (11L & 11, per set of 4)	456435/04	Barrels and pistons. Barrel 78 bore with matched pistons. Flat top with 2 scraper rings, height from base to top 125.6. (11L & 11, per set of 4)

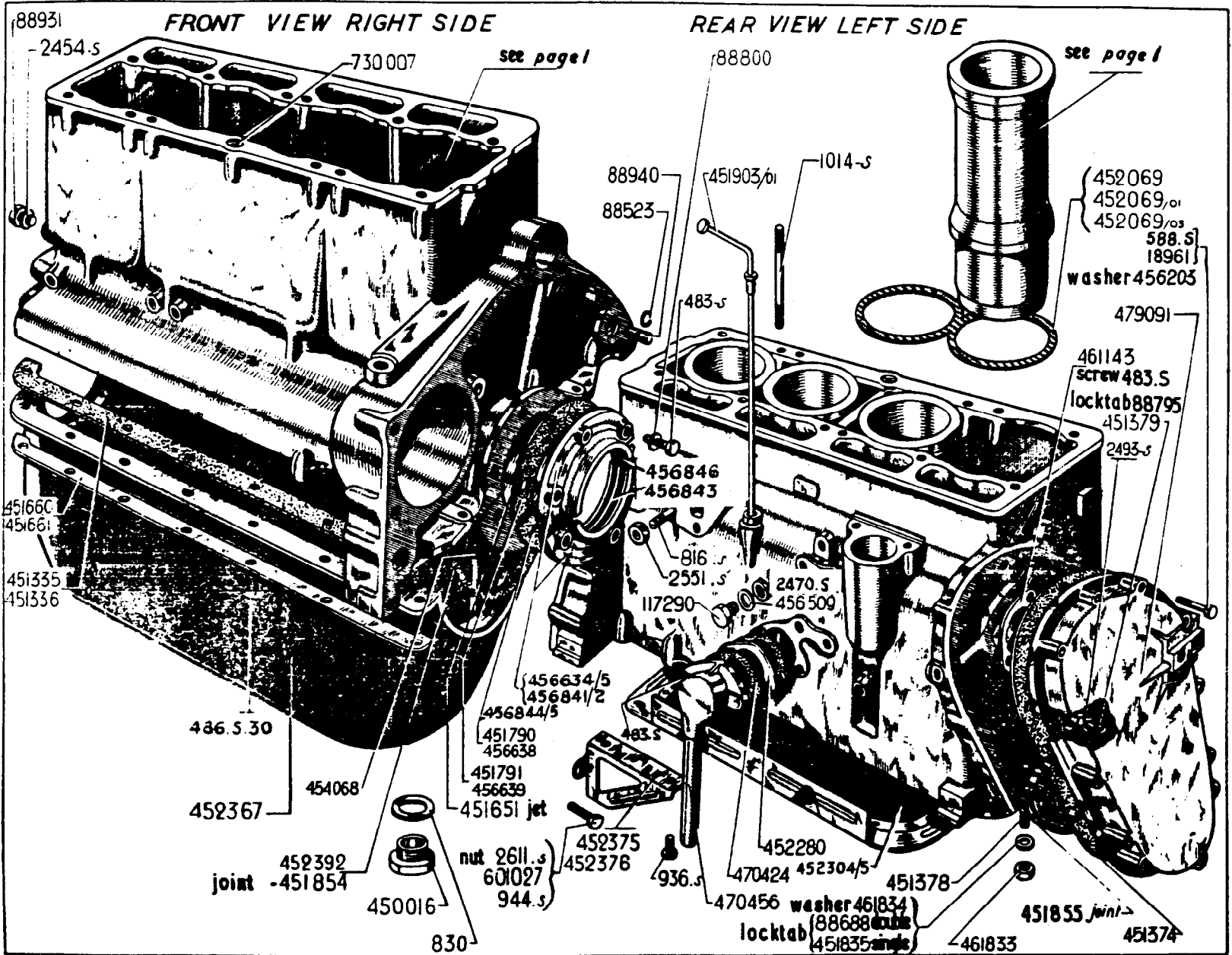
Height of barrels required depends on cylinder block to which they are to be fitted (see Repair Manual op.103, para.25). For stock purposes barrels of both heights should be ordered.

CONNECTING RODS

Part No.	Description
461933/04	Connecting rod, width 33, length between centres 190, bore 48. (Type 78 x 100 per set of 4)

CYLINDER HEAD

Part No.	Description	Part No.	Description
453024	Cylinder head, 78 x 100. Overall length 454, height 85, combustion chamber volume 84 to 86 cc., compression ratio 6.2. With hole for aligning pin. For fitting downdraught carburettor. (11L and 11)	453149	Cylinder head complete, with hole for aligning pin, fitted with rocker shaft assembly, valves, inlet and exhaust manifolds. (11L and 11)



2 CYLINDER BLOCK & CRANKCASE

Part No.	Description	No. per Assy.	Part No.	Description	No. Per Assy.
483.S	Bolt, hex. head, 7 dia., 15 long. Fixing plate for camshaft thrust Fixing oil baffle. Fixing breather tube on cylinder block. (R.III)	2 6 2	2611 S	Nut, hex. 10 dia., 10 thick. For bolts fixing bracket to bell housing. (R.III)	4
486.S.30	Screw, hex. head, 7 dia., 22.5 long, threaded 18.5 long. For fixing engine sump (R.III)	14	18961	Bolt hex. head, 7 dia., 57.5 long, threaded 23 long. Fixing timing gear cover. (Replaced by 588.S., R.III)	12
588.S	Screw, hex. head, 7 dia., 55 long, threaded 21 long. For fixing timing gear cover. (R.III)	12	88523	Circlip of dowel pin for flywheel housing on cylinder block.	2
816.S	Stud, 8 dia., 34.5 long, threaded portions 12 and 18 long. Fixing petrol pump. (R.III)	2	88688	Lockplate, double, 84 between centres. For nuts fixing main bearing caps 13 bore.	3
830	C. & A. washer, 31.5 I/dia. x 40 O/dia. x 2 thick. For crank case drain plug. (R.VI)	1	88795	Lockplate, single. For bolts fixing thrust plate on cam shaft, 8.5 bore.	2
936.S	Bolt, hex. head, 10 dia., 25 long. Fixing brackets 45237E/6 on cylinder block (R.III)	4	88800	Lockplate, single, 7.5. For bolts fixing halves of main bearing oil baffle.	6
944.S	Bolt, hex. head, 10 dia., 45 long, threaded 20 long. Fixing brackets on bell housing. (R.III)	2	88931	Plug, 16 dia. x 150 pitch. For oil circulation on cylinder block.	2
1014.S	Stud, 10 dia., 115 long, threaded portions 15 and 30 long. Fixing cylinder head. (R.III)	13	88940	Dowel pin for flywheel bell housing on cylinder block.	2
2454.S	C. & A. washer 16 I/dia. x 22 O/dia. x 2 thick. For oil circulation plug on cylinder block. (R.VI)	2	117290	Water drain plug, 12 dia. x 175 pitch. On cylinder block	1
2470.S	Washer for cylinder drain plug. (R.VI)	1	450016	Drain plug for sump. 31 dia. x 150 pitch.	1
2493.S	Lock nut, hex., 7 dia. Locking timing chain lubricator. (R.III)	1	451335	Gasket for engine sump, R.H. (R.VI)	1
2551.S	Nut, hex., 8 dia. Fixing petrol pump. (R.III)	2	451336	Gasket for engine sump, L.H. (R.VI)	1
			451374	Gasket for timing case cover. (R.VI)	1

CYLINDER BLOCK & CRANKCASE

3

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
451378	Stud, 12 dia., 78 long, threaded portions 18 and 30 long. For fixing main bearing caps.	6	452069/01	Joint, double, between cylinder block and barrel, engines 78 x 80, 72 x 100, 78 x 100, thickness 0.54 to 0.55. (R.VI)	2
451379	Lubricator for timing chain.	1	452069/03	Joint, double, between cylinder block and barrel, engines 78 x 80, 72 x 100, 78 x 100, thickness 0.56 to 0.58. (R.VI)	2
451651	Jet for oil circulation (in front main bearing housing.)	1	452280	Oil shield, one central hole, between breather pipe and cylinder block.	1
451660	Backing plate R.H. side, for engine sump 452367.	1	452304	Filter (front) for sump.	1
451661	Backing plate L.H. side, for engine sump 452367.	1	452305	Filter (rear) for sump.	1
451790	Gasket, cork, for lower half oil baffle. (R.VI)	1	452367	Engine sump. Without filter gauze.	1
451791	Gasket, cork, for upper half oil baffle. (R.VI)	1	452375	Bracket between engine block and sump, left side.	1
451835	Lockwasher, single, 12.5. For nuts fixing main bearing cap.	2	452376	Bracket between engine block and sump, right side.	1
451854	Joint, cork, for main bearing cap, flywheel side (section 8 x 8.) (R.VI)	1	452392	Oil baffle support strip, 0.5 thick. For main bearing cap groove, engine sump.	1
451855	Joint, cork, for main bearing cap, timing gear side (section 8 x 8.) (R.VI)	1	454068	Tube of main bearing cap, flywheel side. 8 I/dia. x 12 O/dia., length 140, threaded one end.	1
451903/01	Oil dip stick, complete, distance from bottom to MAXI mark 285. (All previous types cancelled.)	1	456203	Washer, 8.5 I/dia. x 17 O/dia. x 0.8 thick. For fixing timing case.	12
452069	Joint, double, between cylinder block and barrel, engines 78 x 80, 72 x 100, 78 x 100, thickness 0.51 to 0.53. (R.VI)	2	456509	C. & A. washer, 12 I/dia. x 17 O/dia. x 2 thick. For cylinder block drain plug. (Replaced by 2470.S. R.VI)	1

4 CYLINDER BLOCK & CRANKCASE

Part No:	Description	No. Per Assy.	Part No	Description	No. Per Assy
456634/5	Half oil baffles. upper and lower, R.H. thread (Replaced by 456841/2.)	1 each	470456	Breather pipe on cylinder block.	1
456638	Gasket for lower oil baffle. For fitting with oil baffles 456634/5.	1	479091	Cover for timing gear.	1
456639	Gasket for upper oil baffle. For fitting with oil baffles 456634/5.	1	601027	Bolt, round head, 10 dia., 38 long, thread 25 long. Fixing bracket to flywheel bell housing. (R.II)	2
456841	Half oil baffle, upper. (Replaces 456634.)	1	730007	Dowel pin for cylinder head, outer dia. 18. 7.5 long.	1
456842	Half oil baffle. lower. (Replaces 456635.)	1	FOR OIL PRESSURE SWITCH SEE SUPPLEMENT		
456843	Packing for oil baffle. For fitting with baffles 456841/2.	2			
456844	Gasket for upper oil baffle. For fitting with baffle 456841.	1			
456845	Gasket for lower oil baffle For fitting with baffle 456842.	1			
456846	Gasket for oil baffles For fitting between baffles 456841/2	2			
461146	Plate for camshaft thrust.	1			
461833	Nut, hex. 12 dia. x 150 pitch, 12 thick. For stud fixing main bearing cap.	6			
461834	Washer, 12.25 I/dia. x 20 O/dia. x 2 thick. For nut 461833.	6			
470424	Joint for breather pipe on cylinder block. (R.VI)	2			

CYLINDER HEAD-MANIFOLDS, ROCKER ASSEMBLIES (DOWNDRAUGHT CARBURETTOR) IIL & II

5

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
649.S	Stud, 7 dia., 70 long, threaded portions 10.5 and 17 long. Fixing brackets supporting rockers. (R. III)	8	2457.S	Washer, copper, 10 I/dia. x 15 O/dia. x 1 thick. For petrol drain pipe 480128. (R.III)	2
763.S	Bolt, hex. head, 8 dia., 40 long, thread 18 long. Joining inlet and exhaust manifolds together. (R. III)	1	33531	Nut, hex. domed, 10 dia. x 150 pitch. Fixing cylinder head. (R. III)	13
770.S	Bolt, hex. head, 8 dia., 65 long, thread 18 long. Joining inlet and exhaust manifolds together. (R. III)	2	33653	Nut, hex. domed, 7 dia. x 100 pitch. Fixing cylinder head cover.	2
818.S	Stud, 8 dia., 39 long, threaded portions 12 and 18 long. Fixing exhaust manifold to cylinder head. (R. III)	1	88345	Stud, 7 dia., 112 long, threaded portions 12 and 55 long. Fixing brackets for rocker shaft and cylinder head cover.	2
820.S	Stud, 8 dia., 44 long, threaded portions 12 and 18 long. Fixing exhaust and inlet manifolds to cylinder head. (R. III)	4	88625	Washer, 7.5 I/dia. x 20 O/dia. x 1.5 thick. For nuts fixing cylinder head cover.	2
828.S	Stud, 8 dia., 67 long, threaded portions 12 and 18 long. Fixing exhaust manifold to cylinder head. (R. III)	2	88963	Union screw, 10 dia. x 150 pitch, 18 long. Fixing drain pipe 480128 on manifold.	1
999.S	Stud, 8 dia., 47.5 long, threaded portions 15 and 20 long. Fixing exhaust pipe to exhaust manifold. Fixing carburettor to inlet manifold. (R. III)	3 2	89852	Expanding washer, 10 dia. For end of rocker arm shaft.	2
1361.S	Union screw, 10 dia. x 100 pitch, 12 long. Fixing petrol drain pipe to manifold. (R. III)	1	118065	Washer, 10.5 I/dia. x 20 O/dia. x 1 thick. For nuts fixing cylinder head.	13
1561.S	Biconical union, 4.5 dia. For petrol drain pipe, 453112. (R. III)	1	451321	Tube for cylinder head water circulation.	1
			451323	Gasket for cylinder head cover. (R. VI)	1
			451331	Clamp fixing inlet and exhaust manifolds, length 28.	4
			451397/ 02	Cotters, 2 halves, for valve springs.	8

CYLINDER HEAD - MANIFOLDS, ROCKER ASSEMBLIES

(DOWNDRAUGHT CARBURETTOR) III & II

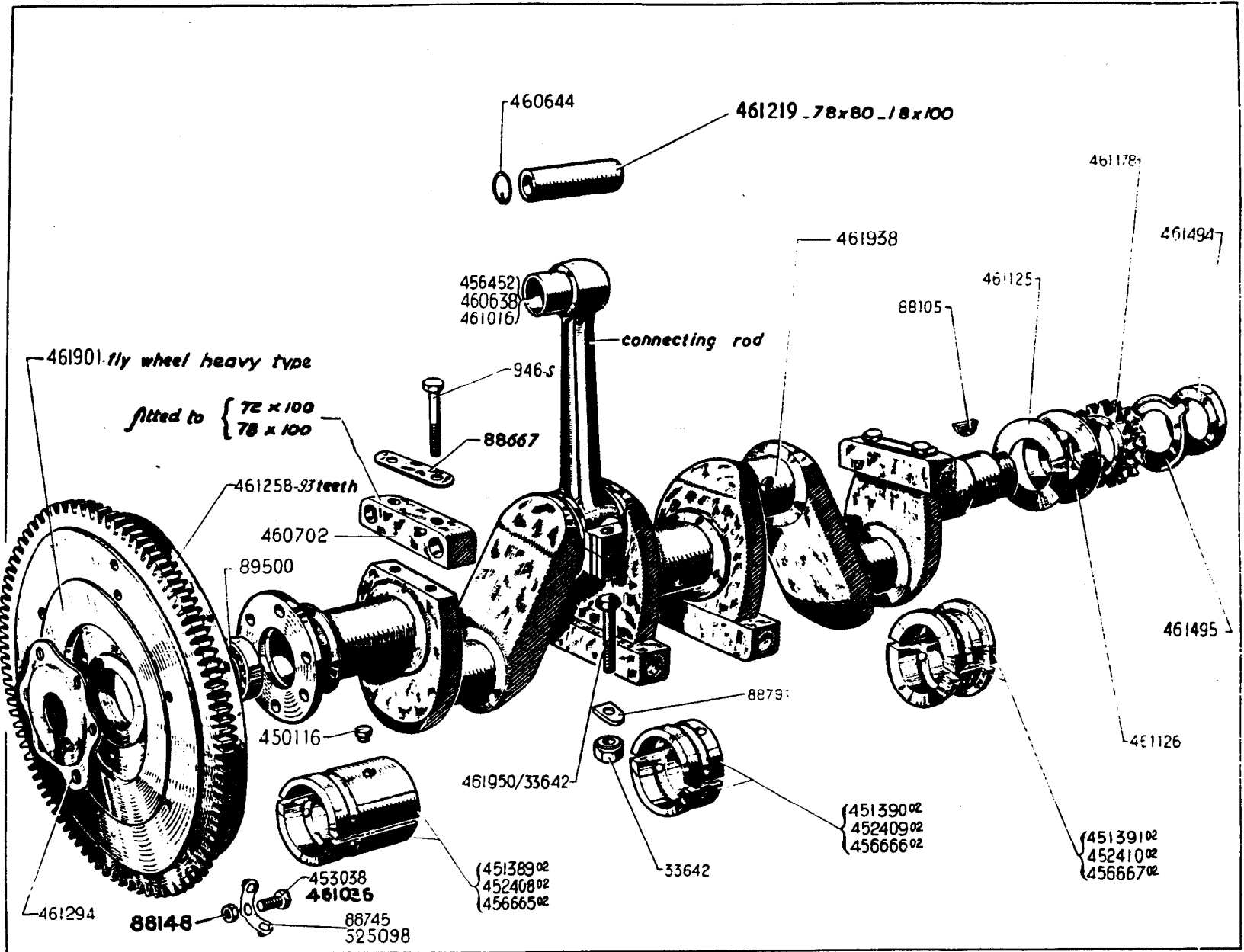
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Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
451504	Core plug for cylinder head, 30 dia.	4		Order in addition, 1 tube 453112, biconical union 1561.3 (R. III) and union screw 1381 S (R. III.)	
451505	Core plug for cylinder head, 25 dia.	3			
452342	Dowel pin, 6 dia., 10 long. Aligning inlet manifold on cylinder head.	2	456174	Exhaust manifold, without aperture for hot air.	1
452565	Nut, 8 dia. x 135 pitch, 8 thick. Fixing manifold to cylinder head.	7	461112	Bush for rockers, bore 14. (R. VI)	8
452762	Oil filler cap. (R. VI)	1	461113	Tappet adjusting screw, ball end.	8
452905	Central clamp, fixing exhaust manifold, length 42.	1	461114	Shaft for rockers.	1
452914	Valve spring, outer.	8	461116	Washer, 14.5 I/dia. x 20 O/dia. x 1 thick. For rockers.	10
452996	C. & A. gasket between manifolds and cylinder head. 3 holes, 32 dia. (R. VI)	2	461118	Distance piece for rockers, length 3.5.	4
453033	Valve guide, length 58	8	461120	Spring between rockers.	4
453084	Exhaust manifold with threaded boss for hot air inlet.	1	461123	Locking piece for rocker arm shaft.	1
453095	Triangular joint between inlet and exhaust manifolds, hole centres 55 and 74. (R. VI)	1	461295	Distance piece, 7.5 inside dia. x 12 outside dia. x 2.5 thick. For bracket supporting rocker shaft.	4
453105	C. & A. joint for cylinder head, with hole for dowel pin. (R. VI)	1	461468	Distance piece for rockers, 16 long.	2
453112	Petrol drain pipe without union. For fitting with 453155 manifold.	1	461695	Lock nut with collar, 7 dia. x 100 pitch. For tappet adjusting screw.	8
453155	Inlet manifold with bosses for fixing inlet silencer, and with hole for petrol drain pipe tapped 10 dia. x 100 pitch.	1	461713	Rocker, R.H. For fitting without bush.	4
			461714	Rocker, L.H. For fitting without bush.	4
			451776	Distance piece, sheet metal. For valve springs.	8

**CYLINDER HEAD MANIFOLDS ROCKER ASSEMBLIES
DOWNDRAUGHT CARBURETTOR IIL & II**

7

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
461777	Cup for valve springs.	8	461847	Exhaust valve, head dia. 33.8, length 103. (11L and 11)	4
461853	Cylinder head cover.	1		<i>as from Serial 4 1035</i>	
461896	Inner spring for valve.	8		<i>no 457241</i>	
461954	Rocker shaft assembly, height of brackets 47.5.	1			
463013	Bracket supporting rocker arm shaft, with lubricating hole, fixing hole centres 26, height 47.5.	1			
463014	Bracket supporting rocker arm shaft, without lubricating hole, fixing hole centres 26, height 47.5.	4			
463015	Lockplate, double, hole centres 26. For nuts fixing rocker shaft.	5			
470735	Gasket for rocker shaft brackets, fixing hole centres 26. (R.VI)	5			
470736	Nut, hex., 7 dia. x 100 pitch, 7 thick. For studs fixing brackets for rocker shaft and cylinder head cover.	10			
480128	Pipe with banjo union for petrol drain pipe, for fitting with manifold 453155.	1			
	<u>VALVES</u>				
461846	Inlet valve, head dia. 37, length 101.5 (11L and 11)	4			



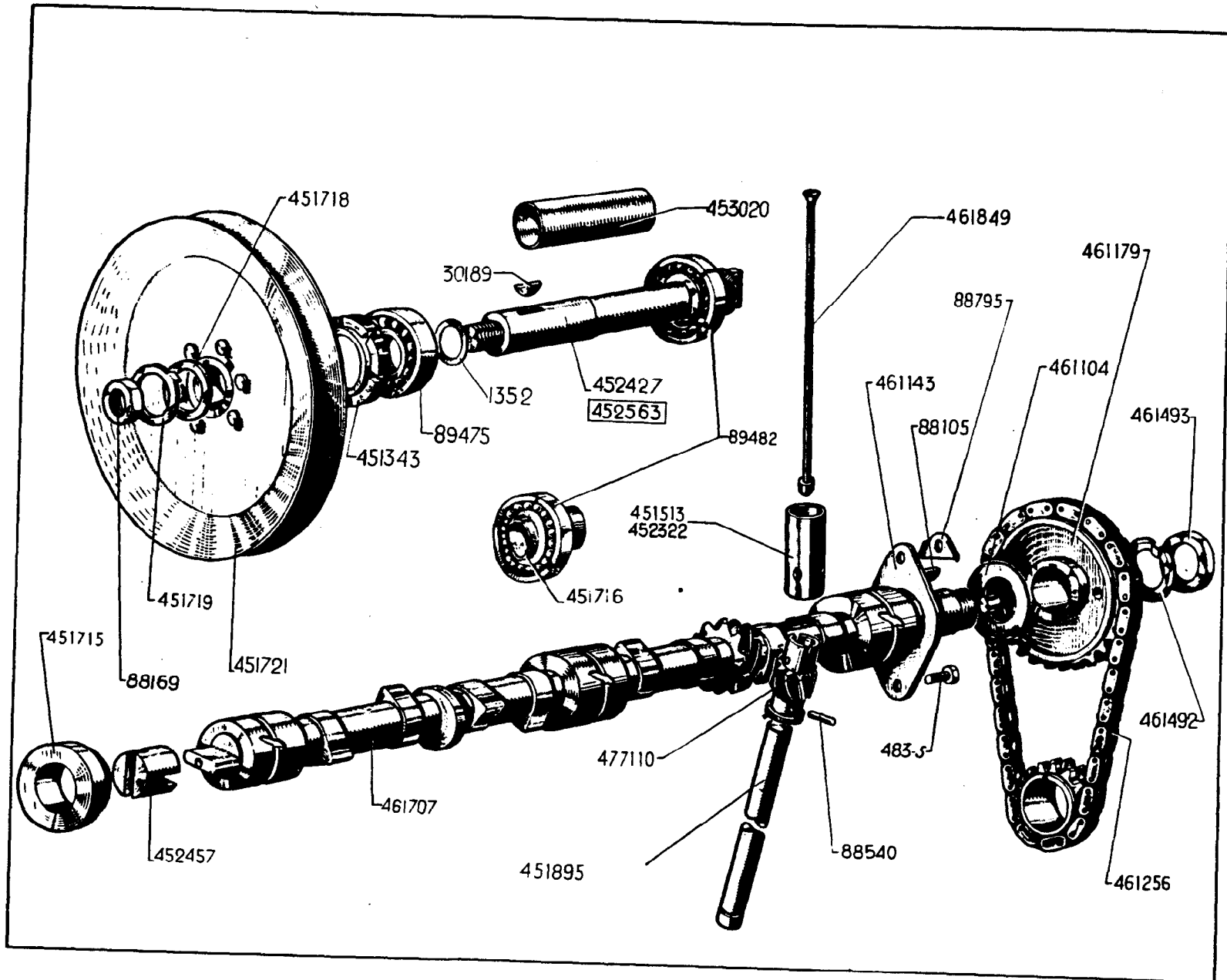
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CRANKSHAFT, CONNECTING RODS & PISTONS.

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
946.S	Bolt, hex. head, 10 dia., 50 long, thread 20 long. Fixing crankshaft balance weights. (R.III)	8	451391/02	Main bearing, timing gear end, bore 50.	1
2549.S	Nut, hex., 8 dia. For engine flywheel fixing bolt. (Replaced by 88148)	6	452408/02	Main bearing, crankshaft clutch end, bore 49.5	1
33642	Nut, hex., 9 dia. x 125 pitch. For connecting rod bolt.	8	452409/02	Main bearing, crankshaft centre, bore 49.5.	1
88105	Woodruff key for crankshaft pinion. (R.II)	1	452410/02	Main bearing, timing gear end, bore 49.5.	1
88148	Nut, hex., 8 dia. For engine flywheel fixing bolt. (Replaces 2549.S)	6	453038	Bolt, round head, 8 dia., 24 long, threaded 11 long. Fixing engine flywheel.	6
88667	Lockwasher, double, holes 11 dia., 40 between centres. Fixing balance weights.	4	456452	Bush for connecting rod small end, outer dia. 24.2.	4
88745	Lockwasher, single, 9 dia. hole. For flywheel fixing bolt.	6	456665/02	Main bearing, clutch end, bore 49.	1
88791	Lockwasher, single, 9 dia. hole. For connecting rod nut.	8	456666/02	Main bearing, crankshaft centre, bore 49.	1
89500	Ball-race, 17 x 40 x 12. For crankshaft spigot housing, front.	1	456667/02	Main bearing, timing gear end, bore 49.	1
450116	Dowel, shank 5 dia. x 3.5 long, head 6 dia. x 4.5 long. Positioning main bearings.	6	460638	Bush for connecting rod small end, outer dia. 24.	4
451389/02	Main bearing, clutch end of crankshaft, bore 50.	1	460644	Circlip, locking gudgeon pin.	4
451390/02	Main bearing, crankshaft centre, bore 50.	1	460702	Balance weight for crankshaft, 72 x 100 and 78 x 100.	4
			461016	Bush for connecting rod small end, outer dia. 24.4.	4
			461036	Bolt, round head, 8 dia., 24 long, thread 9 long. Fixing engine flywheel.	6
			461125	Washer, 38.5 I/dia. x 44.5 O/dia. x 0.5 thick. For adjusting end play of crankshaft.	7

CRANKSHAFT, CONNECTING RODS & PISTONS ·9

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
461126	Thrust washer, 38 I/dia. x 65 O/dia. x 5 thick For crankshaft.	1			
461178	Crankshaft timing gear, 19 teeth.	1			
461219	Gudgeon pin, 20 dia., 68 long. (No longer supplied.)	4			
461258	Starter gear ring, 93 teeth.	1			
461294	Lockplate, star-shape. For crankshaft front bearing and for nuts fixing engine flywheel.	1			
461494	Nut, hex., 36 dia. x 150 pitch. Locking crankshaft gear.	1			
461495	Lockwasher, round, 36.5 dia. Locking crank- shaft gear fixing nut.	1			
461901	Flywheel, heavy type, 48.5 thick. With starter gear ring, 93 teeth.	1			
461938	Crankshaft with balance weights. Width of connecting rod journals 33. Order in addition set of connecting rods 461933/04, six lockplates 88745.	1			
461950/ 33642	Bolt, 9 dia., 54.5 long, thread 18.5 long, with nut. For connecting rod.	8			
525098	Lockplate, three holes, 10.5 dia. For nuts fixing flywheel.	2			



10. CAMSHAFT ASSEMBLY

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
483.S	Bolt, hex. Head, 7 dia., 15 long. Fixing camshaft thrust plate. (R.III)	2	451716	Thrust ring, 20 x 26 x 10. For rear ball-race on shaft driving water pump and dynamo.	1
1352	Packing washer, 20 I/dia. x 30 O/dia. x 1.5 thick. For ball bearings on water pump drive shaft.	2	451718	Washer. 14.5 I/dia. x 27 O/dia. x 2 thick. For nut or set screw fixing pulley driving fan and dynamo.	1
30189	Woodruff key, 4 thick, For fan drive pulley. (R.III)	1	451719	Lockwasher, single, 14.5 dia. For nut or set screw locking pulley driving water pump and dynamo.	1
88105	Woodruff key, 4.8 thick. Fixing camshaft pinion. (R.II)	1	451721	Pulley driving water pump and dynamo, on shaft at end of camshaft.	1
88169	Nut, 14 dia x 150 pitch. Fixing fan and dynamo driving pulley. (R.II)	1	451895	Shaft driving oil pump and distributor, length 294.	1
88540	Cylindrical pin, 2.5 dia., 25 long. Fixing pinion driving oil pump and ignition distributor.	2	452322	Tappet cup, 27 dia.	8
88795	Lockwasher, single, 8.5 dia. For bolts fixing camshaft thrust plate.	2	452427	Shaft driving water pump and dynamo, with driving dog end. (Pulley held by nut)	1
89475	Ball bearing, 20 x 47 x 14. For front of shaft driving dynamo and water pump.	1	452457	Steel coupling dog, 25 dia., 21.5 long. For 452427.	1
89482	Ball bearing, 20 x 42 x 10. For rear of shaft driving fan and dynamo.	1	452563	Shaft driving water pump and dynamo, with driving dog end and fitted with ball-race at rear. (Pulley held by nut)	1
451343	Aluminium oil thrower on fan and dynamo driving shaft, outer thread 50 dia. x 150 pitch.	1	453020	Distance piece, tubular, length 88.5, with driving dog end. Between the two bearings on shaft driving water pump and dynamo.	1
451513	Tappet cup for rocker, 26 dia.	8	461104	Oil baffle, 25 x 48. For camshaft pinion.	1
451715	Bush, rear. For aligning shaft driving water pump and dynamo.	1	461143	Thrust plate for camshaft.	1

CAMSHAFT ASSEMBLY

11

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
461179	Camshaft pinion, 38 teeth.	1			
461256	Timing gear chain. (R.IV)	1			
461492	Lockwasher, round, 24.5 dia. For nut locking camshaft pinion.	1			
461493	Nut, hex., 24 dia. x 150 pitch. Locking camshaft pinion.	1			
461707	Camshaft, intermittent lubrication of rockers, journals with oil grooves.	1			
461849	Push-rod for rockers, 240 long.	8			
477110	Pinion driving oil pump and distributor, left hand pitch, 10 teeth.	1			

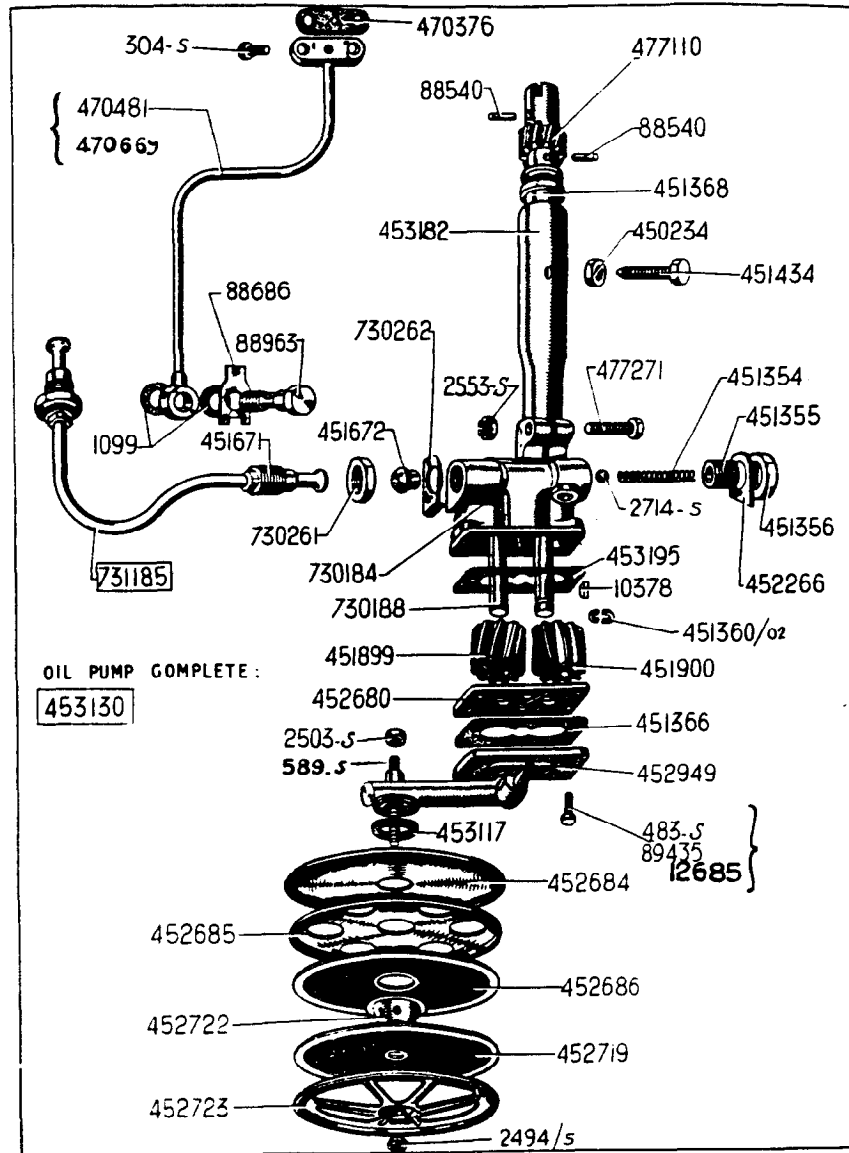
12 OIL PUMP, OIL CIRCULATION

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
304.S	Bolt, hex. head, 6 dia., 15 long. For flange of oil supply pipe for lubricating rockers. (R.III)	2	89435	Screw, countersunk head, 7 dia., 18.5 long. Fixing base to body of pump. (Replaced by 12685)	1
483.S	Bolt, hex. head, 7 dia., 15 long. Fixing base to body of oil pump. (R.III)	3	450234	Locknut, hex., 10 dia. x 100 pitch, 4.5 thick. For bolt 451434 fixing pump tubular support.	1
589.S	Bolt, hex. head, 7 dia., 60 long, thread 16 long. Fixing filters to pump. (R.III)	1	451354	Spring for release valve.	1
1099	Joint, 10.5 I/dia. x 1.8 O/dia. x 1 thick. For supply pipe lubricating rockers. (R.III)	2	451355	Screwed plug, 16 dia. x 150 pitch. Adjusting release valve.	1
3494.S	Nut, hex., slotted, 7 dia. x 100 pitch. Fixing filters to pump. (R.II)	1	451356	Locknut, hex., 16 dia. x 150 pitch. For release valve.	1
2503.S	Nut, hex., 7 dia. x 100 pitch, 6 thick. For bolt fixing base of pump. (R.III)	1	451360/02	Locking ring, in two halves, for fixed pinion.	1
2553.S	Nut, hex., slotted, 8 dia. x 125 pitch. Fixing tubular support of pump to body of pump. (R.III)	1	451366	Joint between sheet metal plate and pump housing. (R.VI)	1
2724.S	Ball, 9.525 dia. For release valve. (R.VI)	1	451368	Upper bush for shaft driving pump and distributor.	1
10373	Woodruff key, 2.5 thick. For fixed pinion.	1	451434	Bolt, hex. head, pointed, 10 dia. x 30 long. Fixing oil pump tubular support.	1
1085	Screw, 7 dia. x 15 long. For pump body base.	1	451671	Union, 20 dia. x 150 pitch. For pipe between pump and cylinder block.	2
88540	Pin, cylindrical, 6.5 dia., 29 long. Fixing driving pinion of pump and distributor.	2	451672	Conical union for oil circulation on pump and cylinder block.	1
88666	Lockwasher, single, 11 dia. For union screw of supply pipe lubricating rocker shaft.	1	451899	Idler pinion for pump, 10 teeth.	1
88963	Union screw, hex. head, 10 dia., 15 long. For rocker lubricating pipe.	1	451900	Fixed pinion for pump, 10 teeth.	1
			452266	Lockwasher, single, 17.5 dia. For release valve nut.	1

CAMSHAFT ASSEMBLY

11

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
461179	Camshaft pinion, 38 teeth.	1			
461256	Timing gear chain. (R.IV)	1			
461492	Lockwasher, round, 24.5 dia. For nut locking camshaft pinion.	1			
461493	Nut, hex., 24 dia. x 150 pitch. Locking camshaft pinion.	1			
461707	Camshaft, intermittent lubrication of rockers, journals with oil grooves.	1			
461849	Push-rod for rockers, 240 long.	8			
477110	Pinion driving oil pump and distributor, left hand pitch, 10 teeth.	1			



OIL PUMP, OIL CIRCULATION

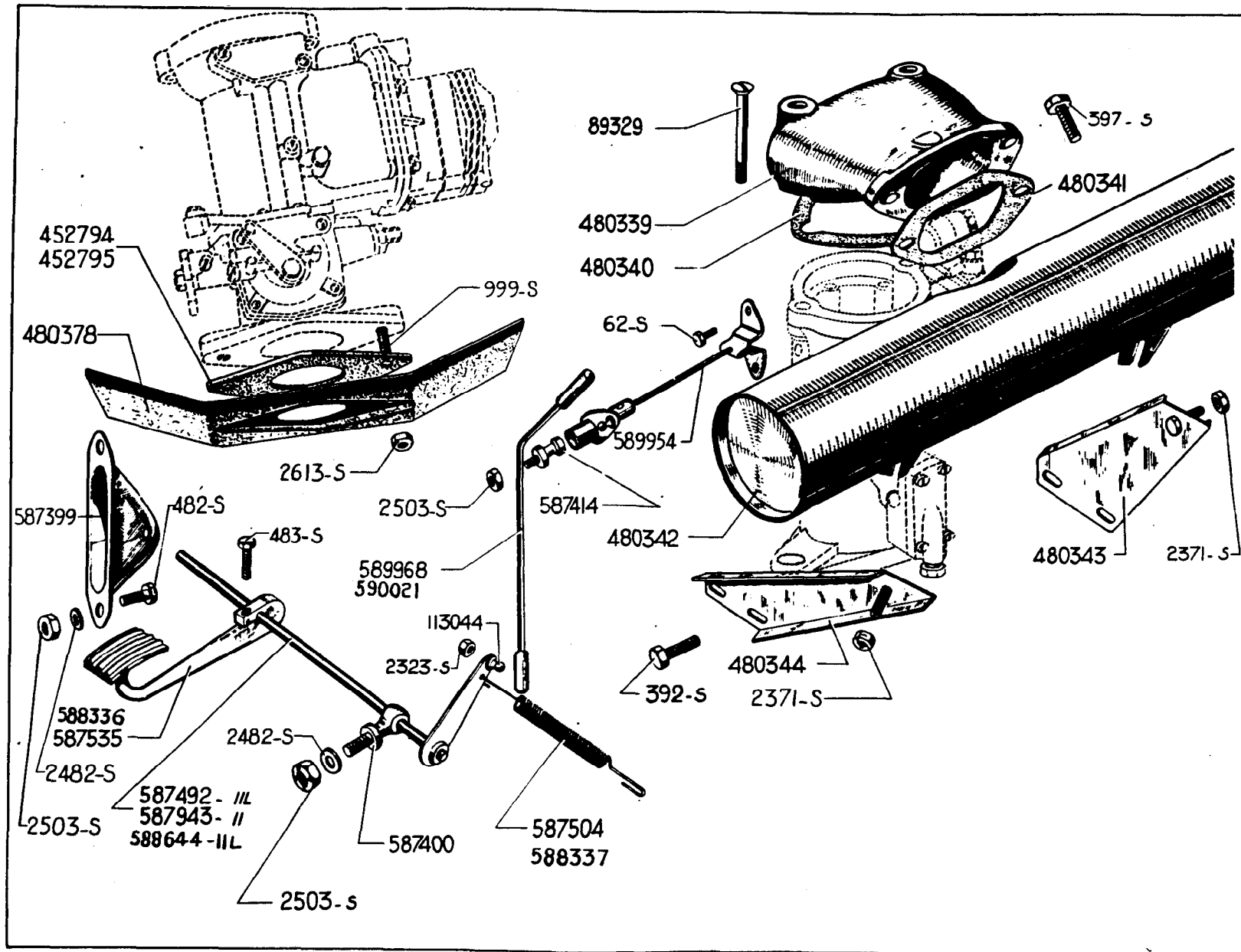
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Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
452680	Rectangular plate for base of oil pump.	1	477271	Bolt, hex. head. 8 dia., 43 long, thread 20 long. For fixing tubular support to body of pump.	1
452684	Upper housing shielding filters.	1			
452685	Upper cover for pump filters, with 6 holes 30 dia.	1	730184	Body of pump, height 74.	1
452686	Upper filter for pump, with eyelet 30 dia.	1	730188	Spindle for idler pinion, length 49.	1
452719	Lower filter for pump, with eyelet 11 dia.	1	730261	Locknut, hex., 20 dia. x 150 pitch. Fixing oil pipe 731185.	2
452722	Distance piece for filters.	1	730262	Lockwasher, plain, 20 dia. For nut fixing oil pipe 731185.	2
452723	Lower plate for pump filters, with 6 triangular holes.	1	731185	Pipe between pump and cylinder block.	1
452949	Base of pump forming support for filters.	1			
453117	Gasket, 29 x 42. Between base of pump and upper cover shielding filters. (R.VI)	1			
453130	Pump complete with filters.	1			
453182	Tubular support for pump.	1			
453195	Gasket between pump base and plate. (R.VI)	1			
470376	Gasket between rocker oil pipe flange and cylinder head. (R.VI)	1			
470481	Oil supply pipe to rockers.	1			
470669	Oil supply pipe to rockers.	1			
477110	Pinion driving oil pump and distributor, 10 teeth, L.H. pitch.	1			

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
451E45	Fan, water pump, and dynamo driving belt. (R. VI)	1	461E36	Washer, steel, 25 I/dia. x 52 O/dia., with four holes 8.5 dia. for flexible fitting of fan.	1
451E47	Adjusting rod for dynamo driving belt, 230 long.	1	461E37	Lockwasher, special, with four holes 8.5 dia. and four tags. For fixing screws fitting fan to pulley. (Flexible fitting)	1
451969	Cover for water pump. Centres of two lower holes for fixing to cylinder head, 93.	1	461E38	Washer, rubber, 25 I/dia. x 52 O/dia., with four holes 8.5 dia. For flexible fitting of fan to pulley.	2
451972	Gasket between water pump cover and cylinder head. Fixing hole centres 75 and 93. (R.VI)	1	585003	Distance washer, 6.5 I/dia. x 14 O/dia. x 9 long. For fan.	4
451973	Gasket between pump and cover. Centres of two lower holes for fixing to cylinder head, 93. (R.VI)	1		For water pump greaser replacing 4734.S on British cars see Supplement.	
451975	Water pump complete. Centres of two lower holes for fixing to cylinder head, 93.	1			
452292	Fan (identical to 453217.) Order in addition four distance pieces 453218 and, when mounting exclude washers 461E36 and 461E38.	1			
452942	Shaft and impeller assembled.	1			
453217	Fan, with six blades, 330 dia., without washer welded on. Mounted without rubber washers.	1			
453218	Distance piece, 8.5 I/dia. x 15 O/dia. x 9. For fan 453217.	4			
456294	Water pump body, bushed.	1			
461E35	Bolt, hex. head, 6 dia., 25 long, with flange. Fixing fan to pulley (flexible fixing.)	4			

16 DOWNDRAUGHT CARBURETTOR

Part No:	Description	No. per Assy.	Part No:	Description	No. per Assy.
	"For the carburettor and its special parts apply direct to Messrs. Solex or to their accredited Agents."		480341	Gasket, cloth, hole centres 100. Between inlet silencer and manifold. (R.VI)	1
392.S	Bolt, hex. head, 6 dia., 10 long. For fixing front and rear brackets of air silencer to inlet manifold. (R.III)	4	480342	Inlet silencer, cylindrical.	1
397.S	Bolt, hex. head, 6 dia., 22.5 long. For fixing inlet pipe to air silencer. (R.III)	2	480343	Front bracket for inlet silencer.	1
999.S	Stud, 10 dia., 47.5 long, threaded portions 20 and 15 long. For fixing carburettor. (R.III)	2	480344	Rear bracket for inlet silencer.	1
2371.S	Nut, 6 dia. x 100 pitch 6 thick. Fixing air inlet silencer to front and rear brackets.	2	480378	Carburettor shield.	1
2613.S	Nut, hex. 10 dia. x 150 pitch. For studs fixing carburettor. (R.III)	2		For air intake filter on British cars (from June 1949 onwards) see Supplement.	
89329	Screw, raised head countersunk, 6 dia., 43 long, thread 9 long. Fixing inlet silencer manifold.	2			
452794	Carburettor joint, fixing hole centres 65, 4 thick. (R.VI)	1			
452795	Carburettor joint, fixing hole centres 65, 0.6 thick. (R.VI)	3			
480339	Manifold between carburettor and inlet silencer.	1			
480340	Gasket, 60 x 69. Between carburettor and inlet silencer. (R.VI)	1			



ACCELERATOR CONTROL IIL & II 17

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
62.S	Bolt, hex. head, 4 dia., 12.5 long. Fixing control rod. (R.III)	2	588336	Accelerator pedal. R.H.D.	1
452.S	Bolt, hex. head, 7 dia., 12.5 long. Fixing bracket 587399. (R.III)	2	588337	Return spring. R.H.D.	1
483.S	Bolt, hex. head, 7 dia., 15 long. Fixing pedal to shaft. (R.III)	1	588644	Pedal shaft with lever. R.H.D.	1
2323.S	Nut, hex. 5 dia. x 75 pitch. Fixing ball pin 113044. (R.III)	1	589954	Carburettor control rod, length 171. L.H.D.	1
2482.S	Washer, 7.5 I/dia. x 16 O/dia. x 1.5 thick. For nuts fixing brackets 587399 and 587400. (R.III)	3	589968	Rod, distance between ball joints 462. L.H.D.	1
2503.S	Nut, 7 dia. x 100 pitch. Fixing brackets 587399 and 587400, also ball pin 587414. (R.III)	4	590021	Accelerator control rod. R.H.D. Also order 1207 (2 off), socket for ball pin at both ends of 590021; also 113044 (2 off) ball pins.	1
113044	Ball pin for control rod.	1	590023	Carburettor control rod. R.H.D.	1
587399	Bracket for pedal shaft, pedal side.	1			
587400	Bracket for pedal shaft, lever side.	1			
587414	Ball pin for control rod.	1			
587492	Pedal shaft with welded return lever, length 285. (11) L.H.D.	1			
587504	Return spring, length 88. L.H.D.	1			
587535	Accelerator pedal. L.H.D.	1			
587943	Pedal spindle with welded return lever, length 360. (11)	1			

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
393.S.20	Bolt, hex. head, slotted, 6 dia., 12.5 long. For assembling fork 490856, on bracket. (R.III)	1	18325	Drive rivet, self locking, 3 dia., 5 long. Fixing oil retaining cup on clutch thrust race housing.	3
483.S.40	Bolt, hex. head, head drilled, 7 dia., 15 long. Fixing coupling bracket on thrust race. (R.III)	1	30189	Woodruff key for fork control lever. (R.III)	1
483.S	Bolt, hex. head, 7 dia., 15 long. Fixing clutch thrust housing.	3	88197	Nut, hex., 8 dia. x 125 pitch, 10 thick. For clutch bolt.	3
665.S	Bolt, hex. head, 8 dia., 20 long. Fixing bushed housing for clutch withdrawal. (R.III) R.H. drive. L.H. drive.	4 2	89989	Lubricator, thread 8 dia. x 125 pitch. For clutch withdrawal race. (R.VI)	1
667.S	Bolt, hex. head, 8 dia., 25 long. Fixing support ring to engine flywheel. (R.III)	6	89587	Flanged rivet for fixing clutch discs on spring centre clutch plates. (R.VI)	6
763.S	Bolt, hex. head, 8 dia., 40 long. Fixing heavy support ring to flywheel. (R.III)	6	89971	Clutch thrust withdrawal race, 35 x 72 x 17. SKE 306629	1
765.S	Bolt, hex. head, 8 dia., 45 long. Fixing clutch housing and clutch support ring to flywheel. (R.III)	6	451569	End support bracket for clutch control fork. R.H. drive. L.H. drive.	2 1
2503.S	Nut, hex., 7 dia. x 100 pitch. For clutch thrust fork grub screw. (R.III)	1	451570	Bush for clutch withdrawal fork. (R.VI)	1
2551.S	Nut, hex., 8 dia. x 125 pitch, 8 thick. For bolt fixing clutch housing to clutch support ring. (R.III)	6	451572	Guide stud, 10 dia. x 150 pitch, 49 long. For clutch withdrawal thrust race housing.	1
11841	Grub screw, 7 dia., 32 long. For clutch thrust fork.	1	452327	Hub for clutch withdrawal thrust race housing, bored 25.5 dia. for oil return.	1
			452334	Return spring for clutch withdrawal race housing, 31 long.	1
			452472	Closing plate for flywheel and clutch housing, height 114.	1
			452741	Locating bush, 8.5 I/dia x 12 O/dia. x 9 long. For support ring and heavy type flywheel.	1

Fart No.	Description	No. per Assy.	Fart No.	Description	No. per Assy.
459678	Oil feed pipe for clutch thrust race.	1	490889	Fixing bracket for 490886.	1
490270	Clutch toggle, 24 long.	3	490897	Clutch withdrawal fork R.H. drive, 366 long, with thrust arm.	1
490271	Return spring for clutch toggle, 24 long.	3	490986	Clutch disc, 214 dia., splines 25, with spring loaded centre. (R.VI)	1
490272	washer, special, 5.5 I/dia. x 16 O/dia. x 2.4 thick. For clutch toggle.	3	491013	Support ring for heavy flywheel, outer dia. 282, width at fixing on engine flywheel, 25.	1
490371	Thrust washer, 31 I/dia. x 57 O/dia. x 8 thick. Between clutch toggle and clutch withdrawal thrust race.	1	491081	Clutch driving plate complete, outer dia. 216. (6 spring fitting.)	1
490372	Oil retaining cup for clutch withdrawal thrust race.	1	491097	Clutch assembly complete without clutch disc. (6 spring fitting.)	1
490576	Control lever for clutch fork.	1	491106	Lining for clutch disc, 214 O/dia. x 120 I/dia. With spring loaded centre. (R.VI)	2
490577	Bolt, hex. head, pointed, 10 dia., 16.5 long. Fixing control lever and ring of clutch fork stop.	2	493018	Clutch driving plate, O/dia. 216. (9 spring fitting) (11L and 11.)	1
490662	Screw, 8 dia., 20 long, thread 13 long. Fixing clutch housing to support ring.	6	493019	Clutch spring, 19 I/dia. x 26.5 O/dia. x 4" long. (11L and 11.)	9
490663	Clutch spring, 4.2 dia. wire.	6	493023	Clutch assembly without disc. (9 spring fitting) (11L and 11.)	1
490759	Stop ring, 20 I/dia. x 40 O/dia. x 18 long. For clutch withdrawal fork 490897.	1	493024	Clutch housing. (6 spring fitting) (11L & 11)	1
490886	Fork actuating gear change locking device.	1	615002	Nut, 8 dia. x 100 pitch, 10 thick. For clutch toggle bolt. (9 spring fitting) (11L and 11)	3
490886	Housing for clutch thrust race, upper boss tapped 7 dia. x 100 pitch. Fitted with thrust race.	1	622751	Bolt, 8 dia. x 100 pitch, 43 long, thread 18 long, with nut. For clutch toggle. (9 spring fitting) (11L and 11)	3
490888	Clutch withdrawal fork L.H. drive, 291 long, with thrust arm.	1	615002		

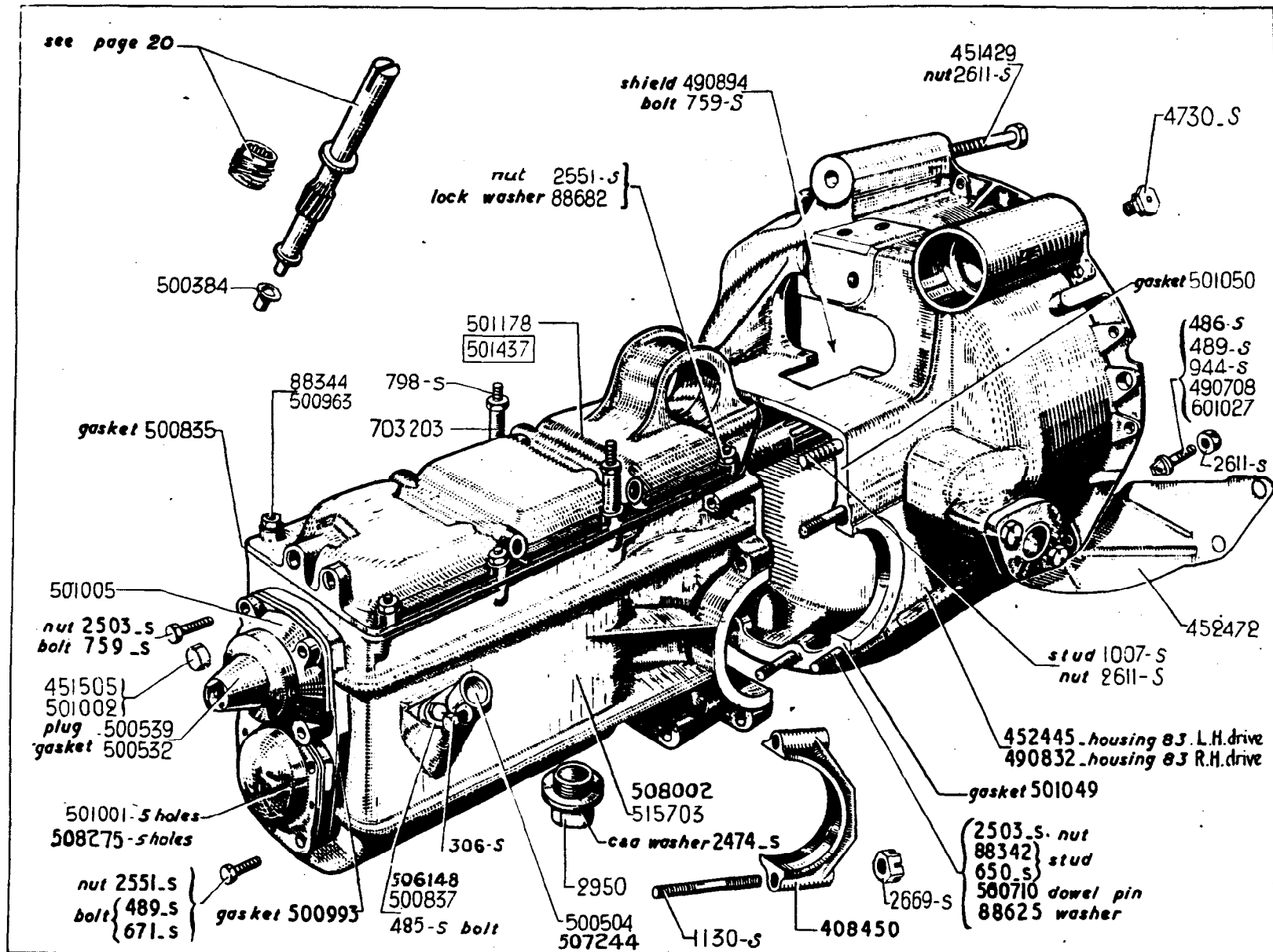
20 GEARBOX ASSEMBLY SPEEDOMETER DRIVE

Gearbox Assembly

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
519609	Gearbox assembly, L.H. drive, 9 x 31 final drive ratio. (11L and 11)	1	519608	Gearbox assembly, L.H. drive, 8 x 31 final drive ratio. (7)	1
519612	Gearbox assembly, R.H. drive, 9 x 31 final drive ratio. (11L and 11)	1	519611	Gearbox assembly, R.H. drive, 8 x 31 final drive ratio. (7)	1

Speedometer Drive

Tyre	Final Drive Ratio	Tyre Size	Speedometer Worm		Speedometer Pinion	
			Part No.	No. of Threads	Part No.	No. of Teeth
7	9 x 31	155 x 400	507196	8	507197	14
7 (British)	8 x 31	165 x 400			507288	15
7	10 x 31	155 x 400			507199	12
11L and 11	9 x 31	165 x 400			507198	13
11L and 11	8 x 31	165 x 400			507197	14
11C and 11F	8 x 31	185 x 400			507197	14



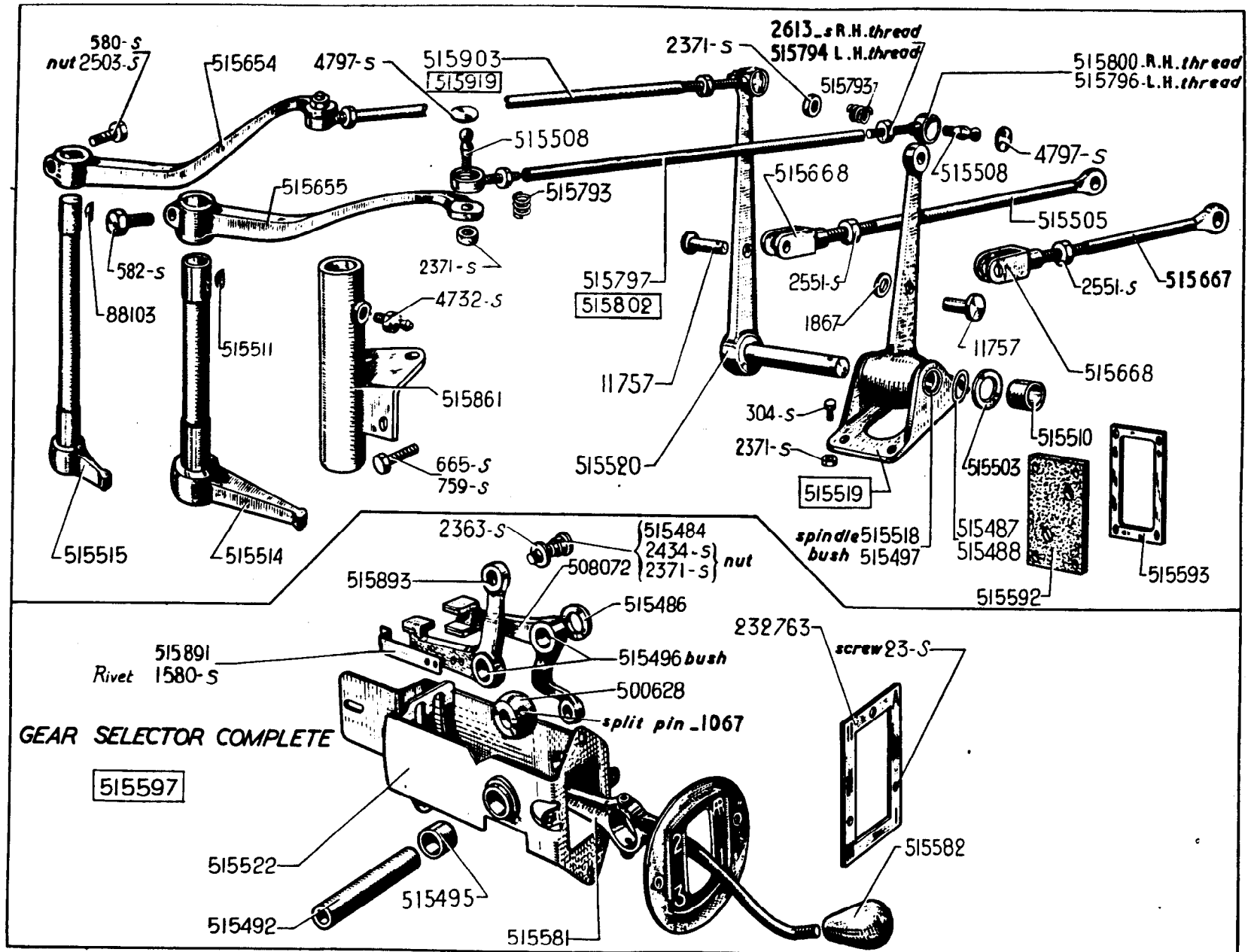
GEARBOX, CASING & COVER

21

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
306.S	Bolt, hex. head, 6 dia., 20 long. For fitting speedometer cable. (R.III)	1	2474.S	C. & A. washer, 25 I/dia. x 32 O/dia. x 2 thick. For plug 2950. (R.VI)	2
485.S	Bolt, hex. head, 7 dia., 20 long. Fixing speedometer drive clamp. (R.III)	1	2503.S	Nut, hex., 7 dia. x 100 pitch. Fixing gearbox to bell housing. (R.III)	7
486.S	Bolt, hex. head, 7 dia., 22.5 long. Fixing bell housing. (R.III)	4	2551.S	Nut, hex., 8 dia. x 125 pitch. Fixing gearbox cover. (R.III)	6
489.S	Bolt, hex. head, 7 dia., 30 long. Fixing clutch withdrawal cable casing guide. (R.III)	2	2611.S	Nut, hex., 10 dia. x 150 pitch. Fixing gearbox to bell housing, fixing dynamo, bell housing, and lower inspection plate. (R.III)	7
650.S	Stud, 7 dia., 75.5 long, threaded portions 10.5 and 17 long. Fixing gearbox to bell housing. (R.III)	3	2669.S	Nut, hex., 12 dia. x 175 pitch. Fixing differential bearing caps. (R.III)	4
671.S	Bolt, hex. head, 8 dia., 35 long. Fixing front ball bearing cap on layshaft. (R.III)	5	2950	Drain plug, threaded 24 dia. x 200 pitch. (R.VI)	2
759.S	Bolt, hex. head, 8 dia., 30 long. Fixing front ball bearing cap of mainshaft, also clutch bell housing shield.	5	4730.S	Hydraulic greaser for fan drive. (R.VI)	1
798.S	Stud, 8 dia., 71 long, threaded portions 18 and 16 long. Fixing gearbox cover and horn bracket. (R.III)	2	88342	Stud, 7 dia., 63 long, threaded portions 12 and 16 long. Fixing gearbox to bell housing.	2
944.S	Bolt, hex. head, 10 dia., 45 long, thread 20 long. Fixing bell housing and lower inspection plate. (R.III)	2	88344	Stud, 8 dia., 40 long, threaded portions 14 and 16 long. Fixing gearbox cover.	4
1007.S	Stud, 10 dia., 70 long, threaded portions 15 and 20 long. Fixing gearbox to bell housing. (R.III)	2	88625	Washer, 7.5 I/dia. x 20 O/dia. x 1.5 thick. For nuts fixing gearbox to bell housing.	7
1130.S	Stud, 12 dia., 83 long, threaded portions 18 and 22 long. Fixing differential bearing caps, second fitting. (R.III)	4	88622	Lockwasher, single, 8.5 dia. For nuts fixing gearbox cover, suspension end. (R.II)	2
			408450	Cap, threaded 82 dia. x 150 pitch. For differential bearing on gearbox type B. (No longer supplied).	2
			451429	Bolt, hex. head, 10 dia., 135 long. Fixing dynamo.	1

22 GEARBOX CASING & COVER

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
451505	Cap sheet metal, 25 dia. For front end of reverse gear intermediate shaft.	1	501001	Bearing cap, 5 holes centres 86. Thickness of flange 10 mm. For layshaft front bearing.	1
452445	Bell housing, L.H. drive. Bore for S.F.I joint 83 dia.	1	501002	Front cap, 20 dia. For reverse gear intermediate shaft.	1
452472	Inspection plate 114 wide. For bell housing.	1	501005	Bearing cap, bore 32 hole centres 86. For mainshaft front bearing.	1
490706	Bolt, 7 dia., 22.5 long. Fixing bell housing to cylinder block.	2	501049	Lower gasket between gearbox and bell housing. (R.VI)	1
490632-A	Bell housing, R.H. drive. Bore for S.F.I. front 83 dia.	1	501050	Upper gasket between gearbox and bell housing. (R.VI)	1
490894	Shim smooth. On bell housing.	1	501278	Gearbox cover.	1
500384	Bush bore 6. For speedometer drive pinion.	1	501437	Gearbox cover, fitted with shafts, forks and gear locking device.	1
500504	Speedometer drive pinion socket, 84.5 long.	1	506148	Fixing plate for speedometer socket.	1
500532	Cork gasket, 42 I/dia. x 50 O/dia. x 5 thick. For starting handle dog cap. (R.VI)	1	507244	Speedometer drive pinion socket.	1
500539	Cap for starting handle dog on mainshaft.	1	508002	Gearbox casing, Replaces 505703.	1
500710	Dowel pin 7 I/dia. x 10 O/dia. x 14 long. For fixing gearbox to bell housing. (R.III)	2	508275	Bearing cap 5 holes centres 86. Thickness of flange 12 mm. For layshaft front bearing.	1
500835	Gasket for gearbox cover.	1	515703	Gearbox casing, Replaced by 508002.	1
500837	Fixing plate for speedometer socket. Replaced by 506148.	1	601027	Screw, round head, 10 dia., 38 long. Fixing bell housing and inspection plate. (R.II)	2
500963	Stud 8 dia., 40 long, threaded portions 10 and 13 long with plain portion 3.5. For aligning gearbox cover.	2	703203	Distance piece, 8 I/dia. x 12 O/dia. x 24 long. Fixing horn bracket. (R.III)	2
500993	Gasket double, 69 I/dia., hole centres 86. For front bearing caps. (R.VI)	2			



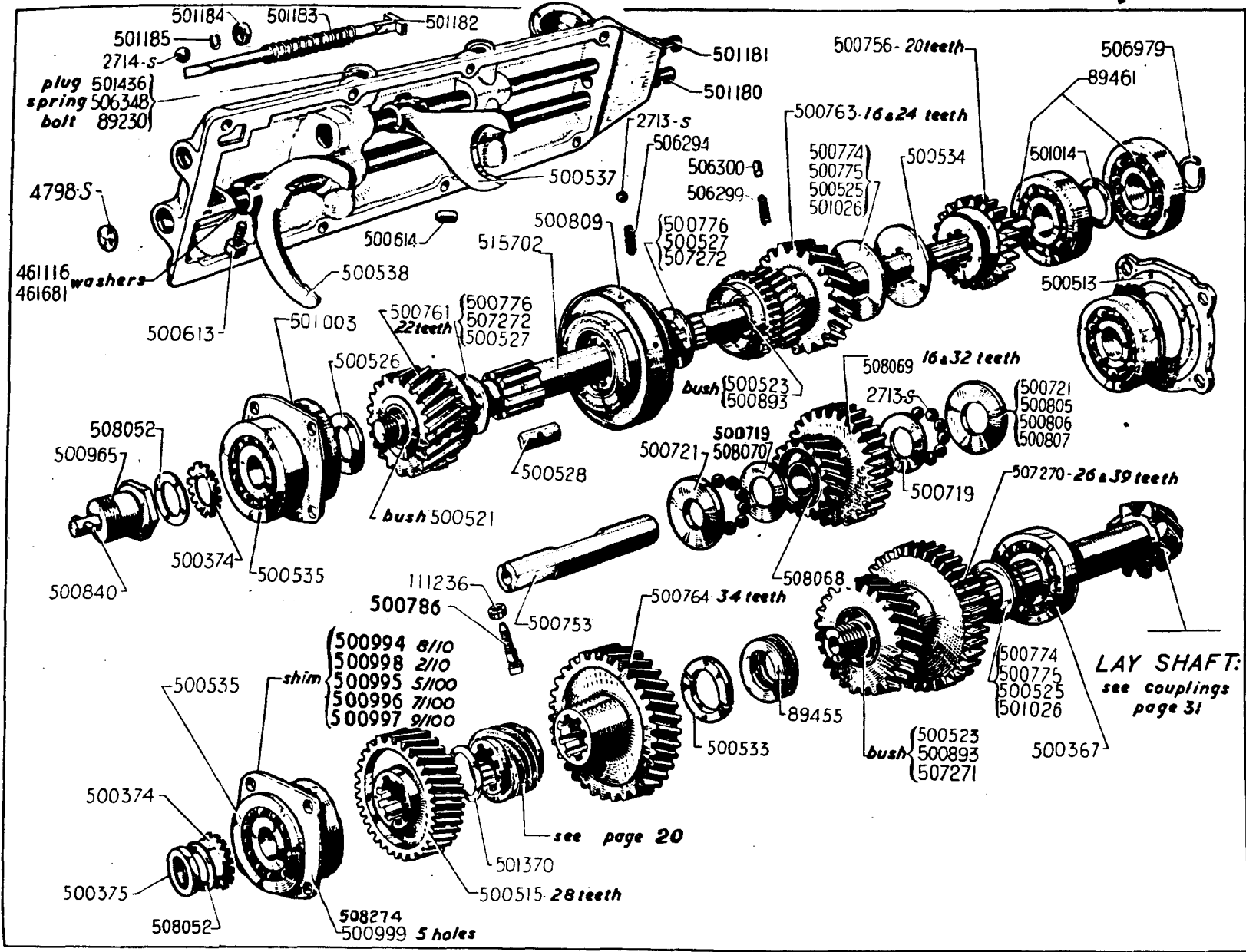
Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
23.S	Screw, countersunk head 3 dia., 10 long. Fixing gear indicator plate to dash. (R.III)	3	2371.S	Nut, hex., 6 dia., x 100 pitch. For ball pins 515508.	4
304.S	Bolt, hex. head, 6 dia., 15 long. Fixing bracket of change speed relay levers to dashboard.	4		For pin 515464 on lever controlling second and top speed.	1
580.S	Bolt, hex. head, 7 dia., 32.5 long. Fixing upper lever controlling second and top speed fork. (R.III)	1	2434.S	Nut, hex., slotted, 6 dia. x 100 pitch. For pin 515464 on lever controlling first and reverse speed. (R.III)	4
592.S	Bolt, hex. head, 7 dia., 37.5 long. Fixing upper lever controlling first and reverse speed lever fork. (R.III)	1	2503.S	Nut, hex., 7 dia. x 100 pitch. Fixing upper levers controlling change speed forks. (R.III)	1
665.S	Bolt, hex. head, 8 dia., 20 long. Fixing bracket supporting levers controlling forks on flywheel housing. (R.III)	2	2551.S	Nut, hex., 8 dia. x 125 pitch. Fixing clevis pin on rod controlling relay lever. (R.III)	2
759.S	Bolt, hex. head, 8 dia., 30 long. Fixing bracket supporting levers controlling forks on flywheel housing. (R.III)	1	2613.S	Nut, hex., 10 dia. x 150 pitch, R.H. thread. Locking adjustable ball joint casing. (R.III)	2
1067	Pin, 4 dia., 42 long. Fixing change speed lever ball joint.	1	4732.S	Hydraulic greaser for lever controlling forks. (R.VI)	1
1580.S	Rivet, flat head, 4 dia., 13 long. Fixing locking spring for gear selector levers. (R.III)	2	4797.S	Expanding washer, 14 dia. for adjustable ball joint on control rod. (R.III)	4
1867	Washer, 8.5 I/dia. x 15 O/dia. x 2 thick. For clevis pin controlling relay lever on dashboard. (R.III)	2	11757	Pin, 8 dia., 26 long, head 11 dia. For relay lever clevis. (R.II)	2
2363.S	Flat washer, 6 I/ dia. x 14 O/dia. For shouldered pin 515464 on gear control rod. (R.III)	2	88103	Woodruff key for upper lever controlling second and top speed fork.	1
			232763	Change speed indicator plate, rectangular, 50 x 80. (R.IV)	1
			500628	Ball joint for change speed lever on dashboard.	1

24

GEARBOX CONTROLS

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
506072	Gear lever, bushed, with spring riveted. For second and top speed, on dashboard.	1	515508	Ball pin, thread 6 dia. x 100 pitch. For ball joint casing on control rod.	4
515484	Bolt, shouldered, 6 dia. x 100 pitch. Fixing relay rods to control levers.	2	515510	Bush, 12 I/dia. x 15.5 O/dia. x 20 long. For pin of second and top speed relay lever on dashboard. (R.VI)	2
515486	Washer, 12.5 I/dia. x 20 O/dia. x 2.5 thick. Facking for levers on dashboard.	2	515511	Woodruff key for upper lever controlling first and reverse speed fork.	1
515487	Thrust washer, 19 I/dia. x 28 O/dia. x 1.5 thick. For first and reverse speed lever on dashboard.	2	515514	Lower lever on gearbox controlling first and reverse speed fork.	1
515488	Washer, 12 I/dia. x 25 O/dia. x 1.5 thick. For second and top speed relay lever on dashboard.	1	515515	Lower lever on gearbox controlling second and top speed fork.	1
515492	Spindle, plain, 12 dia. x 63 long. For control levers in bracket on dashboard.	1	515518	Spindle, plain, bushed, 19 dia., 52 long. For first and reverse speed relay lever on dashboard.	1
515495	Bush, 12 I/dia. x 15 O/dia. x 10 long. For bracket supporting control levers on dashboard. (R.VI)	2	515519	Relay lever with bracket. On dashboard for first and reverse speed.	1
515496	Bush, 12 I/dia. x 15 O/dia. x 13 long. For control levers in bracket on dashboard.	2	515520	Relay lever for second and top speed. On dashboard.	1
515497	Bush, 19 I/dia. x 22 O/dia. x 18 long. For first and reverse speed relay lever on dashboard.	2	515522	Bracket, bush, for control levers. On dashboard.	1
515503	Stop collar, 12 I/dia. x 16 O/dia. x 7 long. For second and top speed relay lever on dashboard.	1	515581	Change speed lever only. On dashboard.	1
515505	Connecting rod for relay lever of second and top speed on dashboard, 275 long.	1	515582	Knob for change speed lever on dashboard. (R.VI)	1
			515592	Rubber lining, for closing plate. For gear selector rods scuttle opening.	1

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
515593	Closing plate for gear selector rods scuttle opening.	1	515861	Bracket for upper and lower levers controlling forks. On flywheel housing.	1
515597	Gear selector complete.	1	515891	Locking spring, flexible steel, 0.6 thick. For gear selector levers.	2
515654	Second and top speed upper lever. On gearbox	1	515893	First and reverse speed selector lever. Fitted with bush and riveted locking spring.	1
515655	First and reverse speed upper lever. On gearbox.	1	515903	Control rod, cranked, for second and top speed, 555 long. Ends threaded 10 dia. x 150 pitch. One end R.H. thread, opposite L.H. thread.	1
515667	First and reverse speed rod. Relay lever to selector.	1	515919	Control rod, cranked, complete, for second & top speed. With adjustable ball joint casings and ball joints.	1
515668	Clevis for rods, 57 long. From relay rods to selector.	2			
515793	Spring for ball joint on gear change control rod. (2 adjustable ball joint casings)	4			
515794	Locknut, hex., 10 dia. x 150 ritch, L.H. thread. Locking adjustable ball joint casing,	2			
515796	Casing for adjustable ball joint, 10 dia. x 150 pitch, L.H. thread. (Control rod with 2 adjustable ball joint casings)	2			
515797	Control rod for first and reverse speed, 555 long. Ends threaded 10 dia. x 150 pitch 1 end R.H. thread opposite L.H. thread.	1			
515800	Casing for adjustable ball joint, 10 dia. x 150 pitch, R.H. thread. (Control rod with 2 adjustable ball joint casings)	2			
515802	Control rod for first and reverse speed complete with adjustable ball joint casings and ball joints.	1			



26 GEARBOX. PINIONS, SHAFTS & FORKS

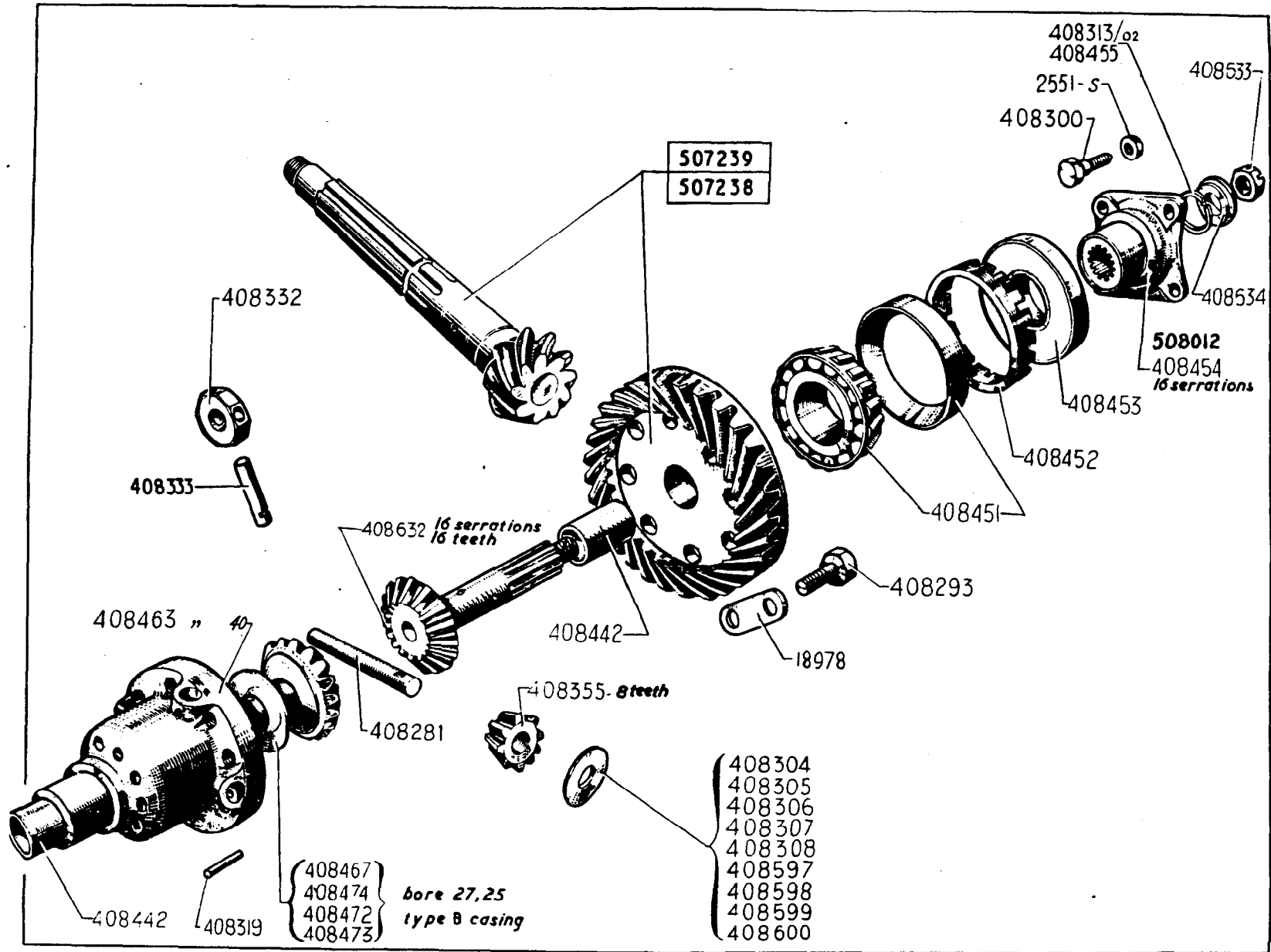
Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
2713.S	Ball, 6.35 dia. For intermediate reverse gear pinion. For synchroesh assembly. (R.VI)	26 6	500513	Cap for rear mainshaft bearing, bore 50, fixing hole centres 80.	1
2714.S	Ball, 9.52 dia. For gear locking mechanism. (R.VI)	3	500515	Top speed layshaft pinion, 28 teeth.	1
4796.S	Expanding washer, 16 dia. Fitted in gearbox lid. (R.III)	5	500521	Bush, 30 I/dia. x 34 O/dia. x 33.5 long. For mainshaft top speed pinion.	1
89230	Bolt, hex. head, 12 dia., 14 long. Fixing locking springs.	2	500523	Bush, 30 I/dia. x 34.0/dia. x 23 long, grooved L.H. thread for lubrication. For rear of first and reverse speed pinion on layshaft.	1
89455	Thrust race, 30 x 50 x 14. For layshaft.	1		For rear of second speed mainshaft pinion.	1
89461	Ball bearing, 30 x 62 x 11. For rear end of mainshaft. (R.II)	2	500525	Celeron washer, 30 I/dia. x 50 O/dia. x 2.8 thick. For second speed mainshaft pinion.	1
111236	Locknut, hex., 10 dia. x 100 pitch. For bolt locking intermediate reverse pinion shaft. (Second assembly.)	1		For first and reverse speed layshaft pinion. (R.VI)	1
461116	Washer, 14.5 I/dia. x 20 O/dia. x 1 thick. For second and top speed selector fork shaft.	As reqd.	500526	Washer, 25.5 I/dia. x 46 O/dia. x 3 thick. Between mainshaft front ball bearing and top speed pinion.	1
461681	Washer, 14.5 I/dia. x 20 O/dia. x 0.05 thick. For second and top speed selector fork shaft.	As reqd.	500527	Thrust washer, 30.2 I/dia. x 44.7 O/dia. x 3.75 thick. For synchromesh dogs.	2
500367	Roller bearing, 30 x 72 x 19. For layshaft rear. (R.VI)	1	500528	Flat key for second speed mainshaft pinion.	1
500374	Lockwasher, 25.5 bore, with tabs for locknut. On locknuts at front ends of main and lay- shafts.	1	500533	Lockwasher, in two halves. For layshaft first and reverse speed pinion.	2
500375	Nut, hex., 24 dia. x 150 pitch. Locking front ball bearing on layshaft.	1	500534	Inlined washer. For second speed mainshaft pinion.	1
			500535	Ball bearing, 25 x 62 x 25.4. For mainshaft front end. For layshaft front end.	1 1

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
500537	First and reverse speed selector fork.	1	500775	Celeron washer, 30 I/dia. x 50 O/dia. x 2.5 thick. (R.VI)	
500538	Second and top speed selector fork.	1		For second speed mainshaft pinion.	1
				For first and reverse speed layshaft pinion.	1
			500776	Thrust washer, splined, 30.2 I/dia. x 44.7 O/dia. x 3.95 thick. For retaining synchro-mesh hub.	2
500613	Bolt, square head, 8 dia., 16 long. For locking selector forks.	2			
500614	Safety plug, 9.5 dia. Locking gear selector fork shafts.	1	500786	Bolt, hex head, 10 dia. x 40. Locking intermediate reverse gear pinion shaft.	1
500719	Inner washer, 21 I/dia. x 33.5 O/dia. x 2 thick. For reverse gear intermediate pinion. (No longer supplied).	2	500805	Thrust washer, 18 I/dia. x 39.5 O/dia. x 2.6 thick. For reverse gear intermediate pinion.	2
500721	Thrust washer, 18 I/dia. x 39.5 O/dia. x 2.8 thick. For reverse gear intermediate pinion.	2	500806	Thrust washer, 18 I/dia. x 39.5 O/dia. x 3 thick. For reverse gear intermediate pinion.	2
500753	Shaft for reverse gear intermediate pinion, 140 long.	1	500807	Thrust washer, 18 I/dia. x 39.5 O/dia. x 3.2 thick. For reverse gear intermediate pinion.	2
500756	First and reverse speed mainshaft gear, 20 teeth.	1	500809	Synchromesh gear complete.	1
500761	Top speed mainshaft pinion, bushed, with dogs, 22 teeth.	1	500840	Fin, 7 dia., 23 long. For starting handle dog.	1
500763	Second speed mainshaft gear, bushed, 16 and 24 teeth.	1	500893	Bush, 30 I/dia. x 34 O/dia. x 23 long, grooved R.H. thread for lubrication. For front of first and reverse speed layshaft pinion.	1
500764	Second speed layshaft pinion, 34 teeth.	1		For front of second speed mainshaft pinion.	1
500774	Celeron washer, 30 I/dia. x 50 O/dia. x 2.6 thick. (R.VI)		500965	End cap for mainshaft, threaded 24 dia. x 150 pitch.	1
	For second speed mainshaft pinion.	1			
	For first and reverse layshaft pinion.	1			

28 GEARBOX, PINIONS, SHAFTS & FORKS

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
500994	Shim, 0.8 thick, 5 holes. For layshaft adjustment.	As Reqd.	501185	Circlip for gear selector locking shaft spring cup.	1
500995	Shim, 0.05 thick, 5 holes. For layshaft adjustment.		501370	Packing washer, 30 I/dia. x 40 O/dia. x 0.05 thick. For top speed layshaft pinion.	1
500996	Shim, 0.07 thick, 5 holes. For layshaft adjustment.		501436	Plug, hex. head threaded 12 dia. x 175 pitch. On gearbox lid.	1
500997	Shim, 0.09 thick, 5 holes. For layshaft adjustment.		506294	Spring for synchromesh gear.	1
500998	Shim, 0.2 thick, 5 holes. For Layshaft adjustment.		506299	Spring for locking plunger 506300.	1
500999	Housing for front ball bearing on layshaft, with 5 holes, hole centres 86.	1	506300	Plunger, 5 dia., 7.5 long. Locking serrated washer of second speed mainshaft pinion.	1
501003	Housing for front ball bearing on mainshaft, with 4 holes, hole centres 86.	1	506348	Spring, 30 long. For ball locking gears.	2
501014	Spacing washer, 31 I/dia. x 38 O/dia. x 1 thick. Between rear ball bearings on mainshaft.	1	506979	Outer circlip for rear mainshaft ball-races.	1
501026	Celeron washer, 30 I/dia. x 50 O/dia. x 3 thick. (R.VI) Second speed mainshaft pinion. First and reverse speed layshaft pinion.	1 1	507270	First and reverse speed layshaft pinion, not bushed, 26 and 39 teeth. (For floating bush.)	1
501180	Shaft for second and top speed selector fork, 392 long.	1	507271	Floating bush, 30 I/dia. x 34.38 O/dia. x 67.5 long. For first and reverse speed layshaft pinion.	1
501181	Shaft for first and reverse speed selector fork, 317 long.	1	507272	Thrust washer, splined, 30.1 I/dia. x 44.2 O/dia. x 3.8 thick. For retaining synchromesh hub.	2
501182	Locking shaft for gear selector.	1	508052	Washer, 25.5 I/dia. x 35 O/dia. x 0.5 thick. For front mainshaft and front layshaft locknut. (No longer supplied).	2
501183	Spring for gear selector locking shaft.	1			
501184	Cup for gear selector locking shaft spring.	1			

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
508068	Intermediate bush with flange, 18 I/dia. x 25 O/dia. x 36 long. For reverse gear. (Third fitting)	1			
508069	Reverse gear intermediate pinion, bushed. 16 and 32 teeth.	1			
508070	Inner thrust washer, 23.7 I/dia. x 33.5 O/dia. x 2 thick. For reverse gear intermediate pinion.	1			
508274	Housing for front ball bearing on layshaft, with 5 holes. Hole centres 86. 26 thick.	1			
508335	Thrust washer, 30.1 I/dia. x 44.2 O/dia. x 4.5 thick. For retaining synchronesh hub.	2			
508336	Thrust washer, 18.2 I/dia. x 39.5 O/dia. x 2.7 thick. For reverse gear intermediate pinion.	2			
508337	Thrust washer, 18.2 I/dia. x 39.5 O/dia. x 2.9 thick. For reverse gear intermediate pinion.	2			
508338	Thrust washer. 18.2 I/dia. x 39.5 O/dia. x 3.1 thick. For reverse gear intermediate pinion.	2			
515702	Mainshaft, with 25 dia. splines for clutch disc.	1			



30 GEARBOX, DIFFERENTIAL

Part No.		No. per Assy.	Part No.		No. per Assy.
2551.S	Nut, hex., 8 dia. x 125 pitch. For bolts fixing coupling flange to propellor shaft. (R.III)	8	408333	Spindle for satellite pinions, 47.5 long.	2
18978	Double lockwasher, 10.5 dia., hole centres 37.4. Fixing crown wheel to differential housing.	4	408355	Satellite pinion, 8 teeth.	4
408281	Spindle for satellite pinions, 109 long.	1	408442	Bush, 27 I/dia. x 31 O/dia. x 43 long. For differential casing and crown wheel.	1
408293	Bolt, hex., head, 10 dia., 26 long. Fixing crown wheel to differential housing.	8	408451	Tapered roller bearing, 40 x 80 x 19.5.(R.VI)	2
408300	Bolt, hex. head, shouldered, 8 dia., 30 long. Fixing coupling flange to drive shaft.	8	408452	Adjusting nut, 82 dia. x 150 pitch. For tapered roller bearings.	2
408304	Packing washer, 2.95 thick. For satellite pinions.	8	408453	S.P.I. oil retainer, 36 I/dia. x 83 O/dia. x 12 thick. For differential.	2
408305	Packing washer, 3 thick. For satellite pinions.	4	408454	Coupling flange for propellor shaft, 16 splines. Replaced by 408012.	2
408306	Packing washer, 3.05 thick. For satellite pinions.	4	408455	Locking ring for coupling flange 408404.	2
408307	Packing washer, 3.10 thick. For satellite pinions.	4	408463	Bush casing for differential, 4 pinion type, bearing journal dia. 40.	1
408308	Packing washer, 3.15 thick. For satellite pinions.	4	408467	Thrust washer, 27.25 I/dia. x 52 O/dia. x 2.053 to 2.065 thick. For planet gear.(R.VI)	2
408313/02	Locking ring, in two halves. For coupling flange, first mounting. (No longer supplied)	2	408472	Thrust washer, 1.73 to 1.95 thick. For planet gear. (R.VI)	2
408319	Cotter pin fixing satellite pinion spindle.	3	408473	Thrust washer, 1.86 to 1.98 thick. For planet gear. (R.VI)	2
408332	Crosshead for satellite pinions.	1	408474	Thrust washer, 2.12 to 2.24 thick. For planet gear. (R.VI)	2
			408597	Thrust washer, 2.95 thick. For satellite pinion.	4

GEARBOX DIFFERENTIAL 31

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
408598	Thrust washer, 2.90 thick. For satellite pinion.	4			
408599	Thrust washer, 3.20 thick. For satellite pinion.	4			
408600	Thrust washer, 3.25 thick. For satellite pinion.	4			
408632	Planet gear, 16 teeth, 16 splines, threaded 18 dia. x 150 pitch.	2			
408633	Nut, slotted, 18 dia. x 150 pitch. Locking driving flanges to planet gear 408632.	2			
408634	Shouldered washer, 18.5 I/dia. x 31 O/dia. x 5.5 thick. For slotted nut 408633.	2			
507238	Crown wheel and bevel pinion, ratio 8 x 31, journal dia. for ball race on crown wheel 40.	1			
507239	Crown wheel and bevel pinion, ratio 9 x 31, journal dia. for ball race on crown wheel 40.	1			
508012	Coupling flange for propeller shaft, 20 splines. Replace 408454.	2			

FRONT AXLE COMPLETE

Part No.	Type	Diameter of Brake Drums	Number of Wheel Studs	Remarks
426752	11	} 12 inch }	} 5 }	} Cast iron brake drums for Filote Wheels.
441260	11L			
441265	11			} Cast iron brake drums for B.M. wheels.
441266	11L			

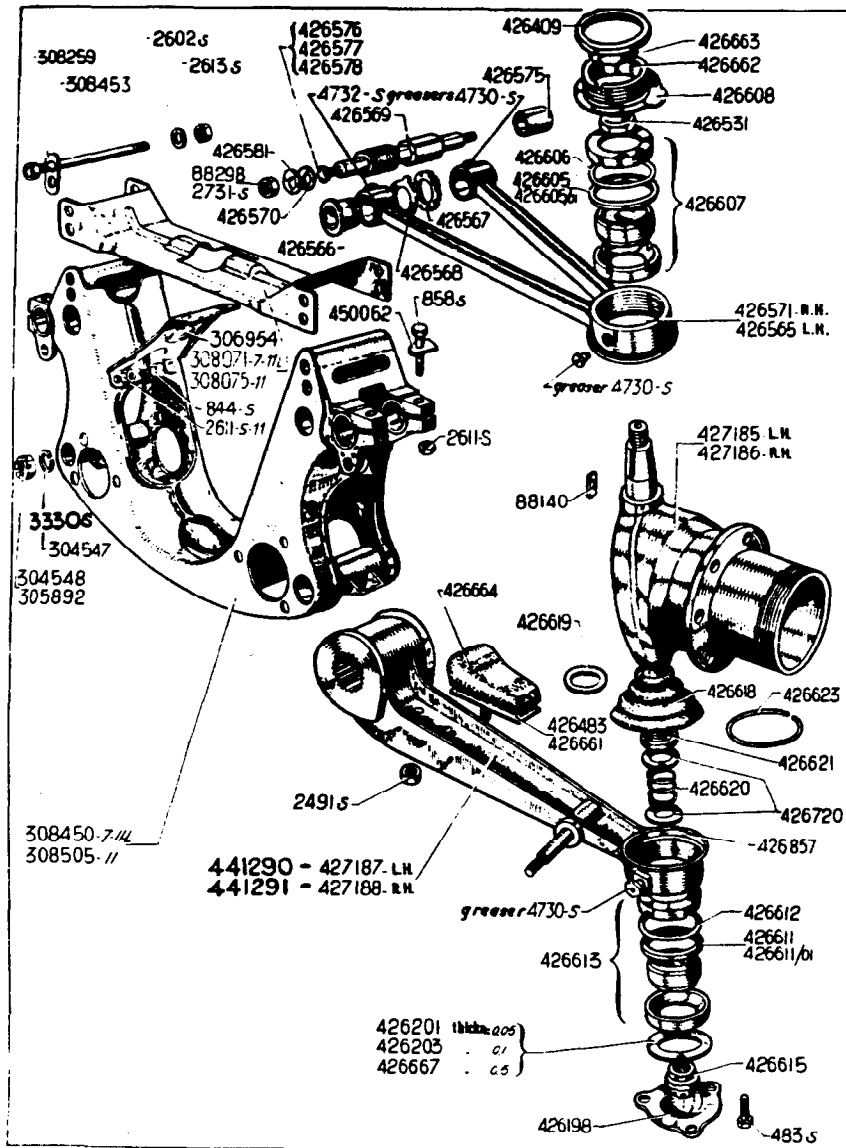
N.B. All these types of complete front axles are supplied with brakes but without steering and shockabsorbers.

DRIVE SHAFTS ONLY

Part No.	Type	Outer diameter of splines gear box end	Overall length	Remarks
381069	7 & 11L	} 31.7 }	371	} Bored to take spigot ball joint pin 14.1 dia. Order in addition spigot ball joint pin 381073.
381070	11		431	

DRIVE SHAFTS COMPLETE

Part No.	Type	Outer diameter of splines gear box end	Overall length	Remarks	
381047	} 7 & 11L }	} 31.7 }	371	} Double needle joint. Hub fixed by nut, split pin and Woodruff key.	
381048			371		R.H. L.H.
381049	} 11 }		431		R.H. L.H.
381050			431		R.H. L.H.



2 FRONT AXLE, CRADLE, LINKS & SWIVEL HOUSINGS

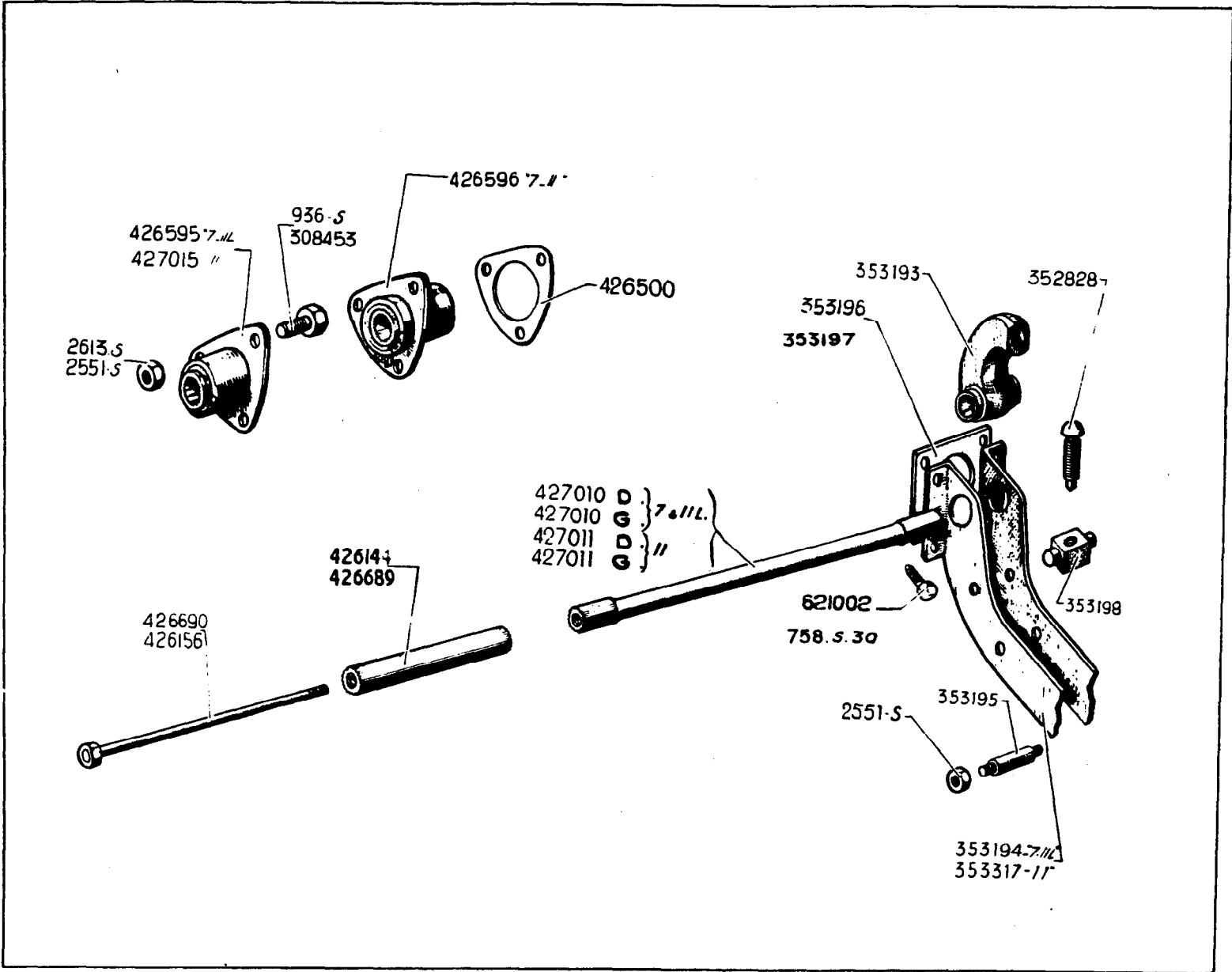
Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
483.S	Bolt, 7 dia., 15 long. Fixing sap to lower link. (R.III)	6	88298	Nut, 14 dia. x 150 pitch. Locking upper link spindle. (First and third types). (R.III)	4
844.S	Bolt, 10 dia., 20 long. Fixing bracket for radiator crossmember. (11)	8	304547	Spring washer, special, 31 dia. For nuts fixing cradle to hull. (11)	4
858.S	Bolt, 10 dia., 60 long. Locking upper link spindles to front axle cradle brackets. (R.III)	4	304548	Nut, hex., 24 dia. x 150 pitch, 24 thick. Fixing cradle to hull. (Second type)	2
2491.S	Nut, 7 dia. x 100 pitch. Fixing rubber buffer to lower link. (R.III)	2	305892	Nut, hex., with sleeve, 24 dia. x 150 pitch. Fixing cradle to hull, on upper studs. (Second type). (11)	2
2602.S	Washer, plain, 10.5 I/dia. x 22 O/dia. x 2.4 thick. For bolts fixing radiator crossmember to front axle cradle. (R.III)	4	306954	Bracket, sheet metal, between front axle cradle and radiator crossmember. (11)	2
2611.S	Nut, 10 dia. x 150 pitch. For bolts 844.S and 858.S. (11) (R.III)	4	308071	Radiator crossmember, fixing hole centres 270. (7 & 11L)	1
2613.S	Nut, 10 dia. x 150 pitch. For bolt 308453. (11 & 11L) (R.III)	4	308075	Radiator crossmember, fixing hole centres 390. (11)	1
2731.S	Nut, hex., 14 dia. x 200 pitch. For locking upper link spindle (second type). (R.III)	4	308259	Lockwasher, 10.5 dia. For head of bolt 308453.	2
3330.S	Washer, spring, special, 31 dia. For nut fixing cradle to hull.	4	308450	Front axle cradle complete, with 10 dia. holes for silentbloc fixing, and welded upper link brackets. (11L)	1
4730.S	Hydraulic greaser, straight. For upper link. (G.G.36). (R.VI)	6	308453	Bolt hex. head, 10 dia., 175 long. Fixing radiator crossmember to front axle cradle.	4
4732.S	Hydraulic greaser, 90° angle type. (G.G.34) (R.VI)	2	308505	Front axle cradle complete, with welded brackets for upper links. (11)	1
68'40	Key, rectangular, 2.5 x 3 x 12. For stub axle swivel.	4			

FRONT AXLE, CRADLE, LINKS & SWIVEL HOUSINGS

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
426198	Cap for lower link. (11L & 11)	2	426571	Upper link L.H., with bushes for 22 dia. spindle. Swivel ball retained by nut and locknut. Distance between inner faces of hubs 148.4.	1
426201	Facking shim, 45 I/dia. x 60 O/dia. x 0.05 thick. For lower bearing ball joint.	As reqd.	426575	Bush, 22 I/dia. x 35 O/dia. x 41 long. For rear of upper link.	2
426203	Facking shim, 45 I/dia. x 60 O/dia. x 0.1 thick. For lower bearing ball joint.				
426409	Locknut for upper link cap ring nut.	2	426576	Shim, 14.2 I/dia. x 21.5 O/dia. x 0.2 thick. For upper link bush.	As reqd.
426483	Plate, 25 x 63 x 2. For lower link buffer.	2	426577	Shim, 14.2 I/dia. x 21.5 O/dia. x 0.1 thick. For upper link bush.	
426531	Nut, hex., 16 dia., 10 thick. Locking upper ball joint. (11L & 11)	2	426578	Shim, 14.2 I/dia. x 21.5 O/dia. x 0.05 thick. For upper link bush.	
426565	Upper link R H, with bushes for 22 dia. spindle. Swivel ball retained by nut and locknut. Distance between inner faces of hubs 148.4.	1	426581	Lockwasher, 14.2 I/dia. x 36 O/dia. For nut locking upper link spindle.	4
426566	Bush, 22 I/dia. x 35 O/dia. x 47.6 long, with flange. For front of upper link.	2	426605	Shim, 47 I/dia. x 52.4 O/dia. x 2.5 thick. Between upper link swivel bearing cups. (R.VI) (No longer supplied)	2
426567	Ring nut, 35 dia. For bush 426566.	2	426605/01	Shim, 47 I/dia. x 52.4 O/dia. x 0.05 thick. Between upper link swivel bearing cups. (Original fitting)	As reqd.
426568	Lockwasher, 35.5 dia. For ring nut 426567.	2	426606	Shim, 47 I/dia. x 52.4 O/dia. x 0.05 thick. For regulating upper ball joints.	As reqd.
426569	Spindle for upper link, dia. of journals for bushes 22. Length 264. Threaded either 14 dia. x 200 pitch (use nut 273103) or 14 dia. x 150 pitch (use nut 88298).	2	426607	Upper ball assembly, 52 dia., with cups and shims (paired and fitted).	2
426570	Thrust washer plain, 14 dia. x 35 O/dia. x 3.5 thick. For upper link spindle.	4	426608	Lockwasher, 55 I/dia. x 66 O/dia. for locknut of upper link ring nut.	2
			426611	Shim, 55 I/dia. x 60.5 O/dia. x 2.5 thick. Between lower link swivel bearing cups. (R.VI) (No longer supplied)	2

4 FRONT AXLE, CRADLE, LINKS & SWIVEL HOUSINGS

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
426611/01	Shim, 55 I/dia. x 60.5 O/dia. x 2.46 thick. Between lower link swivel bearing cups. (R.VI)	2	426667	Packing washer, 45 I/dia. x 60 O/dia. x 0.5 thick. For lower bearing ball joint.	2
426612	Shim, 55 I/dia. x 60.5 O/dia. x 0.05 thick. Between lower link swivel bearing cups. (Original fitting)	As reqd.	426720	Washer, 24 I/dia. x 31 O/dia. x 1 thick. For ball joint leather grease retainer spring.	8
426613	Lower ball assembly, 60 dia., with cups and shims. (Paired and fitted).	2	426857	Fixed retaining ring, 74 dia. and 59 dia. For 426618.	2
426615	Nut, 16 dia., 19 thick. Locking lower ball joint.	2	427185	Swivel housing, L.H., 28 mm. cone.	1
426618	Leather oil retainer, pleated. For ball joint. (R.VI)	4	427186	Swivel housing, R.H., 28 mm. cone.	1
426619	Retaining ring, 26.5 I/dia. x 32.5 O/dia. x 0.5 thick. For ball joint leather oil retainer.	4	427187	Lower link arm, L.H., with pin 16 dia., 55 long boss for shockabsorber.	1
426620	Compression spring, tapered 25.5 dia. to 29.5 dia. x 19 long. For oil retainer leather washer.	4	427188	Lower link arm, R.H., with pin 16 dia., 55 long boss for shockabsorber.	1
426621	Leather oil retainer, 24 I/dia. x 37 O/dia. x 2 thick. On swivel housing. (R.VI)	4	441290	Lower link arm, L.H., with pin 16 dia., 55 long boss for shockabsorber, with rubber buffer.	1
426623	Retaining clip, 63 I/dia. x 3 dia. section. For leather oil retainer.	4	441291	Lower link arm, R.H., with pin 16 dia., 55 long boss for shockabsorber, with rubber buffer.	1
426661	Plate, 62 x 25 x 1. For lower link buffer.	2	450062	Lockwasher, single, 10 dia. For upper link spindle bolt. (R.III)	4
426662	Ring nut, 54 dia., 20 long. For upper link.	2			
426663	Expanding washer, 43.8 dia. For nut 426662.	2			
426654	Rubber buffer, 40 wide, 62 long. For lower link 427187 or 427188	2			



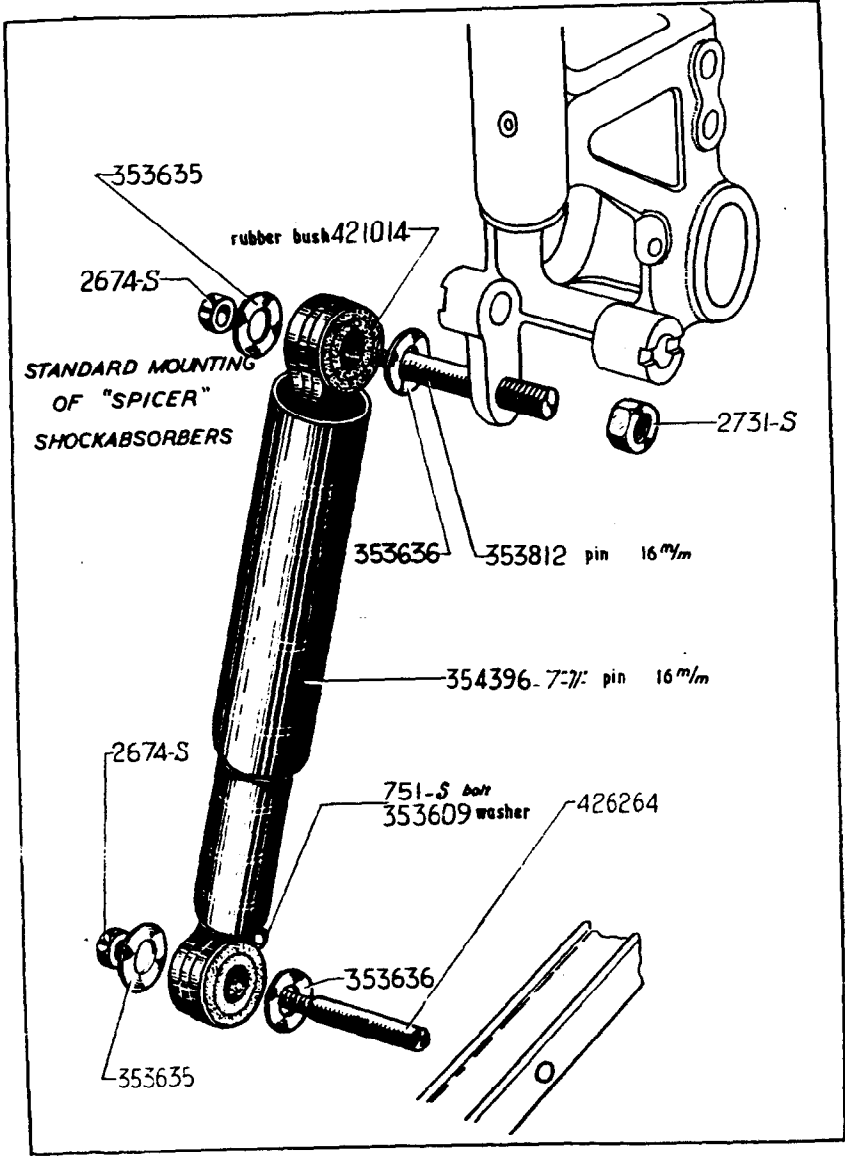
FRONT AXLE, TORSION BARS

5

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
75E.S.30	Bolt, hex., head, 8 dia., 27.5 long. Fixing crossmember under engine. (R.III) (7 & 11) Replaced by 621002.	8	353317	Crossmember under engine, one half bare, 507 long. (11)	2
936.S	Bolt, 10 dia., 25 long. Fixing silentbloc to front axle cradle. (R.III) (7 & 11)	4	426144	Splined shaft, 32 dia., 165 long. (7 & 11L)	2
2551.S	Nut, 8 dia. x 125 pitch. For bolt 353195. (R.III) (7 & 11)	4	426156	Bolt, hex. head, 8 dia. x 125 pitch, 185 long, thread 20 long. Fixing torsion bar. (7 & 11L)	2
2613.S	Nut, hex., 10 dia. x 150 pitch. Fixing silentbloc to front axle cradle. (R.III) (7 & 11)	10	426500	Shim, 0.95 thick, bore 68.5, with three 10.5 dia. holes, spaced at 93. Adjusting silent-blocs on front cradle.	As reqd.
308453	Bolt, hex. head, 10 dia. x 175 pitch. Fixing silentbloc to front axle cradle. (R.III) (7 & 11)	2	426595	Silentbloc, front, for front axle cradle. Fixing holes 10 dia., length of bush 71.5, depth of locating spigot 16. Body without shoulder. (7 & 11L)	2
352828	Ball headed screw for torsion bar adjustment lever. (7 & 11)	2	426596	Silentbloc, rear, for front axle cradle. Fixing holes 10 dia., length of bush 71, depth of locating spigot 24. Body without shoulder. (7 & 11)	2
353193	Torsion bar adjusting lever. (7 & 11)	2	426689	Splined shaft, 32 dia., 175 long. (11)	2
353194	Crossmember under engine, one half bare.	2	426690	Bolt, hex. head, 8 dia., 195 long. For torsion bar. (11)	2
353195	Distance piece, 12 dia., 52 long, ends threaded 8 dia. x 125 pitch. For crossmember under engine. (7 & 11)	2	427010-D	Torsion bar, R.H., 24 dia., 600 long, length of splines 27. One white identification mark for R.H. (7 & 11L)	1
353196	Plate, 3 thick. For crossmember under engine (7 & 11)	As reqd.	427010-G	Torsion bar, L.H., 24 dia., 600 long, length of splines 27. Two white identification marks for L.H. (7 & 11L)	1
353197	Plate, 2 thick. For crossmember under engine. (7 & 11) No longer supplied.	As reqd.			
353198	Trunnion for torsion bar adjusting lever. (7 & 11)	2			

6 FRONT AXLE, TORSION BARS

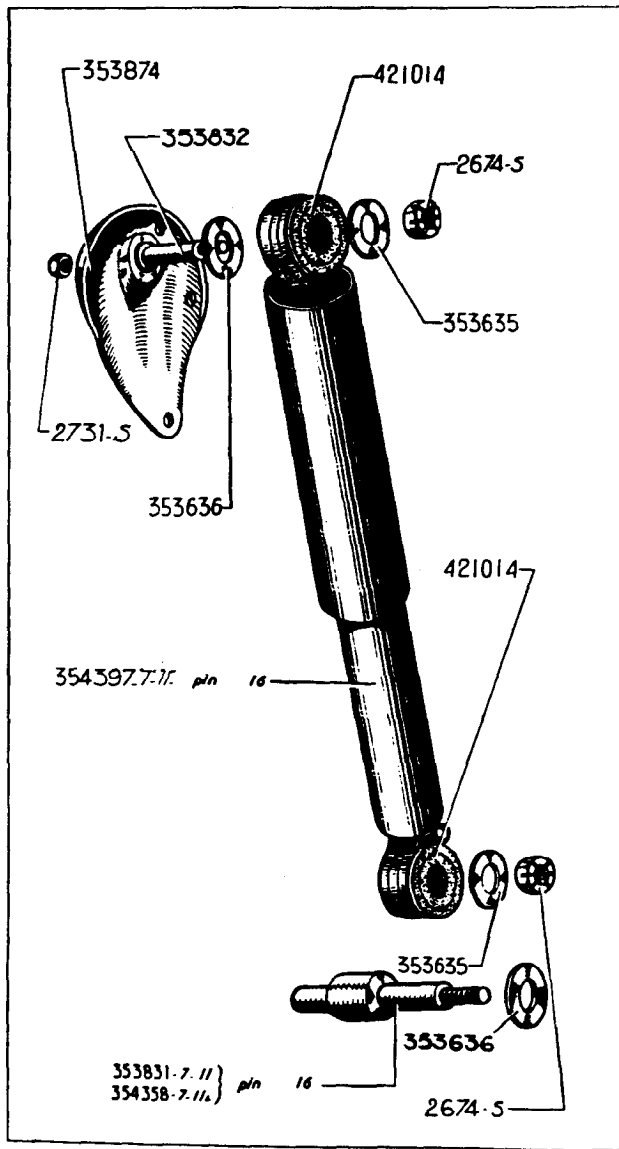
Part No.	description	No. per Assy.	Part No.	Description	No. per Assy.
427011-D	Torsion bar, R.H., 25 dia., 600 long, length of splines 27, one white identification mark for R.H. Type colour mark BLUE. (11)	1			
427011-G	Torsion bar, L.H., 25 dia., 600 long, length of splines 27, two white identification marks for L.H. Type colour mark BLUE. (11)	1			
427015	Silentbloc on front cradle, 10 dia. holes, length of bush 81. Body without shoulder. (11)	2			
621002	Bolt, hex. head, 8 dia., 32.5 long. Fixing crossmember under engine. (R.III) (7 & 11)	8			



SHOCKABSORBERS, FRONT

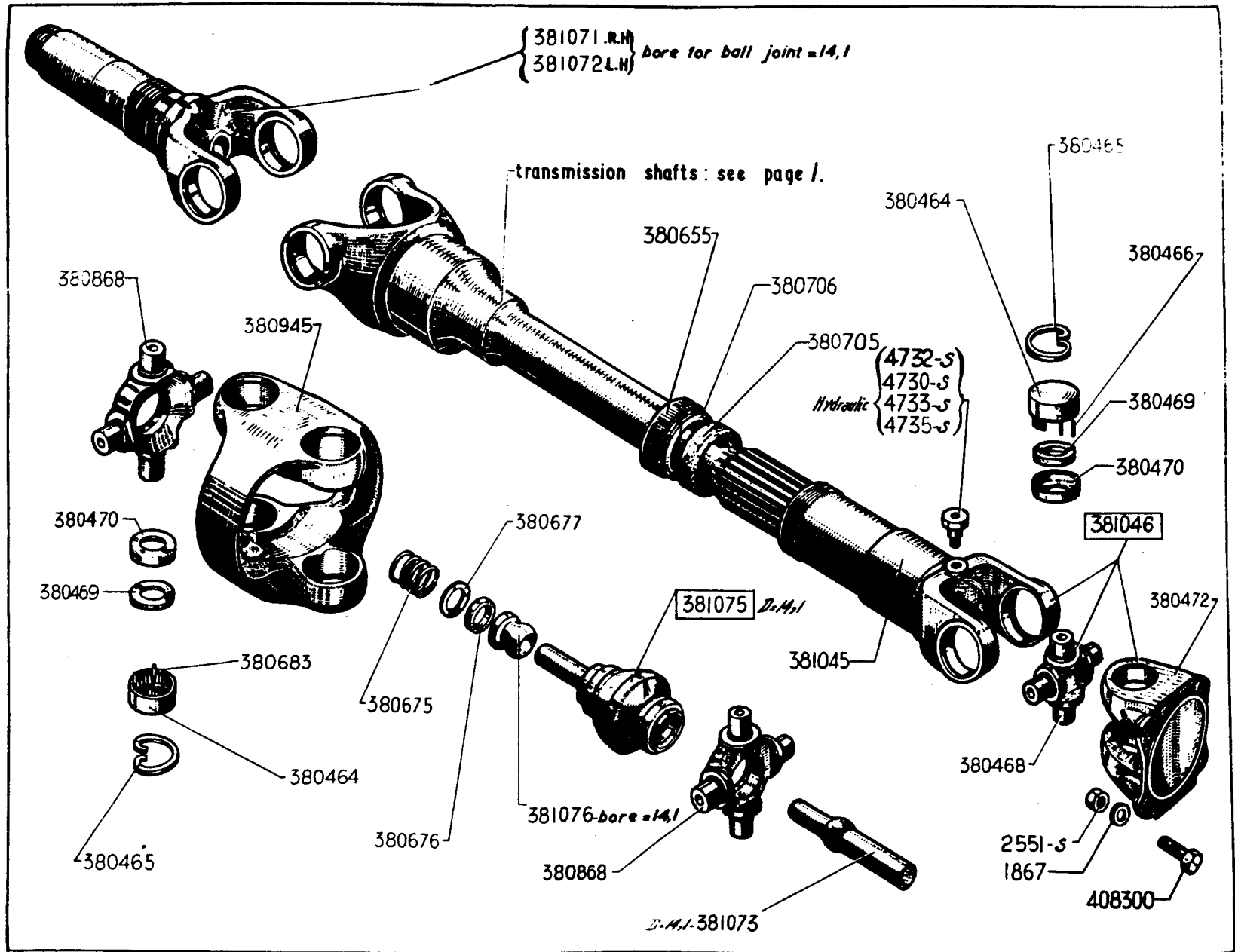
7

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
751.S	Folt, 8 dia., 10 long. For filler. (R.III)	2			
2674.S	Nut, hex., slotted, 12 dia. x 175 pitch. Fixing shockabsorters to upper and lower pins. (R.III)	4			
2731.S	Nut, hex., 14 dia. x 200 pitch. Fixing upper shockabsorber pin to upper link bracket. (R.III)	2			
353609	Alurinium washer for filler bolt.	2			
35363F	Outer washer, 12.5 I/dia. x 34 O/dia. Under nuts 2674.S fixing shockabsorters. (R.III)	4			
353636	Inner washer, 16.2 I/dia. x 34 O/dia. On shockabsorber pin.	4			
353812	Upper shockabsorber pin, 16 dia., length 89. (Rack and pinion steering.)	2			
354396	Shockabsorber for 16 dia. spindle, Mark O.	2			
421014	Rubber bush, double, 30 long. For shock-absorber eye and 16 dia. pin.	4			
426264	Lower shockabsorber pin, 16 dia., length 98. (Issue "1 bis" and rack and pinion steering.)	2			
	For shockabsorbers on front built cars of S. 1934-1935				



8 SHOCKABSORBERS, REAR

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
2674.S	Nut, hex., slotted, 12 dia. x 175 pitch. Fixing shockabsorbers to upper and lower pins. (R.III) (7 & 11)	4			
2731.S	Nut, hex., 14 dia. x 200 pitch. Fixing upper shockabsorber pin to bracket. (R.III) (7 & 11)	2			
353635	Outer washer, 12.5 I/dia. x 34 O/dia. Under nut 2674.S fixing shockabsorbers. (R.III) (7 & 11)	4			
353636	Inner washer, 16.5 I/dia. x 34 O/dia. On shockabsorber pin. (7 & 11)	4			
353831	Lower shockabsorber pin, 16 dia., 90 long. Screw-in type. (11)	2			
353832	Upper shockabsorber pin, 16 dia., 64.5 long. Screw-in type. (7 & 11)	2			
353874	Plate with upper shockabsorber pin, 16 dia. (7 & 11)	2			
354358	Lower shockabsorber pin, 16 dia., 81 long. Screw-in type. (7 & 11)	2			
354397	Shockabsorber for 16 dia. pin, Yark P. (7 & 11)	2			
421014	Rubber bush, double, 30 long. For shock-absorber eye and 16 dia. pin. (7 & 11) For shockabsorbers on British built cars see supplement.	4			

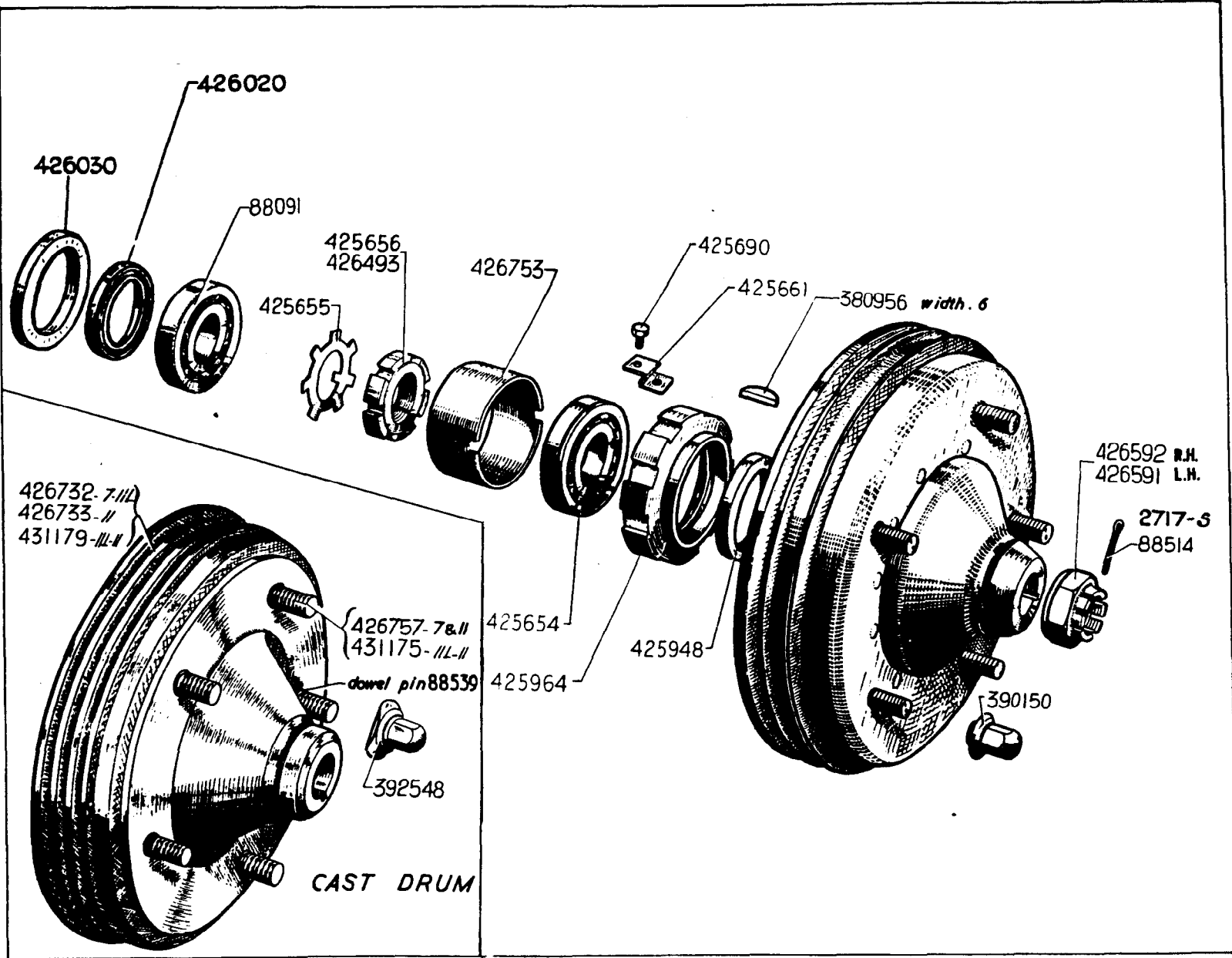


FRONT DRIVE TRAIN, PROPELLER SHAFTS & STUB AXLES 9

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
1867	Washer, plain, 8 I/dia. x 15 O/dia. x 2 thick. For drive shaft coupling bolts. (R.III)	8	380675	Spring, 15 dia., 20 long. For sliding ball of needle bearing 381076.	2
2551.S	Nut, 8 dia. x 125 pitch. For drive shaft coupling bolts. (R.III)	8	380676	Cork washer, 14 I/dia. x 21 O/dia. x 3 thick. For 381076. (R.VI)	2
4730.S	Greaser, hydraulic, straight, (GG36). For drive shaft. (R.VI)	2	380677	Washer, sheet metal, 14.1 I/dia. x 19.5 O/dia. x 1 thick. For 381076.	2
4732.S	Greaser, hydraulic, 90° angle, (GG34). (R.VI)	2	380683	Needles (set of 50), .2.387 dia., 10.3 long. (R.VI)	8 sets
4733.S	Greaser, hydraulic, straight. (R.VI) (11) Replaced by 4732.S.	2	380705	Felt washer, 25.4 I/dia. x 37 O/dia. x 10 thick. For drive shaft 381046.	2
4735.S	Greaser, hydraulic, angled. (R.VI) (7 & 11L)	2	380706	Split metal washer, 26 I/dia. x 36 O/dia. x 1 thick. For 380705.	4
380464	Cup for needle bearing, 26.99 O/dia. x 21.51 I/dia. x 13.4 long.	24	380868	Crosshead, pins 16.71 dia., 69.83 over pins. For double universal joint.	4
380465	Spring locking ring, 30.2 dia., 1.5 thick. For needle bearing cup.	24	380945	Double yoke for universal joint.	2
380466	Needles (set of 36), 3.175 dia., 9.5 long. For drive shaft bearing cup.	4 sets	381045	Yoke with bearing cap, with splines 31.7 dia. machined interior. For 381046.	2
380468	Crosshead, pins 15.35 dia., 56 over pins. For universal joints 380457 and 380754.	2	381046	Universal joint complete, with splines 31.7 dia., machined interior.	2
380469	Cork washer, 19.2 I/dia. x 25.4 O/dia. x 3 thick. For needle bearing cup.	24	381071	Stub axle, R.H., bore 14.1 dia., for spigot ball pin, keyway 6 wide. Wheel hub fixed by castellated nut, L.H. thread.	1
380470	Retainer, 17.7 I/dia. x 26.6 O/dia. x 4 thick. For cork washer 380469.	24	381072	Stub axle, L.H., bore 14.1 dia., for spigot ball pin, keyway 6 wide. Wheel hub fixed by castellated nut, R.H. thread.	1
380472	Drive shaft coupling flange, differential end, with 4 holes 8 dia.	2			
380855	Cap, threaded 40 dia. x 100 pitch, 16 long. For propeller shaft felt oil retainer.	2			

10 FRONT DRIVE TRAIN PROPELLOR SHAFTS & STUB AXLES

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
3E1073	Fin, 14.1 dia. For spigot ball joint, transmission side.	2			
3E1075	Spigot ball assembly for needle bearing double universal joint, with cups assembled, pin 14.1 dia.	2			
3E1076	Sliding ball, with 14.1 dia. hole. For needle bearing joint.	2			
40E300	Bolt, 8 dia., 26 long. Fixing drive shaft to coupling flange. (R.1)	8			



FRONT AXLE, HUB & BEARINGS

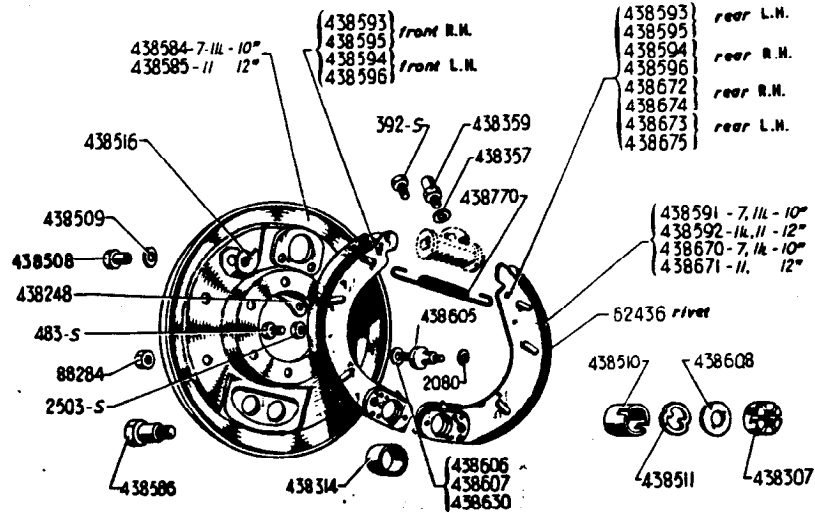
11

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
2717.S	Split pin. (R.III) Replaces 88514.	2	425964	Ring nut, 78 dia. x 150 pitch. Fixing stub axle outer ball-race. (7 & 11)	2
88091	Ball-race, inner, 35 x 72 x 17. For stub axle. (R.I) (7 & 11)	2	426020	Oil retainer, inner, 45 x 65 x 8. For stub axle. (7 & 11)	2
88514	Split pin, 3 dia., 60 long. For nut fixing hub. (R.III) (7 & 11) Replaced by 2717.S.	2	426030	Distance piece, 65 x 80 x 9. For stub axle inner retainer. (7 & 11)	2
88539	Dowel, 3.5 dia., 4.5 long. For wheel studs. (7 & 11)	10	426493	Nut, R.H., 35 dia. x 150 pitch L.H. thread. Fixing inner ball-race on stub axle. (7 & 11)	1
380956	Woodruff key, 6 wide. Fixing hub to stub axle. (7 & 11)	2	426591	Nut, hex., 26 dia. x 150 pitch R.H. thread, 20 thick. Fixing L.H. front hub to stub axle. (7 & 11)	1
390150	Wheel nut, hex., 12 dia. x 125 pitch. (R.II)	10	426592	Nut, hex., 26 dia. x 150 pitch L.H. thread, 20 thick. Fixing R.H. front hub to stub axle. (7 & 11)	1
392548	Wheel nut, hex., 12 dia. x 125 pitch. With oval base for fitting E.M. wheels. (R.VI) (11L & 11)	10	426732	Hub and brake drum, front, 10 inch, with 5 studs. Overall length 122, 1/dia. of drum 255. Drum cast. (7 & 11L)	2
425654	Ball-race, outer, 32 x 72 x 17. For stub axle. (7 & 11)	2	426733	Hub and brake drum, front, 12 inch, with 5 studs. Overall length 122, 1/dia. of drum 345. Drum cast. (Second type 11L & 11)	2
425655	Lockwasher, 35.5 I/dia. For nut fixing inner ball-race of stub axle. (7 & 11)	2	426753	Distance piece, length 36. For inner and outer ball-races on stub axle. Swivel without greasers. (7 & 11)	2
425656	Nut, L.H., 35 dia. x 150 pitch R.H. thread. Fixing inner ball-race on stub axle. (7 & 11)	1	426756	Front wheel stud, 12 dia. x 125 pitch, 30.5 long, for cast drum. (7 & 11L) Replaced by 426757.	10
425661	Lockplate with holes 5.5 dia. For nut fixing outer ball-race lock ring. (7 & 11)	2	426757	Front wheel stud, 12 dia. x 125 pitch, 31.5 long, for cast drum. (Second type 7 & 11)	10
425690	Set screw, 5 dia. x 75 pitch, 4 long. For 425661. (7 & 11)	2			
425948	Oil retainer, 53 I/dia. x 68 O/dia. x 10.5 thick. For second type stub axle. (R.VI) (7 & 11)	2			

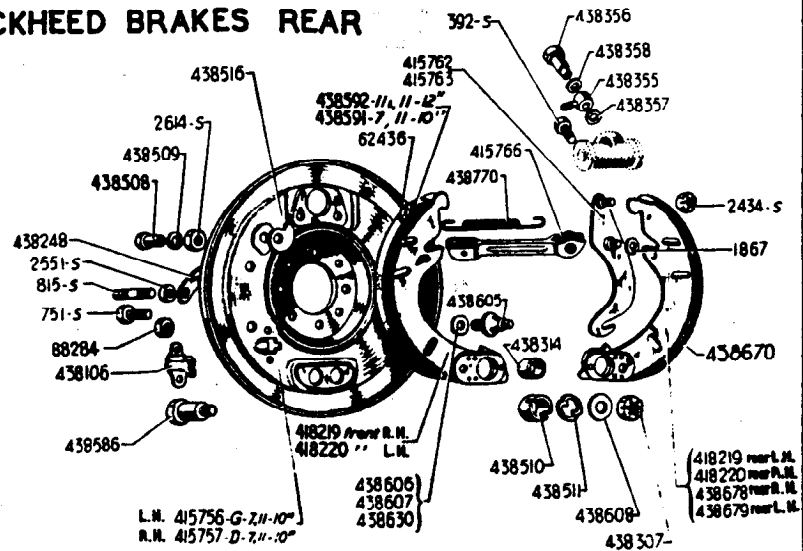
12 FRONT AXLE, HUB & BEARINGS

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
431175	Front wheel stud, 12 dia. x 125 pitch, 38.5 long. For B.M. wheel locating between thread and drum flange. (R.VI) (11L & 11)	10			
421179	Hub and brake drum, front, 12 inch, with 5 studs. Overall length 123, I/dia. of drum 345. For B.M. wheel. (11L & 11) For wheel nuts for British road wheels see Supplement.	2			

LOCKHEED BRAKES FRONT



LOCKHEED BRAKES REAR



LOCKHEED BRAKES, FRONT

13

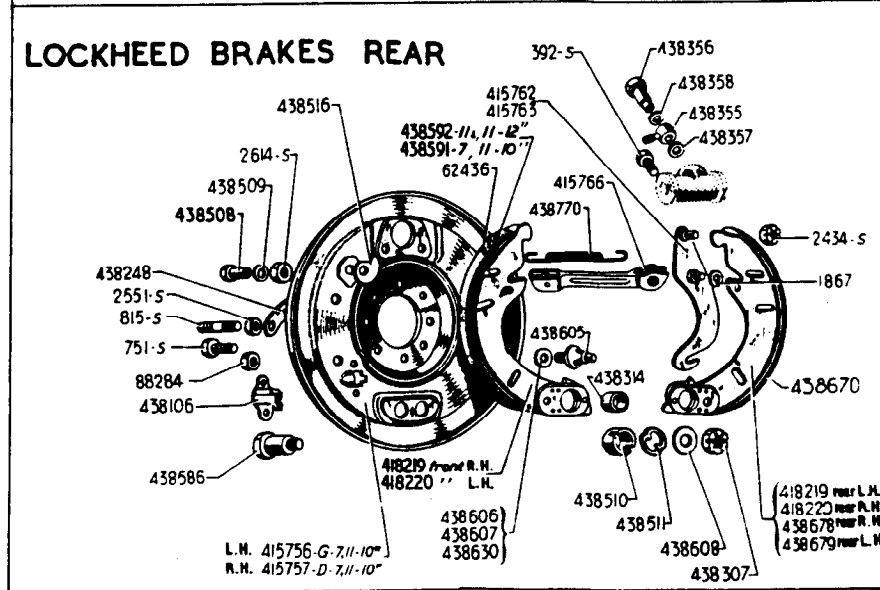
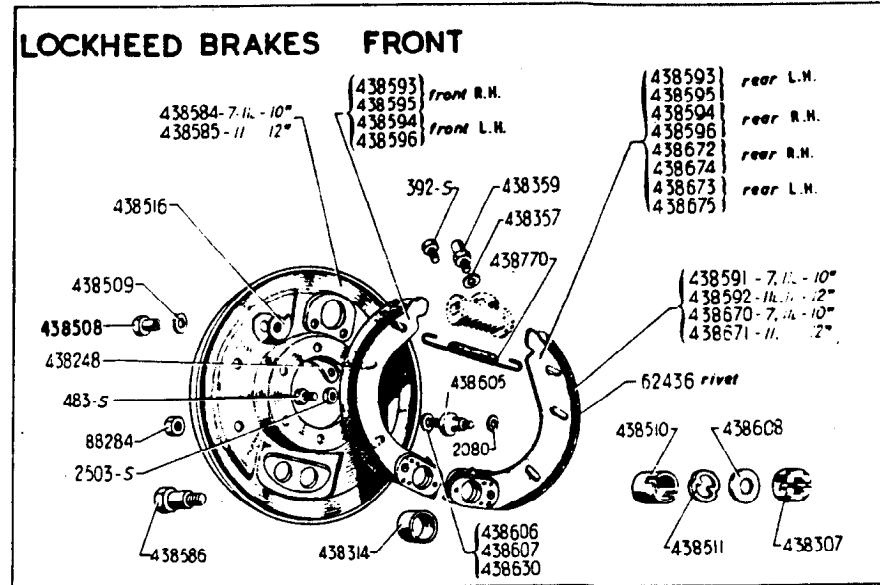
Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
392.S	Bolt, hex. head, 6 dia., 10 long. Fixing wheel cylinder to brake backplate. (R.III)	4	438509	Washer, Belleville type, 12.5 I/dia. x 24 O/dia. For 438508. (R.VI)	4
483.S	Bolt, hex. head, 7 dia., 15 long. Fixing brake backplate. (R.III)	12	438510	Bush, 16 I/dia. x 20 O/dia. x 13.6 long. For adjusting brake shoes on anchor pins. (For positioned brake shoes)	4
208D	Washer, 6.5 I/dia. x 16 O/dia. x 1.5 thick. For brake shoe positioning stud. (R.III)	8	438511	Distance piece for brake shoe anchor pins. (For positioned brake shoes)	4
2503.S	Nut, 7 dia. x 100 pitch. For bolts fixing brake backplate. (R.III)	12	438516	Brake shoe adjusting cam, hole 10.5 dia. on 12. (For positioned brake shoes)	4
62436	Rivet, tubular, 3.65 dia. x 7 long. Fixing brake shoe linings. No longer supplied.	As reqd.	438584	Brake backplate, 277 dia. For fitting with cast iron brake drums. (7 & 11L)	2
88284	Nut, hex., 8 dia. x 125 pitch. For brake shoe positioning stud. (R.I)	8	438585	Brake backplate, 327 dia. For fitting with cast iron brake drums. (Second type 11L & 11)	2
438248	Lockwasher, double, 7.5 dia., hole centres 51. For nuts of brake backplate fixing bolts.	6	438586	Brake shoe anchor pin, 38.5 long, plain portion 19 dia. For cast iron brake drum.	4
438307	Nut, hex., 14 dia. x 150 pitch. For brake shoe anchor pin.	4	438591	Lining for 10 inch brake shoe, 227.5 long, 35 wide. (R.VI) For set:- 1st fitting, front & rear shoes 2nd fitting, front shoe (7 & 11L)	4 2
438314	Bronze bush, 20 I/dia. x 22 O/dia. x 10.5 long. For brake shoe anchor pin. (R.VI)	4		Replaces same number length 257.5.	4
438357	Washer, copper, 11.5 dia. For wheel cylinder union.	2	438592	Lining for 12 inch brake shoe, 287.5 long, 35 wide. (R.VI) For set:- front & rear shoes (11) 1st fitting front & rear shoes (11L)	4 4
438359	Union, steel, for connecting wheel cylinder fitted without banjo union.	2		2nd fitting front shoe (11) 3rd fitting front shoe (11L)	2 2
438508	Pin, length 21. For brake shoe adjusting cam. (For positioned brake shoes and fitting cast iron brake drum.)	4		Replaces same number length 317.5.	2

14 LOCKHEED BRAKES, FRONT

Fart No.	Description	No. per Assy.	Fart No.	Description	No. per Assy.
438593	Brake shoe for 10 inch drum, without pin for attaching return spring. (Lining 227.5 long) 1st fitting, front R.H. rear L.H. (7 & 11L) 2nd fitting, front R.H. (7 & 11L)	2 1	438670	Lining for 10 inch brake shoe, 142 long, 35 wide. (R.VI) 2nd fitting rear shoe. (7 & 11L)	2
438594	Brake shoe for 10 inch drum, without pin for attaching return spring. (Lining 227.5 long) 1st fitting, front L.H. rear R.H. (7 & 11L) 2nd fitting, front L.H. (7 & 11L)	2 1	438671	Lining for 12 inch brake shoe, 170 long, 35 wide. (R.VI) 2nd fitting rear shoe. (11) 3rd fitting rear shoe. (11L)	2 2
438595	Brake shoe for 12 inch drum, without pin for attaching return spring. (Lining 287.6 long) 1st fitting, front R.H. rear L.H. (11L & 11) 2nd fitting, front R.H. (11) 3rd fitting, front R.H. (11L)	2 1 1	438672	Brake shoe for 10 inch brake. (Lining length 142.) 2nd fitting rear R.H. (7 & 11L)	1
438596	Brake shoe for 12 inch drum, without pin for attaching return spring. (Lining 287.6 long) 1st fitting, front L.H. rear R.H. (11L & 11) 2nd fitting, front L.H. (11) 3rd fitting, front L.H. (11L)	2 1 1	438673	Brake shoe for 10 inch brake. (Lining length 142.) 2nd fitting rear L.H. (7 & 11L)	1
438605	Guide stud for brake shoe, 37.5 long. (For cast iron brake drum.)		438674	Brake shoe for 12 inch brake. (Lining length 170.) 2nd fitting rear R.H. (11) 3rd fitting rear R.H. (11L)	1 1
438606	Washer, 2.5 I/dia. x 18 O/dia. x 0.5 thick. For adjusting brake shoe guide studs.	As reqd.	438675	Brake shoe for 12 inch brake. (Lining length 170.) 2nd fitting rear L.H. (11) 3rd fitting rear L.H. (11L)	1 1
438607	Washer, 2.5 I/dia. x 18 O/dia. x 0.2 thick. For adjusting brake shoe guide studs.		438770	Brake shoe return spring, 10 dia., 136 long.	2
438608	Washer, 14.5 I/dia. x 24 O/dia. x 1 thick. For adjusting brake shoe anchor pin.	As reqd.			
438630	Washer, 2.5 I/dia. x 18 O/dia. x 1 thick. For adjusting brake shoe guide studs.	As reqd.			

14 (CONT.)

Part No.	Description	No. per Assy.
438349	Wheel cylinder rubber boot. (Lockheed ref: 565)	4
438353	Wheel cylinder bleed screw. (Lockheed ref: 1066)	2
438354	Wheel cylinder plug. (Lockheed ref: 1067)	2
438526	Wheel cylinder piston. (Lockheed ref: 797)	4
438527	Wheel cylinder cup. (Lockheed ref: 1063)	4
438600	Wheel cylinder only. (Lockheed ref: 796)	2
438602	Wheel cylinder complete. (Lockheed ref: 795)	2
438603	Wheel cylinder spring with cup. (Lockheed ref: 665)	2



Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
392.S	Bolt, hex. head, 6 dia., 10 long. Fixing wheel cylinder to brake backplate. (R.III) (7 & 11)	4	415762	Lever, L.H., for handbrake. For 10 inch brake drum and 5 stud hub. (7 & 11)	1
751.S	Bolt, hex. head, 8 dia., 10 long. Fixing clip on cable outer casing. (R.III) (7 & 11)	4	415763	Lever, R.H., for handbrake. For 10 inch brake drum and 5 stud hub. (7 & 11)	1
815.S	Stud, 8 dia., 34 long, threaded ends 14 long. Fixing brake backplate. (R.III) (7 & 11)	16	415766	Rod for handbrake, width 18. Side opposite to lever. (7 & 11)	2
1867	Washer, 8.5 I/dia. x 15 O/dia. x 2 thick. For lower pin of handbrake lever. (R.III) (7 & 11)	2	418219	Brake shoe for 10 inch drum, without pin for attaching return spring. (Lining length 227.5) Per set:- 1st fitting front R.H. rear L.H. (7 & 11) 2nd fitting front R.H. (7 & 11) Replaces same number length 257.5.	2 1
2434.S	Nut, hex., slotted, 6 dia. x 100 pitch. For upper pin of handbrake lever on backplate. (R.III) (7 & 11)	2	418220	Brake shoe for 10 inch drum, without pin for attaching return spring. (Lining length 227.5) Per set:- 1st fitting front L.H. rear R.H. (7 & 11) 2nd fitting front L.H. (7 & 11) Replaces same number length 257.5.	2 1
2551.S	Nut, hex., 8 dia. x 125 pitch. For stud fixing brake backplate. (R.III) (7 & 11)	16	438106	Fixing clip for cable outer casing on brake backplate. (7 & 11)	2
2614.S	Nut, hex., 10 dia. x 150 pitch. Fixing spindle for brake adjusting cam on backplate. (R.III) (7 & 11)	4	438248	Lockwasher, double, 7.5 dia., hole centres 51. For nuts of bolts fixing brake backplate. (7 & 11)	6
62436	Rivet, tubular, 3.65 dia., 7 long. Fixing brake linings. (7 & 11) (No longer supplied)	As reqd.	438307	Nut, hex., 14 dia. x 150 pitch. For brake shoe anchor pin. (7 & 11)	4
88284	Nut, hex., 8 dia. x 125 pitch. For brake shoe positioning stud. (R.I) (7 & 11)	6	438314	Bronze bush, 20 I/dia. x 22 O/dia. x 10.5 long. For brake shoe anchor pin. (R.VI) (7 & 11)	4
415756	Brake backplate, 10 inch, L.H., 277 dia. For fitting with cast brake drum. (7 & 11)	1			
415757	Brake backplate, 10 inch, R.H., 277 dia. For fitting with cast brake drum. (7 & 11)	1			

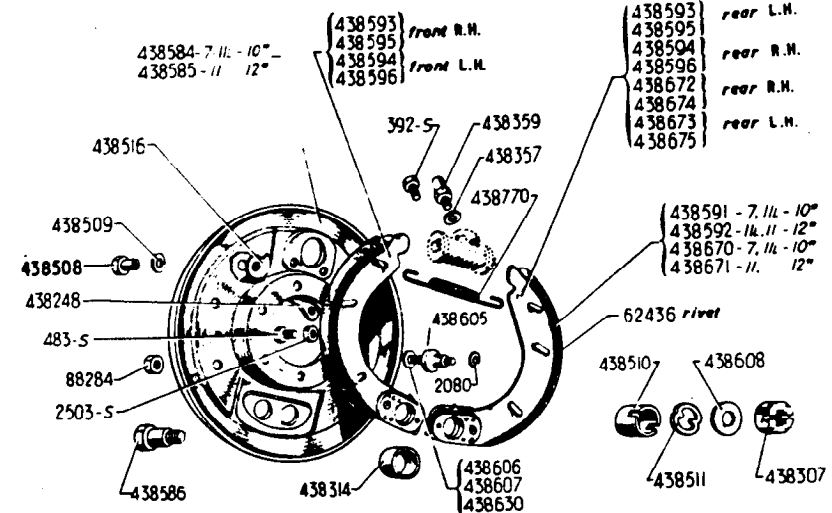
16 LOCKHEED BRAKES, REAR

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
438355	Banjo union for wheel cylinder. Fitted with brass union bolt 438356. (7 & 11)	2		For set:- 1st fitting, front and rear shoes (7 & 11) 2nd fitting, front shoes (7 & 11) Replaces same number length 257.5	4 2
438356	Bolt, hex. head, 11.11 dia. x 20 threads per inch, 23 long. For wheel cylinder banjo union. (7 & 11)	2	438592	Lining for 12 inch brake shoe, 287.6 long, 35 wide. (R.VI)	
438357	Washer, copper, 11.5 dia. For wheel cylinder union. (7 & 11)	2		For set:- Front and rear shoes (11L & 11) Replaces same number length 317.5.	4
438358	Washer, copper, 13.5 dia. For wheel cylinder union (7 & 11)	2	438605	Guide stud for brake shoe, 37.5 long. For cast brake drum. (7 & 11)	8
438508	Pin, length 21. For brake shoe adjusting cam. For positioned brake shoes fitted to cast brake drums. (7 & 11)	4	438606	Washer, 8.5 I/dia. x 18 O/dia. x 0.5 thick. For adjusting brake shoe guide studs. (7 & 11)	As reqd.
438509	Washer, Belleville type. 12.5 I/dia. x 24 O/dia. For 438508. (R.VI) (7 & 11)	4	438607	Washer, 8.5 I/dia. x 18 O/dia. x 0.2 thick. For adjusting brake shoe guide studs. (7 & 11)	As reqd.
438510	Bush, 16 I/dia. x 20 O/dia. x 13.6 long. for adjusting brake shoes on anchor pin. For positioned brake shoes. (7 & 11)	4	438608	Washer, 14.5 I/dia. x 24 O/dia. x 1 thick. For brake shoe anchor pin. (7 & 11)	As reqd.
438511	Distance piece for brake shoe anchor pin. For positioned brake shoes. (7 & 11)	4	438630	Washer, 8.5 I/dia. x 18 O/dia. x 1 thick. For adjusting brake shoe guide studs. (7 & 11)	As reqd.
438516	Brake shoe adjusting cam, hole 10.5 dia. on 12. (7 & 11)	4	438670	Lining for 10 inch brake shoe, 142 long, 35 wide. (R.VI) 2nd fitting rear shoes. (7 & 11)	2
438586	Brake shoe anchor pin, 38.5 long, dia. of plain portion 19. For cast brake drum. (7 & 11)	4	438678	Shoe for 10 inch drum (lining 142 long, 35 wide). 2nd fitting rear R.H. (7 & 11)	1
438591	Lining for 10 inch brake shoe, 227.5 long, 35 wide. (R.VI)		438679	Shoe for 10 inch drum (lining 142 long, 35 wide). 2nd fitting rear L.H. (7 & 11)	1

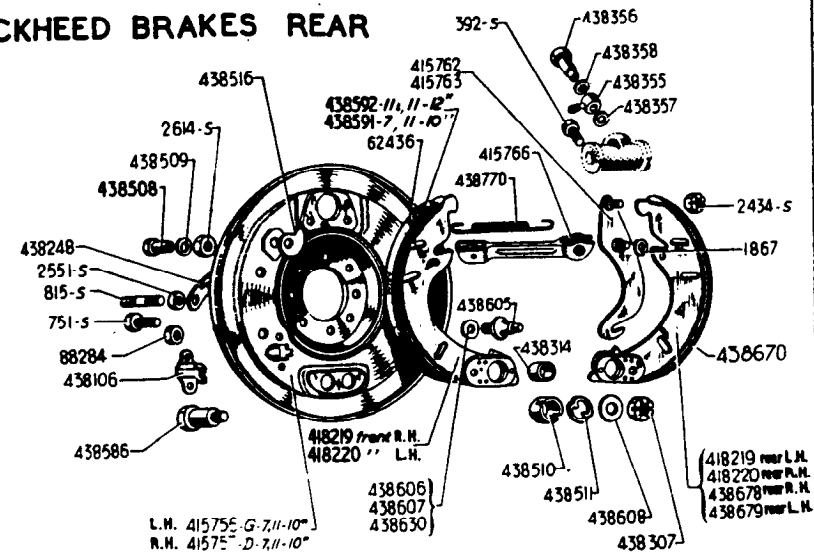
16 (CONT.)

Part No.	Description	No. per Assy.
415767	Wheel cylinder only. (Lockheed ref: 691)	2
415766	Wheel cylinder complete. (Lockheed ref: 7094)	2
438347	Wheel cylinder piston. (Lockheed ref: 7095)	4
438348	Wheel cylinder rubber cup. (Lockheed ref: 563)	4
438349	Wheel cylinder rubber boot. (Lockheed ref: 565)	4
438352	Wheel cylinder spring with cap. (Lockheed ref: 1146)	2
438353	Wheel cylinder bleed screw. (Lockheed ref: 1066)	2
438354	Wheel cylinder plug. (Lockheed ref: 1067)	2

LOCKHEED BRAKES FRONT

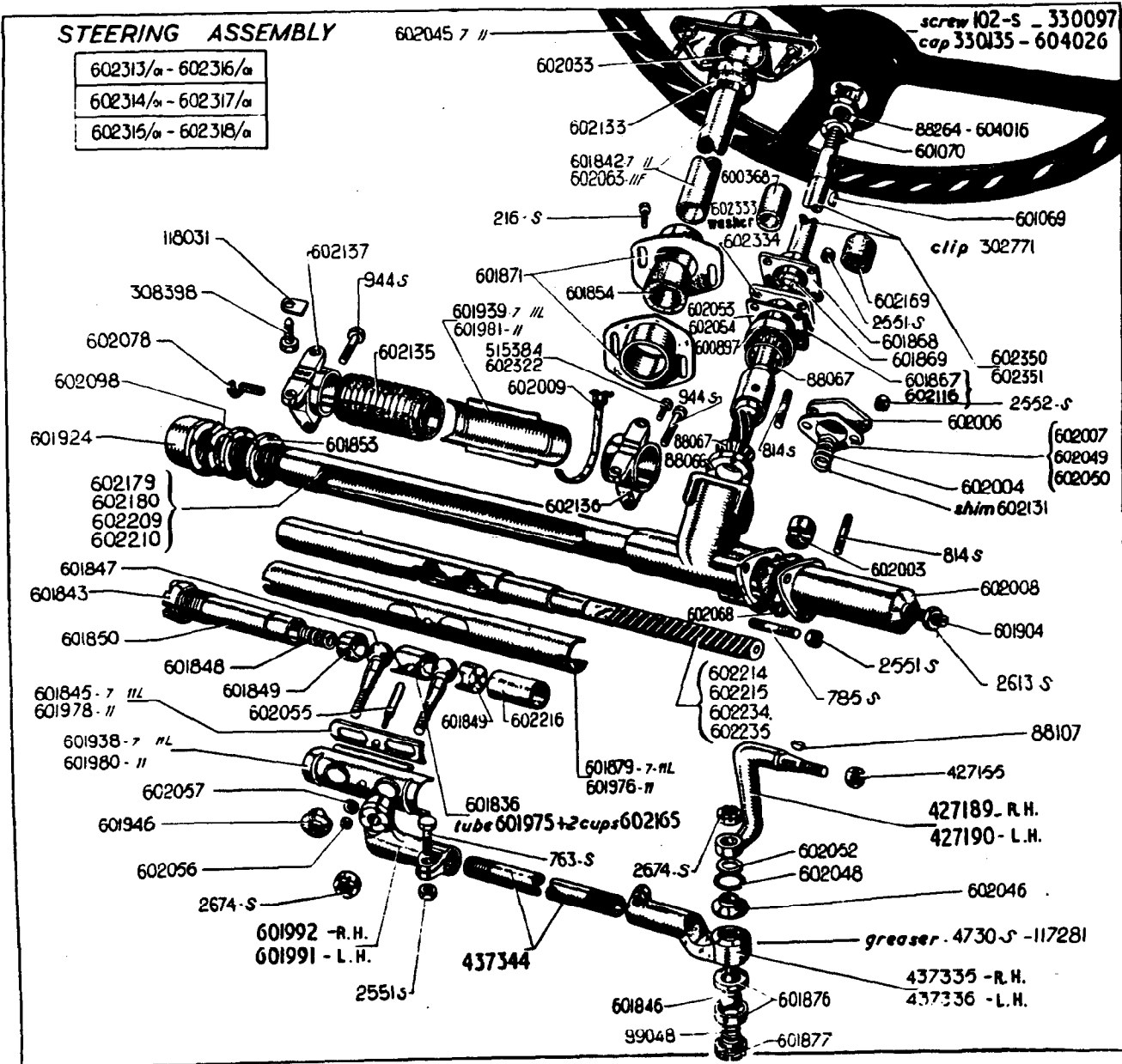


LOCKHEED BRAKES REAR



STEERING ASSEMBLY

602313/a - 602316/a
602314/a - 602317/a
602315/a - 602318/a



STEERING, RACK & PINION, LEVERS & TRACK RODS

17

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
102.S	Screw, raised head, 4 dia. x 75 pitch. Fixing steering wheel car. (R.III)	2	88087	Thrust roller bearing, 13 rollers. For steering pinion. (R.VI)	2
216.S	Screw, round head, 6 dia., 20 long. Fixing steering column half brackets. (R.III)	2	88107	Woodruff key for track rod lever. (R.I)	2
753.S	Bolt, hex. head, 8 dia., 10 long. Clamping steering side rod sockets. (R.IV)	4	88284	Nut hex., 22 dia. x 150 pitch. Fixing steering wheel.	1
785.S	Stud, 8 dia., 36 long. Fixing L.H. thrust car on steering rack. (R.III)	3	89048	Spring, 28 dia., 8 long. Retaining steering side rod cups.	2
814.S	Stud, 8 dia., 29 long. Fixing cover plate. (R.III)	2	117281	Greaser for steering side rod ball joint. (R.VI)	2
944.S	Bolt, hex. head, 10 dia., 45 long, threaded 20 long. Fixing movable brackets. (R.III)	2	112031	Lockwasher, 8.5 dia. For bolt fixing movable bracket. (R.III)	4
2551.S	Nut, hex. 8 dia. x 125 pitch. For 753.S and 785.S. (R.III)	4 3	302771	Clip fixing rubber grease retaining bush between steering column and housing. (R.VI)	1
2552.S	Nut, hex. 8 dia. x 125 pitch. For 814.S. (R.III)	2	308398	Bolt, hex. head pointed 8 dia., 30 long. Fixing movable bracket.	4
2613.S	Locknut 10 dia. x 150 pitch. For steering lock adjusting screw. (R.III)	1	330097	Bolt, pointed, 6 dia., 8 long. Fixing cap 330135 on steering wheel. (R.III)	3
2674.S	Nut, hex., slotted, 12 dia. x 175 pitch. For ball pins. (R.III)	4	330135	Cap, black bakelite, 91 dia., height 25. For steering wheels 602045 and 602062, for use with somoc set. (R.VI)	1
4730.S	Greaser, hydraulic, straight. For steering side rod ball pin. (R.VI)	2	427185	Nut, hex., slotted, 18 dia. x 200 pitch. For track rod lever.	2
88066	Car, 49.2 dia., height 11.1. For steering pinion lower thrust bearing.	1	427189	Track rod lever R.H. base of taper 28 dia., threaded 18 dia. x 200 pitch.	1

18 STEERING, RACK & PINION, LEVERS & TRACK RODS

Fart No.	Description	No. per Assy.	Fart No.	Description	No. per Assy.
427190	Track rod lever L.H., base of taper 28 dia., threaded 18 dia. x 200 pitch.	1	601845	Cover plate, 85 long, 28 wide. For side rod ball joints. (7 & 11L)	1
437335	Adjustable outer socket R.H., overall length 150. For steering side rod.	1	601846	Ball pin, 25 dia., 76 long. For steering side rod, track lever end.	2
437336	Adjustable outer socket L.H., overall length 150. For steering side rod.	1	601847	Ball pin, 25 dia., 84 long. For steering rack.	2
437344	Steering side rod, length 478. Right or left Hand.	2	601848	Damper spring, 21 dia., 35 long. For steering rack ball joint cup.	1
515384	Locating bolt, hex. head, 10 dia., 14.5 long. For steering housing. (R.I)	1	601849	Outer cup, 22 dia., 16.5 long. For steering rack ball pin.	2
600368	Rubber bush, 22.1 I/dia. x 36.7 O/dia. x 28.6 long. For fixed column. (R.VI)	1	601850	Retaining tube, length 173, threaded 30 dia. x 150 pitch. For steering rack ball joints.	1
600997	Cup, 50 dia., height 16.7. For steering pinion upper thrust bearing.	1	601853	Locknut, 42 dia. x 150 pitch. For steering rack thrust cap, R.d. end.	2
601069	Woodruff key for steering wheel.	1	601854	Rubber bush, 37 I/dia. x 47 O/dia. x 40 long. For fixed steering column half brackets.	1
601070	Washer, 20.5 I/dia. x 38 O/dia. x 1 thick. For steering wheel.	1	601867	Cover plate for steering gear pinion housing.	1
601836	Inner cup, 28 dia., 33 long. For steering rack ball pin. (7 & 11L)	1	601868	Housing for felt oil retainer.	1
601842	Steering column outer tube, 75 long.	1	601869	Felt oil retainer.	1
601843	Ring nut, slotted, tyre A, 36.8 dia., 23.5 long, threaded 30 dia. x 150 pitch. Fixing ball joint retaining tube. Replaces tyces B, C, and E.	1	601871	Steering column half bracket. Fixed to hull.	2
			601876	Cup, 32 dia., height 9. For steering side rod outer ball pin, track lever end.	4
			601877	Adjusting nut, 34 dia. x 150 pitch, 10.5 thick. For steering side rod outer ball pin.	2

STEERING, RACK & PINION, LEVERS & TRACK RODS

19

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
601879	Steering rack sliding dust cover, 320 long. (7 & 11L)	1	601992	Inner socket R.H., overall length 86. For steering side rod.	1
601904	Screw, 10 dia. x 150 pitch, 30.8 long. Adjusting steering lock.	1	602003	Steering rack guide, 26 dia., 29 long.	1
601924	Steering rack thrust cap R.H., 41 long, Threaded 42 dia. x 150 pitch.	1	602004	Spring, 18 dia., 22.8 long. For steering rack guide.	1
601936	Upper cover plate for steering rack ball joints. (7 & 11L)	1	602006	Plate for steering rack guide housing.	1
601939	Lower cover plate for steering rack ball joints. (7 & 11L)	1	602007	Shim, 0.1 thick. For steering rack guide adjustment.	As reqd
601946	Sealing ring, rubber, 32 O/dia. x 16 I/dia. For steering rack ball joint.	2	602008	Steering rack thrust cap L.H., 120 long.	1
601975	Distance piece, tubular, 120 long. For steering rack ball rin curs. (11)	1	602009	Clip for flexible rubber dust cover. (R.VI)	4
601976	Steering rack sliding dust cover, 500 long. (11)	1	602033	Steering bracket on instrument panel. (For L.H. drive)	1
601978	Cover plate, 205 long, 28 wide. For steering side rod ball joints. (11)	1	602045	Steering wheel, ebonite, 425 dia. with 3 spokes. (R.VI)	1
601980	Upper shield for steering rack ball joints. (11)	1	602046	Dust cover assembly, for steering side rod outer ball joint.	2
601981	Lower shield for steering rack ball joints. (11)	1	602048	Rubber washer, 23 I/dia. x 33 O/dia. For 602046.	2
601991	Inner socket L.H., overall length 86. For steering side rod.	1	602049	Shim, 0.05 thick. For adjusting rack guide.	As reqd.
			602050	Shim, 0.2 thick. For adjusting rack guide.	As reqd.
			602052	Packing washer, 18.5 I/dia. x 31 O/dia. x 0.8 thick. For 602045.	As reqd.
			602053	Shim, 0.15 thick. For 601867.	As reqd.
			602054	Shim, 0.25 thick. For 601867.	As reqd.

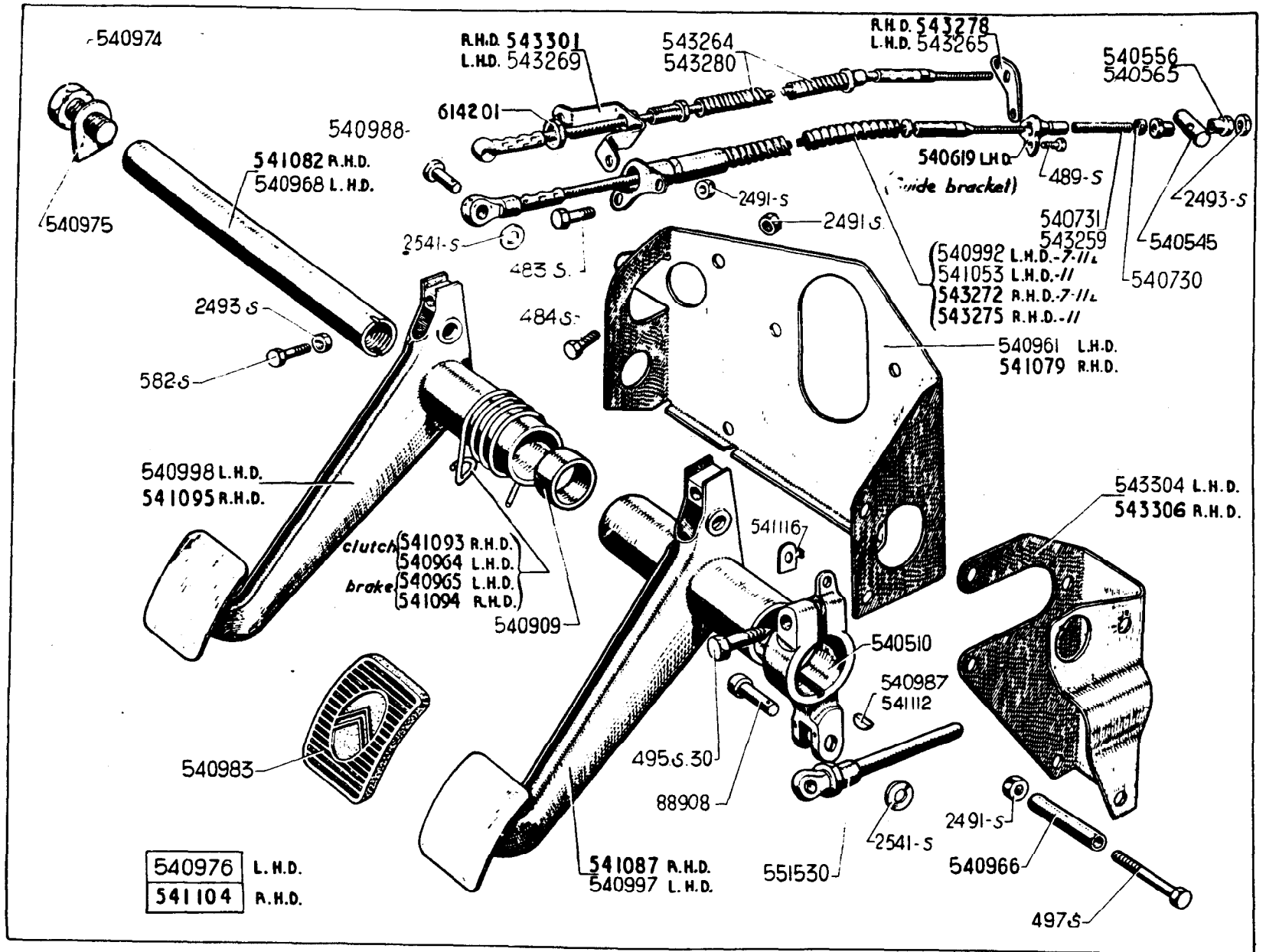
20 STEERING, RACK & PINION: LEVERS & TRACK RODS

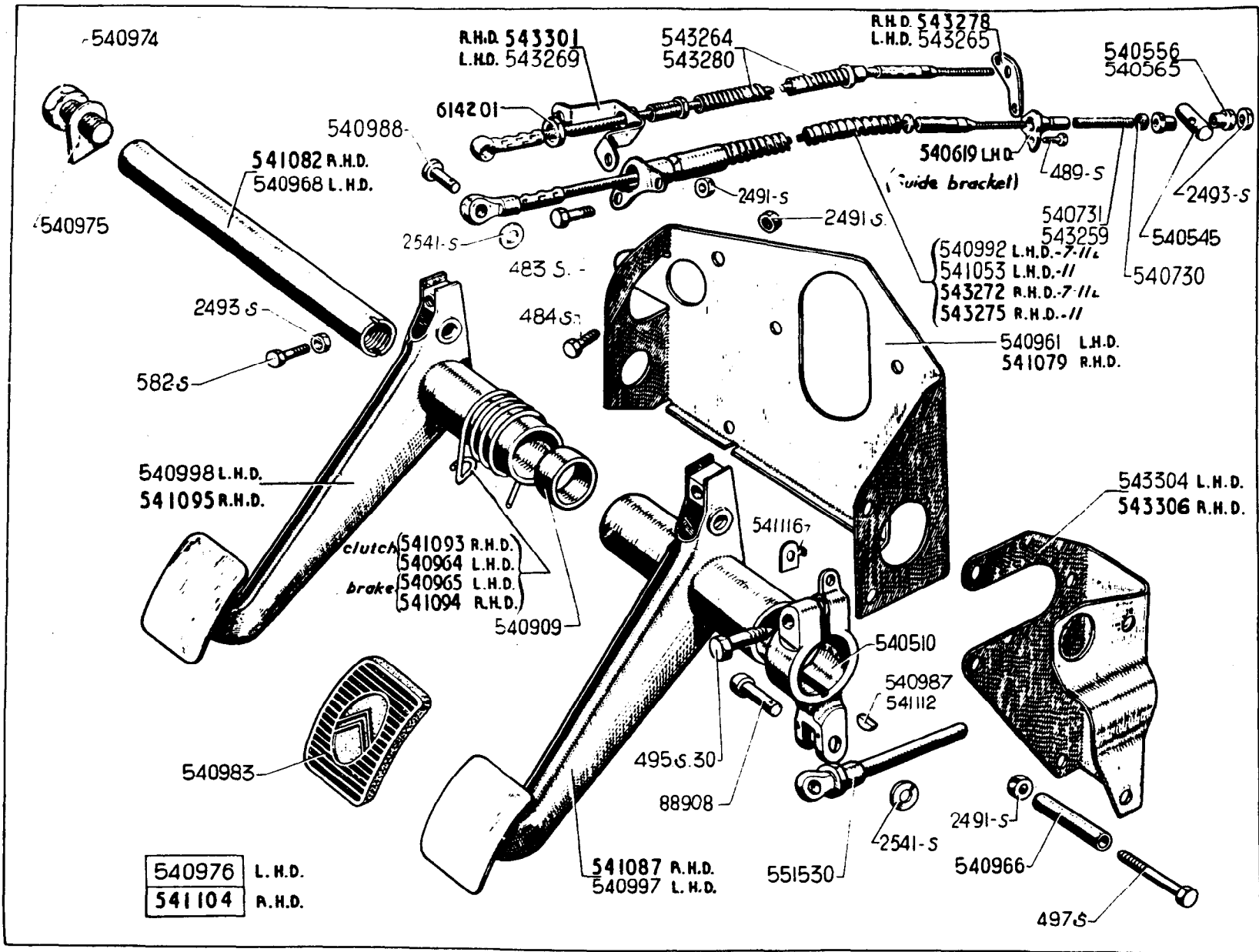
Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
602055	Dowel pin, 35 long. For 601879.	1	602179	Steering housing complete with column and studs, overall length from end of cap to end of column 600. With bush fitted in housing. (7 & 11L) L.H. drive.	1
602056	Nut, 6 dia. x 100 pitch. For 602055.	1			
602057	Washer, 6.2 I/dia. x 10 O/dia. x 5 thick. For 602055.	1	602180	Steering housing complete with column and studs, overall length from end of cap to end of column 720. With bush fitted in housing. (11) L.H. drive.	1
602063	Steering column tube, 707 long. (11F)	1			
602068	Fiber gasket for steering rack L.H. thrust cap.	1	602209	Steering housing complete with rack tube and studs. With bush fitted in housing. R.H. drive. (7 & 11L)	1
602078	Cork gasket oil retainer for movable brackets	2			
602098	Lockwasher for R.H. steering rack thrust cap.	1	602210	Steering housing complete with column and studs. With bush fitted in housing. R.H. drive. (11)	1
602116	Shim, 0.05 thick. For 601867.	As reqd.			
602131	Shim, 16 dia., 0.1 thick. For steering rack guide springs.	As reqd.	602214	Rack with tube, 553 long. (End not cup-shaped) L.H. drive. (7 & 11L)	1
602133	Rubber bush, 28 I/dia. x 47 O/dia. x 20 long. For bracket on instrument panel.	1	602215	Rack with tube, 573 long. (End not cup-shaped) L.H. drive. (11)	1
602135	Flexible rubber dust cover for steering rack.	2	602216	Distance piece 27 I/dia., 62 long. for steering rack ball pin cup seatings.	1
602136	Movable steering bracket L.H., without groove for fitting flexible rubber dust cover.	1	602234	Rack with tube, 553 long. (End not cup-shaped) R.H. drive. (7 & 11L)	1
602137	Movable steering bracket R.H., without groove for fitting flexible rubber dust cover.	1	602235	Rack with tube, 573 long. (End not cup-shaped) R.H. drive. (11)	1
602155	Inner cap, 27.5 dia., 16.5 long. For ball pins. (11)	2	602313/01	Rack and pinion assembly complete, L.H. drive. (7 & 11L)	1
602169	Rubber bush 28 I/dia. x 43 O/dia. x 32 long. Grease retainer between steering column and housing (R.H.)	1	602314/01	Rack and pinion assembly complete R.H. drive. (7 & 11L)	1

STEERING, RACK & PINION, LEVERS & TRACK RODS

21

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
602315/01	Rack and pinion assembly complete, L.H. drive. (11)	1		For steering wheel on British cars see Supplement.	
602316/01	Rack and pinion assembly complete, R.H. drive. (11)	1			
602317/01	Rack and pinion assembly complete, L.H. drive. (11F)	1			
602318/01	Rack and pinion assembly complete, R.H. drive. (11F)	1			
602322	Locating bolt, hex. head, 10 dia., 12 long. for steering housing.	1			
602333	Adjusting plate to interchange old model steering columns with 602350, 602152, and 602015.	1			
602334	Washer, 43 I/dia. x 49 O/dia. x 3 thick. For 602333.	1			
602350	Steering column shaft with pinion assembled, 1366 long.	1			
602351	Steering column with pinion assembled, 1316 long. (11F)	1			
604016	Nut, hex., 20 dia. x 150 ritch, with 2 holes tarred 4 dia. x 75 ritch. Fixing steering wheel.	1			
604026	Car, sheet metal, 73 dia. For steering wheel.	1			



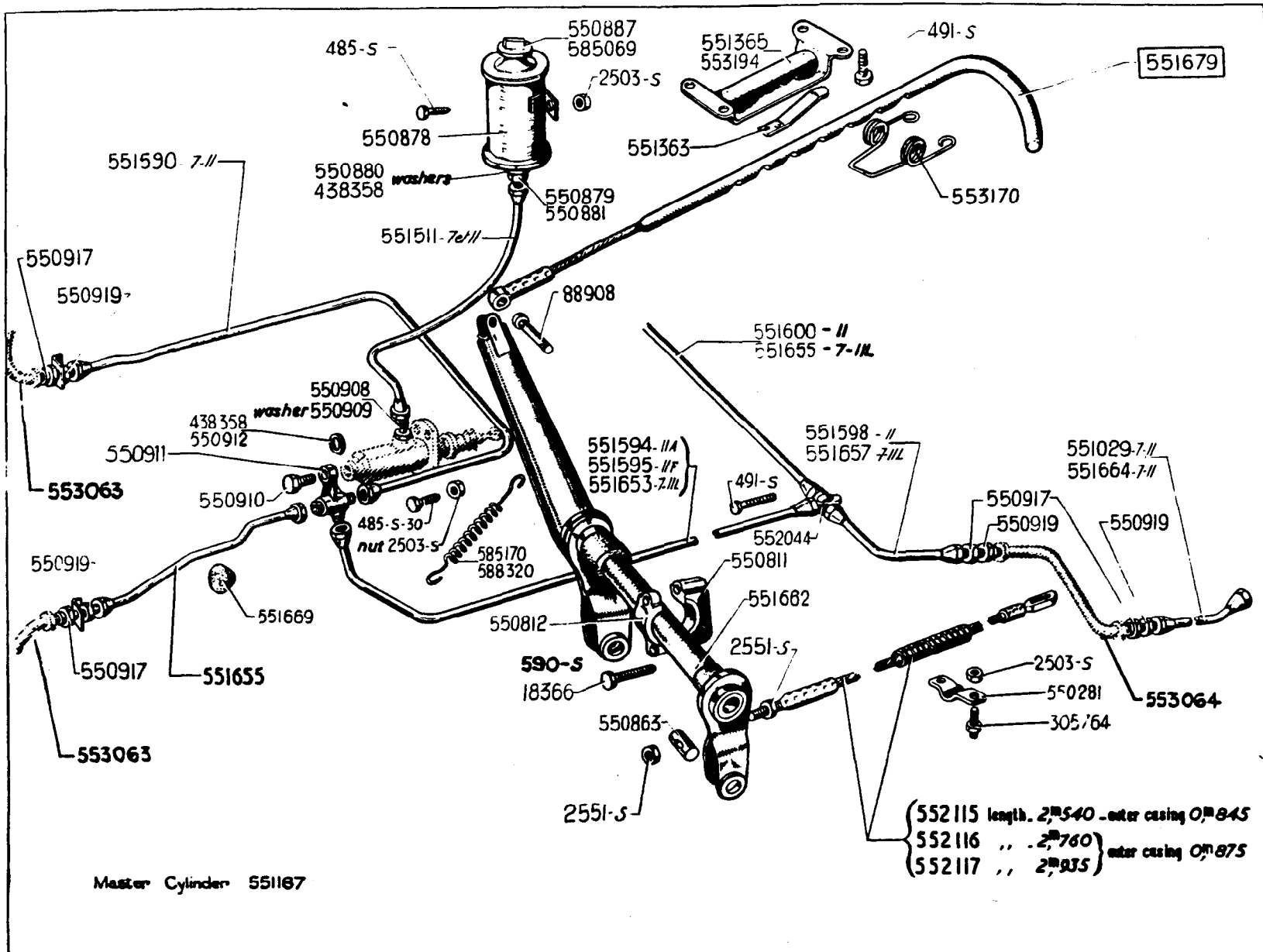


22 CLUTCH & BRAKE PEDAL GEAR

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
483.S	Bolt, hex. head, 7 dia., 15 long. Fixing clutch cable outer casing bracket. (R.III)	2	540510	Master cylinder lever, bore 30.2, hole centres 47,	1
484.S	Bolt, hex. head, 7 dia., 17.5 long. Fixing pedal gear bracket. (R.III)	5	540545	Trunnion, 14 dia., 25 long, bore 8 dia. For clutch cable, clutch end.	1
489.S	Bolt, hex. head, 7 dia. 30 long. Fixing flange of bracket securing clutch cable outer casing to flywheel housing. (R.III)	1	540556	Barrel nut, 7 dia. x 100 pitch, 14 long. For clutch cable, clutch end.	1
495.S.30	Bolt, pointed, 7 dia., 45 long. Fixing lever controlling master cylinder on pedal cross-shaft. (R.III)	1	540565	Barrel nut, 7 dia. x 100 pitch. For clutch cable, clutch end.	1
497.S	Bolt, 7 dia., 50 long. Fixing bracket supporting master cylinder on hull. (R.III)	2	540619	Clutch cable outer casing guide bracket, clutch end. (No longer supplied)	1
582.S	Bolt, hex. head, 7 dia., 37.5 long. For brake and clutch pedals. (R.III)	2	540730	Cup for clutch cable return spring.	1
2491.S	Nut, hex., 7 dia. x 100 pitch, 7 thick. (R.III) Fixing:- 495.S.30 497.S. 484.S. 483.S.	1 2 5 2	540731	Clutch cable return spring, 18 dia., 171 long. (7and 11)	1
2493.S	Nut, hex., 7 dia. x 100 pitch, 5 thick. (R.III) For:- 582.S. Locking clutch cable barrel nut.	2 1	540909	Bush, 22 I/dia. x 28 O/dia. x 24 long. (RVI) For:- Clutch pedal. Brake pedal.	2 2
2541.S	Washer, 8 I/dia. x 18 O/dia. x 2 thick. (R.III) For:- Master cylinder control lever pin. Clutch cable pin, pedal end.	1 1	540961	Bracket for pedal gear. L.H. drive.	1
8890E	Pin, 8 dia., length under head 22.5. Fixing master cylinder push rod to pedal.	1	540964	Clutch pedal return spring, 38 dia., four left hand wound coils. L.H. drive.	1
			540965	Brake pedal return spring, 38 dia., four right hand wound coils. L.H. drive.	1
			540966	Distance piece, 8 I/dia., 32 long. For master cylinder bracket.	2
			540968	Cross shaft, 22 dia., 220.6 long. For brake and clutch pedals. L.H. drive.	1

24 CLUTCH & BRAKE PEDAL GEAR

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
543278	Bracket for clutch cable fixed guide. clutch end. R.H. drive.	1			
543280	Clutch cable assembled with outer casing and adjustable guide (threaded 16 dia. x 150 pitch). Length 738. (R.VI) (11)	1			
543301	Bracket for adjustable guide, threaded 16 dia. x 150 pitch, pedal end. R.H. drive.	1			
543303	Loose distance piece, 30 I/dia. x 36 O/dia. x 35 long. For pedals. R.H. drive.	1			
543304	Master cylinder bracket with welded fixing bolts. L.H. drive.	1			
543306	Master cylinder bracket with welded fixing bolts. R.H. drive.	1			
551530	Master cylinder push rod assembly, 8.6 dia., 119 long.	1			
614201	Locknut, hex., 16 dia. x 150 pitch, 5 thick. For clutch cable adjustable guide. (11L & 11)	1			
	For pedal gears R.H. drive and L.H. drive, on British models, see SUPPLEMENT.				



Master Cylinder 551187

Part No.	Description	N per Assy	Part No.	Description	No. per Assy
540974	Bolt, hex. head .8 dia. 15 long. Fixing clutch and brake pedal cross-shaft.	2	541093	Spring for clutch pedal, R.H. drive.	1
540975	Lockwasher 18.5 dia. hole. For 540974 opposite side to master cylinder bracket.	1	541094	Spring for brake pedal, R.H. drive.	1
540976	Brake and clutch pedal assembly complete, less rubber pedal pads and clutch control cable. L.H. drive.	1	541095	Clutch pedal, R.H. drive.	1
540983	Rubber pad for clutch and brake pedals.	2	541104	Clutch and brake pedal assembly complete, R.H. drive.	1
540987	Woodruff key 18.5 long. For master cylinder control lever.	1	541102	Woodruff key length 22. For master cylinder control lever.	1
540988	Pin, 8 dia. length under head 25.5. Fixing clutch cable to pedal.	1	541106	Lockwasher 18.5 dia. hole. For bolt fixing cross-shaft master cylinder bracket side.	1
540992	Clutch cable complete, overall length 720. L.H. drive. (7 & 11L)	1	543269	Clutch cable return spring 9 I/dia. x 13 O/dia. x 143 long. (11L & 11)	1
540997	Brake pedal with footplate less rubber pad. L.H. drive.	1	543264	Clutch cable assembled with housing and adjustable guide (threaded 16 dia. x 150 pitch) and fixed guide length 703. (R.VI) (11L)	1
540998	Clutch pedal with footplate less rubber pad L.H. drive.	1	543265	Clutch cable fixed guide bracket with 13.5 dia. hole, clutch side L.H. drive. (11L)	1
541053	Clutch cable complete, overall length 750. L.H. drive (R.VI) (11)	1	543269	Clutch cable adjustable guide bracket, threaded 16 dia. x 150 pitch, pedal side L.H. drive. (11L & 11)	1
541079	Bracket for pedal gear, R.H. drive.	1	543272	Clutch cable with casing, fixed guide, adjustable guide (threaded 16 dia. x 150 pitch) 640 long. R.H. drive. (11L)	1
541082	Shaft, 22 dia., 181 long. For clutch and brake pedals. R.H. drive.	1	543275	Clutch cable with casing, fixed guide, adjustable guide (threaded 16 dia. x 150 pitch) 675 long. R.H. drive. (11)	1
541087	Brake pedal, R.H. drive.	1			

LOCKHEED BRAKE PIPES, HANDBRAKE & CROSS-SHAFT

25

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
485.S	Bolt, hex. head, 7 dia., 20 long. Fixing reservoir to hull. (7 & 11)	2	458358	Washer, 13.3 I/dia. x 21 O/dia. x 0.8 thick. For:- reservoir outlet union. (7 & 11), 3-way union. (7 & 11)	1 1
485.S.30	Bolt, hex. head, pointed, 7 dia., 20 long. Fixing master cylinder. (R.III) (7 & 11)	2	550281	Clip for handbrake cable outer casing. (7 & 11)	4
491.S	Bolt, hex. head, 7 dia., 35 long. Fixing:- handbrake bracket to dashboard. (7 & 11), 3-way union under hull. (7 & 11)	4 1	550811	Handbrake cross-shaft bracket. (7 & 11)	2
590.S	Bolt, hex. head, 7 x 65. Fixing caps on handbrake cross-shaft bracket. (7 & 11) (replaces 18366.)	1	550812	Cap for handbrake cross-shaft bracket. (7 & 11)	2
2503.S	Nut, 7 dia. x 100 pitch. (R.III) For bolt:- fixing reservoir to hull. (7 & 11) fixing master cylinder. (7 & 11) fixing clip for rear brake cable outer casing. (7 & 11)	2 2 4	550863	Trunnion, 13 dia., 25 long. For handbrake cable, cross-shaft end. (7 & 11)	2
2551.S	Nut, hex., 8 dia. x 125 pitch. For threaded end of handbrake cable. (R.III) (7 & 11)	2	550878	Oil reservoir complete. (R.VI) (7 & 11)	1
18366	Bolt, hex. head, 7 dia., 70 long. Fixing cap on handbrake cross-shaft bracket. (7 & 11) (replaced by 590.S)	4	550879	Outlet union for reservoir, ends threaded 12.7 dia. x 20 threads per inch.	1
58908	Pin, 8 dia., length under head 22.5. For handbrake lever. (7 & 11)	1	550880	Washer, 13 I/dia. x 19 O/dia. x 2.4 thick. For reservoir outlet union. (7 & 11)	1
305764	Stud, with hexagon, threaded 7 dia. x 1. pitch, overall length 58.5. threaded part 12 and 18 long. Fixing clip for brake cable outer casing. (7 & 11)	4	550881	Nut, hex., 12.7 dia. x 20 threads per inch. For reservoir outlet union. (7 & 11)	1
			550887	Cap for reservoir, first type, threaded. (R.VI) (7 & 11)	1
			550889	Master cylinder body, Lockheed reference 871.	1
			550890	Master cylinder rubber boot, Lockheed reference 530.	1
			550895	Master cylinder spring with cup, Lockheed reference 958.	1

LOCKHEED BRAKE PIPES, HANDBRAKE & CROSS-SHAFT

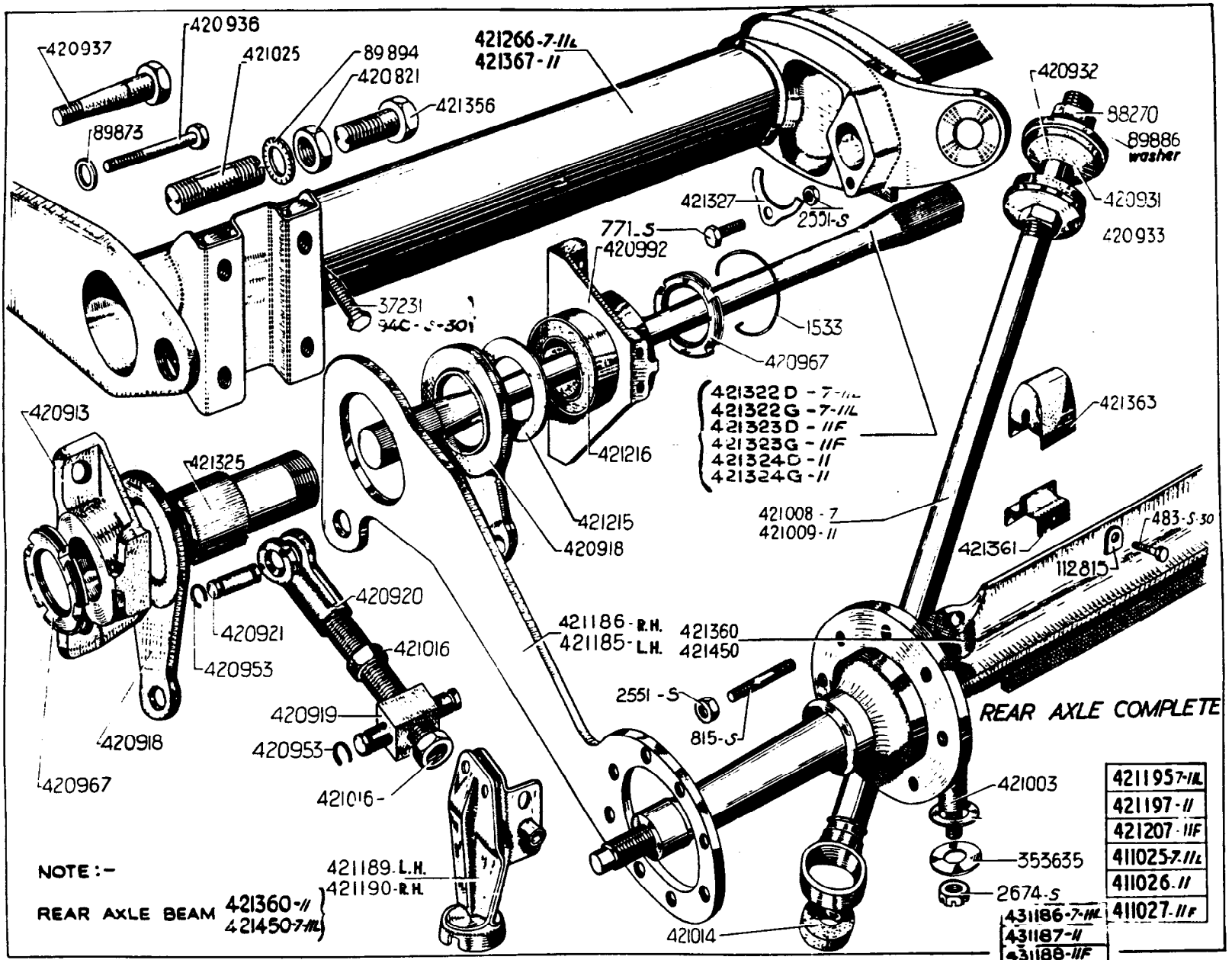
Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
550899	Master cylinder secondary cup-rubber, Lockheed reference 955.	1	550917	Union, inner thread 17.5 dia. x 16 threads per inch, outer thread 11.11 x 20 threads per inch. For Lockheed pipes connecting to flexible hoses.	
550900	Master cylinder piston circlip, Lockheed reference 986.	1		Front (7 & 11)	2
550901	Master cylinder cup-rubber, Lockheed reference 1426.	1		rear (7 & 11)	4
550906	Master cylinder valve washer, Lockheed reference 955.	1	550919	Nut, hex., 11.11 dia. x 20 threads per inch. For union 550917.	
550907	Master cylinder valve complete, Lockheed reference 956.	1		Front (7 & 11)	2
550908	Double-ended union, threaded 19.5 dia. x 16 threads per inch, and 12.7 dia. x 20 threads per inch. For master cylinder inlet. (7 & 11)	1		rear (7 & 11)	4
550909	Washer, 19.5 I/dia. x 24 O/dia. x 0.8 thick. For 550908. (7 & 11)	1	551029	Pipe complete, 4.35 I/dia. x 6.35 O/dia., 442 long. From flexible hose to rear wheel cylinder, R.H. or L.H. (7 & 11) (R.VI)	2
550910	Bolt, hex. head, 12.7 dia. x 20 threads per inch, 30 long. For master cylinder 3-way union. (7 & 11)	1	551187	Master cylinder complete, Lockheed reference 870. (7 & 11)	1
550911	Master cylinder 3-way union. (7 & 11)	1	551363	Handbrake control spring with 2 holes 3.5 dia. For bracket 553365. (7 & 11) (replaced by 553170., Order in addition one 553194.	1
550912	Washer, 15.3 I/dia. x 21 O/dia. x 0.8 thick. For master cylinder 3-way union. (7 & 11)	1	551365	Handbrake control bracket with spring. (7 & 11) (replaced by 553194) Order in addition one 553170.	1
550914	Master cylinder piston with secondary cup, Lockheed reference 1277.	1	551511	Pipe complete, 6 I/dia. x 8 O/dia., 405 long. From reservoir to master cylinder. (7 & 11)	1
			551590	Pipe complete, 4.35 I/dia. x 6.35 O/dia., 1700 long. From master cylinder to flexible hose front R.H. (11)	1

LOCKHEED BRAKE PIPES, HANDBRAKE & CROSS-SHAFT

27

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
551594	Pipe complete, 4.35 I/dia. x 6.35 O/dia., 2270 long. From master cylinder to rear 3-way union. (11)	1	551679	Handbrake control with cable, without bracket. (7 & 11)	1
551595	Pipe complete, 4.35 I/dia. x 6.35 O/dia., 2580 long. From master cylinder to rear 3-way union. (11F)	1	552044	rear 3-way union. (7 & 11)	1
551598	Pipe, complete, 4.35 I/dia. x 6.35 O/dia., 245 long. From rear 3-way union to flexible hose rear L.H. (11)	1	552115	rear brake cable complete, overall length of cable 2540, length of outer casing 845. (R.VI) (7 & 11L)	2
551600	Pipe, complete, 4.35 I/dia. x 6.35 O/dia., 850 long. From rear 3-way union to flexible hose rear R.H. (11)	1	552116	rear brake cable complete, overall length of cable 2750, length of outer casing 875. (R.VI) (11)	2
551653	Pipe, complete, 4.35 I/dia. x 6.35 O/dia., 2055 long. From master cylinder to rear 3-way union. (7 & 11L)	1	552117	rear brake cable complete, overall length of cable 2935, length of outer casing 875. (R.VI) (11F)	2
551655	Pipe, complete, 4.35 I/dia. x 6.35 O/dia., 770 long. From rear 3-way union to flexible hose rear R.H. (7 & 11L)	1	553063	Flexible pipe for front wheels, Lockheed reference 268.	2
551657	Pipe, complete, 4.35 I/dia. x 6.35 O/dia., 185 long. From rear 3-way union to flexible hose rear L.H. (7 & 11L)	1	553064	Flexible pipe for rear wheels, Lockheed reference 266.	2
551662	Handbrake cross-shaft with levers. (7 & 11)	1	553170	Spring for handbrake control lever, length 72. (11L & 11)	1
551664	Pipe, complete, 4.35 I/dia. x 6.35 O/dia., 310 long. From rear flexible hose to rear wheel cylinder. R.H. or L.H. (7 & 11)	2	553194	Bracket for handbrake control rod, without spring. (11L & 11)	1
551669	Rubber pad retaining pipes. (7 & 11). No longer supplied.	2	585069	Cap for reservoir, second type, bayonet fixing. (R.VI) (7 & 11)	1
			585170	Handbrake lever return spring, 17.5 dia., 175 long. (R.I) (7 & 11)	1
			588320	Handbrake lever return spring, 17.5 dia., 138 long. (7 & 11)	1

FOR LOCKHEED BRAKE PIPES ON BRITISH MODELS SEE SUPPLEMENT. R.H.D. HANDBRAKE CROSS-SHAFT PARTS ARE SAME AS ABOVE.



28 REAR AXLE COMPLETE, AXLE BEAM, CROSSMEMBER, TIE ROD

Fart No.	Description	No. ner Assy.	Fart No.	Description	No. ber Assy.
483.S.30	Bolt, hex. head, pointed, 7 dia., 15 long. Fixing rear axle buffer. (R.III) (11)	4	112915	Lockwasher, 7 dia. For 483.S.30. (R.III) (11)	4
771.S	Bolt, hex. head, 8 dia., 70 long. Fixing torsion bar locking plates. (R.III) (7 & 11)	1	353635	Washer, 12.5 I/dia. x 34 O/dia. x 1.5 thick. For tie rod pin. (R.II) (7 & 11)	1
815.S	Stud, 8 dia., 32 long, threaded portions 12 and 18 long. Fixing brake backplate. (R.III) (7 & 11)	16	411025	Rear axle complete with 5 studs, 10 inch cast brake drums. For E.M. wheels. (7 & 11L)	1
940-S-30 1533	Replaces 37231. Same description. Circlip, 2.5 dia. wire. Locking suspension bearing fixing nuts. (7 & 11)	8 4	411026	Rear axle complete with 5 studs, 10 inch cast brake drums. For E.M. wheels. (11)	1
2551.S	Nut, hex., 8 dia. x 125 pitch. (R.III) Fixings:- torsion bar locking plate. (7 & 11) brake backplate stud. (7 & 11)	1 16	411027	Rear axle complete with 5 studs, 10 inch cast brake drums. For E.M. wheels. (11F)	1
2674.S	Nut, hex., slotted, 12 dia. x 175 pitch. For tie rod clevis pin. (R.III) (7 & 11)	1	420821	Nut, hex., 25 dia. x 150 pitch, 12 thick. For rear sleeve fixing crossmember, first fitting. (7 & 11)	2
37231	Bolt, hex. head, pointed, 10 dia., 35 long. Fixing rear link arm brackets. (R.III) (7 & 11) Replaced by 940-S-30 (R.III)	8	420913	Outer bracket only, for flexible mounting, holes not drilled. (Cruciform axle.) (7 & 11)	2
88270	Nut, 18 dia. x 150 pitch. For tie rod, crossmember end. (7 & 11)	2	420918	Adjusting lever for links. (7 & 11)	4
89873	Washer, 17 I/dia. x 28 O/dia. x 2.4 thick. For centre bolt 420936. (7 & 11)	2	420919	Spindle, 58 long. for link arm adjusting levers. (7 & 11)	2
89886	Shakeproof washer, fan-shaped, 18 dia. For tie rod centre nuts. (R.VI) (7 & 11)	2	420920	Rod for link arm adjustment. (7 & 11)	2
89894	Shakeproof washer, fan-shaped, 25 dia. Fixing rear sleeve to crossmember, first mounting. (R.VI) (7 & 11)	2	420921	Spindle, 31 long. For link arm rod. (7 & 11)	2
			420931	Rubber washer, central, for tie rod. (7 & 11)	2
			420932	Distance piece, 18 I/dia. x 20 O/dia. x 40 long. For tie rod centre rubbers. (7 & 11)	1

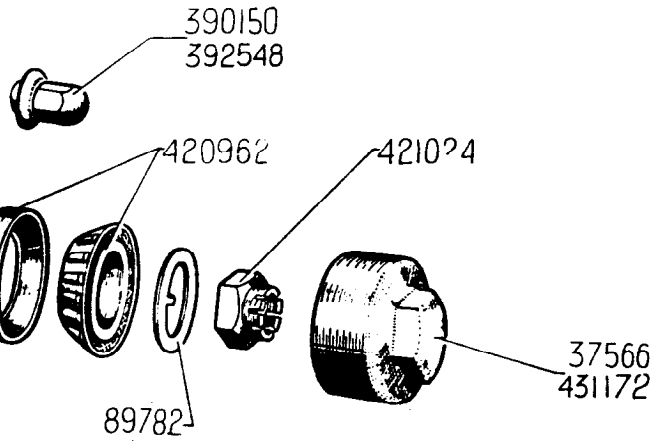
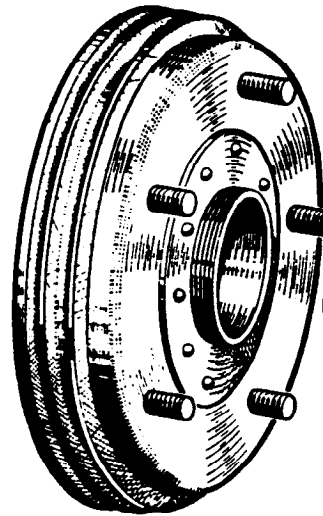
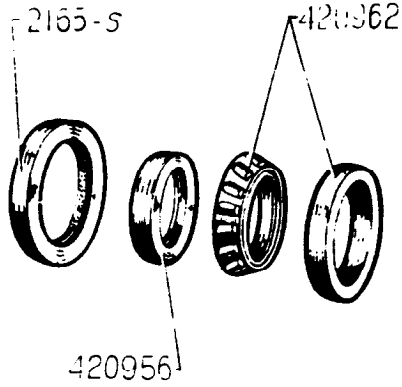
REAR AXLE COMPLETE AXLE BEAM CROSSMEMBER TIE ROD

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
420933	Cup, 1/dia. 44, hole 19.5 dia., 9 long. For tie rod rubber washers, crossmember end. (7 & 11)	2	421016	Nut, hex., 16 dia. x 150 pitch, 15 thick. For suspension adjustment. (7 & 11)	4
420936	Bolt, hex. head, shank dia. 10.8, length under head 68, threaded 12 dia. x 175 pitch, thread 30 long. Fixing crossmember end bracket. (7 & 11)	2	421025	Sleeve, 70 long, ends threaded 25 dia. x 150 pitch, threads 15 and 25 long. Fixing crossmember end brackets, first fitting. (7 & 11)	2
420937	Tapered pin, length 77, threaded 16 dia. x 150 pitch. Fixing crossmember end bracket. (7 & 11)	2	421185	Rear link L.H., with bracket for jack and support for brake cable. (7 & 11)	1
420939	Ring nut, 40 dia., with sleeve 32 dia., threaded 24 dia. x 150 pitch, fixing crossmember end bracket. (7 & 11)	2	421186	Rear link R.H., with bracket for jack and support for brake cable. (7 & 11)	1
420953	Circlip, 13.2 I/dia. x 18 O/dia. x 2.4 thick. For 420921. (7 & 11)	4	421189	Bracket for jack and brake cable, L.H. (7 & 11)	1
420967	Ring nut, 42 dia. x 150 pitch, 12 thick. For suspension link bearing. (7 & 11)	4	421190	Bracket for jack and brake cable, R.H. (7 & 11)	1
420992	Inner bracket only, with holes threaded 8 dia. x 125 pitch. For flexible mounting. (7 & 11)	2	421195	Rear axle complete with 5 studs. 10 inch cast brake drum. (7 & 11) For Ratchet Wheels.	1
421003	Pin, length 116.2. For tie rod. (7 & 11)	1	421197	Rear axle complete with 5 studs. 10 inch cast brake drum. (11) For Ratchet Wheels.	1
421008	Tie rod with clevis, length from end to clevis centre 765. (7 & 11)	1	421207	Rear axle complete with 5 studs. 10 inch cast brake drum. (11F) For Ratchet Wheels.	1
421009	Tie rod with clevis, length from end to clevis centre 835. (11)	1	421215	Fixing washer, 42 I/dia. x 62 O/ dia. x 5 thick. For suspension hub. (7 & 11)	4
421014	Rubber bush, with double cones. bore 16.3, length 30, cone dias. 30.5 and 26.6. For tie rod clevis. (7 & 11)	1	421216	Silentbloc, 34 long. For suspension brackets. (7 & 11)	4
			421322-D	Torsion bar R.H., 23.9 dia., 575 long, splined 31.9 dia. One white identification mark for R.H. (7 & 11)	1

30 REAR AXLE COMPLETE, AXLE BEAM, CROSSMEMBER, TIE ROD

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
421322 G	Torsion bar L.H., 23.9 dia., 575 long, splines 31.9 dia. Two white identification marks for L.H. (7 & 11L)	1	421336	Tubular crossmember complete, 1240 long. (7 & 11L)	1
421323 D	Torsion bar R.H., 26.8 dia., 624.5 long, splines 31.9 dia. One white identification mark for R.H. Type colour mark WHITE. (11F)	1	421367	Tubular crossmember complete, 1360 long. Order in addition 2 of 420939. (11)	1
421323 G	Torsion bar L.H., 26.8 dia., 624.5 long, splines 31.9 dia. Two white identification marks for L.H. Type colour mark WHITE. (11F)	1	421450	Rear axle beam with stub axles 30 dia., shockabsorber pins, tie rod pin, and rubber buffer, length 1492. (7 & 11L)	1
421324 D	Torsion bar R.H., 25.8 dia., 624.5 long, splines 31.9 dia. One white identification mark for R.H. Type colour mark BLUE. (11)	1	431186	Rear axle complete with flanges, stub axle, brake drums and link arm; without tubular crossmember, torsion bars and tie rod. For flat wheels. (7 & 11L)	1
421324 G	Torsion bar L.H., 25.8 dia., 624.5 long, splines 31.9 dia. Two white identification marks for L.H. Type colour mark BLUE. (11)	1	431187	Rear axle complete; specification as 431186. (11)	1
421325	Hub for suspension link, 128 long, with inner splines at end, third fitting improved suspension. (7 & 11)	2	431188	Rear axle complete, specification as 431186. (11F)	1
421327	Locking plate with hole 8 dia. For torsion bar. (7 & 11)	2			
421356	Bolt, hex. head, 25 dia. x 48 long. Fixing crossmember. (7 & 11)	2			
421360	Rear axle beam with stub axles 35 dia., shockabsorber pins, tie rod pin, and rubber buffer, length 1642 (11)	1			
421361	Bracket for rear axle rubber buffer. (7 & 11)	2			
421363	Rear axle buffer, rubber. (7 & 11)	2			

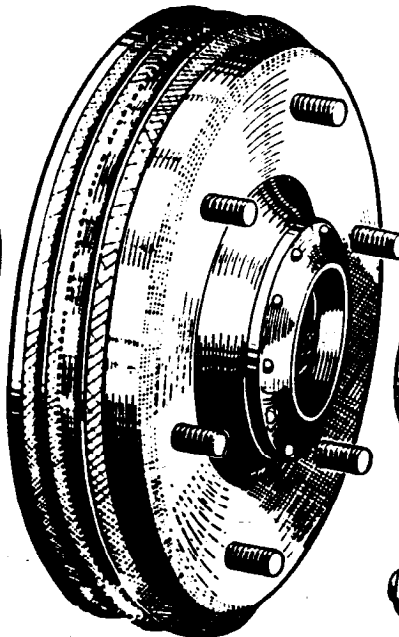
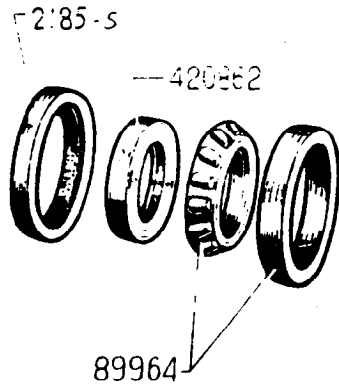
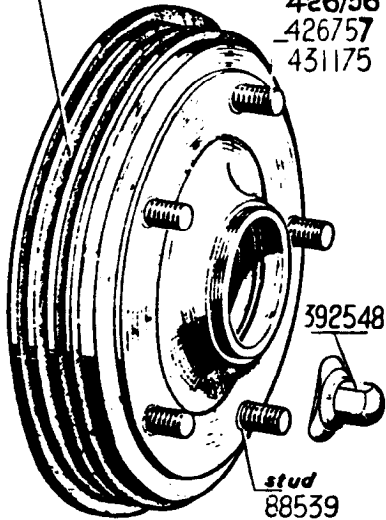
PRESSED DRUM 7 and 11L



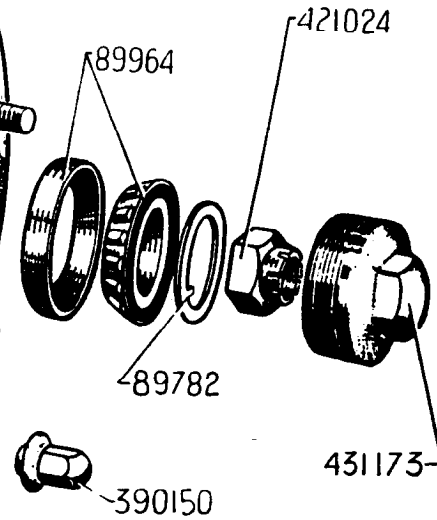
CAST DRUM

- { 421191 - 7-11L
 - { 421193 - //
 - { 431176 - 11L
 - { 431177 - //
- Driving studs

- 426756
- 426757
- 431175



PRESSED DRUM 11 and some 11L



REAR AXLE, HUBS & BEARINGS

31

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
2165.S	Oil retainer, S.P.I., 45 I/dia. x 62 O/dia. x 10 thick. For stub axle. (R.VI) (7 & 11L)	2	421191	Hub and brake drum, rear, 10 inch, with 5 studs, bore 62. Drum cast. For Pilote wheel. (7 & 11L)	2
2185.S	Oil retainer, S.P.I., 50 I/dia. x 72 O/dia. x 10 thick. For stub axle. (R.VI) (11 & 11L)	2	421193	Hub and brake drum, rear, 10 inch, with 5 studs, bore 72. Drum cast. For pilote wheel. (11)	2
37566	Hub cap, with inner thread 74 dia. x 150 pitch. (7 & 11L)	2	426756	Wheel stud, 30.5 long. For pilote wheel, cast brake drum. (7 & 11) (replaced by 426757.)	10
89539	Dowel pin, 3.5 dia., 4.5 long. Fixing wheel studs for cast drums. (7 & 11)	10	426757	Wheel stud, 31.5 long. (replaces 426756.)	2
89782	Lockwasher, with internal tab, 20.5 I/dia. x 51 O/dia. For rear hub. (7 & 11)	2	431172	Hub cap, with inner thread 74 dia. x 150 pitch, 40 long. (11L)	2
89964	roller bearing, Timken, 35 x 72 x 17. For stub axle with 5 or 6 stud wheel. (R.VI) (11L & 11)	4	431173	Hub cap, with outer thread 76 dia. x 150 pitch, 40 long. (11)	2
390150	Wheel nut, 12 dia. x 125 pitch. For Pilote wheels, 5 stud fitting. (R.11) (7 & 11)	10	431175	Wheel stud, 38.5 long. Wheel locating between thread and drum flange. For B.M. wheel. (11L & 11) (R.VI)	10
392548	Wheel nut, 12 dia. x 125 pitch, with oval base for B.M. wheels. (11L & 11)	10	431176	Hub and brake drum, rear, 10 inch, with 5 studs, bore 62. Drum cast. For B.M. wheel. (11L)	2
420862	Thrust collar, 35 I/dia. x 50 O/dia. x 15 thick. For stub axle. (11L & 11)	2	431177	Hub and brake drum, rear, 10 inch, with 5 studs, bore 72. Drum cast. For B.M. wheel. (11)	2
420956	Thrust collar, 30 I/dia. x 45 O/dia. x 14 thick. For stub axle. (7 & 11L)	2		For road wheel nuts on British road wheels see Supplement	2
420962	Roller bearing, Timken, 30 x 62 x 15. For stub axle with 5 stud wheel. (R.VI) (7 & 11L)	4			2
421024	Nut, hex., castellated, 20 dia. x 150 pitch. Fixing hub. (7 & 11)	2			2

vol 2

SPARE PARTS CATALOGUE

FOR

CITROEN

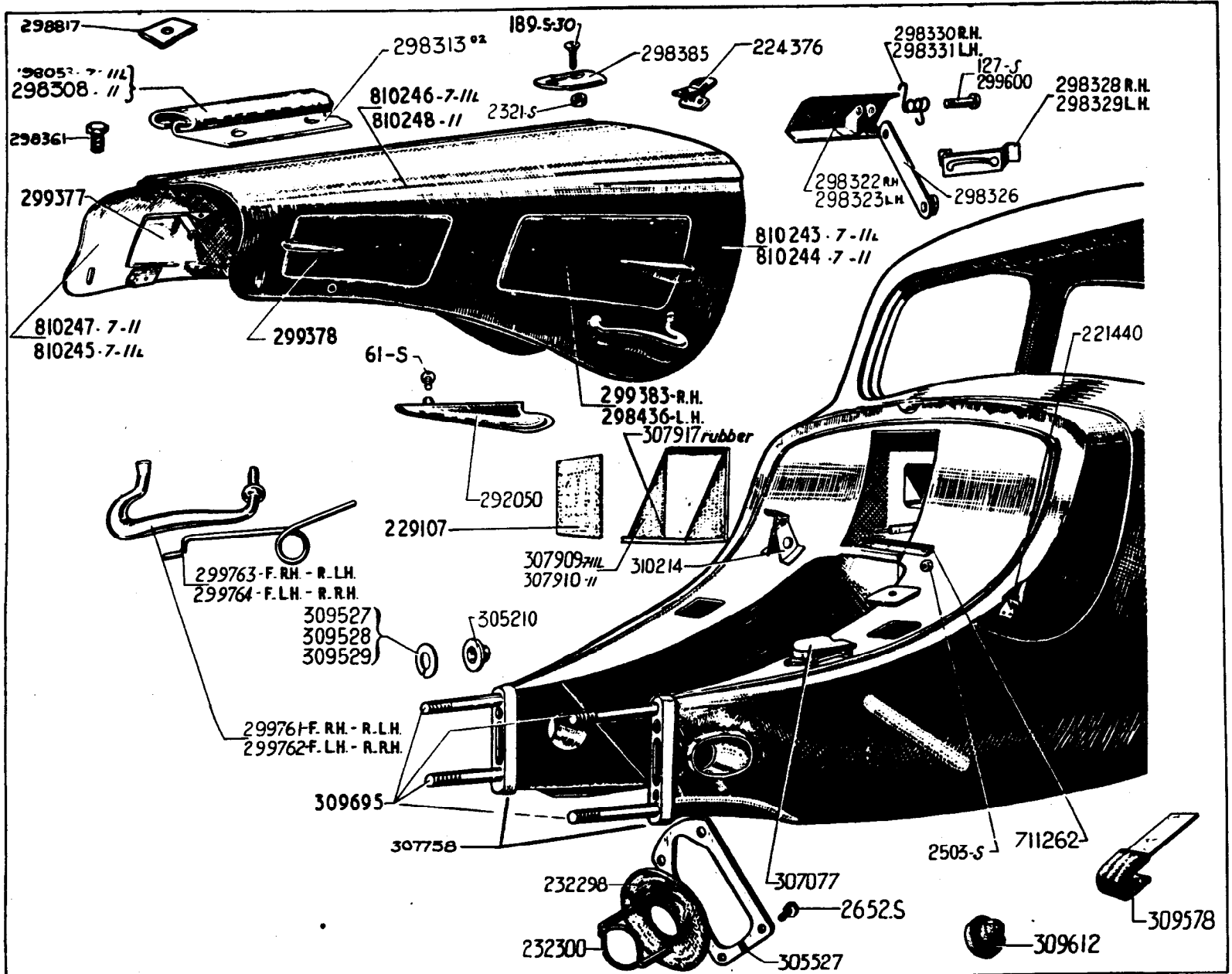
FRONT WHEEL DRIVE MODELS

1944-1949



CITROEN CARS LIMITED,
TRADING ESTATE,
SLOUGH, ENGLAND.

JANUARY 1950



HULL, FRONT

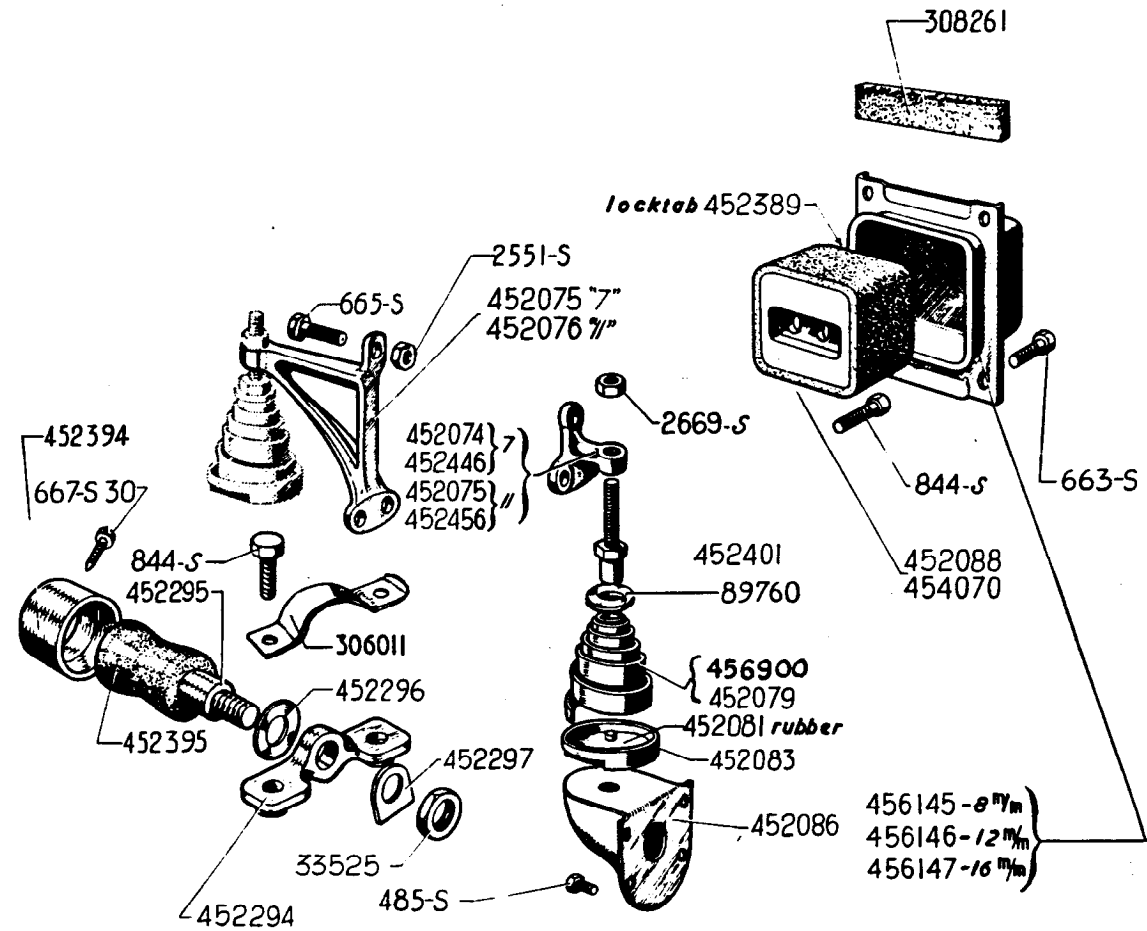
1

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
2503.S	Nut, hex., 7 dia. x 100 pitch. For battery locking clamp.	2	309612	Rubber plug. On hull. No longer supplied	2
2652.S	Screw, F.K., 5 dia., 15 long. Fixing steering column cover plate on hull. (R.VI)	4	309695	Front axle stud, 759 long.	4
229107	Asbestos shield for battery. R.VI)	1	310214	Bracket for accelerator control, on bulk-head. For use with down-draught carburettor. (11L & 11)	1
232298	Lining for steering column hull cover plate. (R.VI)	1	711262	Battery locking clamp. 280 hole centres. for battery trays on earlier models see Supplement.	1
232300	Retaining ring for cover plate lining. No longer supplied.	1			
305210	Aligning washer for front axle studs.	4			
305527	Steering column cover plate on hull. No longer supplied.	1			
307077	Cover plate for Lockheed master cylinder. R.H. drive. (11)	1			
307758	Plate fixing engine bearer.	2			
307909	Battery tray, 238 long. (R.VI) (7 & 11L)	1			
307910	Battery tray, 278 long. (R.VI) (11)	1			
307917	Rubber pad, 10 x 240 x 280. For battery tray.	1			
309527	Washer, 29 1/dia. x 45 0/dia. x 0.5 thick. For front axle studs.	4			
309528	Washer, 29 1/dia. x 45 0/dia. x 1 thick. For front axle studs.	4			
309529	Washer, 29 1/dia. x 45 0/dia. x 2 thick. For front axle studs.	4			
309578	Handbrake cable bracket.	1			

2

BONNET

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
61.S	Screw, round head, 4 dia., 4.5 long. Fixing bonnet vent handle.	4	298817	Rectangular plate 16 x 12 x 4, locating bonnet hinge.	2
127.S	Pin, round head, 5 dia., 20 long. For bonnet stay hinge.	1	299377	Bonnet vent, front R.H.	1
189.S.30	Screw, 6 dia., 25 long. For bonnet hinge cover joint.	1	299378	Bonnet vent, front L.H.	1
2321.S	Nut, hex., 5 dia. x 75 pitch. For 189.S.30.	1	299383	Bonnet vent, rear R.H.	1
221440	Clip for bonnet fastener.	2	299660	Bonnet stay hinge pin.	2
224376	Bonnet hinge bracket rear, 53 long. (R.IV)	1	299761	Bonnet fastener handle, front R.H., rear L.H. for spring 299763. (R.VI)	2
292050	Bonnet vent handle.	4	299762	Bonnet fastener handle, front L.H., rear R.H. for spring 299764. (R.VI)	2
298053	Bonnet centre hinge female portion, chromium plated, drilled at both ends, 1046 long. (7 & 11L)	1	299763	Return spring for bonnet fastener handle, 157 long, front R.H., rear L.H.	2
298317/02	Bonnet centre hinge male portion, 945 long, in pairs.	1	299764	Return spring for bonnet fastener handle, 157 long, front L.H., rear R.H.	2
298322	Bracket for bonnet stay arm, R.H.	1	810243	Bonnet complete. Type with louvres. (7 & 11L)	1
298323	Bracket for bonnet stay arm, L.H.	1	810244	Bonnet complete. Type with louvres. (11)	1
298326	Bonnet stay arm.	2	810245	Bonnet panel R.H. (7 & 11L) (replaced by 810243.)	1
298328	Slide, R.H., for bonnet stay.	1	810246	Bonnet panel L.H. (7 & 11L) (replaced by 810243.)	1
298329	Slide, L.H., for bonnet stay.	1	810247	Bonnet panel R.H. (11) (Replaced by 801244)	1
298330	Return spring R.H., for bonnet stay arm.	1	810248	Bonnet panel L.H. (11) (replaced by 801244)	1
298331	Return spring L.H., for bonnet stay arm.	1	299308	Bonnet centre hinge female portion, chromium plated, drilled at both ends, 1044 long. (11)	1
298361	Screw, hex. head, 6 x 10, with 2 flats, fixing bonnet hinge.	2			
298385	Bonnet hinge cover joint, rear.	1			
298436	Bonnet vent, rear L.H.	1			



ENGINE SUSPENSION

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
485.S	Bolt, hex. head, 7 dia., 20 long. Fixing engine suspension side bracket to hull.	4	452076	Engine side suspension bracket, right side, straight with no offset, overall length 188. (11)	1
663.S	Bolt, hex. head, 8 dia., 15 long. Fixing housing for rear engine mounting.	4	452079	Side suspension spring, R.H. and L.H. Replaced by 456900.	2
665.S	Bolt, hex. head, 8 dia., 20 long. Fixing suspension side brackets to engine.	6	452081	Rubber pad for spring retaining cup.	2
844.S	Bolt, hex. head, 10 dia., 20 long. Fixing engine to rear mounting and front suspension.	6	452083	Spring retaining cup, metal and rubber, outer diameter 68, total thickness 21.5.	2
			452096	Side suspension bracket on hull.	2
			452088	Rear engine rubber cushion. 45 thick.	1
2551.S	Nut, hex., 8 dia. x 125 pitch. For 665.S.	6	452389	Lockwasher, double, hole centres 26. For 844.S.	1
2669.S	Nut, hex., 12 dia. x 175 pitch. For side suspension adjustment.	2	452401	Adjusting screw, special, 66 long. For side suspension spring adjustment.	2
89760	Washer, 15 I/dia. x 28 O/dia. x 2.4 thick. For side suspension spring.	2	452446	Engine side suspension bracket, left side, curved type with offset 10, overall length 50. Special for rack and pinion steering. (7 & 111)	1
308261	Felt packing, 85 long, 20 wide, 8 thick. For rear engine mounting housing. (No longer supplied)	2	452456	Engine side suspension bracket, left side, curved type with offset 10, overall length 107. Special for rack and pinion steering. (7 & 111)	1
452074	Engine side suspension bracket, left side, straight with no offset, overall length 50. (7 & 111)	1	452486	Side suspension bracket on hull, right side. R.H. drive.	1
452075	Engine side suspension bracket, right side, straight with no offset, overall length 107. (7 & 111)	1	454070	Rear engine rubber cushion, 30 thick.	1
452075	Engine side suspension bracket, left side, straight with no offset, overall length 107. (11)	1	456145	Housing for rear engine mounting 454070. Flange 8 wide.	1

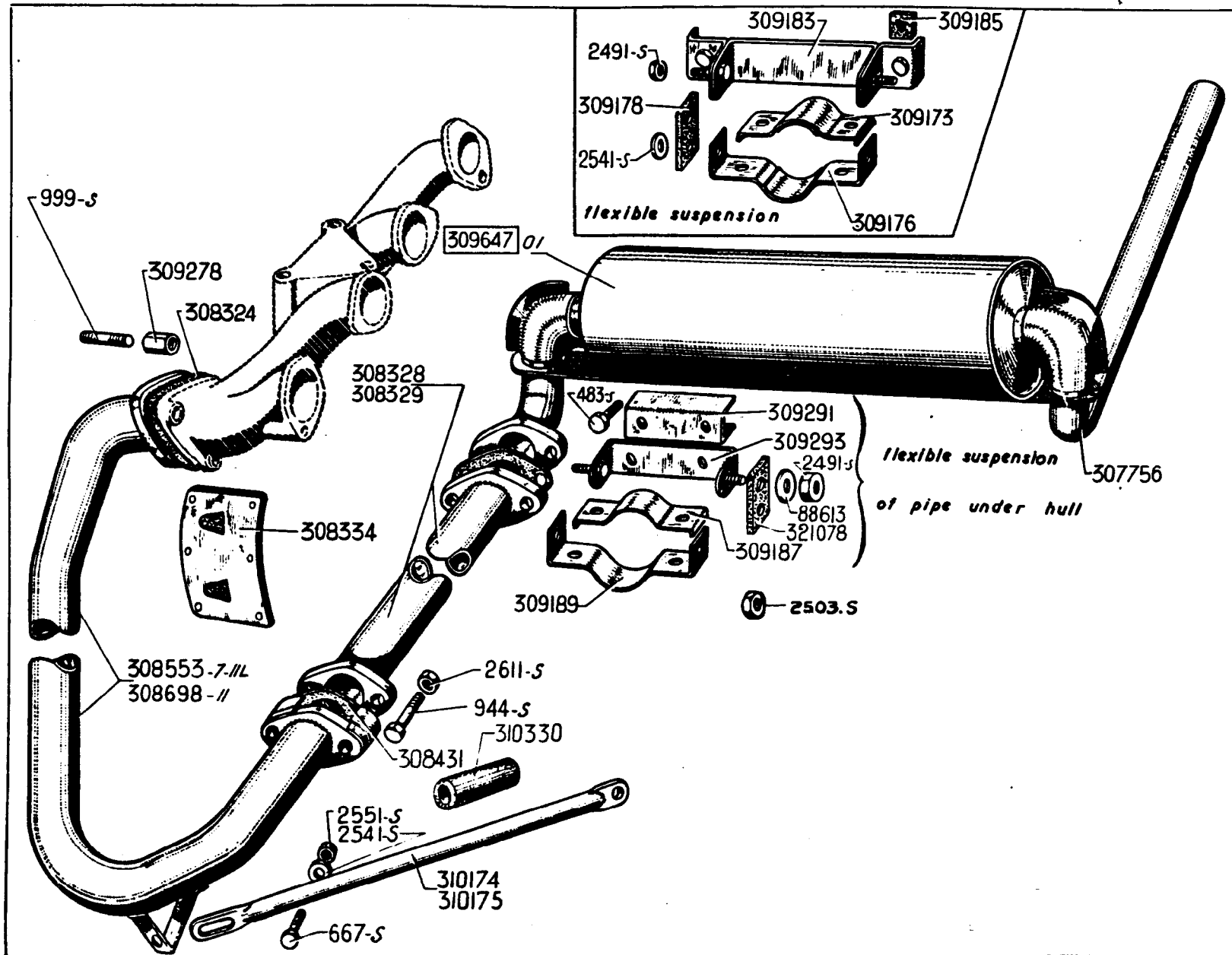
4 ENGINE SUSPENSION

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
456146	Housing for rear engine mounting 454070. Flange 12 wide.	1			
456147	Housing for rear engine mounting 454070. Flange 16 wide.	1			
456900	Rear suspension spring R.H. and L.H. Replaces 452079.	2			

ENGINE SUSPENSION

5

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
667.S.30	Bolt, hex. head, 8 dia., 25 long, with slot in head to retain bush 452394.	1			
844.S	Bolt, hex. head, 10 dia., 20 long. For suspension brackets.	4			
33F25	Nut, hex., 14 dia. x 200 pitch. For swivel pin.	2			
306011	Lockwasher, double, hole centres 55.	2			
452294	Bracket for front engine suspension.	2			
452295	Swivel pin, 20 dia., overall length 89, threaded 14 dia. For front engine suspension	1			
452296	Packing washer, 16 I/dia. x 40 O/dia.	2			
452297	Lockwasher for swivel pin fixing nuts.	2			
452394	Intermediate bush, aluminium, 50 O/dia., 36 long.	1			
452395	Bush, rubber, double conical, 38 O/dia., 38 long.	1			

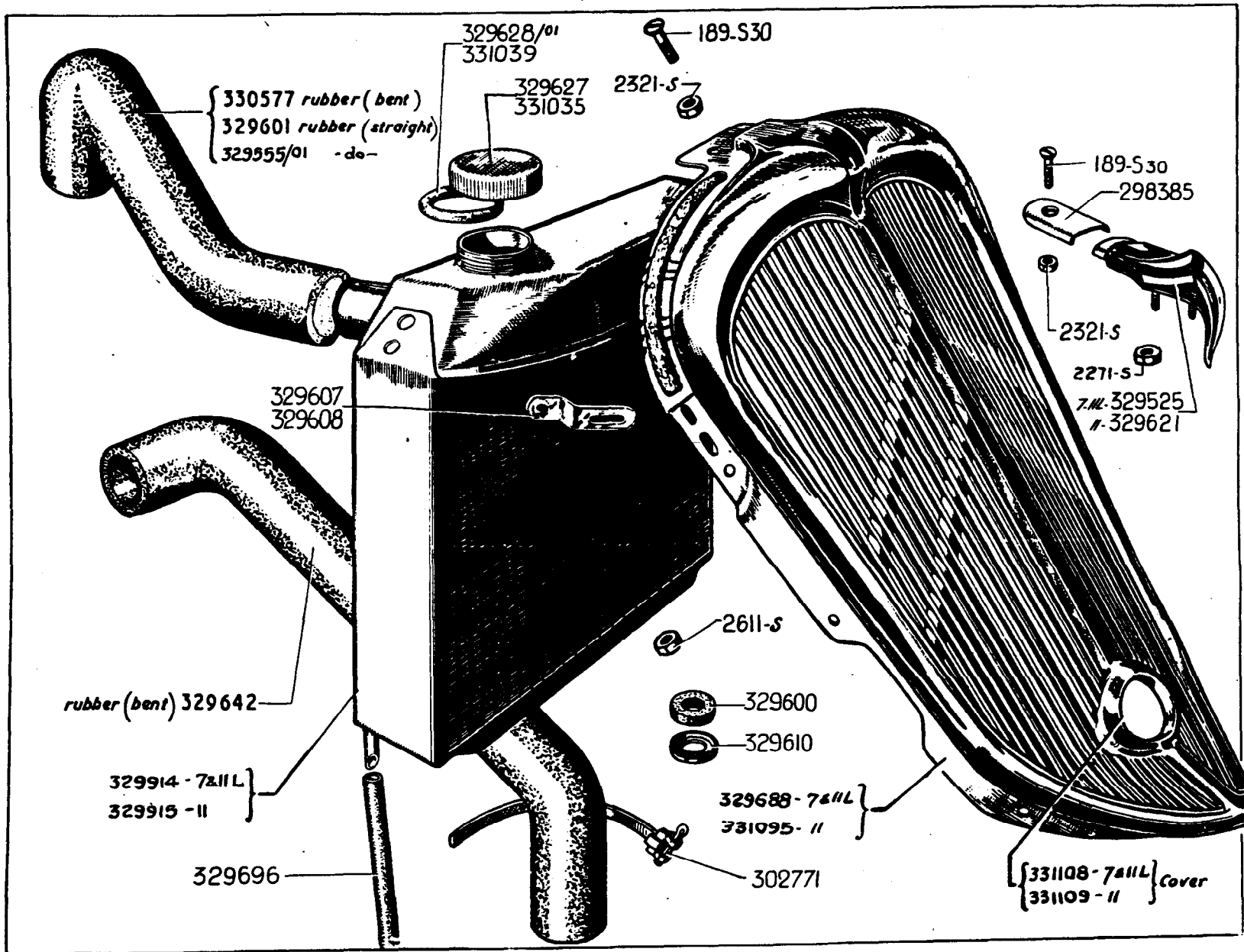


6 EXHAUST.

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
667.S	Bolt, hex. head, 8 dia., 25 long. For exhaust pipe tie rod.	2	308553	Vertical exhaust pipe with flanges, 54 O/dia. length 490 from centre to centre, length of straight portion at end with 3-hole flange 75. (7 & 11L)	1
944.S	Bolt, hex. head, 10 dia., 45 long. Fixing flanges of exhaust pipe under hull.	4	308698	Vertical exhaust pipe with flanges, 54 O/dia. length 490 from centre to centre, length of straight portion at end with 3-hole flange 135. (11)	1
999.S	Stud, 10 dia., 47.5 long, threaded portions 15 and 20 long. For vertical exhaust pipe manifold flange.	3	309278	Nut, 10 dia. x 150 pitch, 20 long. For vertical exhaust pipe manifold flange.	3
2541.S	Washer, 8 1/2 dia. x 19 O/dia. For exhaust pipe tie rod fixing.	2	309647/01	Silencer with front tube, without tail pipe. Length of silencer body 550.	1
2551.S	Nut, hex., 8 dia. x 125 pitch. For exhaust pipe tie rod fixing.	4	310174	Tie rod for vertical exhaust pipe, 543 long. (7 & 11L)	1
2611.S	Nut, hex., 10 dia. x 150 pitch. For bolts fixing flanges of exhaust pipe under hull.	4	310175	Tie rod for vertical exhaust pipe, 598 long. (11)	1
307756	Tail pipe, length 950 from top of bend to end of pipe.	1	310330	Rubber insulator for tie rod. (No longer supplied.)	1
308324	C. & A. joint, with three holes 11 dia., spaced at 65. For exhaust pipe manifold flange. (R.VI)	1		For silencers on British models see Supplement.	
308328	Exhaust pipe under hull, overall length 1890. (7 & 11L)	1			
308329	Exhaust pipe under hull, overall length 2073. (11)	1			
308334	Dynamo shield on exhaust pipe flange.	1			
308431	C. & A. joint, hole centres 70. For flanges of exhaust pipe under hull. (R.VI)	2			

EXHAUST, SPECIAL PARTS FOR FLEXIBLE FITTING

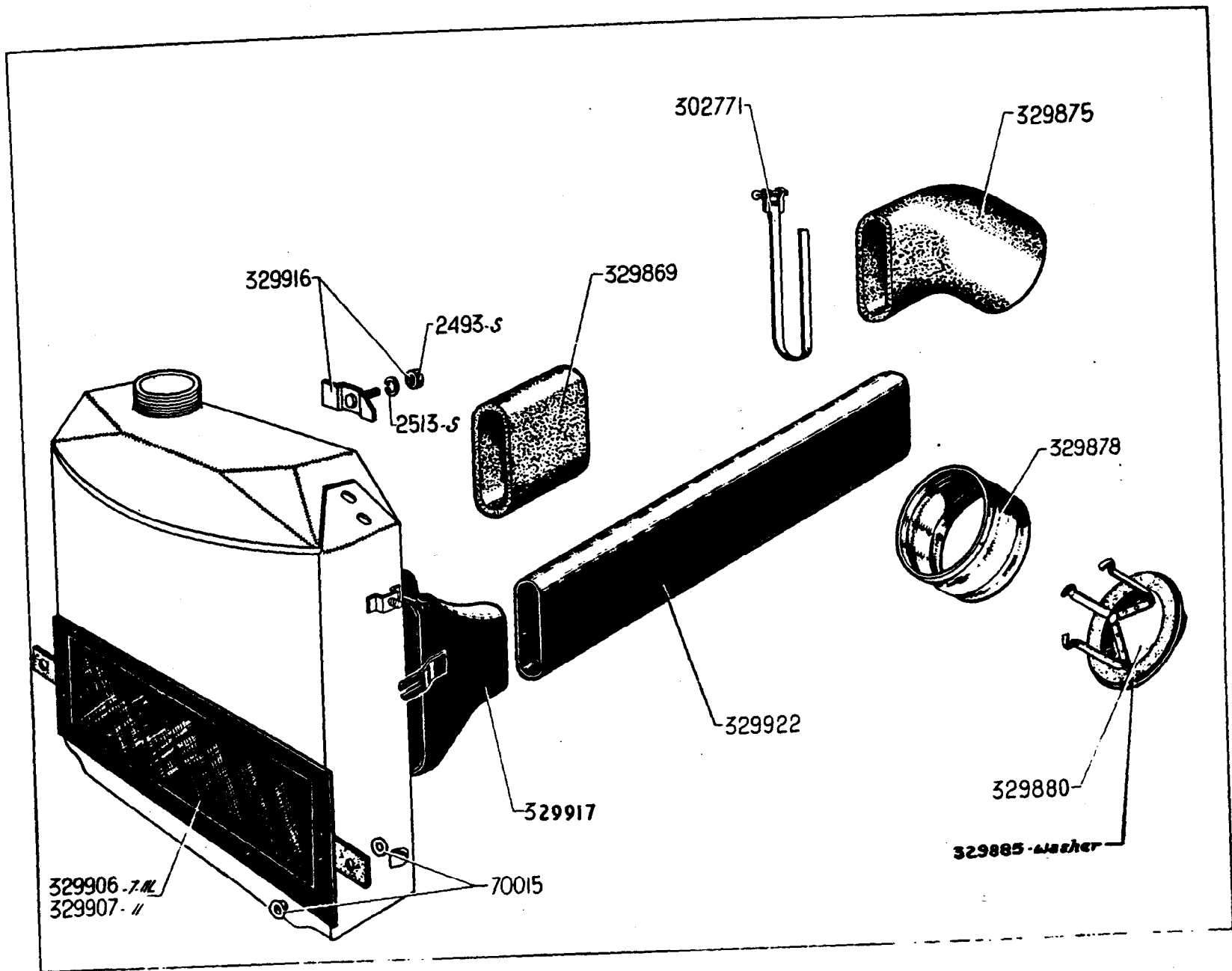
Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
483.S	Bolt, hex. head, 7 dia., 15 long. Fixing bracket 309293 to 309291.	2	309293	Bracket assembly, fixing hole centres 50, overall length 110. Fitted to 309291 and for suspension of exhaust pipe under hull.	1
2491.S	Nut, hex., 7 dia. x 100 pitch. Fixing clip and suspension plates.	4			
2501.S	Washer, 8 1/4 dia. x 18 O/dia. For tail pipe flexible mounting.	4	321078	Flexible suspension plate, 96 x 38 x 10. For suspension of exhaust pipe under hull. For Silencers on British models see Supplement.	
2501	Nut, hex., 7 x 100, for screw fixing clips.	4			
88613	Washer, 7 1/4 dia. x 30 O/dia. x 2.4 thick. For flexible mounting on tubular crossmember.	2			
309173	Upper clip, hole centres 66, with racking piece. For tail pipe fixing.	1			
309176	Lower clip, overall length 110, with racking piece. For tail pipe fixing.	1			
309176	Flexible suspension plate, 64 x 38 x 9. For tail pipe fixing.	2			
309183	Bracket assembly, overall length 197, with four welded bolts.	1			
309165	Insulating plate, 38 x 32 x 10, with one hole. For tail pipe fixing.	2			
309187	Upper clip, hole centres 66. For exhaust pipe under hull.	1			
309189	Lower clip, overall length 110. For exhaust pipe under hull.	1			
309291	Suspension bracket, hole centres 50, overall length 70. Fitted on tubular crossmember.	1			



8

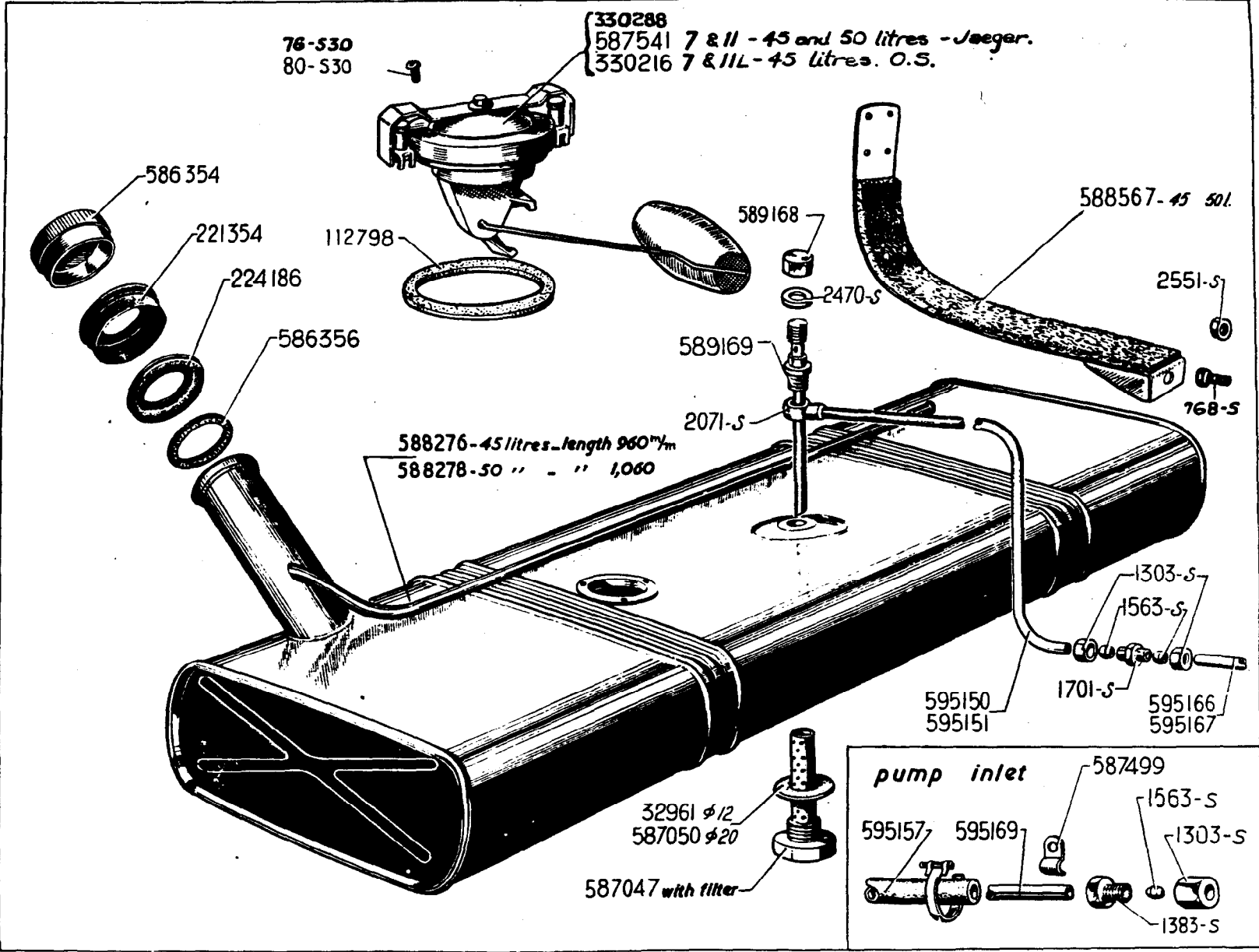
RADIATOR, COOLING SYSTEM

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
189.S.30	Screw, raised head, pointed, 5 dia., 25 long. Fixing bonnet hinge cover plate. (7 & 11)	1	329627	radiator filler cap, threaded 60 dia. x 200 pitch. (R.VI) (7 & 11)	1
2271.S	Nut, hex., 4 dia. x 75 pitch. Fixing radiator shell motif. (7 & 11)	2	329628/01	Cork washer, 49 I/dia. x 59 O/dia. x 3 thick. For radiator filler cap. (R.VI) (7 & 11)	1
2321.S	Nut, hex., 5 dia. x 75 pitch. Fixing bonnet hinge end plate. (7 & 11)	1	329642	radiator hose lower, moulded 40 I/dia. x 50 O/dia. For fitting to pump with vertical outlet. (7 & 11)	1
2611.S	Nut, hex., 10 dia. x 150 pitch. Fixing radiator. (7 & 11)	2	329688	Radiator shell (steel). (7 & 11L)	1
298385	Bonnet hinge cover plate. (7 & 11)	1	329696	Radiator overflow pipe, rubber. (7 & 11)	1
302771	Hose clip. (R.VI) (7 & 11)	8	329914	Radiator block. (7 & 11L)	1
329525	radiator shell motif with flange. Add one bonnet hinge cover plate 298385, 1 screw 89325, and 1 nut 2321.S (R.IV). (7 & 11L)	1	329915	Radiator block. (11)	1
329555/01	Radiator hose, upper. Replaces 329601.	1	330577	Radiator hose upper, moulded 40 I/dia. x 50 O/dia. For fitting to pump with vertical outlet. (7 & 11)	1
329600	Rubber bush, 25 O/dia. x 12 bore. For radiator block mounting. (7 & 11)	2	331035	Radiator filler cap, not threaded, less chain (R.VI) (7 & 11) (replaced by 329627.)	1
329601	radiator hose upper, outlet, straight, 37 I/dia. x 48 O/dia., 120 long. For fitting with pump with horizontal inlet and outlet connections. (7 & 11L) (replaced by 329555/01.)	1	331039	Washer, 50 I/dia. x 65 O/dia. For filler cap 331035. (R.VI) (7 & 11)	1
329607	Clip, 110 long, 25 wide. Fixing stoneguard to radiator block. (7 & 11L)	2	331095	radiator shell (steel). (11)	1
329608	Clip, 125 long, 25 wide. Fixing stoneguard to radiator shell. (11)	2	331108	Cover for starting handle hole in radiator shell. (7 & 11L)	1
329610	Cup, 54 dia., with 10 dia. hole. For radiator mounting. (7 & 11)	2	331109	Cover for starting handle hole in radiator shell. (11)	1
329621	radiator shell motif with flange. (11)	1		For English radiator block and shell see Supplement.	



CAR AIR HEATER

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
2493.S	Nut, hex., 7 dia. x 100 pitch. Fixing air inlet.	2			
2513.S	Washer, spring, 7 dia.	2			
70015	Eyelet for fixing front screen. (R.VI)	2			
302771	Hose clip. (R.VI)	4			
329E69	Rubber connecting sleeve for duct, radiator side.	1			
329E75	Rubber connecting sleeve for duct, dashboard side.	1			
329E76	Inlet ring on hull.	1			
329E80	Air heater plug.	1			
329E85	Rubber washer, 48 x 78 x 5, for air heater plug	1			
329906	Radiator screen, 435 long. (7 & 111)	1			
329907	Radiator screen, 495 long. (11)	1			
329916	Bracket for air inlet support plate with bolt. (R.VI)	1			
329917	Air inlet, fitting against radiator block.	1			
329922	Heater duct, from radiator to inlet ring.	1			



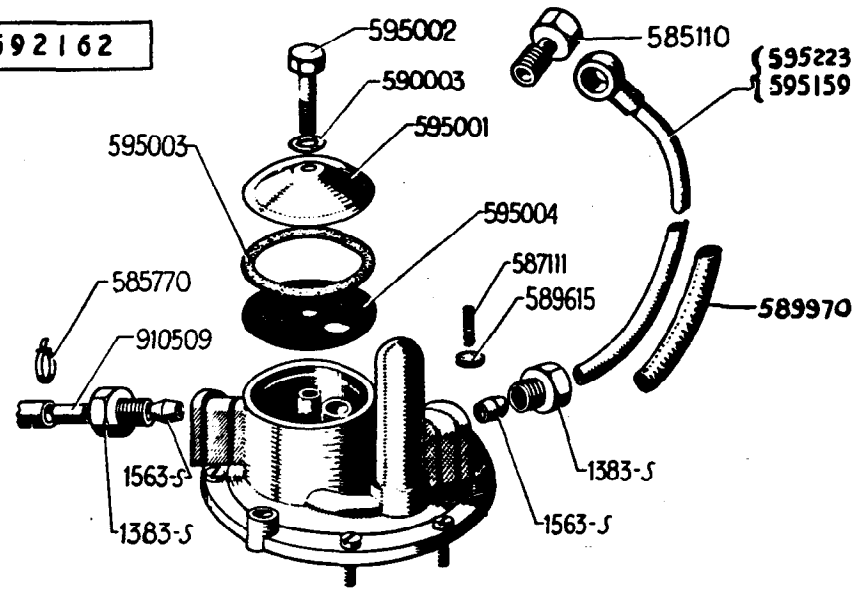
10 PETROL TANK, PIPES & FITTINGS

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
76.S.30	Screw, 4 x 30, fixing Jaeger tank unit.	3			
EO.S.30	Screw, round head, pointed, 4 dia., 15 long. Fixing petrol gauge tank unit.	3	330216	Petrol gauge tank unit, type O.S., 6 volt. For use when instrument panel is in line with steering. Length of arm from centre to centre 165. (R.VI)	1
76E.S	Bolt, hex. head, 8 dia., 55 long. Fixing petrol tank straps.	2	330288	Gauge unit. (Description as 587541) (R.VI)	1
1303.S	Union nut, hex., 12 dia. x 100 pitch. For bi-conical union.	1	586354	Petrol tank filler cap. (R.VI)	1
1383.S	Union, hex., 12 dia. x 100 pitch. Used with bi-conical union.	1	586356	Washer, 44 I/dia. x 65 O/dia. For petrol tank filler cap. (R.VI)	1
1563.S	Bi-conical union, 8 dia.	1	587047	Drain plug threaded 20 dia. x 150 pitch, with filter. For petrol tank. (R.VI)	1
1701.S	Double-ended union, 12 dia. x 100 pitch. For petrol pipes.	1	587050	Washer, 20 I/dia. x 30 O/dia. For drain plug 587047. (R.VI)	1
2071.S	Banjo union, 12 dia.	1	587499	Clip, single, 32 long, 15 wide. Fixing petrol pipes.	10
2470.S	Copper washer, 12 I/dia. x 17 O/dia. x 2 thick. For petrol tank outlet pipe. (R.VI)	2	587541	Petrol gauge tank unit, Jaeger type, 6 volt. Length of arm from centre to centre 163. (R.VI)	1
2551.S	Nut, 8 dia. x 125 pitch. For petrol tank strap fixing bolt.	2	588276	Petrol tank, approximate capacity 45 litres, length 960, width 315, height 170, with one filler neck. For bodies with locker entry in rear panel. (R.VI) (7 & 111)	1
32961	Joint, 12 I/dia. x 22 O/dia. x 1 thick. For drain plug without filter. (R.VI)	1	588278	Petrol tank, approximate capacity 50 litres, length 1060, width 315, height 170, with one filler neck. For bodies with locker entry in rear panel. (R.VI) (11)	1
11279E	Joint, 37 I/dia. x 55 O/dia., with 3 holes 4.5 dia. For petrol gauge tank unit.	1	588567	Strap complete. For 588276 and 588278.	4
221354	Rubber grommet for petrol tank filler neck. (R.IV)	1	589168	Nut, hex., domed, 12 dia. x 125 pitch. For petrol tank outlet pipe.	1
224186	Rubber grommet for petrol tank filler neck. (R.IV)	1			

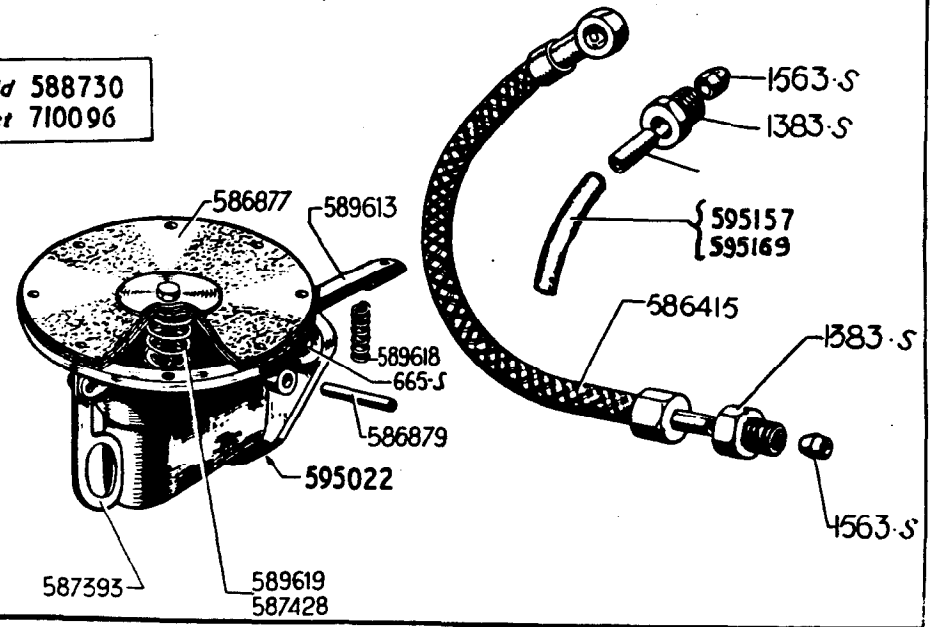
PETROL TANK, PIPES & FITTINGS

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
589169	Petrol tank outlet pipe, with upper nut detachable, overall length 205. For 588276 and 588278.	1			
595150	Petrol pipe, 2255 long, from tank to union. (7 & 11L)	1			
595151	Petrol pipe, 2255 long, from tank to double-ended union. (11)	1			
595157	Flexible petrol pipe, rubber, 8 I/dia. x 14 O/dia. x 190 long.	1			
595166	Petrol pipe, 2310 long, from union to flexible pipe. (7 & 11L)	1			
595167	Petrol pipe, 2505 long, from double-ended union to flexible pipe. (11)	1			
595169	Petrol pipe, 210 long, from flexible pipe to petrol pump.	1			
910509	Piping, 6 I/dia. x 8 O/dia. In length as required. (R.VI)				
	For British petrol tank and fittings see Supplement.				

592162



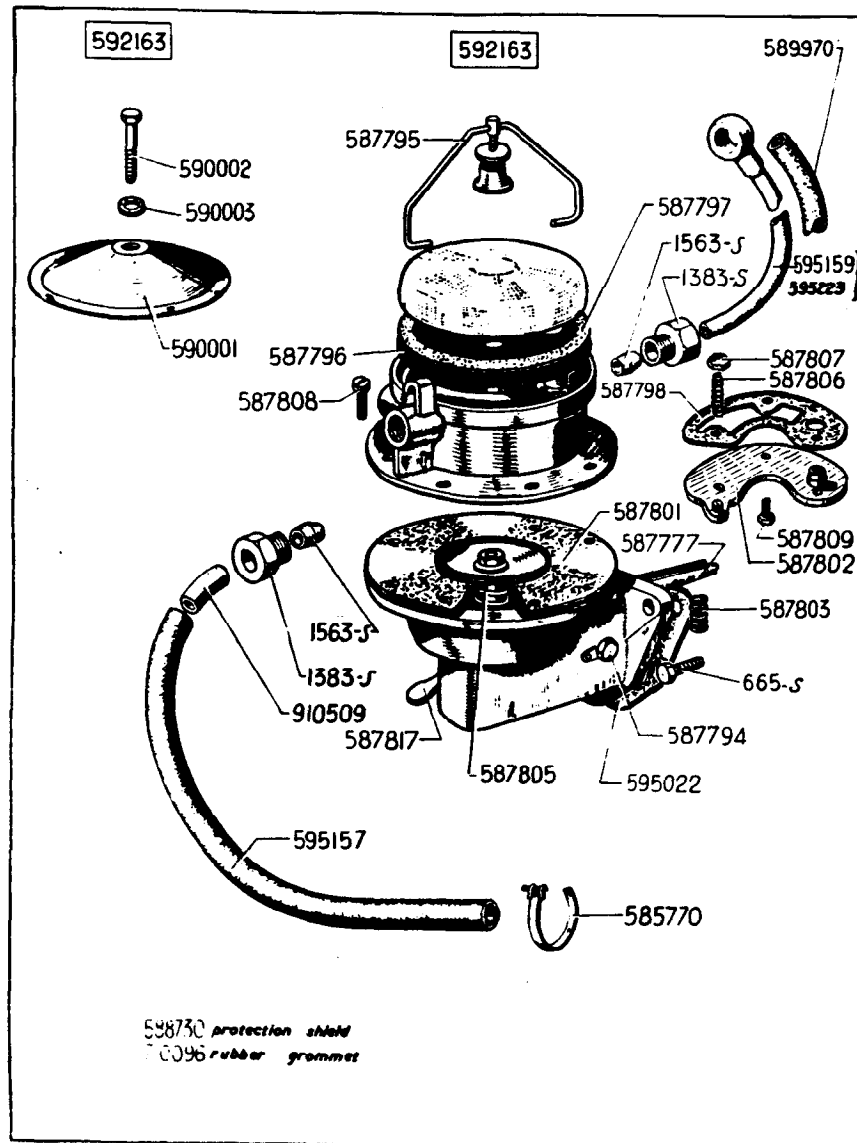
protection shield 588730
rubber grommet 710096



12 PETROL SYSTEM, GUIOT PUMP

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
665.S	Bolt, hex. head, 8 dia., 20 long. Fixing petrol pump.	2	589618	Spring for lever, 10 O/dia. For pump without reservoir. (R.VI)	1
1383.S	Union bolt, hex., 12 dia. x 100 pitch. For pump bi-conical union.	2	589619	Diaphragm regulating spring, 24 O/dia. For pump without reservoir. (R.VI)	1
1563.S	Bi-conical union, 8 dia.	2	589970	Rubber pipe, 8.5 I/dia. x 11 O/dia. x 515 long. For insulating pump to carburettor petrol pipe.	1
585110	Union screw, 12 dia., 22 long. On horizontal carburettor.	1	590003	Washer, 6 I/dia. x 12 O/dia. For pump centre screw. (R.VI)	1
585770	Clip for flexible petrol pipe, petrol pump end. (R.VI)	1	592162	Guiot petrol pump, type K, straight inlet and outlet.	1
586415	Flexible pipe, 370 long. (Two straight unions) (R.VI)	1	595001	Dome for petrol pump. (R.VI)	1
586877	Diaphragm, 91 dia. (Per set of four) (R.VI)	1	595002	Bolt, hex. head, 6 dia., 19 long. Fixing petrol pump dome. (R.VI)	1
586879	Spindle, 6 dia., 42 long. For control lever. (R.VI) (No longer supplied)	1	595003	Joint, 36 I/dia. x 44 O/dia. For petrol pump dome. (R.VI)	1
587111	Spring for valve, 5.5 O/dia. (R.VI)	2	595004	Gauze filter for petrol pump. (R.VI)	1
587393	Priming lever for pump. (R.VI)	1	595022	Cork gasket, hole centres 66. Between pump and cylinder block. (R.VI)	1
587428	Diaphragm control spring, 22 O/dia. For pump with reservoir.	1	595157	Flexible petrol pipe, 8 I/dia. x 14 O/dia. x 190 long.	1
588730	Shield for petrol pump.	1	595159	Petrol pipe, pump to carburettor, 570 long, with one banjo union 19.5 thick. Replaced by 595223.	1
589613	Petrol pump control lever, 111 long. For pump without reservoir.	1	595139	Flexible petrol pipe, 210 long. To petrol pump.	1
589618	Valve for petrol pump, 14.5 dia. For pump without reservoir. (R.VI)	1			

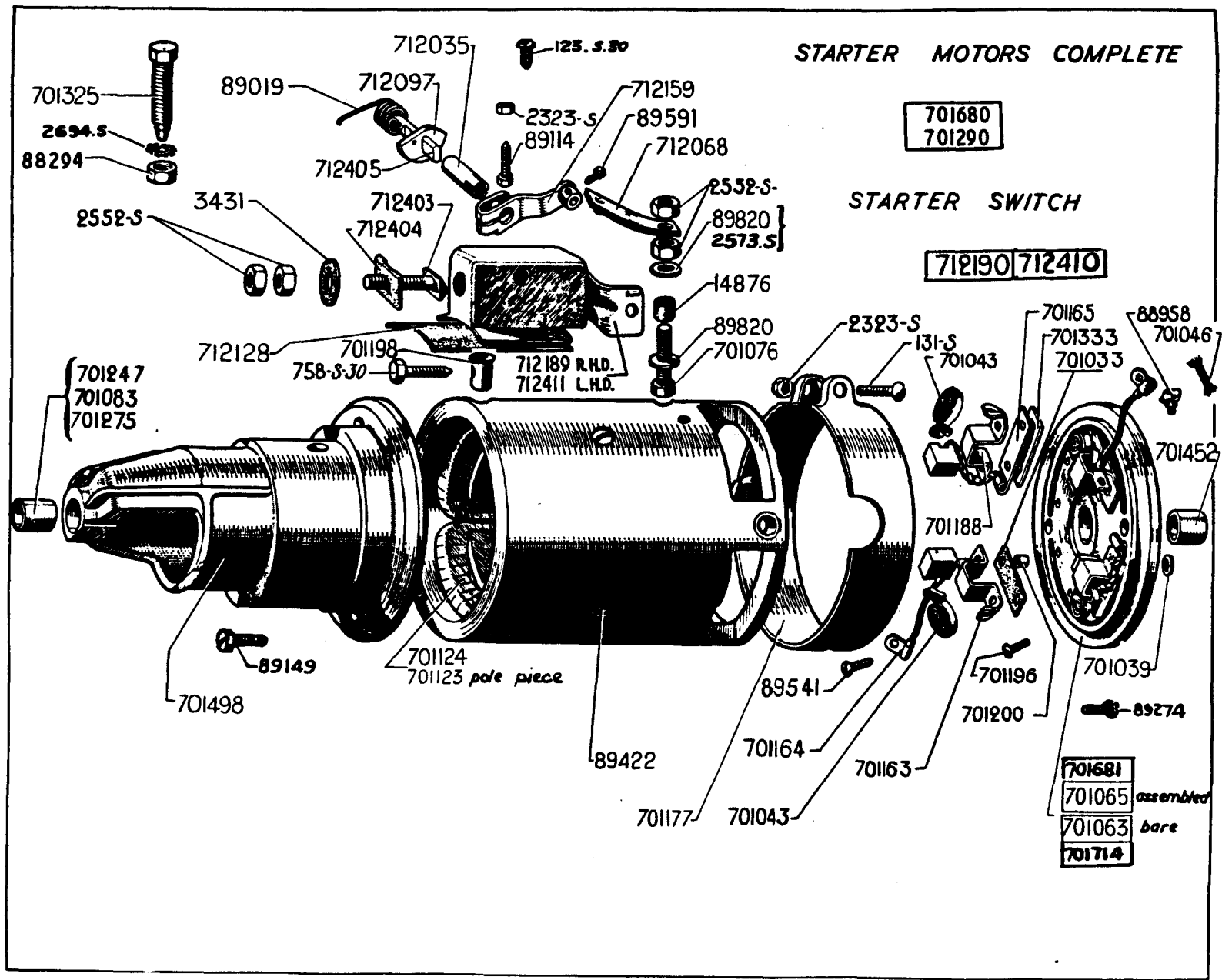
Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
595223	Petrol pipe, pump to carburettor, with rubber cover 810 long, with one banjo union 19.5 thick. (Replaces 595159.)	1			
710096	Rubber grommet, 38 I/dia. x 65 O/dia. For petrol pipe on pump shield. (R.VI)	1			
910509	Piping, 6 I/dia. x 8 O/dia. Sold by the metre in lengths as required. (R.VI) For British A.C. Petrol Pump, see Supplement.				



14 PETROL SYSTEM, S.E.V. PUMP

Fart No.	Description	No. per Assy.	Fart No.	Description	No. per Assy.
665.S	Bolt, hex. head, 8 dia., 20 long. Fixing petrol pump to cylinder block.	2	5E7E08	Screw, round head, 5 dia., 10 long. Fixing petrol pump base. (R.VI)	8
13E3.S	Union, hex. head, 12 dia. x 100 pitch. For bi-conical union.	2	5E7E09	Screw, countersunk head, 4 dia., 12 long. Fixing valve spring retaining plate. (R.VI)	2
1563.S	Bi-conical union, 8 dia.	2	5E7E17	Petrol pump priming lever, with nut. (R.VI)	1
5E5770	Clip for flexible petrol pipe. (R.VI)	2	5E8E730	Shield for petrol pump. (R.VI)	1
5E7777	Petrol pump actuating lever. (R.VI)	2	5E9970	Rubber piping, 8.5 I/dia. x 11 O/dia. x 515 long. For insulating petrol feed pipe from pump to carburettor.	1
5E7794	Cap nut for spindle. (R.VI)	1	590001	Bowl, metal, 73 dia. (R.VI)	1
5E7795	Clip, complete with nut and pressure pad. Fixing petrol pump bowl. (R.VI)	1	590002	Screw, hex. head, 6 dia., 20 long. Fixing metal bowl. (R.VI)	1
5E7796	Filter, 67 dia. For bowl. (R.VI)	1	590003	Joint washer, 6 I/dia. x 12 O/dia. For screw fixing metal bowl. (R.VI)	1
5E7797	Joint washer, 73 dia. For bowl. (R.VI)	1	592163	Petrol pump, type S.E.V., with straight type inlet and outlet.	1
5E7798	Joint for valve spring retaining plate. (R.VI)	1	595022	Joint, cork, with hole centres 66. Between pump and cylinder block. (R.VI)	1
5E7801	Diaphragm, 102 dia. (in sets). (R.VI)	1	595157	Flexible petrol pipe, 8 I/dia. x 14 O/dia. x 190 long. (R.III)	1
5E7E02	Retaining plate for petrol pump valve springs. (R.VI)	1	595159	Petrol pipe, 570 long, with barjo union 19.5 thick. from pump to carburettor. Replaced by 595223.	1
5E7E03	Actuating lever spring, 12 dia. (R.VI) <i>No longer supplied</i>	1	595169	Flexible petrol pipe, 210 long.	1
5E7E05	Diaphragm control spring, 27 dia. (R.VI)	1			
5E7E06	Spring for valve, 8 dia. (R.VI)	1			
5E7E07	Valve, 14 dia. (R.VI)	1			

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
595223	Petrol pipe, pump to carburettor, with rubber cover 810 long, with one banjo union, 19.5 thick. (Replaces 595159.)	1			
710096	Rubber grommet, 38 I/dia. x 65 O/dia. For petrol pipe on pump shield.	1			
910*09	Piping, 6 I/dia. x 8 O/dia. Sold by the metre in lengths as required. For British A.C. Petrol Pump, see Supplement.				



16 STARTER MOTOR (STATIONARY PARTS)

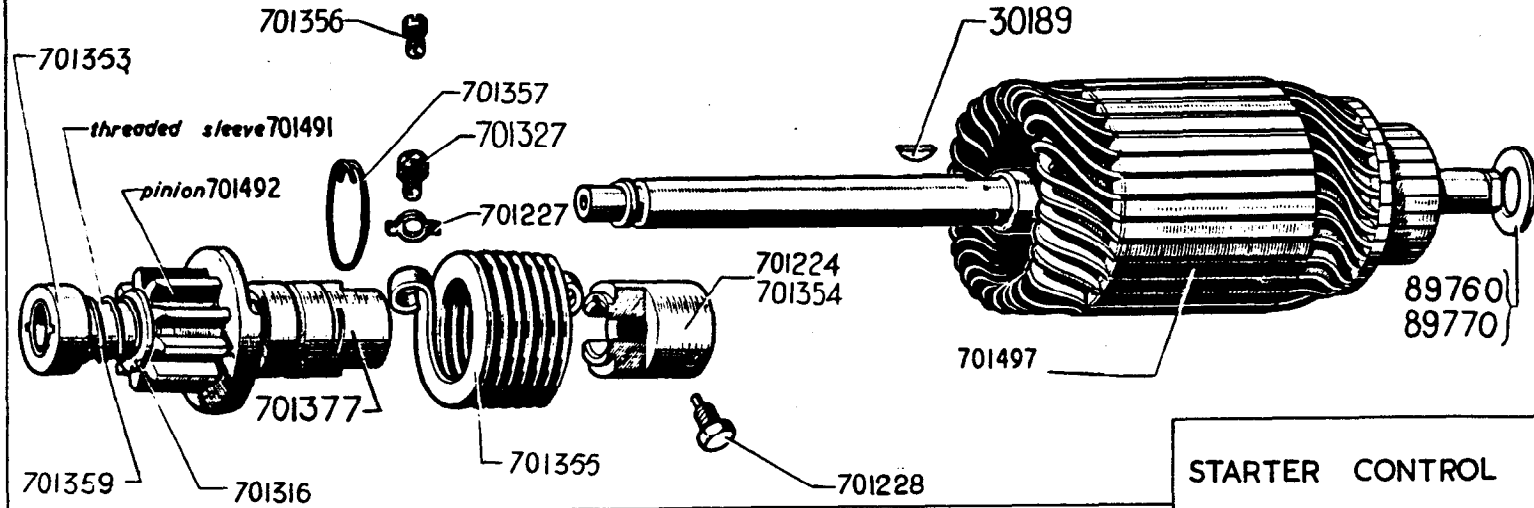
Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
123.S.30	Screw, round head, 5 dia., 9 long. Fixing switch to starter motor casing.	2	89274	Bolt, hex. head, slotted, 5 dia., 13 long. Fixing brush carrier plate.	4
131.S	Screw, round head, 5 dia., 30 long. Fixing starter motor dust cover band.	1	89422	Screw, raised head, 8 dia., 12 long. Fixing pole pieces.	4
758.S.30	Bolt, hex. head, pointed, 7 dia., 25 long. Fixing starter motor Bendix housing and brush carrier plate.	4	89541	Screw, round head, 4 dia., 12 long. Connecting brush lead.	4
2323.S	Nut, hex., 5 dia. x 75 pitch. For screw fixing starter motor dust cover band and switch lever.	2	89591	Screw, 4 dia., 8 long. Fixing starter motor control to switch lever.	4
2552.S	Nut, hex., for starter motor terminal.	2	89820	Washer, 8 I/dia. x 17 O/dia. x 0.5 thick. For starter motor terminal and switch.	3
2573.S	Serrated washer, 8.5 x 14, for starter motor terminal and switch. (R.VI)	4	701033	Insulating plate for positive brush holder. (R.VI)	2
2694.S	Serrated washer, 12.5 x 22, for screw fixing starter to engine. (R.VI)	1	701039	washer, 4 I/dia. x 10 O/dia. For brush holder rivet. (R.VI)	4
3431	Insulating washer, 11 I/dia. x 20 O/dia. x 2 thick. For starter motor terminal.	1	701043	Pressure spring for brush.	4
14876	Insulating bush for starter motor terminal. (R.VI)	1	701046	Wick for greaser.	1
88294	Nut, 12 dia. x 150 pitch. For bolt 701325.	1	701063	Brush carrier plate.	1
88958	Greaser. (R.VI)	1	701065	Brush carrier plate complete with brush gear.	1
89019	Cam return spring for starter motor switch.	1	701076	Starter motor terminal.	1
89114	Bolt, hex. head, 5 dia., 25 long, thread 20 long. Fixing lever to starter motor switch shaft.	1	701083	Bush, 14 I/dia. x 16 O/dia. x 20 long. For starter motor Bendix housing. (R.VI)	1
89149	Bolt, hex. head, slotted, 5 dia., 18 long, thread 13 long. Fixing Bendix housing.	4	701123	Pole piece.	4
			701124	Field coils (set of 4).	1
			701163	Positive brush holder.	2

STARTER MOTOR (STATIONARY PARTS)

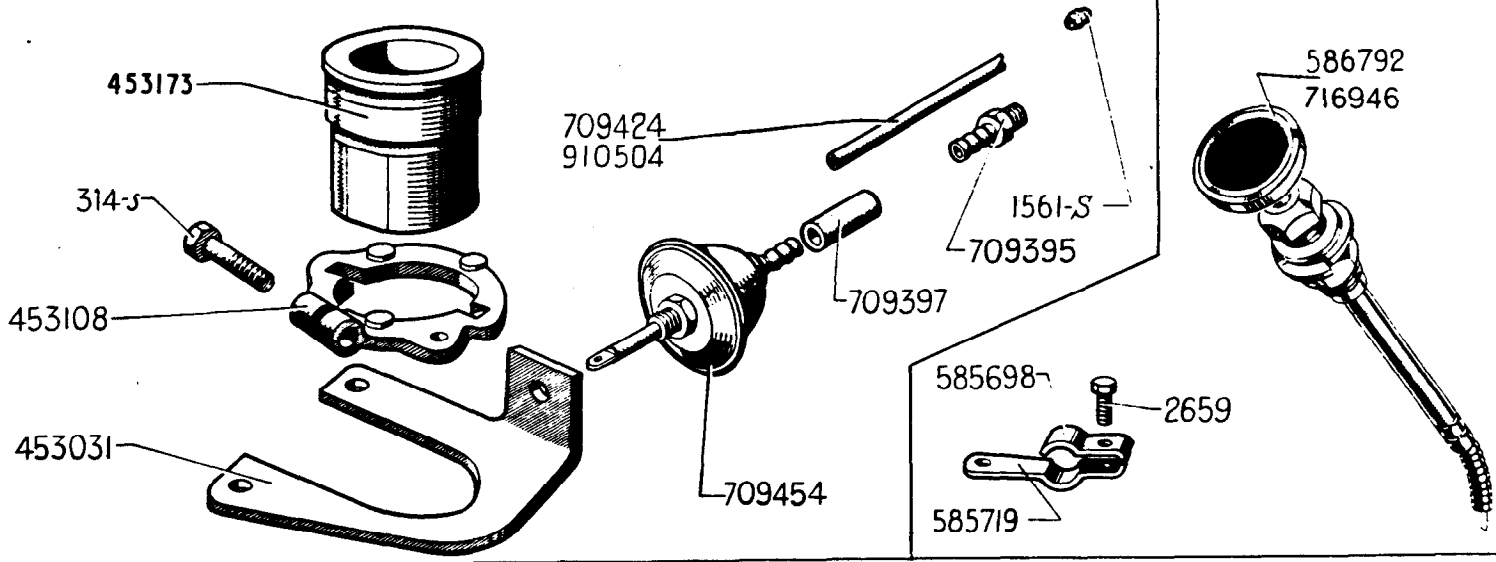
Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
701164	Positive brush, terminal with 1 hole. (R.VI)	3	701680	Starter motor complete, with copper armature.	1
701165	Negative brush, terminal with 2 holes. (R.VI)	2	701681	Brush gear carrier plate, assembled. Fixed by four 5 dia. screws.	1
701177	Starter dust cover band. (R.VI)	1	701714	Brush gear carrier plate. Fixed by four 5 dia. screws.	1
701188	Negative brush holder.	2	701715	Starter motor Bendix housing. Fixed by four 5 dia. screws.	1
701196	Rivet, 4 dia., 18 long. Fixing brush holder.	8	712035	Tube supporting switch cam.	1
701198	Nut, 7 dia., 10 thick. Fixing Bendix housing and brush carrier plate.	4	712068	Switch contact blade with contact fitted.	1
701200	Insulating bush, 4 I/dia. x 6 O/dia. x 5.5 long. For brush holder rivet. (R.VI)	8	712097	Starter switch cam. (R.VI)	1
701247	Bush, 14 I/dia. x 17 O/dia. x 20 long. For starter motor Bendix housing. (R.VI)	1	712128	Backing piece for switch. (R.VI)	1
701275	Bush, 14 I/dia. x 17 O/dia. x 18 long. For starter motor Bendix housing. (R.VI)	1	712159	Switch control lever. (R.VI)	1
701290	Starter complete, Bendix housing not eccentric. (First mounting.)	1	712189	Casing for starter switch with L.H. bracket. (R.H. drive)	1
701325	Bolt, hex. head, pointed, 12 dia., 42 long. Fixing starter motor to engine.	1	712190	Starter switch with L.H. bracket. (R.H. drive)	1
701333	Backing piece for negative brush holder.	2	712403	Starter motor switch terminal.	1
701452	Bush, 15 I/dia. x 18 O/dia. x 22 long. For brush gear carrier plate. (R.VI)	1	712404	Insulator for starter motor switch terminal. (R.VI)	1
701498	Starter motor Bendix housing, eccentric, 158 long, fixed by two 7 dia. screws. (Second type)	1	712405	Pin for starter motor switch cam.	1
			712410	Starter motor switch with R.H. bracket. (L.H. drive)	1
			712411	Casing for starter switch with bracket. (L.H. drive)	1

COMPLETE BENDIX GEAR

701501

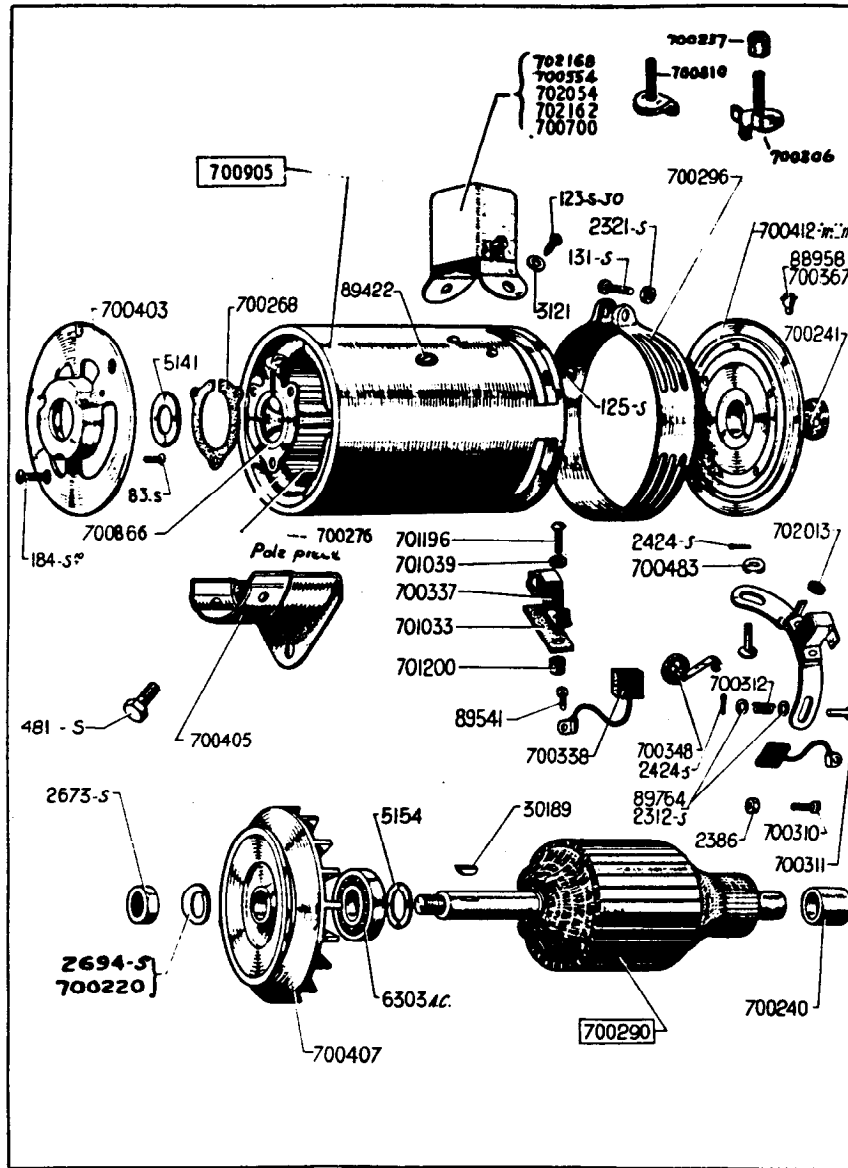


MOUNTING WITH DIAPHRAGM (IGNITION ADVANCE)



18 STARTER MOTOR (MOVING PARTS)

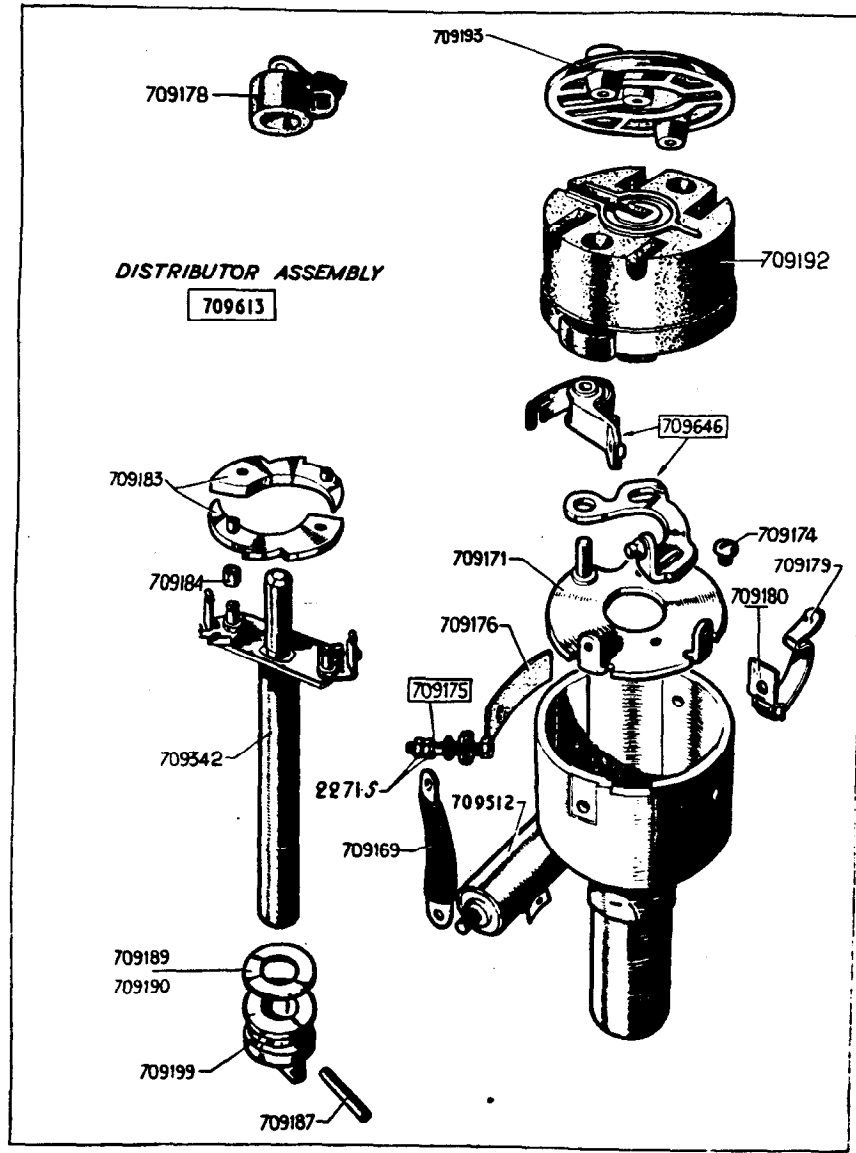
Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
301E9	Woodruff key, 4 thick. For Bendix gear.	1	701357	Locking ring for threaded sleeve of Bendix starter gear. (R.VI)	1
E9760	Thrust washer, 15.2 I/dia. x 28 O/dia. x 2.4 thick. Brush side.	1	701359	Spring for Bendix starter gear pinion. (R.VI)	1
E9770	Thrust washer, 14.5 I/dia. x 25 O/dia. x 1.5 thick. Finion side (R.II)	1	701377	Floating bush for Bendix starter gear. (R.VI)	1
701224	Dog, for starter Bendix gear, with keyway 4 wide. (Second type). (R.VI)	1	701491	Threaded sleeve, 108 overall length. For balanced pinion of Bendix starter gear. (R.VI)	1
701227	Lockwasher, single, 10 dia. For bolt fixing pinion and threaded bush for Bendix starter gear. (R.VI)	2	701492	Finion with balance weight, 10 teeth. For fitting with armature 330 long. (R.VI)	1
701228	Bolt, hex. head, 9.5 dia., 20 long, with shank 4 dia. For Bendix starter gear pinion. (R.VI)	1	701497	Armature, copper, 330 long.	1
701316	Spacer for Bendix starter gear pinion. (R.VI)	1	701501	Bendix starter gear with balance weight, 10 toothed pinion. For armature 330 long. (R.VI)	1
701327	Bolt, hex. head, 9.5 dia., 17 long, without shank. For threaded sleeve. (Second type). (R.VI)	1			
701353	Thrust nut, round, for Bendix starter gear. (R.VI)	1			
701354	Dog for starter Bendix gear, drilled and threaded for 2 bolts, and with keyway 3 wide. (R.VI)	1			
701355	Drive spring for Bendix starter gear pinion. (R.VI)	1			
701356	Grub screw, 9.5 dia., 16 long, with slot for locking ring. For threaded sleeve. (first type). (R.VI)	1			



Fart No.	Description	No. per Assy.	Fart No.	Description	No. per Assy.
£3.S	Screw, countersunk head, 4 dia., 10 long. Fixing dynamo end cover plate. (7 & 11)	3	5141	Washer, 17 I/dia. x 32 O/dia. x 0.5 thick. Oil retainer between bearing and commutator. (7 & 11L)	1
123.S.30	Screw, round head, pointed, 5 dia., 10 long. Fixing cut-out or regulator to dynamo.	2	5154	Washer for thrust bearing. (7 & 11)	1
125.S	Screw, round head, 5 dia., 15 long. Fixing rear end plate. (7 & 11)	2	6303	Ballbearing, 17 x 47 x 14. (7 & 11)	1
131.S	Screw, round head, 5 dia., 30 long. Fixing dust cover band. (7 & 11)	1	30189	Woodruff key, 4 thick. For pulley. (7 & 11)	1
184.S.10	Screw, raised head, 5 dia., 12 long. Fixing front end cover. (7 & 11)	2	88958	Greaser, 10 long. (R.VI) (7 & 11)	1
481.S	Bolt, hex. head, 7 dia., 12 long. Fixing bracket.	2	89422	Screw, countersunk head, 8 dia., 12 long. Fixing role pieces. (7 & 11)	4
2312.S	Washer, 5 I/dia. x 12 O/dia. x 1 thick. Fixing field brush holder. (7 & 11L)	1	89541	Screw, round head, brass, 4 dia., 9 long. Connecting brushes. (7 & 11)	3
2321.S	Nut, hex., 5 dia. x 75 pitch. Fixing dust cover band. (7 & 11)	1	89764	Washer, 5 I/dia. x 10 O/dia. x 1 thick. Fixing brush holders. (R.I) (7 & 11)	1
2386	Nut, hex., brass, 5 dia. x 75 pitch. For field brush holder. (7 & 11L)	1	700220	Lockwasher, single, 12 dia. For nut fixing pulley. (7 & 11)	1
2424.S	Split pin, 1.5 dia., 15 long. For field brush adjusting pin. (7 & 11)	2	700237	Insulating bush, 5 I/dia. x 8 O/dia. x 8 long. For field terminal. (R.VI) (7 & 11)	2
2673.S	Nut, hex., 12 dia. x 175 pitch. Fixing dynamo pulley. (7 & 11)	1	700240	Bearing, 16 I/dia. x 20 O/dia. x 23 long. For end plate, brush gear side. (R.VI) (7 & 11)	1
2894.S	Serrated washer, 12.5 x 22, for pulley nut. (R.VI)	1	700241	Felt washer for brush gear end. (R.VI) (7 & 11)	1
3121	Washer, 5 I/dia. x 12 O/dia. x 1 thick. For cut-out terminal. (7 & 11L)	2	700268	Joint for end cover plate. (R.VI) (7 & 11)	1
			700276	Fole piece. (7 & 11)	4

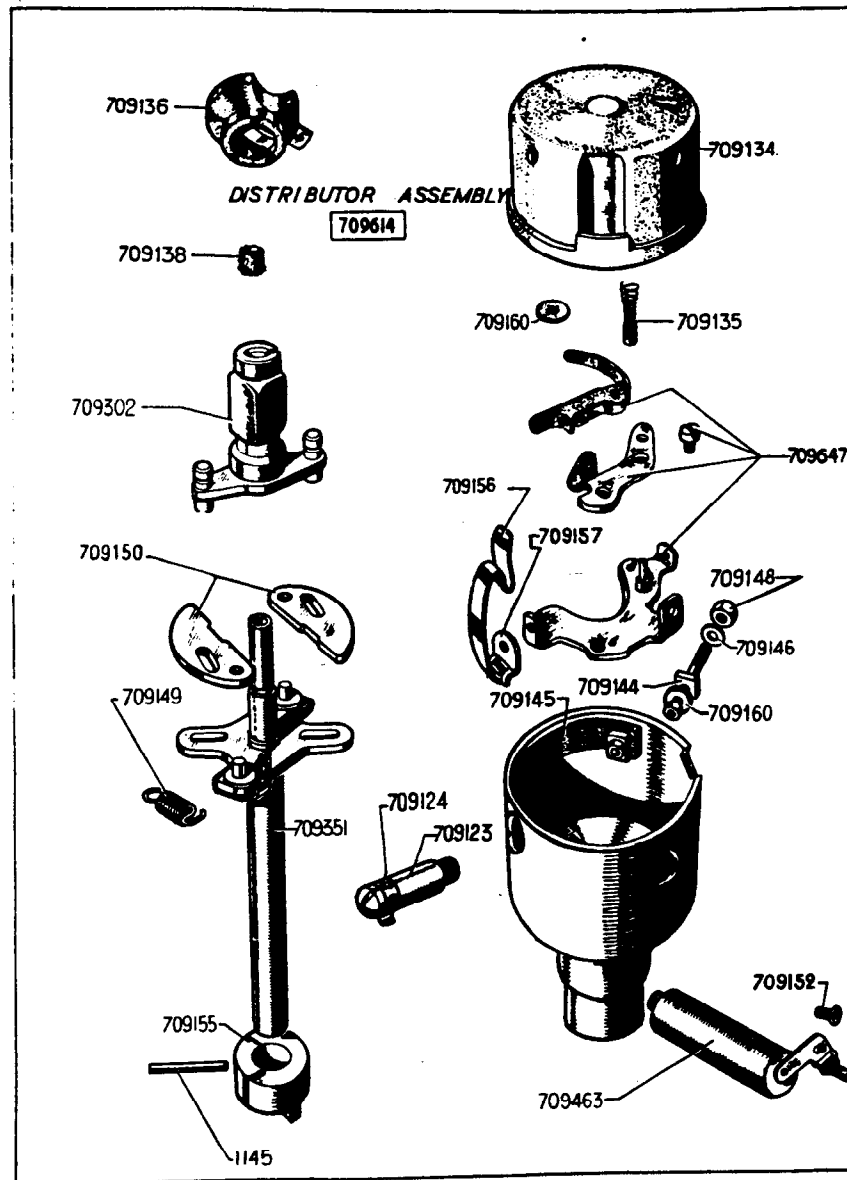
20 DYNAMO

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
700290	Armature complete. (7 & 11)	1	700210	Positive terminal, 8 dia. x 125 pitch, 27 long. (7 & 11)	1
700296	Dust cover band. (7 & 11)	1	700266	Cover plate. (7 & 11,	1
700306	Field terminal, 5 dia. x 75 pitch, 24 long. (7 & 11)	1	700905	Dynamo, 6 volt, with copper coils, regulator on dashboard. Replaces dynamo 700894, with aluminium coils, order in addition 1 regulator 700700. (R.VI) (7 & 11)	1
700310	Fin, 5 dia. x 75 pitch, length under head 18. For adjusting field brush carrier. (7 & 11L)	1	701033	Insulating plate for brush holder. (R.VI) (7 & 11)	1
700311	Fin, 5 dia., 18 long, with one hole for clamping field brush carrier. (7 & 11L)	1	701039	Fibre washer, 5 I/dia. x 10 O/dia. For brush holder. (R.VI) (7 & 11)	2
700312	Spring for field brush. (7 & 11L)	1	701196	Copper rivet, 4 dia., 13 long. Fixing brush holders. (7 & 11)	2
700337	Brush holder, positive or negative. (7 & 11)	2	701200	Insulating bush, 4 I/dia. x 6 O/dia. x 5.5 long. For brush holder. (R.VI) (7 & 11)	2
700338	Main brush, 6 thick. (R.VI) (7 & 11)	2	702013	Insulating bush, 4.2 I/dia. x 6.5 O/dia. x 1 thick. (R.VI) (7 & 11)	2
700348	Spring for brush. (7 & 11)	2	702054	Regulator, CITROEN, 6 volt (dynamo with copper coils) (on dashboard R.T.S.5.). (R.VI) (7 & 11) (Replaced by 702168.)	1
700367	Greaser, 16 long. (R.VI) (7 & 11)	1	702162	Regulator, DUCELLIER, 6 volt (dynamo with aluminium coils 700894) (S.P.11). (R.VI) (7 & 11), (replaced by 700700.)	1
700403	End cap assembled, driving end. (7 & 11)	1	702168	Regulator, 6 volt, for scuttle mounting. (S.H.A.) (R.VI) (11L & 11).	1
700405	Dynamo bracket. (7 & 11)	1			
700407	Fulley, ventilator tyre. For dynamo. (7 & 11)	1			
700412	End cap assembled, brush end. For dynamo with regulator (2 brush tyre). (11L & 11)	1			
700453	Knob for hand adjustment of field brush holder. (7 & 11L)	1			
700554	Regulator, Ducellier, 6 volt, (S.P.I.) (R.VI) (7 & 11)	1			
700700	Dynamo regulator, Ducellier type, 6 volt, with copper coils, scuttle mounting, 6 x 6 x 6	1			



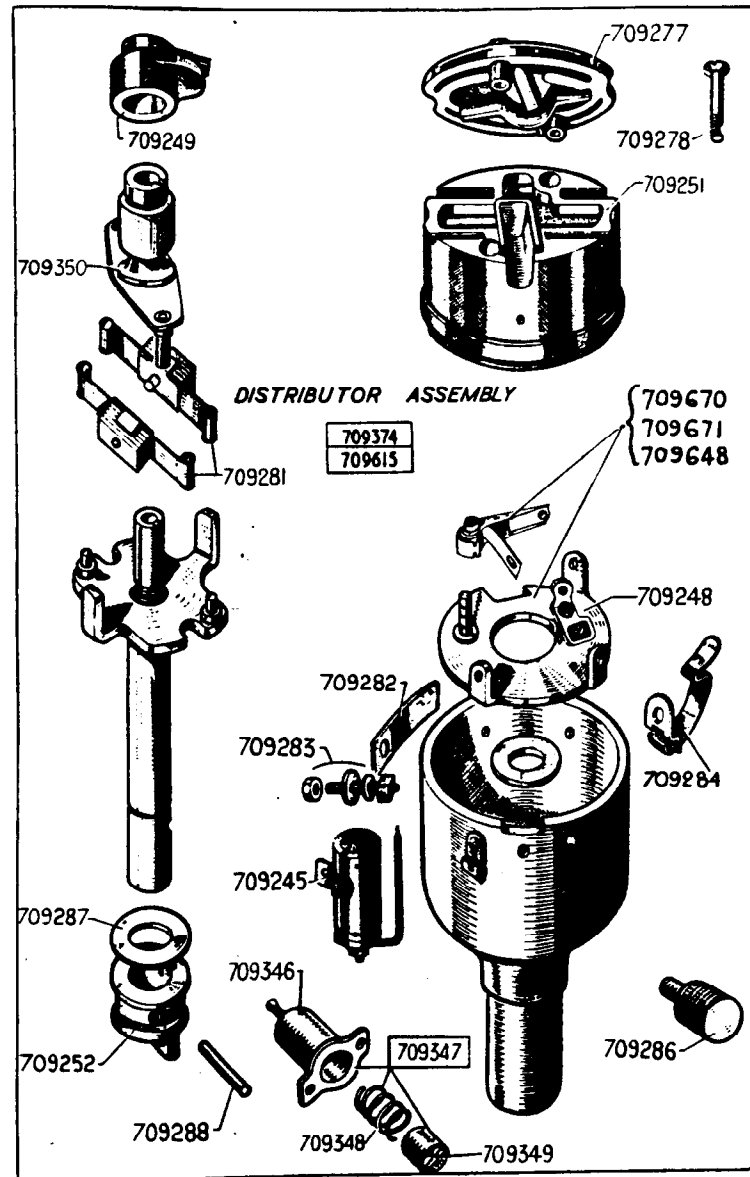
IGNITION DISTRIBUTOR S.E.V. 21

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
2271.S	Nut, hex., 4 dia. x 75 pitch. For terminal.	2	709199	Driving dog. (R.VI,	1
709169	Condenser lead, 53 long. (R.VI)	1	709342	Shaft and slotted plate for contact breaker. (R.VI)	1
709171	Contact carrier plate. (R.VI)	1			
709174	Screw, round head, 4 dia., 5 long. Locking contact carrier plate. (R.VI) <i>No longer supplied.</i>	1	709512	Condenser. (R.VI,	1
709175	Contact breaker terminal. (R.VI)	1	709613	Distributor complete with suction control. (Marked 11C2)	1
709176	Insulating strip for automatic advance control spring.	1	709646	Contact breaker assembled. (R.VI)	1
709178	Rotor. (R.VI)	1			
709179	Spring for distributor head. (R.VI)	2			
709180	Fixing clip. (R.VI) <i>No longer supplied.</i>	2			
709183	Hand control advance mechanism. (R.VI) <i>No longer supplied.</i>	2			
709184	Bush for hand control advance mechanism. (R.VI) <i>No longer supplied.</i>	2			
709187	Fin, 3 dia., 25 long. Fixing driving dog.	1			
709189	Washer, 12.5 I/dia. x 25 O/dia. x 2 thick. For driving dog. (R.VI) <i>No longer supplied.</i>	1			
709190	Washer, 12.5 I/dia. x 25 O/dia. x 0.3 thick. For driving dog. (R.VI) <i>No longer supplied.</i>	1			
709192	Distributor head. (R.VI)	1			
709193	Distributor head cover. (R.VI)	1			



22 IGNITION DISTRIBUTOR R.B.

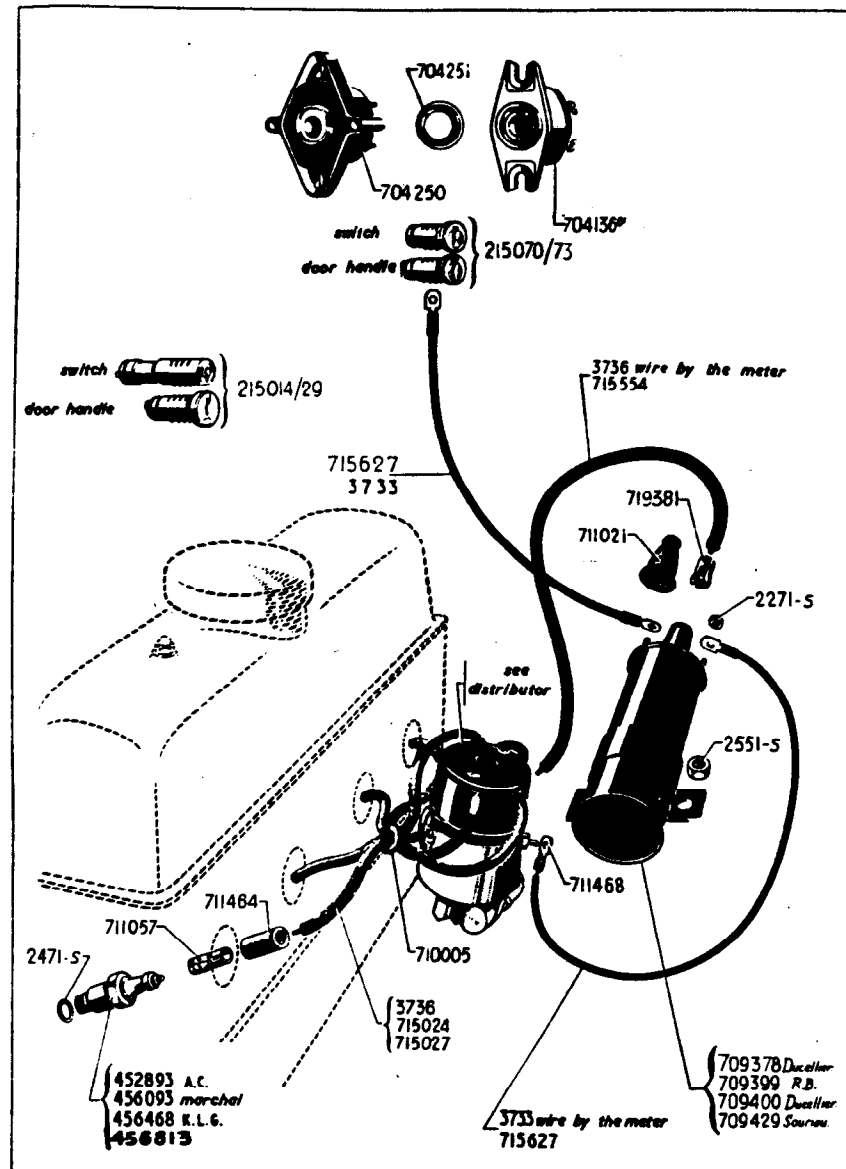
Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
1145	Pin, 3 dia., 25 long. Fixing driving dog.	1	709160	Insulating washer, 4 I/dia. x 10 O/dia. x 1.5 thick. For terminal and contact blade. (R.VI)	1
709123	Greaser for distributor. (R.VI)	1			
709124	Spring for closing greaser. (R.VI)	1	709302	Cam.	1
709134	Distributor cap. (R.VI)	1	709351	Shaft and support plate for governor weights, shaft 104 long. For suction or hand controlled distributor. (R.VI)	1
709135	Carbon brush contact. (R.VI)	1			
709136	Rotor. (R.VI)	1			
709138	Felt for greaser. (R.VI) No longer supplied.	1			
709144	Terminal. (R.VI)	1			
709145	Insulating plate for terminal. (R.VI)	1			
709146	Washer, 4 I/dia. x 12 O/dia. For terminal. (R.VI)	1	709463	Condenser for types GU4 and GU6. (R.VI)	1
709148	Nut, hex., 4 dia. x 75 pitch. For terminal. (R.VI)	1	709614	Distributor, fitted with suction control. (Marked 11C2) (R.VI)	1
709149	Governor weight control spring. (R.VI)	2	709647	Contact breaker for types GU4 and GU6. (R.VI)	1
709150	Automatic advance weights. (R.VI)	2			
709152	Screw, round head, 4 dia., 6 long. Fixing condenser. (R.VI) No longer supplied.	1			
709155	Driving dog. (R.VI)	1			
709156	Spring fixing distributor head. (R.VI)	2			
709157	Bracket for distributor head fixing spring. (R.VI)	2			



IGNITION DISTRIBUTOR DUCELLIER

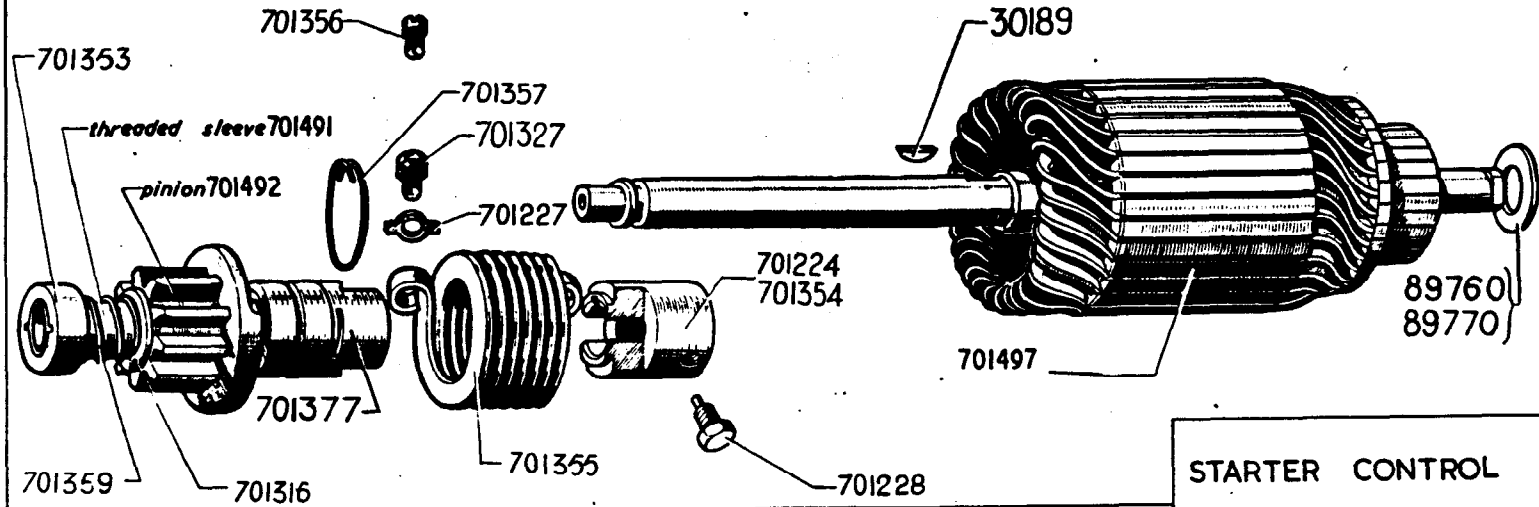
23

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
709245	Condenser. (R.VI)	1	709348	Spring for piston for suction type distributor. (R.VI)	1
709248	Plate carrying fixed contact. (R.VI) No longer supplied.	1	709349	Piston for suction type distributor. (R.VI)	1
709249	Rotor. (R.VI)	1	709350	Cam, for suction type distributor control. (R.VI) No longer supplied.	2
709251	Distributor head complete. (R.VI)	1	709374	Distributor, automatic advance type. (R.VI) Replaced by 709615.	1
709252	Driving dog. (R.VI)	1	709615	Distributor, fitted with suction control. (Marked 11C2) (R.VI)	1
709277	Distributor head cap. (R.VI)	1	709648	Contact breaker complete. (R.VI)	1
709278	Screw, round head, 4 dia., 17 long. Fixing distributor head cap. (R.VI)	2	709670	Contact breaker complete, with rectangular plate and looped spring (2nd type) (R.VI).	1
709281	Automatic advance weights for distributor. (R.VI)	2	709671	Contact breaker complete, rectangular plate and hooked spring (3rd type) (R.VI)	1
709282	Insulating plate. (R.VI)	1			
709283	Terminal for condenser connection. (R.VI)	1			
709284	Distributor head fixing spring. (R.VI)	2			
709286	Greaser. (R.VI)	1			
709287	Facking washer, 12 I/dia. x 25 O/dia. x 0.5 thick. For adjusting driving dog. (R.VI)	1			
709288	Pin, 3 dia., 24 long. Fixing driving dog. (R.VI)	1			
709346	Body of piston for suction type distributor. (R.VI)	1			
709347	Piston and body of piston assembled. For suction type distributor. (R.VI)	1			

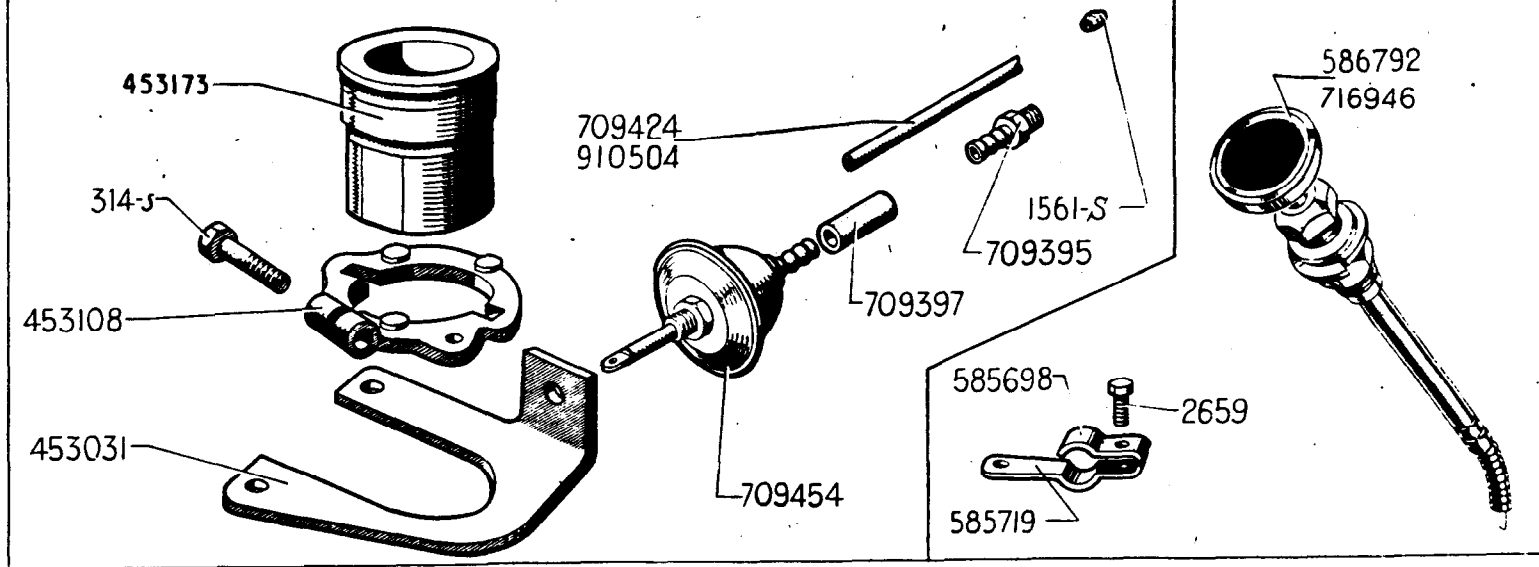


COMPLETE BENDIX GEAR

701501



MOUNTING WITH DIAPHRAGM (IGNITION ADVANCE)



STARTER MOTOR & CHOKE CONTROL 25

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
2889	Screw, 5 dia., 13 long. Fixing cable outer casing in clip.	1			
59889	Clip fixing cable outer casing.	1			
598719	Half-clip bracket fixing cable outer casing.	1			
598792	Control cable for choke. (R.VI)	1			
716946	Starter motor control cable, 840 long. (R.VI)	1			
	<p style="margin-left: 20px;">For choke control on British models see Supplement.</p>				

26

IGNITION ADVANCE & RETARD CONTROL

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
314.S	Bolt, 6 dia., 40 long, thread 18 long. Fixing lever controlling distributor.	1			
1561.S	Bi-convex union, 4.5 dia	-			
458031	Sheet metal bracket for distributor support, (suction controlled ignition) (R.VI)	-			
453106	Distributor control lever, overall 60 long, (for fitting with suction control).	1			
453173	Housing for distributor, small dia. 35, without flats.	1			
709395	Sleeve for rubber connection.	1			
709397	Rubber connection for fitting suction pipe on carburettor and on suction unit.	2			
709424	Pipe for suction unit.	1			
709454	Suction unit. (R.VI) (7A11)	1			
910604	Piping, 3 I/dia. x 4.5 O/dia. For fitting to suction control. (R.VI) (In lengths as required,				

Part No.	Description	Part No.	Description
9150F3	Sleeving 6.5 dia., yellow.	9222F4	Sleeving 18 dia.
922272	Sleeving 7.5 dia., black.	9222E5	Sleeving 20 dia.
922273	Sleeving 7.5 dia., red.	9222F7	Sleeving 22 dia.
922276	Sleeving 9.5 dia., yellow.	9222F8	Sleeving 30 dia.
922279	Sleeving 11.5 dia., yellow.		

} No longer supplied

CABLES R.VI

Part No.	Description	Part No.	Description
3732	Single cable, 2 dia.	921551	Cable 22 dia. For battery. No longer supplied
3733	Single cable, 1.2 dia.	921552	Cable 43 dia. For battery.
3734	Twin cable, 1.2 dia. No longer supplied.	921576	Twin cable, tared, 1.2 dia. No longer supplied
3735	High tension cable, 7 dia. For plug leads.	921585	Triple cable, 1.2 dia.

BATTERY CABLES

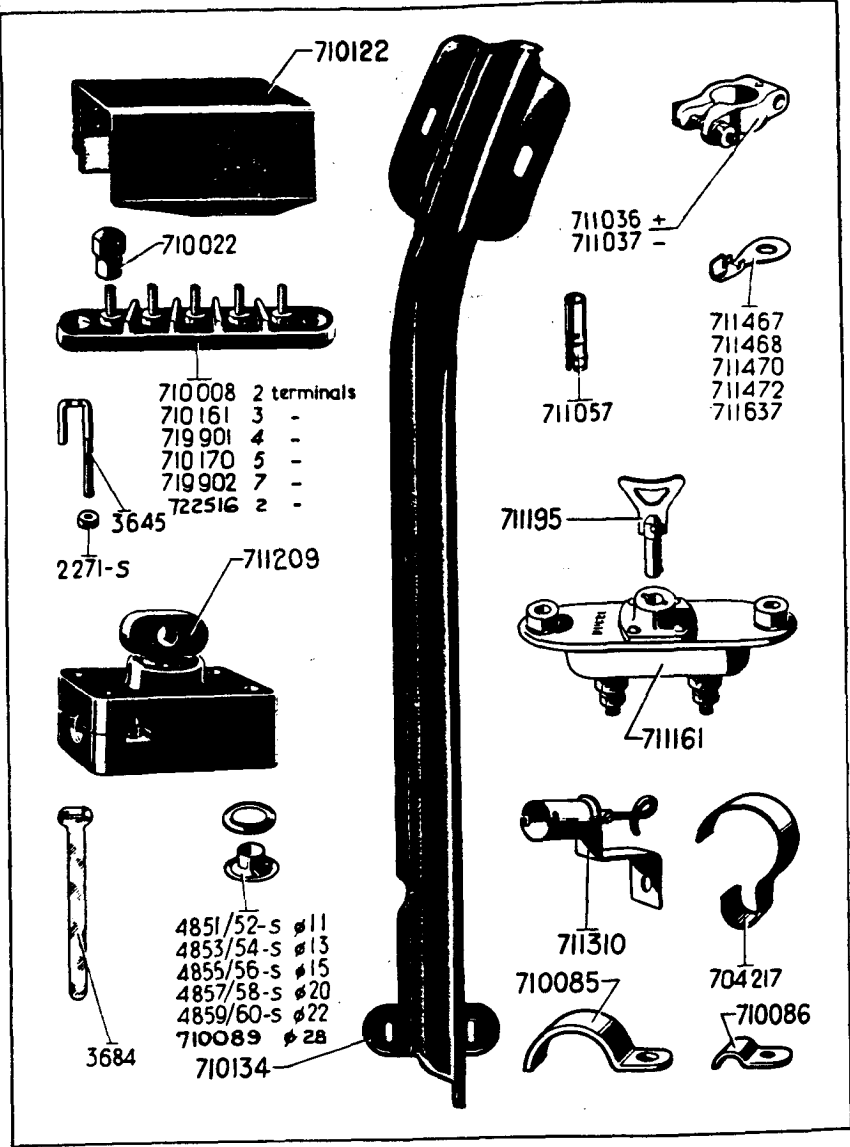
Part No.	Description
714549	Cable, battery positive terminal to starter motor, 40 mm ² cross-sectional area, 660 long.
714550	Cable, battery negative terminal to earth, 40 mm ² cross-sectional area, 200 long.
714550/01	Cable, battery negative terminal to earth, 40 mm ² cross-sectional area, 560 long.

WIRING HARNESS

Part No.	Description	Part No.	Description
717457	Wiring for headlamps.	722437	Cabling for front of car. (Regulator on dashboard) (11L)
717537	Wiring for rear of car. (7 & 11L)	722454	Cabling for front of car. (Regulator on dashboard) (11)
717549	Wiring for rear of car. (11)	722455	Cabling for rear of car. (11)
722428	Cabling from dynamo to regulator. (Regulator on dashboard). (11L)		

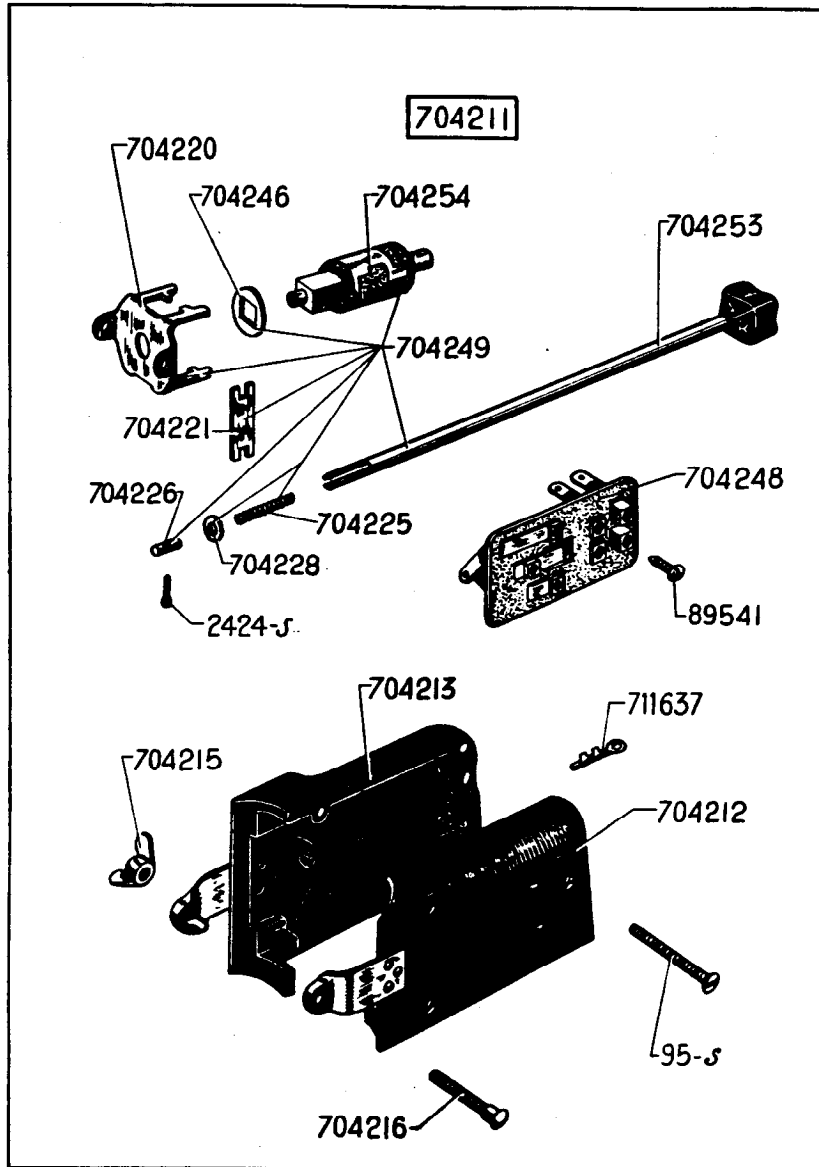
MASTER SWITCHES R.VI

Part No.	Description
711161	Master switch, DUCELLIER type, quick acting, steel case.
71119F	Part for DUCELLIER master switch 711161.
71120P	Master switch, Paris-Rhone tyre, ebonite case.



28 VARIOUS ELECTRICAL EQUIPMENT

Fart No.	Description	No. per Assy.	Fart No.	Description	No. per Assy.
2271.S	Nut, hex., 4 dia. x 75 pitch. For starle fixing junction box.		710170	Junction box, five-way.	
3645	Staple fixing junction box.		711036	Terminal for battery positive cable, battery terminal end. (R.VI)	
3684	Clip for Bowden cable.		711037	Terminal for battery negative cable, battery terminal end. (R.VI)	
4851/52.S	Eyelet and wasner, 11 dia. (R.VI) Replaced by 1061.S (R.III)		711057	Plug lead terminal, 21 dia., 30 long.	
4853/54.S	Eyelet and washer, 15 dia. (R.VI)		711310	Socket for inspection lamp lead. (R.VI)	
4855/56.S	Eyelet and washer, 15 dia. (R.VI) Replaced by 1062.S (R.II)		711467	Terminal, 5.5 dia. hole. For headlamp lead.	
4857/58.S	Eyelet and washer, 20 dia. (R.VI) Replaced by 1063.S (R.III)		711468	Terminal, 5.5 dia. hole. For 2 dia. and 1.2 dia. cable.	
4859/60.S	Eyelet and washer, 22 dia. (R.VI) Replaced by 1064.S (R.III)		711470	Terminal, 8.5 dia. hole. For 2 dia. cable.	
704217	harness retaining clip, 38 dia. (R.VI)		711472	Terminal, 8.5 dia. hole. For battery cable.	
710208	Junction box, two-way. (R.VI)		711637	Terminal, 4.5 dia. hole. For 1 dia. cable.	
710222	Terminal nut, 5 dia. x 75 pitch. For ebonite junction box.		719901	Junction box four-way.	
710085	Clip, 18 dia. Fixing cable to hull. (R.VI)		719902	Junction box seven-way.	
710086	Clip, 10 dia. Fixing cable to hull. (R.VI)		722515	Junction box, five way. For wiring harness of regulator on dashboard. (11L & 11)	
710089	Rubber grommet, 9 I/dia. x 38 O/dia. For leads. (R.VI)				
710122	Junction box shield, on hull side. (R.VI)				
710134	Outer casing protecting wiring harness on front of hull.				
710131	Junction box three way				



**SINGLE LEVER SWITCH ON STEERING COLUMN,
FOR LIGHTING & HORN (OCTOBER 1937 ONWARDS)**

29

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
95.S	Bolt, hex. head, 4 dia., 40 long. Assembling two halves of switch casing.	4	704246	Washer, 10 square hole, 20 O/dia., 0.03 thick. For retaining control spring. (R.VI) No longer supplied.	1
70424.S	Split pin, 1.5 dia., 15 long. Retaining switch barrel on operating spindle.	1	704248	Contact plate complete. (R.VI) No longer supplied.	1
89541	Terminal screw, brass, pointed, 4 dia., 9 long.	7	704249	Operating spindle with switch barrel.	1
704211	Switch complete, less leads and terminal screws. (R.VI)	1	704253	Operating spindle with control knob. (R.VI)	1
704212	Half switch case, upper. (R.VI)	1	704254	Switch barrel. (R.VI)	1
704213	Half switch case, lower. (R.VI)	1	711637	Terminal eyelet, 4 dia. hole.	7
704215	Wing nut, 5 dia. x 90 pitch. Fixing switch. (R.VI)	1			
704216	Screw, round head, 5 dia., 30 long. Fixing switch to steering column. (R.VI)	1			
704220	End plate retaining barrel and operating spindle. (R.VI) No longer supplied.	1			
704221	Control spring for barrel. Flat spring steel. (R.VI) No longer supplied.	2			
704225	Compression spring for operating spindle. (R.VI) No longer supplied.	1			
704226	Carbon contact. (R.VI) No longer supplied.	1			
704228	Thrust bar washer, 6 1/4 dia. x 11 O/dia. For carbon contact. (R.VI) No longer supplied.	1			

30 HORNS, UNDER WINGS, ON BUMPER BRACKETS

Part No.	Description	No. rer Assy.	Part No.	Description	No. per Assy.
29E776	Horn grille, enamelled, with 4 welded screws.	2			
29E759	R.H. support assembly with brackets. (R.IV)	1			
29E790	L.H. support assembly with brackets. (R.IV)	1			
703147/01	Horn grille, chromium plated, with 4 welded screws.	2			
703178	Horn, flat, low note, KLAXON. (R.VI)	1			
703179	Horn, flat, low note, FHEENIX. (R.VI)	1			
703181	Horn, flat, high note, KLAXON. (R.VI)	1			
703182	Horn, flat, high note, FHEENIX. (R.VI)	1			
703185	Horn, flat, high note, DUCELLIER. (R.VI)	1			
703296	Horn, low note, Klaxon, 6 volt. (R.VI)	1			
703297	Horn, high note, Klaxon, 6 volt. (R.VI)	1			

Make.	Outer dia. of lamp	Shape of glass.	Dia. of glass.	Part No. of lamp.	Part No. of glass.	Part No. of rim.	Car Tyre.	Particulars.
Cibie	200	Flat	190	706259	D.2021	D.2020	7	Lamp N ^o 706259 no longer supplied.
Cibie	220	Flat	205		D.2023	D.2022	11L & 11	
Cibie	200	Domed	190		D.2027	D.2026	7 & 11L	
Cibie	200	Domed	190	706511	D.2027	D.2026	7 & 11L	Red pilot light.
Cibie	220	Domed	205		D.2029	D.2028	11L & 11	
Cibie	220	Domed	205	706514	D.2029	D.2028	11L & 11	Red pilot light.
Ducellier	200	Flat	190		C.2011	C.2010	7	
Ducellier	220	Flat	205		C.2013	C.2012	11L & 11	
Ducellier	200	Domed	190			C.2016	7 & 11L	1st type. Glass notched and fits on front near upper clip.
Ducellier	200	Domed	190		C.2040	C.2016	7 & 11L	2nd type. Glass not notched.
Ducellier	200	Domed	190	706512	C.2040	C.2016	7 & 11L	Red pilot light.
Ducellier	220	Domed	205		C.2019	C.2018	11L & 11	1st type. Glass notched and fits on front near upper clip.
Ducellier	220	Domed	205		C.2041	C.2018	11L & 11	2nd type. Glass not notched. No longer supplied.
Ducellier	220	Domed	205	706515	C.2041	C.2018	11L & 11	Red pilot light. No longer supplied.
Marchal	200	Flat	190	706260	D.2031	D.2030	7	Lamp N ^o 706260 no longer supplied.
Marchal	220	Flat	205		D.2033	D.2032	11L & 11	
Marchal	200	Domed	190		D.3000	D.3001	7 & 11L	
Marchal	200	Domed	190	706510	D.3000	D.3001	7 & 11L	Red pilot light.

32 HEADLAMPS R.VI

Make.	Outer dia. of lamp.	Shape of glass.	Dia. of glass.	Part No. of lamp.	Part No. of glass.	Part No. of rim.	Car Type.	Particulars.
Marchal	200	Domed	205		D.2037	D.2036	11L & 11	Length of lower plate for fixing rims, 13. No longer supplied.
Marchal	220	Domed	205	706513	D.2037	D.3002	11L & 11	Red pilot light. Length of lower plate for fixing rims, 20. Rim no longer supplied.

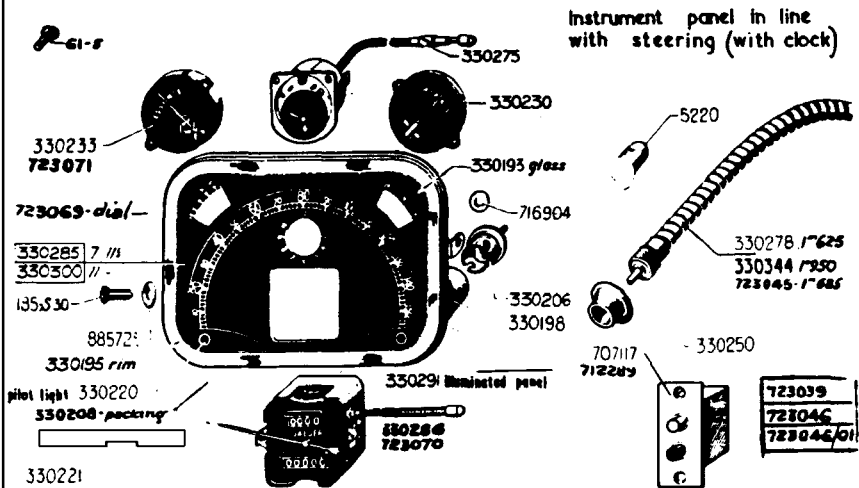
HEADLAMP ACCESSORIES, INTERIOR LAMP

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
2669.S	Nut, hex., 12 dia. x 175 pitch. Fixing headlamps.	4	07096	Interior lamp with switch. (R.VI)	1
5220	Bulb for interior lamp, 6 volt, 3 candle-power. (R.VI)	1	707193	Bulb for headlamp, 2 point contact, 6 volt candle-power. (R.VI)	2
706329	Distance piece, height 13. For headlamps.	2	711199	Interior lamp glass, 70 dia. (R.VI)	1
706330	Distance piece, height 6. For headlamps	2	71119901	Interior lamp glass, 85 dia. (R.VI)	1
707117	Interior lamp switch. (R.VI). No longer supplied.	1			
706253	Bulb, yellow, 6 volt, 50 candle-power. (R.VI) (Replaced by 706422.)	2			
706422	Bulb for headlamp, yellow, 6 volt, 50 candle power. (R.VI)	2			
707045	Festoon bulb, 6 volt, 3 candle-power. (R.VI) (Replaced by 703193.)	2			

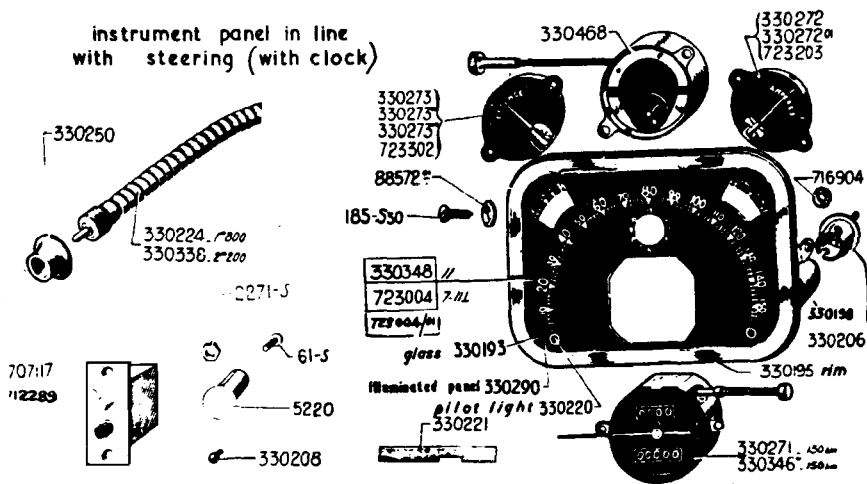
REAR NUMBER PLATE, STOP LIGHT, ELECTRIC WINDSCREEN WIPER

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
127.S	Screw, round head, 5 dia., 20 long. Fixing number plate to rear wing.	3	712376	Stop light switch, black ebonite, with flexible strip forming control lever. (R.VI)	1
2271.S	Nut, hex., 4 dia. x 75 pitch. For stop light switch control rod.	1	712387	rod, 255 long, controlling stop light. (11L)	1
2321.S	Nut, hex., 5 dia. x 75 pitch. Fixing number plate to rear wing.	3	712389	stop light switch. (R.H. drive)	1
89118	Screw, hex. head, 4 dia., 13 long. Fixing stop lamp switch control rod.	2	712417	rod, controlling stop light. (11L) (R.H. drive.)	1
133889	Distance piece for fixing extra windscreen wiper.	1	721005	Electric windscreen wiper, S.L.V., 6 volt, with hand control. (R.VI) (11)	1
706539	Glass for tail lamp 706540. (R.VI)	1	721007	Electric windscreen wiper, S.L.V., 6 volt, with hand control. (R.VI) (11L)	1
706540	Tail lamp, 90 dia. (R.VI) Interchangeable with 707256.	1	810284	rear number plate, without rear light. (L.H. drive.) width 345 mm.	1
707045	Bulb, double-pole, 6 volt, 3 candle-power. For stop and tail light. (R.VI) (replaced by 707046.)	4	811004	rear number plate, without rear light. (R.H. drive.)	1
707046	Bulb, 2 point contact, 6 volt, 3 candle-power, for number plate and tail lamp. (R.VI)	4	921576	Twin cable for electric windscreen wiper. (R.VI) No longer supplied.	
707226	Outer rim of glass 707256.	1			
707256	Lamp, with domed red glass, yellow pilot light, two bulbs. (R.VI)	1			
707257	red glass, with yellow pilot light, dia. of lamp 707256, 80.	1			
710090	Bush for stop and tail light lead.	1			

INSTRUMENT PANEL JAEGER



INSTRUMENT PANEL O.S.

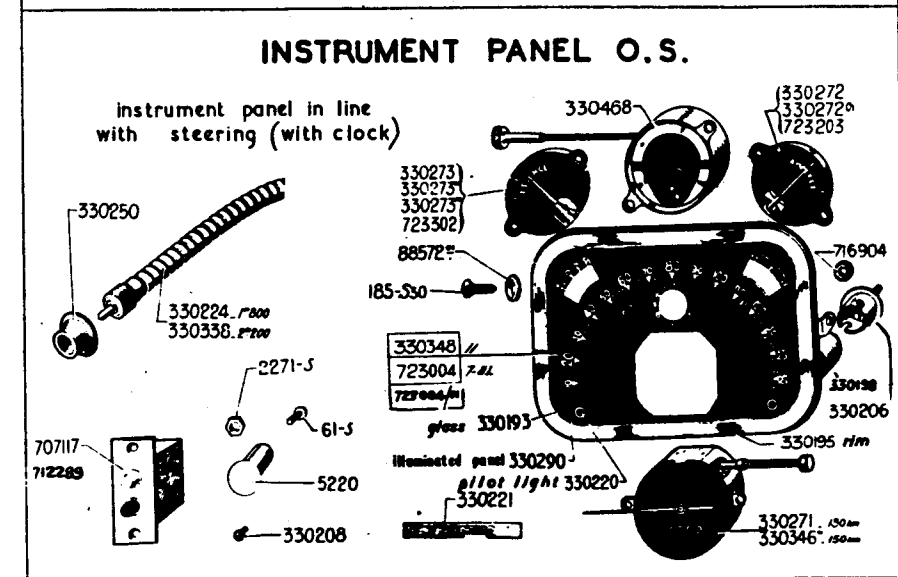
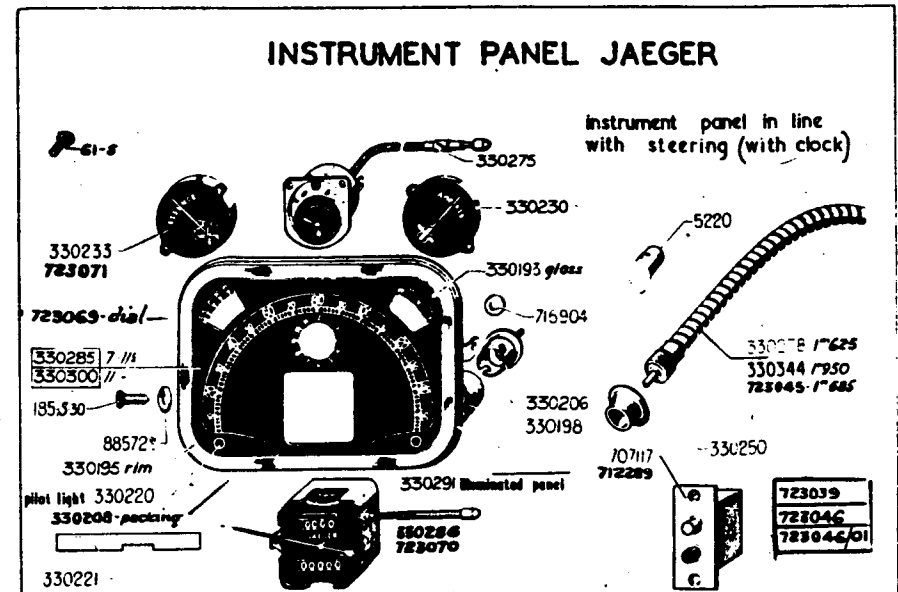


ILLUMINATED INSTRUMENT PANEL, JAEGER

Part no.	Description	No. per Assy.	Part no.	Description	No. per Assy.
61.S	Screw, round head, 5 dia., 4 long. Fixing instruments.	8	330275	Electric clock. (R.VI)	1
195.S.30	Screw, raised head, 5 dia., 1 1/2 long. Fixing panel.	4	330278	Speedometer drive cable, 1625 long. (R.VI) (7 & 11L)	1
5220	bulb, 6 volt, 3 candle-power. (R.VI)	1	330285	Instrument panel, complete, calibrated to 150 km. per hour. (7 & 11L) (replaced by no: 723046/01.)	1
98572/01	Cup washer, 6 1/4 dia. x 13 0/4 dia. x 2.5 thick. Fixing panel. (R.VI)	4	330286	Speedometer, side driven, for panel calibrated to 150 km. per hour. (R.VI) (11)	1
330193	Glass shield for instruments. (R.VI)	1	330291	Illuminated panel less instruments. (R.VI) No longer supplied.	1
330195	rim, chromium plated. (R.VI)	1	330300	Instrument panel complete, calibrated to 150 km. per hour. (R.VI) (11) (replaced by no: 723046/01.)	1
330198	Bracket for bulb holder. Bulb for oil pressure indicator. (For use when panel in line with steering.) (R.VI)	1	330344	Speedometer drive cable, 1950 long. (R.H. drive.) (R.VI)	1
330206	Detachable bulb holder. (R.VI)	1	707117	Push button switch on instrument board. (For use when panel in line with steering.) (R.VI) No longer supplied.	1
330208	rubber packing for glass shield. (For use when panel in line with steering.) (R.VI)	1	716904	rubber bush, 4 1/4 dia. x 6 0/4 dia. x 9 long, with flange. (For use when panel in line with steering.) (R.VI) No longer supplied.	1
330220	Oil pressure pilot light. (For use when panel in line with steering.) (R.VI)	1	723039	Instrument panel complete, with clock, reading in miles. (R.VI) (11L)	1
330221	nozzle, green, for illuminating panel. (For use when panel in line with steering.) (R.VI)	1	723046	Instrument panel, complete, plus petrol gauge reading in quarters. (R.VI) (7 & 11)	1
330230	Ammeter. (R.VI)	1	723046/01	Instrument panel, complete, calibrated to 150 km. per hour. (7 & 11)	1
330233	retrol gauge, without dial. (R.VI)	1			
330250	Rubber ring, conical, 10 1/4 dia., 1 1/2 and 25 0/4 dia. Fixing speedometer drive cable.	1			

34 (CONT.)

Part No.	Description	No. per Assy.
723069	Instrument dial only (without instruments); reading in miles. (R.VI) (11L)	1
723070	Speedometer head for dial reading in miles. (R.VI) (11L)	1
723071	Petrol gauge head for dial reading in miles. (R.VI) (11L).	1
712289	Switch for instrument panel light. (R.VI)	1
723045	Speedometer cable, 1.695 mm. (R.VI) (11)	1
	For British Instruments see Supplement.	



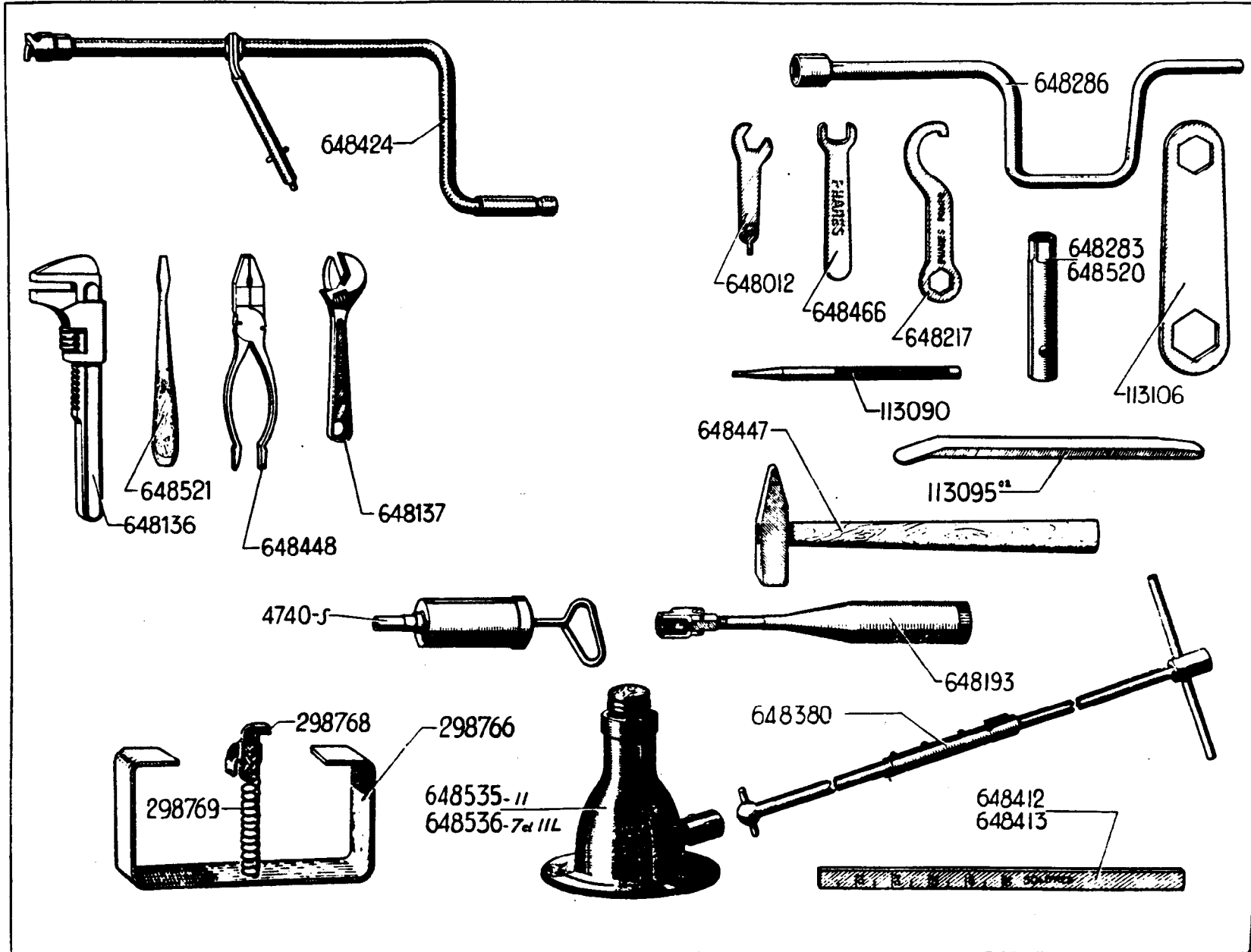
ILLUMINATED INSTRUMENT PANEL, O.S.

35

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
61.S	Screw, round head, 5 dia., 4 long. Fixing instruments.	8	723004	Instrument panel, O.S. type, complete, calibrated to 150 km. per hour, petrol gauge calibrated to 45 litres. (7 & 111)	1
185.S 15	Screw, raised head, pointed, 5 dia., 15 long. Fixing instrument panel.	4	723203	Ammeter, O.S. type, calibrated.	1
2271.S	Nut, hex., 4 dia. x 75 pitch. Fixing clock to instrument board and bracket 330198.	2	723302	Petrol gauge, O.S. type, calibrated to 45 litres.	1
5220	Bulb, 6 volt, 3 candle-power. (R.VI)	1	330193	Glass shield for O.S. type instrument panel. (R.VI)	1
88572/01	Cup washer, 6 I/dia. x 13 O/dia. x 2.5 thick. Fixing instrument panel. (R.VI)	4	330195	Rim, chromium plated. (R.VI)	1
330198	Bracket for bulb holder. Bulb for oil pressure indicator. (For use when panel in line with steering.) (R.VI)	1	330206	Bulb holder. (R.VI)	1
330220	Oil pressure pilot light. (For use when panel in line with steering.) (R.VI)	1	330271	Speedometer for instrument panel, calibrated to 130 km. per hour. (R.VI)	1
330221	Rodoide, green, for illuminating panel. (For use when panel in line with steering.) (R.VI)	1	330272	Ammeter, oval shape. (R.III)	1
330224	Speedometer drive cable, 1800 long. (R.H. drive.) (R.VI)	1	330272/01	Ammeter, round shape. (R.VI)	1
330250	Rubber ring, conical, 10 I/dia., 18 and 25 O/dias. Fixing speedometer drive cable.	1	330273	Petrol gauge, oval shape, without frame. (R.VI)	1
330338	Speedometer drive cable, 2200 long. (R.VI)	1	330273/01	Petrol gauge, round shape, calibrated to 45 litres.	1
707117	Push button switch on instrument board. No longer supplied.	1	330273/03	Petrol gauge, round shape, calibrated to 50 litres. (11)	1
716904	Rubber bush, 4 I/dia. x 6 O/dia. x 9 long, with flange. (For use when panel in line with steering.) (R.VI) No longer supplied.	1	330290	Instrument panel case, for illuminated oval instruments. (R.VI)	1
			330346/01	Speedometer, with 2 flats, for panel with electric clock.	1

36 ILLUMINATED INSTRUMENT PANEL, O. S.

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
330348	Instrument panel complete, calibrated to 150 km. per hour. (R.VI) (11) (replaced by 723046.) Order in addition one 330288.	1			
330468	Electric clock.	1			
23004/01	Instrument panel, without clock, reading to 150 km. (R.VI) (7 & 11L)	1			
712289	Switch for instrument panel light. (R.VI) For British Instruments see Supplement.	1			

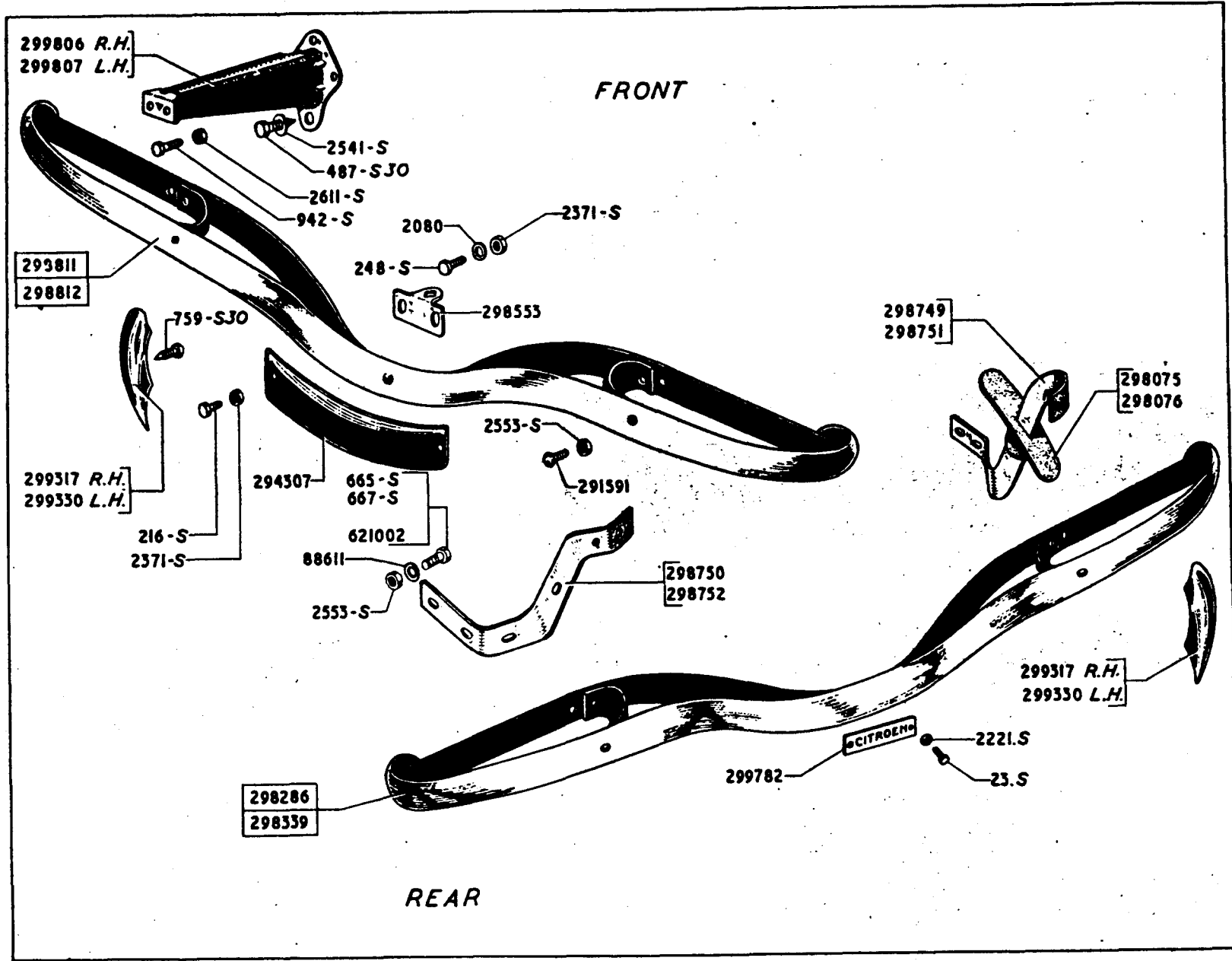


TOOLS & WHEEL ACCESSORIES

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
4740.S	Grease pump, hydraulic. (R.VI)	1	648447	Riveting hammer, 28 mm. (R.VI)	1
113090	Fin punch.	1	648448	Universal pliers. (R.VI)	1
113095/02	Tyre lever, set of two. (R.VI)	1	648466	Flat spanner for headlamp fixing.	1
113106	Wheel cap spanner. (R.VI)	1	648520	Spanner, 14 mm., 80 long. for spark plugs. (R.VI)	1
298766	Oil can fixing clamp.	1	648521	Screwdriver. (R.VI)	1
298768	Oil can fixing hook	1	648535	Jack and handle. (R.VI) (11)	1
298769	Oil can fixing spring.	1	648536	Jack and handle. (R.VI) (7 & 11L)	1
648012	Spanner for Michelin valve. (R.VI). No longer supplied.	1	298701	Chromium embellisher, pierced in centre for Filote and B.M. wheel. (7 & 11)	4
648136	Adjustable spanner, 22 mm. (R.VI)	1	299793	Nave plate with chromium embellisher, unpainted. (Special for Filote wheel.)(7 & 11)	4
648137	Adjustable spanner, 15 mm. (R.VI)	1	299795	Screw, round head, 10 dia., 28 long. For 299793. (7 & 11)	4
648193	Tecalerit grease gun. (R.VI)	1	299796	Lockwasher, threaded, 10 dia. x 150 pitch, to form nut for screw 299795. (7 & 11)	4
648217	C-Spanner for water pump. (R.VI) No longer supplied.	1	299797	Spring strap fixing nave plate on Filote wheel (7 & 11)	12
648283	Spanner, 14 mm., for spark plug. (R.VI)	1	392545	Clip on B.M. wheel for fixing embellisher.	5
648286	Wheelbrace. (R.VI)	1	619771	Claw, 12 mm., fixing nave plate screw. for B.M. wheel.	4
648380	Jack handle with one universal joint. (R.VI)	1	621031	Screw, round head, 14 dia. x 150 pitch. length under head, 17. Fixing nave plate (B.M. wheel)	4
648412	Dirt stick for rear tank (45 litres.) (R.VI) (7 & 11L) No longer supplied.	1	610314	Nave plate assembled, 255 O/dia., with pierced embellisher. (B.M. wheel)	4
648413	Dirt stick for rear tank (50 litres.) (R.VI) (11) No longer supplied.	1			
648424	Starting handle with straight bracket. (R.VI)	1			

38 ROAD WHEELS

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
390347	Pilote wheel, 165 x 400. No longer supplied. Replaced by 392554. (11L & 11)	5			
392543	B.M. disc wheel, 165 x 400. Reference :- Michelin 5-20 B.M. Order in addition one clip 392545 for fixing embellisher. (11L & 11)	5			
392554	Disc wheel (intermediate type), 165 x 400. Reference:- 5-20 T. Replaces 390347 using same wheel nuts 390150 and embellisher 299793. (11L & 11)	5			
For British road wheels see Supplement.					

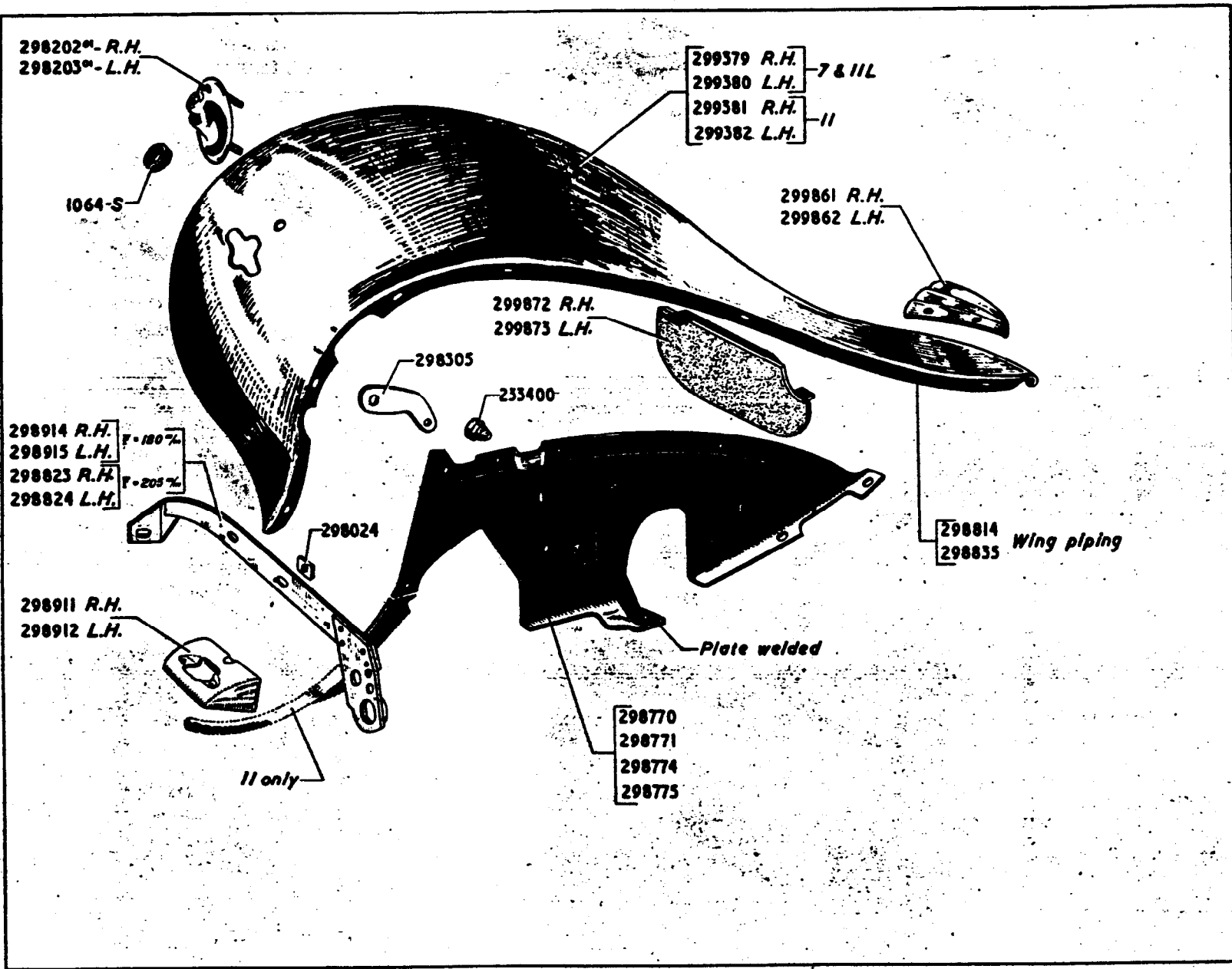


BUMPERS, FRONT & REAR

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
23.S	Screw, csk. hd., 3 dia., 10 long. Fixing "CITROEN" name-plate on rear bumper. (R.III)	2	2553.S	Nut, hex., 8 dia. x 125 pitch. Fixing bumper bar spacers and rear bumper brackets to body. (R.III)	20
216.S	Screw, round hd., 6 dia., 20 long. Fixing front number plate. (R.III)	2	2611.S	Nut, hex., 10 dia. x 150 pitch. Fixing front bumpers to brackets. (R.III)	4
248.S	Screw, csk. hd., 6 dia., 25 long. Fixing starting handle bracket. (R.III)	2	88611	Washer, plain, 8.5 I/D x 24 O/D x 2 thick. Fixing rear bumper brackets. (R.III)	14
497.S.30	Bolt, hex. hd., pointed, 7 dia., 25 long. Fixing front bumper brackets to cradle. (R.III)	4	291591	Screw, round hd., 8 dia., 25 long. Fixing front and rear bumper bars.	4
665.S	Bolt, hex. hd., 8 dia., 20 long. Fixing rear bumper brackets to body. (R.III)	2	294307	Front number plate.	1
667.S	Bolt, hex. hd., 8 dia., 25 long. Fixing rear bumper brackets to body. (R.III)	4	298075	Rubber grommet for rear bumper bracket, R.H.	1
759.S.30	Bolt, hex. hd., pointed, 8 dia., 30 long. Fixing over-riders to bumpers. (R.III)	4	298076	Rubber grommet for rear bumper bracket, L.H.	1
942.S	Bolt, hex. hd., 10 dia., 40 long. Fixing front bumpers to brackets. (R.III)	4	298286	Rear bumper (7 & 11L)	1
2080	Washer, plain, 5.5 I/D x 16 O/D x 1.5 thick. Fixing starting handle bracket.	2	298339	Rear bumper (11)	1
2221.S	Nut, hex., 3 dia. x 60 pitch. Fixing "CITROEN" name-plate on rear bumper. (R.III)	2	298553	Starting handle bracket (on front bumper)	1
2371.S	Nut, hex., 6 dia. x 100 pitch. (R.III) Fixing:- Starting handle bracket. Front number plate.	2 2	298749	Rear bumper bracket, R.H. (7 & 11L)	1
2541.S	Washer, plain, 8.5 I/D x 18 O/D x 2 thick. Fixing front bumper brackets to cradle.	4	298750	Rear bumper bracket, L.H. (7 & 11L)	1
			298751	Rear bumper bracket, R.H. (11)	1
			298752	Rear bumper bracket, L.H. (11)	1
			298811	Front bumper with number plate and starting handle bracket. (7 & 11L)	1

2 BUMPERS, FRONT & REAR

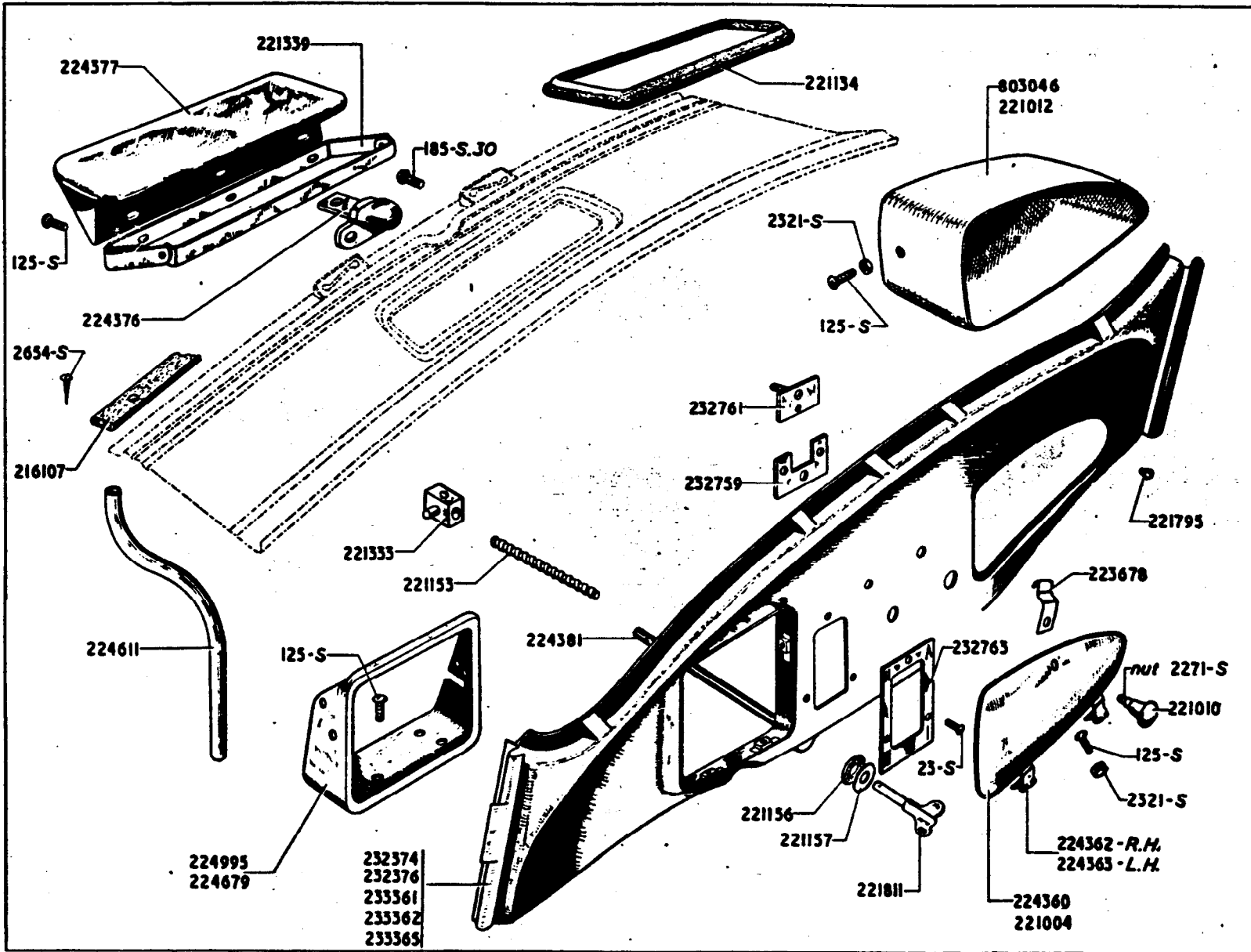
Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
298812	Front bumper with number plate and starting handle bracket (11)	1			
299317	Bumper over-rider. For front bumper R.H. side, and rear bumper L.H. side.	2			
299330	Bumper over-rider. For front bumper L.H. side and rear bumper, R.H. side.	2			
299782	"CITROEN" name-plate on rear bumper. (R.VI)	1			
299806	Front bumper bracket, R.H.	1			
299807	Front bumper bracket, L.H.	1			
621002	Bolt, hex. hd., pointed, 8 dia., 32.5 long. Fixing rear bumper brackets to body. (R.III)	4			



Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
246.S.10 ^R	Screw, csk. hd., 6 dia., 20 long. Fixing wing valances to radiator shell. (R.III)	2		Fixing:- Wings to wing brackets.	4
484.S ^R	Bolt, hex. hd., 7 dia., 17.5 long. Fixing mudflap to wings. (R.III)	4		Wing valances to radiator shell (11)	10
667.S ^R	Bolt, hex. hd., 8 dia., 25 long. (R.III) Fixing:- Wings to brackets. Headlamp mounting reinforcements to wing brackets.	2 4		Headlamp mounting reinforcements to headlamp brackets.	4
759.S.30 ^R	Bolt, hex. hd., pointed, 8 dia., 30 long. (R.III). Fixing:- Wings to hull, to wing valances, to radiator shell, (7 & 11) (11) Wing valances to radiator shell (11)	16 22 5			
1064.S	Rubber grommet, 16 I/D x 32 O/D x 7 thick. For passage of headlamp wires through wings. (R.III)	2	2551.S ^R	Nut, hex., 8 dia. x 125 pitch. (R.III) Fixing:- Wing valances to radiator shell (11) Wings to hull, to wing valances, to wing brackets, to radiator shell.	7 12
2271.S ^R	Nut, hex., 4 dia. x 75 pitch. Fixing bonnet front catch plates. (R.III)	4		Headlamp mounting reinforcements to headlamp brackets.	4
2363.S ^R	Washer, plain, 6.5 I/D x 14 O/D x 1.5 thick. Fixing wing valances to radiator shell. (R.III) (7 & 11L)	4	2652.S ^R	Screw, P.K. 5 dia., 15 long. (R.VI) Fixing:- Mudflaps to hull. Wing protectors.	2 6
2371.S ^R	Nut, hex., 6 dia. x 100 pitch. Fixing wing valances to radiator shell. (R.III)	2	3204.S ^R	Washer, cup, for 5 dia. screw. Fixing mudflaps to hull. (R.VI)	2
2503.S ^R	Nut, hex., 7 dia. x 100 pitch. Fixing mudflaps to wings. (R.III)	4	88611 ^R	Washer, plain, 8.5 I/D x 24 O/D x 2 thick. (R.III) Fixing:- Wings to hull, to wing valances, to wing brackets, to radiator shell. (7 & 11L) (11)	16 22
2541.S ^R	Washer, plain, 8.5 I/D x 18 O/D x 2 thick. (R.III)			Wing valances to hull. Headlamp mounting reinforcements to wing brackets.	6 4
			88616 ^R	Washer, plain, 4.2 I/D x 12 O/D x 0.8 thick. Fixing bonnet front catch plates. (R.III)	8
			89118 ^R	Bolt, hex. hd., 4 dia., 13 long. Fixing bonnet front catch plates. (R.III)	4
			89757 ^R	Washer, plain, 8.5 I/D x 15 O/D x 3 thick. Joining wing valances at front. (R.III)	2

FRONT WINGS

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
233400,	buffer for bonnet rest (on wing valances.)	6	299382	Front wing, L.H. (11)	1
298024	Tapping plate for headlamp mounting reinforcement	2	299770	Wing valance, R.H. (7 & 11L)	1
298202/01	Headlamp bracket, R.H.	1	299771	Wing valance, L.H. (7 & 11L)	1
298203/01	Headlamp bracket, L.H.	1	299774	Wing valance, R.H. (11)	1
298306	Bonnet front catch plate, R. and L.H.	2	299775	Wing valance, L.H. (11)	1
298814	Wing piping, fitted between front wings and hull, length 2015 mm. approximately (for black wings.) (R.VI)	2	299861	Wing protector, R.H. (R.VI)	1
298823	Wing bracket, R.H. dimension F, 205 mm. (11)	1	299862	Wing protector, L.H. (R.VI)	1
298824	Wing bracket, L.H. dimension F, 205 mm. (11)	1	299872	Mudflap, R.H.	1
298835	Piping between radiator shell and wing valances, length 1550 mm. approximately (for black wings) (K.VI) (11)	1	299873	Mudflap, L.H.	1
298911	Headlamp mounting reinforcement, R.H.	1		* These items not shown on illustration.	
298912	Headlamp mounting reinforcement, L.H.	1			
298914	Wing bracket, R.H. dimension F, 180 mm. (7 & 11L)	1			
298915	Wing bracket, L.H. dimension F, 180 mm. (7 & 11L)	1			
299379	Front wing, R.H. (7 & 11L)	1			
299380	Front wing, L.H. (7 & 11L)	1			
299381	Front wing, R.H. (11)	1			

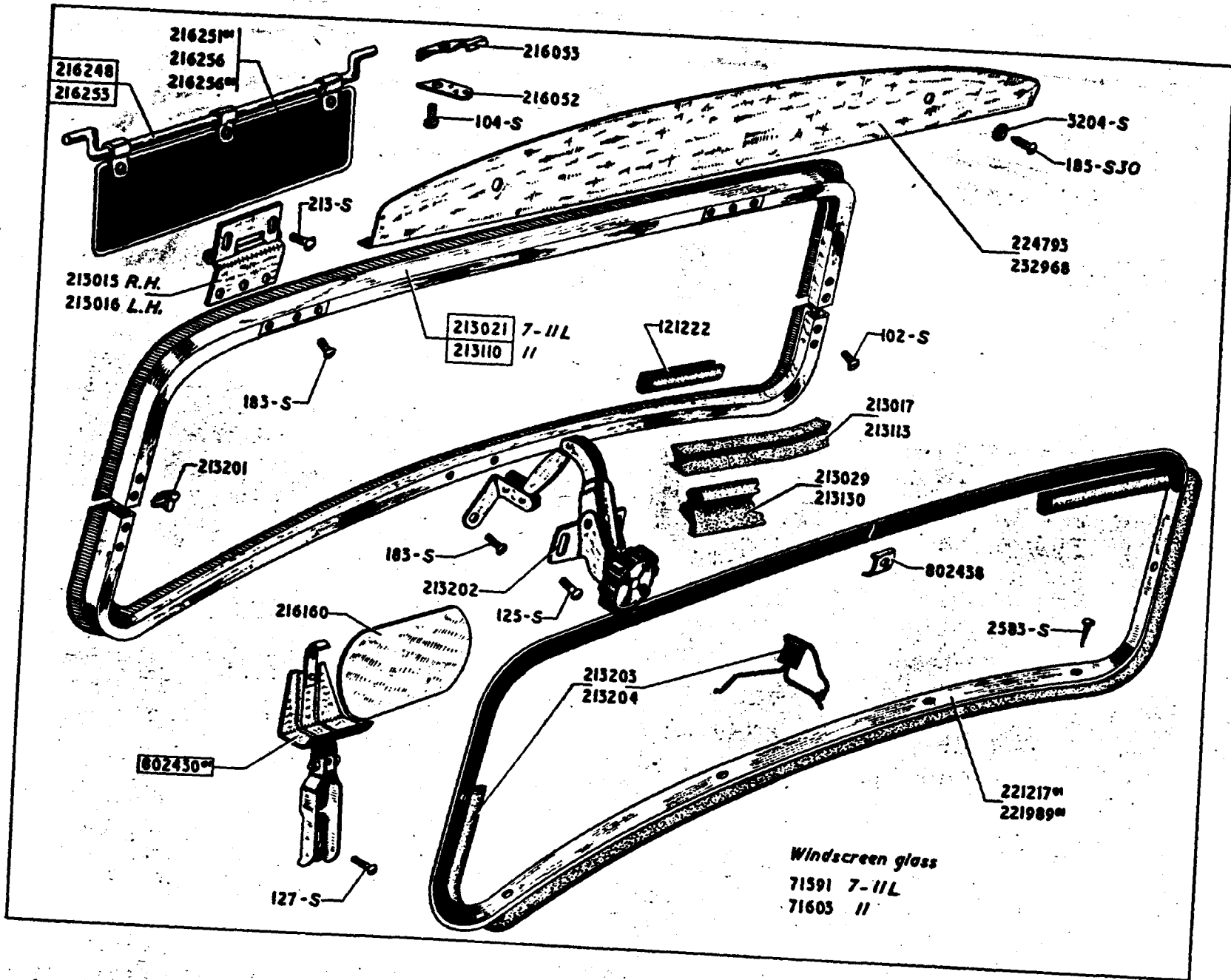


Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
23.S	Screw, csk. head, 3 dia., 10 long. Fixing change speed indicator plate. (R.III)	4	221333	Trunnion for scuttle ventilator control.	1
125.S	Screw, round head, 5 dia., 25 long. (R.III) Fixing:- Glove box cover hinges. Box housing instruments. Glove box. Scuttle ventilator.	2 4 1 3	221339	Scuttle ventilator hinge.	1
185.S.30	Screw, raised head, csk., pointed, 5 dia., 15 long. Fixing bonnet hinge rear bracket. (R.III)	2	221795	kubber buffer for glove box cover.	3
2271.S	Nut, hex., 4 dia. x 75 pitch. Fixing glove box cover knob. (R.III)	1	221811	Control knob for scuttle ventilator.	1
2321.S	Nut, hex., 5 dia. x 75 pitch. (R.III) Fixing:- Glove box cover hinges. Glove box.	2 1	223678	Catch for glove box cover.	1
2654.S	Screw, P.K., 5 dia., 25 long. Fixing bonnet rest beading. (R.VI)	8	224360	Glove box cover. (L.H. drive)	1
216107	Bonnet rest beading on scuttle, 1680 mm. long. (R.VI)	2	224362	Glove box cover hinge, R.H.	1
221004	Glove box cover. (R.H. drive.)	1	224363	Glove box cover hinge, L.H.	1
221010	Knob for glove box cover.	1	224376	Bonnet hinge rear bracket.	1
221012	Glove box cover. (L.H. drive.)	1	224377	Scuttle ventilator.	1
221134	Kubber moulding for scuttle ventilator opening.	1	224381	Tube for scuttle ventilator control.	1
221153	Control rod for scuttle ventilator.	1	224611	Windscreen opening drain tube, L.H. side.	1
221156	kubber washer for scuttle ventilator control.	1	224679	box housing instruments (R.H. drive.)	1
221157	Protecting washer for 221156.	1	224995	box housing instruments (L.H. drive.)	1
			232374	Instrument panel only. (L.H. drive.) (7 & 11)	1
			252376	Instrument panel only. L.H. drive.) (11)	1
			232759	Upper plate with screw fixing change speed selector.	1
			232761	Lower plate with screw fixing change speed selector.	1

6

SCUTTLE

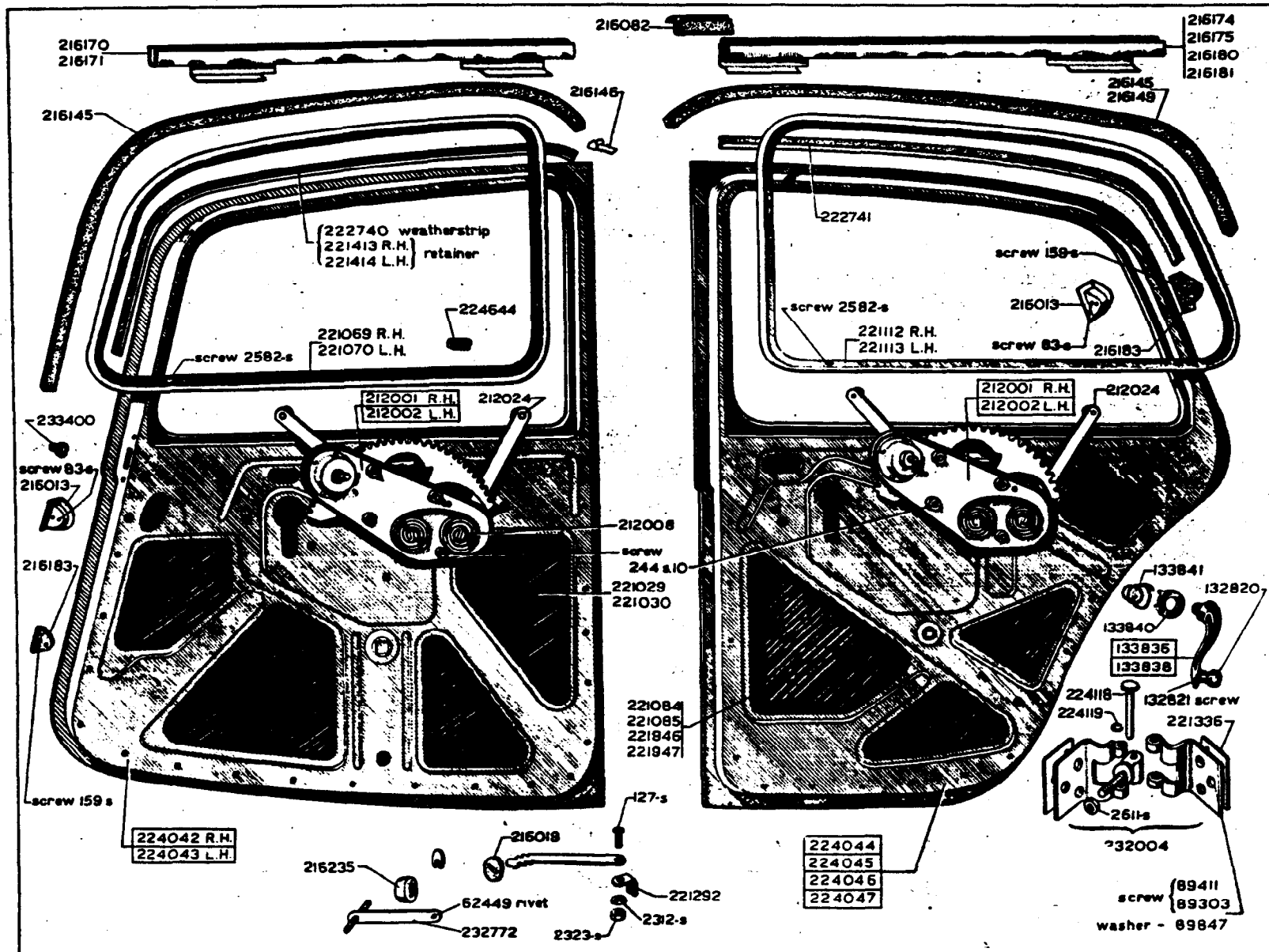
Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
232763	Change speed indicator plate.	1			
233361	Instrument panel only. (R.H. drive: french built.) (7 & 11L)	1			
233362	Instrument panel only. (R.H. drive: French built.) (11)	1			
233365	Instrument panel only. (R.H. drive: British built.) (7 & 11L)	1			
803046	Glove box, L.H. side fitting.	1			



Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
102.S	Screw, raised head c'sk., 4 dia., 7.5 long. For assembly of windscreen frame. (K.III)	8	121222	Rubber glazing channel, 1.5 mm. thick, 3000 mm. long.	1
104.S	Screw, raised head c'sk., 4 dia., 12.5 long. Fixing sun visor hinge plates. (K.III)	2	213015	Windscreen hinge, R.H.	1
125.S	Screw, round head, 5 dia., 15 long. Fixing windscreen opening control to instrument panel. (K.III)	2	213016	Windscreen hinge, L.H.	1
127.S	Screw, round head, 5 dia., 20 long. Fixing driving mirror bracket on windscreen opening control. (R.III)	1	213017	Windscreen frame weatherstrip (moulded rubber with ends joined.) (7 & 11L)	1
183.S	Screw, raised head c'sk., 5 dia., 10 long. Fixing hinges and windscreen opening control to windscreen frame. (R.III)	8	213021	Windscreen without glass (frame assembled) (7 & 11L)	1
185.S.30	Screw, raised head c'sk., pointed, 5 dia., 15 long. Fixing windscreen header bar. (R.III)	3	213029	Windscreen frame weatherstrip (moulded rubber, with large flange, 2520 mm. long. (7 & 11L)	1
213.S	Screw, round head, 6 dia., 12.5 long. Fixing windscreen hinges to front roof panel. (R.III)	4	213110	Windscreen without glass (frame assembled.) (11)	1
2583.S	Screw, P.K., 3.5 dia., 20 long. Fixing windscreen opening moulding. (R.VI)	12	213113	Windscreen frame weatherstrip (moulded rubber with ends joined.) (11)	1
3204.S	Cup washer, 6 dia. For screw fixing windscreen header bar. (R.III)	3	213130	Windscreen frame weatherstrip (moulded rubber, with large flange, 2750 mm. long. (11)	1
71591	Windscreen glass, length 990 mm. (7 & 11L)	1	213201	Windscreen frame cover-joint.	2
71603	Windscreen glass, length 1110 mm. (11)	1	213202	Windscreen opening control. (R.VI)	1
			213203	Windscreen opening rubber, 2500 mm. long. (7 & 11L)	1
			213204	Windscreen opening rubber, 2740 mm. long. (11)	1
			2160F2	Lower hinge plate for sun visor.	1

WINDSCREEN

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
216053	Upper hinge plate for sun visor.	1			
216160	Driving mirror glass, 125 x 54. (R.VI)	1			
216248	Sun visor, grey, for windscreen wiper with auxiliary hand control, 440 mm. long. (11)	1			
216251/01	Sun visor panel only, grey, 440 mm. long.	1			
216253	Sun visor, grey, for windscreen wiper with auxiliary hand control, 380 mm. long. (7 & 11L)	1			
216256	Sun visor panel only, beige, 380 mm. long.	1			
216256/01	Sun visor panel only, grey, 380 mm. long.	1			
221217/01	Windscreen opening moulding. (7 & 11L)	1			
221989/01	Windscreen opening moulding. (11)	1			
224793	Windscreen header bar, rounded corners, 1120 mm. long. (11)	1			
232968	Windscreen header bar, rounded corners, 1000 mm. long. (7 & 11L)	1			
802430/01	Driving mirror bracket (without glass), fitted on windscreen opening control.	1			
802438	Cover-joint for windscreen opening moulding.	1			



FRONT & REAR DOORS

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
83.S	Screw, c'sk. hd., 4 dia., 10 long. Fixing door dove-tail housing. (R.III)	16	89847	Washer, spring, 19 dia. Fixing door hinges. (R.VI)	24
127.S	Screw, round hd., 5 dia., 20 long. Fixing door check strap. (R.III)	4	132P20	Knob, bone, for window winder handle. (R.VI)	4
159.S	Screw, c'sk. hd., 5 dia., 25 long. Fixing door dovetail block. (R.III)	16	132R21	Screw, 6 dia., 25 long. Fixing bone knob for window winder handle.	4
244.S.10	Screw, c'sk. hd., shakeproof, 6 dia., 25 long. Fixing window winder. (R.III)	16	133E36	Window winder handle with metal knob.	4
2312.S	Washer, plain, 5.5 I/dia. x 12 O/dia. For door check strap fixing. (R.III)	8	133E38	Window winder handle with bone knob.	4
2323.S	Nut, hex., 5 dia. x 75 pitch. Fixing door check strap. (R.III)	4	133P40	Escutcheon, 45 dia., with 4 pins. For front door, R and L.H. and rear door R and L.H. window winder handles.	4
2582.S	Screw, P.K., 3.5 dia., 15 long. Fixing door window moulding. (R.VI)	40	133B41	Spring, 38 dia. For window winder handle escutcheon.	4
2611.S	Nut, hex., 10 dia. x 150 pitch. Fixing door hinges on body. (R.III)	4	212001	Window winder, two arm, R.H. (R.VI)	2
62449	Rivet, bifurcated. Forming pin for door check strap. (R.VI)	4	212002	Window winder, two arm, L.H. (R.VI)	2
71593	Glass, front door.	2	212008	Double spring for window winder arms.	4
71594	Glass, rear door.	2	212024	Arm complete with spring, rocker and cup. Small sector side.	4
89303	Screw, raised hd., c'sk., 7 dia., 12 long. Fixing door hinge. (R.III)	12	216015	Door dove-tail housing.	8
89411	Screw, raised hd., c'sk., 7 dia., 20 long. Fixing door hinge. (R.III)	12	216019	Door check strap stop (riveted on hinge reinforcement) 6 thick, 35 dia.	4
			216082	Door glass channel weatherstrip (moulded rubber) 765 mm. long.	4

10

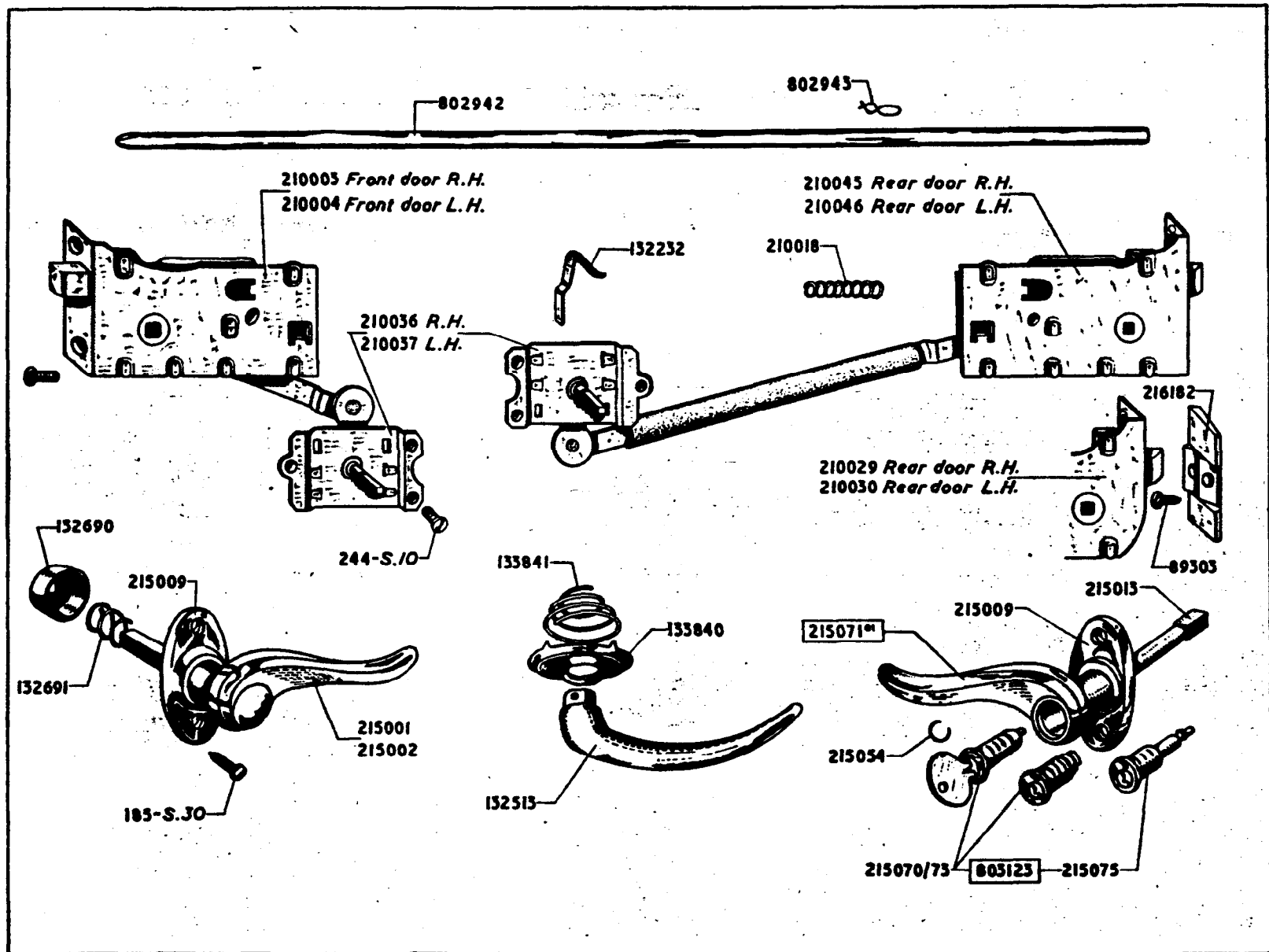
FRONT & REAR DOORS

Part No.	Description	No. per Assy.	Part No.	Description	No. per assy.
216145	Door glass channel (rubber section), felt covered, 2080 mm. long. (d.VI) For:- Front doors (7 & 11L) Front and rear doors. (11)	2 4	221030	Door outside panel, front L.H.	1
216146	Hook for door glass channel.	24	221069	Front door window moulding, R.H.	1
216149	Door glass channel (rubber section), felt covered, 1520 mm. long. For rear door. (d.VI) (7 & 11L)	2	221070	Front door window moulding, L.H.	1
216170	Door glass bottom channel, front R.H. 630 mm. long, with guide section 170 mm. long.	1	221084	Door outside panel, rear R.H. (7 & 11L)	1
216171	Door glass bottom channel, front L.H. 630 mm. long, with guide section 170 mm. long.	1	221085	Door outside panel, rear L.H. (7 & 11L)	1
216174	Door glass bottom channel, rear R.H. 639 mm. long, with guide section 105 mm. long. (7 & 11L)	1	221112	Rear door window moulding, R.H.	1
216175	Door glass bottom channel, rear L.H. 639 mm. long, with guide section 105 mm. long. (7 & 11L)	1	221113	Rear door window moulding, L.H.	1
216180	Door glass bottom channel, rear R.H. 639 mm. long, with guide section 170 mm. long. (11)	1	221292	Bracket for door check strap.	9
216181	Door glass bottom channel, rear L.H. 639 mm. long, with guide section 170 mm. long. (11)	1	221336	Door hinge packing plate.	As req'd.
216183	Door dove-tail block (rubber).	9	221413	Retaining section for door glass channel. Front door R.H., 1440 mm. long approx.	1
216235	Stop for door check strap (rubber), 26 dia., 16 thick.	4	221414	Retaining section for door glass channel. Front door L.H., 1440 mm. long approx.	1
221029	Door outside panel, front R.H.	1	221946	Door outside panel, rear R.H. with cut-away for wheel-arch.	1
			221947	Door outside panel, rear L.H. with cut-away for wheel-arch.	1
			224740	Front door weatherstrip (moulded rubber), 1380 mm. long approx.	2
			224741	Rear door weatherstrip (moulded rubber), 1100 mm. long approx.	2
			224042	Front door R.H. without hinges, lock and window	1

FRONT & REAR DOORS

II

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
224043	Front door L.H. without hinges, lock and window winder.	1			
224044	Rear door R.H. with cut-away for wheel-arch. Without hinges, lock and window winder. (7 & 11L)	1			
224045	Rear door L.H. with cut-away for wheel-arch. Without hinges, lock and window winder. (7 & 11L)	1			
224046	Rear door R.H. with cut-away for wheel-arch. Without hinges, lock and window winder. (11)	1			
224047	Rear door L.H. with cut-away for wheel-arch. Without hinges, lock and window winder. (11)	1			
224118	Hinge pin, 7 dia., 60 long.	4			
224319	Cirelip for hinge pin.	4			
224644	Glass guide (rubber) 19 long, 8 wide, 6 thick.	4			
232004	Door hinge. (R.VI)	4			
232772	Door check strap with stop pin.	4			
233400	Door anti-rattle buffer (rubber).	20			

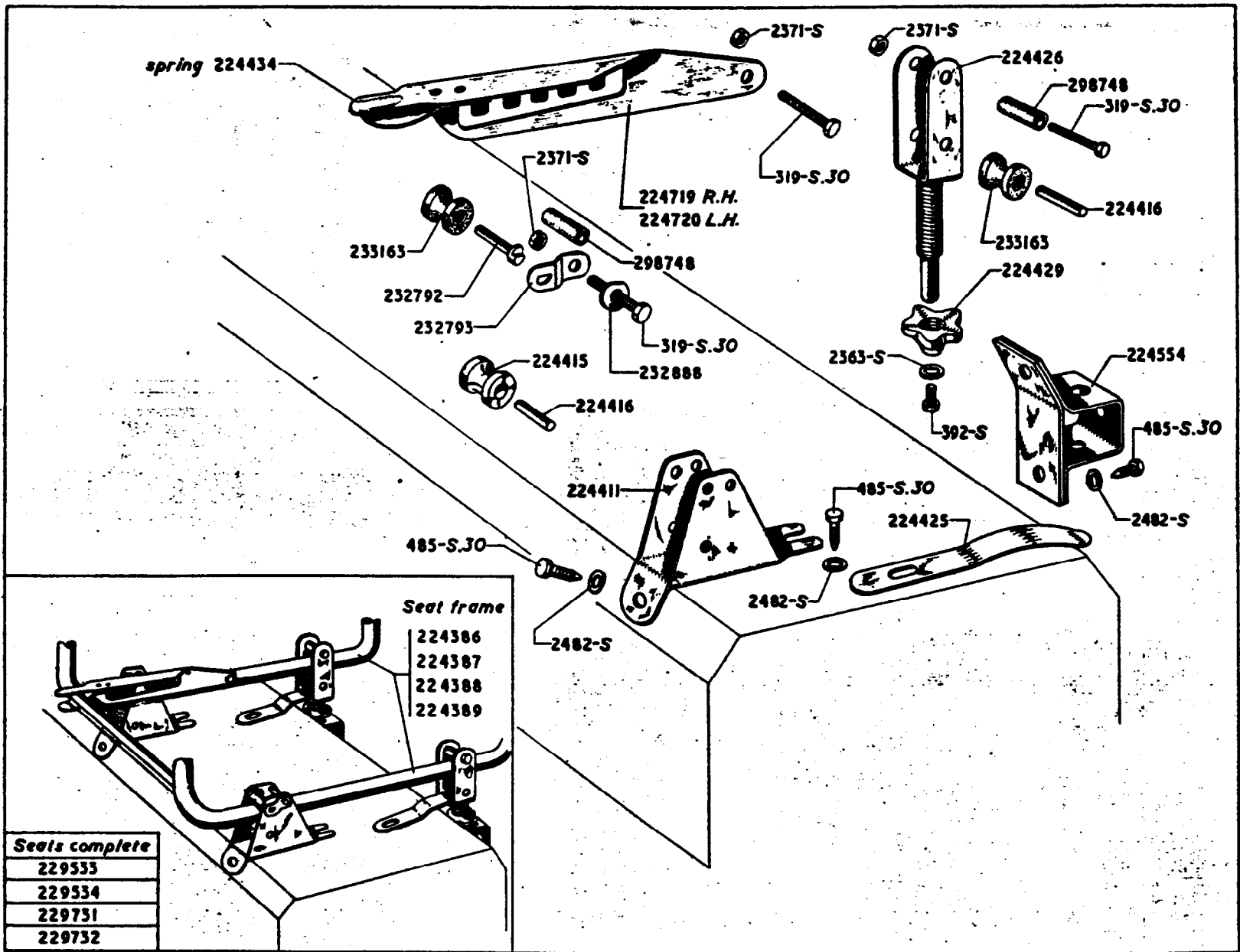


12 DOOR LOCKS, HANDLES, STRIKING PLATES, MOULDINGS.

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
185.S.30	Screw, raised hd., c'sk., 5 dia., 15 long. Fixing door handles. (R.III)	8	210037	Remote control for front and rear door locks, L.H., without link.	2
244.S.10	Screw, c'sk. hd., 6 dia., 15 long. Fixing door lock. (R.III)	24	210045	Lock for rear door, R.H., with straight face. (11)	1
99303	Screw, raised hd., c'sk., 7 dia., 12 long. Fixing striking plates. (R.III)	8	210046	Lock for rear door, L.H., with straight face. (11)	1
132232	Return spring for door lock remote control.	4	215001	Outside door handle, front L.H., and rear R.H., non-locking.	2
132513	Inside door handle.	4	215002	Outside door handle, rear R.H., non-locking.	1
132690	Locating cup for door handle spring.	4	215009	Escutcheon for outside door handles, distance between hole centres, 40 mm.	4
132691	Spring for door handle.	4	215013	Pin for door locking handle (R.VI)	1
133840	Escutcheon for inside door handle, 45 dia., with 4 points.	4	215054	Circlip for lock barrel 215073 on door lock pin front R.H. (R.VI)	1
133841	Spring for door inside handle escutcheon.	4	215070/73	Lock barrel with key for locking door handle and ignition switch, per set of 2. (R.VI)	1
210003	Lock for front door, R.H.	1	215071/01	Outside door handle, front R.H., less lock barrel.	1
210004	Lock for front door, L.H.	1	215075	Lock barrel with key for rear luggage compartment door handle. (R.VI) (See section for rear luggage compartment.)	2
210018	Return spring for lock bolt, 11 dia., 56 long.	4	216192	Door striking plate.	4
210029	Lock for rear door, R.H., with rounded face. (7 & 11L)	1	802942	Moulding for front and rear doors, polished aluminium, 10 mm. wide, 795 mm. long. (R.VI)	4
210030	Lock for rear door, L.H., with rounded face. (7 & 11L)	1			
210036	Remote control for front and rear door locks, L.H., without link.	2			

DOOR LOCKS, HANDLES, STRIKING PLATES, MOULDINGS.

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
802943	Fixing clip for door moulding. (R.VI)	20			
803123	Complete set of lock barrels comprising:- 1 set of lock barrels 215070/73 for front door R.H., and ignition switch, and 2 lock barrels 215075 for rear luggage compartment door handles. (R.VI)	4			

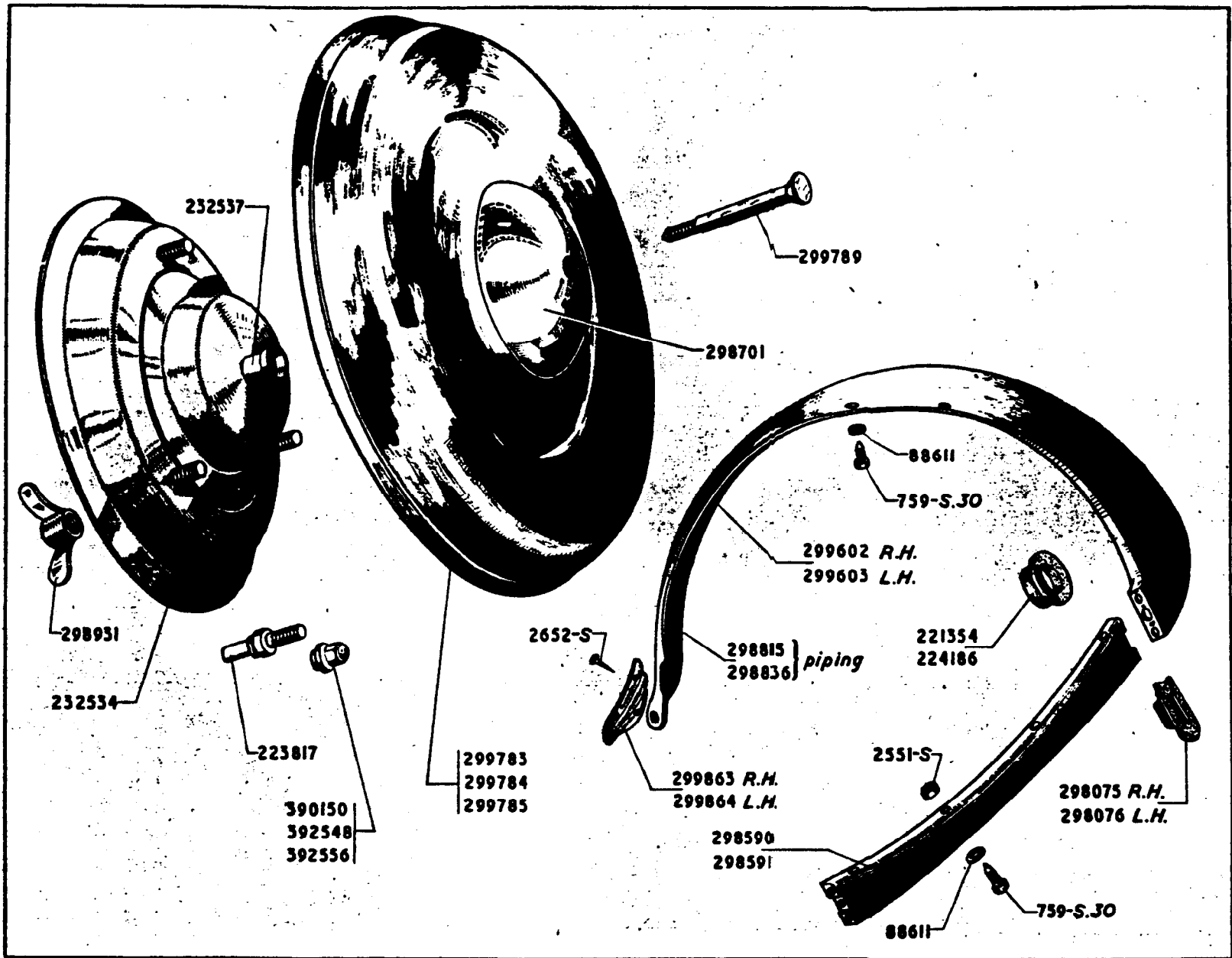


14 FRONT SEATS (SLIDING)

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
	NOTE : Seats will be supplied without guarantee of colour of cloth according to stock available.		224415	Front roller, lower, metal, on front bracket.	4
319.S.30	Screw, hex. hd., pointed, 6 dia., 55 long. (R.III). Fixing:- rubber rollers. Control handles.	8 2	224416	Pin, 6 dia., 36 long. For lower rollers (metal) on front brackets and for lower rollers (rubber) on rear roller brackets.	8
392.S	Screw, hex. hd., 6 dia., 10 long. Fixing rear roller bracket. (R.III)	4	224425	Retaining spring for rear roller brackets, 185 long.	4
485.S.30	Screw, hex. hd., pointed, 7 dia., 20 long. Fixing rear roller bracket springs and seat brackets. (R.III)	20	224426	Rear roller bracket.	4
2363.S	Washer, plain, 6.5 I/dia. x 14 O/dia. Fixing rear roller brackets. (R.III)	4	224429	Rear adjusting nut.	4
2371.S	Nut, hex., 6 dia. x 100 pitch. (R.III). Fixing:- Rubber rollers. Control handles.	8 2	224434	Control spring, 160 long.	4
2482.S	Washer, plain, 7.5 I/dia. x 16 O/dia. Fixing rear roller bracket springs and seat brackets. (R.III)	20	224554	Seat bracket, rear.	4
224396	Front seat tubular frame, R.H. (7 & 11L)	1	224719	Control handle, R.H. (one piece)	1
224397	Front seat tubular frame, L.H. (7 & 11L)	1	224720	Control handle, L.H. (one piece)	1
224388	Front seat tubular frame, R.H. (11)	1	229533	Front seat trimmed, R.H. (7 & 11L)	1
224389	Front seat tubular frame, L.H. (11)	1	229534	Front seat trimmed, L.H. (7 & 11L)	1
224411	Front roller bracket.	4	229731	Front seat trimmed, L.H. (11)	1
			229732	Front seat trimmed, R.H. (11)	1
			232792	Pin, 6 dia., 32 long. For upper roller (rubber) on front bracket.	4
			232793	Lockwasher for rubber roller pins.	4
			232868	Washer, with two flats, for control handle, control side, 40 dia.	2

FRONT SEATS (SLIDING) 15

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
233163	Roller (rubber), for front seat brackets and rear roller brackets.	8			
29P748	Distance piece, 9 dia., 28 long. For assembly of tubular frame and rear roller brackets.	8			

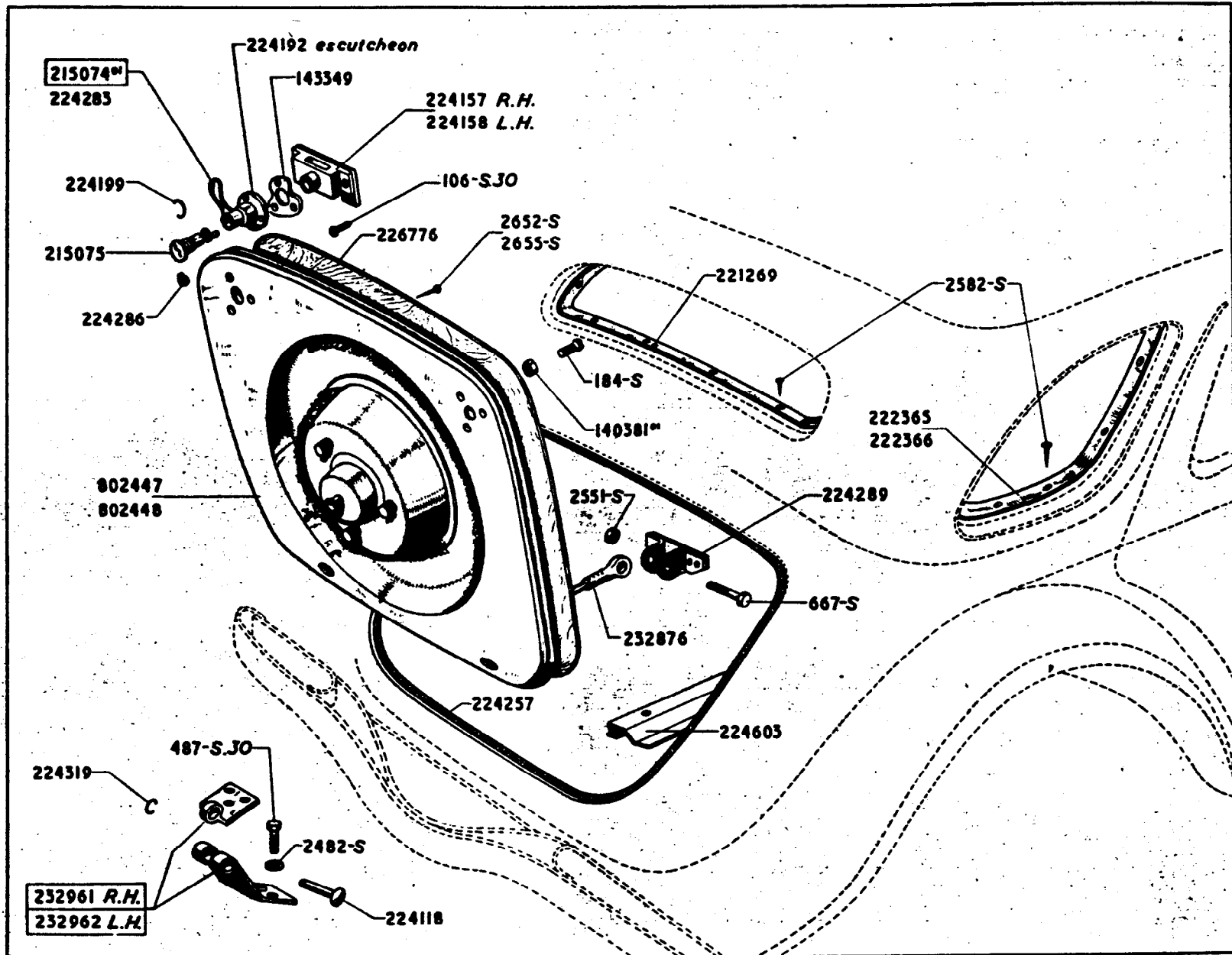


REAR WINGS, SPARE WHEEL CARRIER & COVER

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
759.S.30	Screw, hex. hd., pointed, 8 dia., 30 long. (R.III). Fixing:- wings to body. Rear valance to body.	14 4	298701	Embellisher, chromium plated for spare wheel cover. (R.III)	1
2551.S	Nut, hex., 8 dia., 125 pitch, fixing rear valance to body. (R.III)	4	298815	Piping between rear wings, rear valance and body, 4450 mm. long, for black wings. (R.VI) (7 & 11L)	1
2652.S	Screw, P.K., 5 dia., 15 long, fixing rear wing protectors. (R.VI)	6	298836	Piping between rear wings, rear valance and body, 4600 mm. long, for black wings. (R.VI) (11)	1
88611	Washer, plain, 8 I/dia. x 24 O/dia. (R.III) Fixing:- Wings to body. Rear valance to body.	14 8	298931	Wing nut for spare wheel cover bolt.	1
221354	Lower ring for petrol tank filler neck opening. Moulded rubber, 88 dia.	1	299602	Rear wing, R.H.	1
223817	Removable stud for spare wheel carrier, 46 long.	3	299603	Rear wing, L.H.	1
224186	Upper ring for petrol tank filler neck opening. Moulded rubber, 95 O/dia. x 50 I/dia.	1	299733	Spare wheel cover. (7 & 11L)	1
232534	Spare wheel carrier dome.	1	299784	Spare wheel cover. (11)	1
232537	Guide tube (on spare wheel carrier dome) for screw fixing spare wheel cover.	1	299785	Spare wheel cover. (11F)	1
298075	Rubber grommet for rear bumper bracket, R.H.	1	299789	Spare wheel cover fixing screw, length under head 135 mm.	1
298076	Rubber grommet for rear bumper bracket, L.H.	1	299863	Rear wing protector, R.H.	1
298590	Rear valance, 910 mm. long. (7 & 11L)	1	299864	Rear wing protector, L.H.	1
298591	Rear valance, 1010 mm. long. (11)	1	390150	Wheel nut, threaded 12 dia. x 125 pitch. Fixing spare wheel. (R.II)	3
			392548	Wheel nut, threaded 12 dia. x 125 pitch (with oval base). Fixing spare R.H. wheel. (R.VI)	3

REAR WINGS, SPARE WHEEL CARRIER & COVER.

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
392556	Wheel nut threaded 12 dia. x 125 pitch. Fixing spare wheel. (For use when replacing rear luggage compartment door for "Pilote wheel" by door for "B.M. wheel.")	3			



REAR LUGGAGE COMPARTMENT DOOR, REAR & QUARTER WINDOW MOULDINGS

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
106.S.30	Screw, raised hd., c'sk., pointed, 4 dia., 17 long. Fixing rear luggage compartment door handles. (R.III)	6	215074/01	Handle, less lock barrel, for rear luggage compartment door.	2
184.S	Screw, raised hd., c'sk., 5 dia., 12 long. Fixing rear luggage compartment door lining panel. (R.III)	4	215075	Lock barrel with keys for rear luggage compartment door handle.	2
497.S.30	bolt, hex. hd., pointed, 7 dia., 25 long. Fixing rear luggage compartment door hinges to body. (R.III)	6	221269	Moulding for rear window.	1
667.S	Bolt, hex. hd., 9 dia., 25 long. Fixing cable. (R.III)	2	222365	Moulding for quarter window, R.H. (11F)	1
2482.S	Washer, plain, 7.5 I/dia. x 16 O/dia. Fixing rear luggage compartment door hinges to body. (R.III)	6	222366	Moulding for quarter window, L.H. (11F)	1
2551.S	Nut, hex., 9 dia. x 125 pitch. Fixing cable. (R.III)	2	224119	Pin, 7 dia., 60 long. For rear luggage compartment door hinge.	2
2582.S	Screw, P.H., 3.5 dia., 15 long. Fixing mouldings for rear and quarter windows. (R.VI)	30	224157	Rear luggage compartment door lock, R.H., without spring (replaces type with spring.)	1
2652.S	Screw, P.H., 5 dia., 15 long. Fixing rear luggage compartment door lining panel. (R.VI)	2	224158	Rear luggage compartment door lock, L.H., without spring (replaces type with spring.)	1
2655.S	Screw, P.H., 5 dia., 30 long. Fixing rear luggage compartment door lining panel. (R.VI)	4	224192	Escutcheon for rear luggage compartment door handle.	2
140391/01	Nut, round, 5 dia. Fixing rear luggage compartment door lining panel.	4	224199	Circlip for rear luggage compartment door handle.	2
143349	Tapping plate for rear luggage compartment door handle fixing.	2	224257	Rear luggage compartment door weatherstrip, rubber 2400 mm. long.	1
			224283	Rear luggage compartment door handle only, less escutcheon, circlip and lock barrel.	2
			224256	Grub screw, 4 dia., 5 long. Fixing lock barrel in handle. (R.VI)	2
			224289	Bracket for rear luggage compartment door cable.	1

REAR LUGGAGE COMPARTMENT DOOR, REAR & QUARTER WINDOW MOULDINGS

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
224319	Circlip for rear luggage compartment door hinge pin.	2			
224603	Runner for rear luggage compartment floor.	3			
226776	Lining panel for rear luggage compartment door.	1			

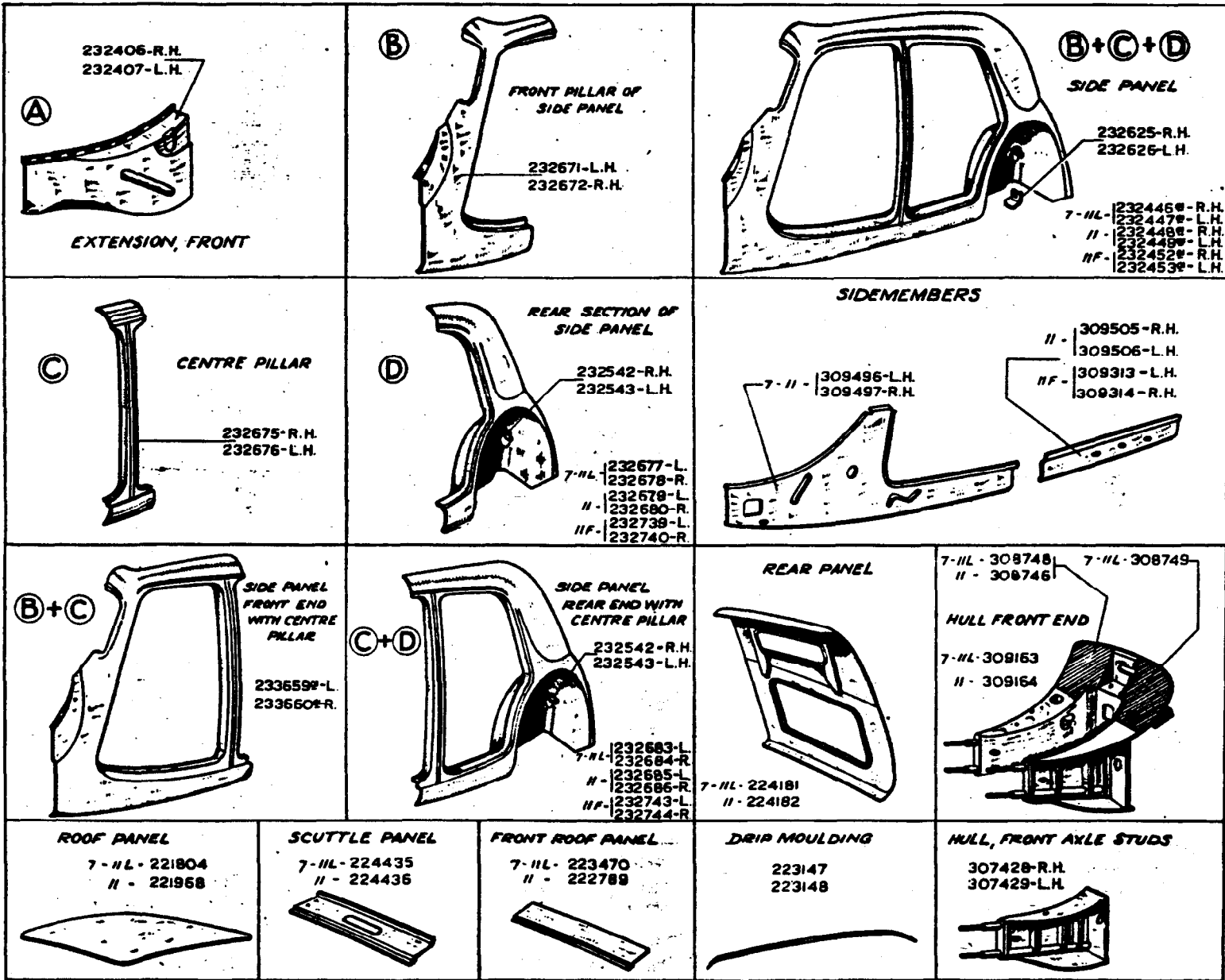
BODY FITTINGS, REAR SEAT

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
	<u>BODY</u>		221998	Tread plate, rear door, L.H., aluminium section, 594 mm. long. (11)	1
224759	Body shell, with doors, tubular crossmember assembled. (11)	1		<u>DRIP MOULDINGS</u> (See also section for body shell parts.)	
233331	Body shell, with doors, tubular crossmember assembled. (7 & 11L)	1	2581.S	Screw, P.K., 3.5 dia., 10 long. Fixing drip mouldings. (R.VI)	As reqd.
233337	Body shell, without doors, with rear luggage compartment door, tubular crossmember assembled. (7 & 11L)	1	223147	Drip moulding, R.H., 1465 mm. long.	1
233339	Body shell, without doors, with rear luggage compartment door, tubular crossmember assembled. (11)	1	223148	Drip moulding, L.H., 1465 mm. long.	1
	<u>DOOR OPENING TREAD PLATES</u>			<u>FLOOR</u>	
2582.S	Screw, P.K., 3.5 dia., 15 long. Fixing tread plates. (R.VI)	20	232494	Rear floor from front of rear wheel arch to rear compartment floor. (7 & 11L)	1
221433	Tread plate, front door, R.H., aluminium section, 780 mm. long.	1	232495	Rear floor, from front of rear wheel arch to rear compartment floor. (11)	1
221434	Tread plate, front door, L.H., aluminium section, 780 mm. long.	1	309489	Front floor, from front of body to front of rear wheel arch. (11)	1
221435	Tread plate, rear door, R.H., aluminium section, 440 mm. long. (7 & 11L)	1	309661	Front floor from front of body to front of rear wheel arch. (7 & 11L)	1
221436	Tread plate, rear door, L.H., aluminium section, 440 mm. long. (7 & 11L)	1		<u>CUSHION AND SQUAB TRIMMED</u> (Cushions and squabs will be supplied without guarantee of colour of cloth according to stock available.)	
221997	Tread plate, rear door, R.H., aluminium section, 594 mm. long. (11)	1	809060	Rear cushion, trimmed. (7 & 11L)	1
			809101	Rear squab, trimmed. (7 & 11L)	1

BODY FITTINGS, REAR SEAT

21

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
809190	Rear cushion, trimmed. (11)	1	216191	Pulley on quarter panel.	1
809217	Rear squab, trimmed. (11)	1	216194	Pulley on rear shelf.	1
	<u>CUSHION AND SQUAB NOT TRIMMED</u>		229822	Blind cord.	1
809089	Rear cushion, not trimmed. (7 & 11L)	1		<u>VARIOUS ITEMS</u>	
809109	Rear squab, not trimmed. (7 & 11L)	1	62306	Nail, P.K., 2 dia., 23 long. Fixing paper trim cord. (R.VI)	As reqd.
809200	Rear cushion, not trimmed. (11)	1	70085	Flymouth clips. Fixing door trim panels.	As reqd.
809226	Rear squab, not trimmed. (11)	1	121178	Paper trim cord (sold by the metre.)	As reqd.
	<u>CARPET</u>				
229247	Rear carpet. (11)	1			
229260	Front carpet (moulded rubber.) (11)	1			
229273	Front carpet (moulded rubber.) (7 & 11L)	1			
229386	Rear carpet. (7 & 11L)	1			
	<u>REAR BLIND</u>				
2583.S	Screw, P.K., 3.5 dia., 20 long. Fixing blind and cord pulleys. (R.VI)	12			
70078	Screw hook for blind cord.	1			
70196	Screw eye for blind cord.	1			
138402	Rear blind, for operation from driver's seat	1			
142127	Ring for blind cord.	1			



22 BODY PANELS, ETC.

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
221804	Roof panel. (7 & 11L)	1	232542	Gusset for wheel arch, R.H.	1
221968	Roof panel. (11)	1	232543	Gusset for wheel arch, L.H.	1
222789	Front roof panel. (11)	1	232625	Plate for rear axle buffer, R.H.	1
223147	Drip moulding, R.H., 1465 mm. long.	1	232626	Plate for rear axle buffer, L.H.	1
223148	Drip moulding, L.H., 1465 mm. long.	1	232671	Side panel, front pillar section, L.H.	1
223470	Front roof panel. (11)	1	232672	Side panel, front pillar section, R.H.	1
224181	Rear panel. (7 & 11L)	1	232675	Centre pillar, L.H.	1
224182	Rear panel. (11)	1	232676	Centre pillar, R.H.	1
224435	Scuttle panel. (7 & 11L)	1	232677	Side panel, rear section, L.H. (7 & 11L)	1
224436	Scuttle panel. (11)	1	232678	Side panel, rear section, R.H. (7 & 11L)	1
232406	Side panel extension, front R.H.	1	232679	Side panel, rear section, L.H. (11)	1
232407	Side panel extension, front L.H.	1	232680	Side panel, rear section, R.H. (11)	1
232446/01	Side panel, R.H., without extension. (7 & 11L)	1	232683	Side panel, rear section, L.H., with centre pillar. (7 & 11L)	1
232447/01	Side panel, L.H., without extension. (7 & 11L)	1	232684	Side panel, rear section, R.H., with centre pillar. (7 & 11L)	1
232448/01	Side panel, R.H., without extension. (11)	1	232685	Side panel, rear section, L.H., with centre pillar. (11)	1
232449/01	Side panel, L.H., without extension. (11)	1	232686	Side panel, rear section, R.H., with centre pillar. (11)	1
232452/01	Side panel, R.H., without extension. (11F)	1	232739	Side panel, rear section, L.H. (11F)	1
232453/01	Side panel, L.H., without extension. (11F)	1			

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
232740	Side panel, rear section, R.H. (11F)	1	309164	Front hull complete, with extensions 232406/7. Replaces previous model; order in addition, 1 extension 232406, R.H., and 1 extension 232407, L.H. (11)	1
232743	Side panel, rear section, L.H., with centre pillar. (11F)	1			
232744	Side panel, rear section, R.H. with centre pillar. (11F)	1	309313	Hull side-member, rear, L.H. (11F)	1
233659/01	Side panel, front section, L.H., with centre pillar, without extension.	1	309314	Hull side-member, rear, R.H. (11F)	1
233660/01	Side panel, front section, R.H., with centre pillar, without extension.	1	309496	Hull side-member, front, L.H.	1
307428	Hull, front axle mounting studs assembly, R.H. With extension 232406. Replaces previous model; order in addition, 1 extension 232406.	1	309497	Hull side-member, front, R.H.	1
307429	Hull, front axle mounting studs assembly, L.H. With extension 232407. Replaces previous model; order in addition, 1 extension 232407.	1	309505	Hull side-member, rear, R.H. (11)	1
308746	Hull front end upper closing panel, R.H. (11)	1	309506	Hull side-member, rear, L.H. (11)	1
308748	Hull front end upper closing panel, R.H. (7 & 11L)	1			
308749	Hull front end upper closing panel, L.H. (7 & 11L)	1			
309163	Front hull complete, with extension 232406/7 Replaces previous model; order in addition, 1 extension 232406, R.H., and 1 extension 232407, L.H. (7 & 11L)	1			

SUPPLEMENT - PREFACE.

This supplement shows parts most of which are of British origin obtainable from Slough. There are two classifications as follows :-

1. Parts with numbers prefixed "B" but not followed by "E".

Example :- B.7858.X

Are standard on British cars only, but can be fitted to French cars.

radiator shell. Complete with wire mesh and chevrons, less motif. Main shell is now of brass and all parts chromium plated.

2. Parts with numbers prefixed "B" and followed by "E".

Example :- B.7298.X. E.

Suitable for British cars only, and are therefore only obtainable from Slough.

Oil pressure indicator switch.

It is not essential to use the order forms issued from Paris when ordering British parts, as only one order copy is required by Slough.

Dimensions of parts in this supplement are given in inches unless otherwise stated.

SUPPLEMENT - SECTION I.

Part No.	Description	No. per Assy.
B.1475.M. E	Fan belt.	1
B.1630.M. E	Distance piece, 5/8 O/Dia. x 27/64 I/Dia. x 1/2 long. For dynamo fixing bolt.	1
B.7268.M. E	Plug for oil pressure indicator switch. (Made from 88931 by drilling through 4mm. dia. hole, and tapping head 1/8 Briggs taper thread).	1
B.7405.M. E	Dynamo fixing bolt. Length under head 6-3/4, threaded 3/8 B.S.F.	1
B.7661.M. E	Carburettor complete, Solex downdraught type 35 FAIE. (See carburettor section).	1
B.7871.M. E	Adjusting strap for fan belt.	1
B.8437.M.	Screw-down greaser for water pump bush. (Replaces 4734.S on French cars).	1
B.8451.M. E	Oil filler cap assembly. (Same as 452762 except for inscription in English).	1
B.9191.M.	Air intake filter silencer. (Replaces 480342). When replacing 480342 by B.9191.M. order in addition one B.9320.M. Bracket.	1
B.9320.M.	Bracket for air intake filter silencer. (Fitted in place of 480344 when replacing 480342 by B.9191.M. In this case 480343 is not used).	1
B.9370.M.	Packing for air intake filter silencer. (Used with B.9191.M. only when this item has depressed flange).	1
B.9399.M. E	Distance piece, 5/8 O/Dia. x 27/64 I/Dia. x 3/32 thick. For dynamo fixing bolt.	1

2

SUPPLEMENT - SECTION II

Part No.	Description	No. per Assy.
B.7998.X. E	Trafficator cancelling stud.	1
B.8114.X.	Silencer complete with tailpipe.	1
B.8406.X.	Steering wheel, 2 spokes. (Replaces all previous 3 spoke wheels.)	1
B.8446.X.	Double lockwasher for drive shaft coupling flange.	4
B.9340.X. E	Bracket for accelerator control. (Fitted on bracket carrying Lockheed reservoir and starter motor solenoid switch.)	1

Part No.	Description	No. per Assy.
B. 443.A.	Petrol tank filler cap.	1
B. 841.A.	Wheelbrace.	1
B. 853.X. E	Carburettor starter control (choke).	1
B. 970.X. E	Securing clamp for 12 volt battery.	1
B.1085.X. E	Ignition switch and lock barrel	3
B.1249.X. E	Distance piece, $\frac{3}{8}$ O/Dia. x $11\frac{1}{32}$ I/dia. x $11\frac{1}{16}$ long. For distributor mounting.	1
B.1253.X. E	Rubber tube $\frac{1}{4}$ O/dia. x $3\frac{1}{32}$ I/dia. Front carburettor to distributor suction unit.	1
B.1264.X. E	Gauge unit in petrol tank.	1
B.1431.X. E	Tray for 12 volt battery.	1
B.1573.X. E	Petrol pump. (With straight outlet union.)	1
B.1573/01.X. E	Diaphragm for petrol pump.	1
B.1574.X. E	Starter motor control. (For manual operated starter motors.)	1
B.1627.X. E	Panel lights switch.	1
B.1633.X. E	Cable complete for speedometer drive.	1
B.1634.X. E	Inner cable only for speedometer drive.	1
B.1674.X. E	Auxiliary wiring harness, L.H.	1
B.1671.X. E	Auxiliary wiring harness, R.H.	1
B.1735.X. E	Battery positive cable, 10 ins. long. (Battery to hull.)	1
B.1736.X. E	Battery negative cable, $35\frac{1}{2}$ long. (Battery to starter motor.)	1

SUPPLEMENT - SECTION III

Part no.	Description	No. per Assy.
B.1737.A. B	Junction box, 4-pole, with cover.	2
B.7294.A. L	Main wiring harness. (For use with manual operated starter.)	1
B.7299.A. B	Oil pressure indicator switch on crankcase.	1
B.7348.A. B	Starting handle.	1
B.7413.X. B	Instrument panel complete, 12 volt. "Three-in-one" unit comprising:- speedometer, petrol gauge, ammeter and clock.	1
B.7429.A. B	Oil pressure indicator light.	1
B.7442.A. L	Ash tray. (For fascia board fitting.)	1
B.7613.A. B	Main wiring harness. (For use with manual operated starter.)	1
B.7791.X. B	Petrol tank only, less fittings	1
B.7959.A. B	Radiator shell. Complete with wire mesh and chevrons, less motif. Main shell is now of brass and all parts are chromium plated.	1
B.7984.A. L	rubber washer, 3/4" dia. x 5/16" dia. x 1/4" thick. (This part is also used for front number plate fixing - 2 required.)	2
B.8009.A. B	Time clock, Jaeger separate square type.	1
B.8010.A. L	Petrol gauge head, Jaeger separate square type.	1
B.8011.A. B	Speedometer head, Jaeger separate square type.	1
B.8030.A. B	Road wheel, 165 x 400, pierced type.	5
B.8031.A. B	Embellisher, plated, for pierced type road wheel.	4
B.8075.A. L	Frame for square type instruments.	1

Part No.	Description	No. per Assy.
B.8084.X. E	Bracket for lighting and ignition switch. (For square type instrument frame.)	1
B.8092.X. E	Dynamo pulley.	1
B.8304.X. E	Gasket for petrol pump.	1
B.8372.X. E	Petrol pump. (With 90° outlet union.)	1
B.8449.X.	Wheel nut. (Suitable for all wheels on French or British cars except B.M. disc wheel.)	23
B.8663.X. E	Earthing strip, engine to hull.	1
B.8664.X. E	Battery positive cable, 14 $\frac{1}{2}$ long. (Battery to earth.)	1
B.8673.X. E	Main wiring harness. (For use with separately mounted solenoid switch and single junction box.)	1
B.8675.X. E	Battery negative cable, 16 long. (Battery to solenoid switch.)	1
B.8676.X. E	Cable, 14 $\frac{1}{2}$ long, with 5/16 dia. terminal eyelets at ends. (Solenoid switch to starter motor.)	1
B.8688.X. E	Packing washer, rubber, for regulator and fuse box. (Lucas box ref. 37031.A, mounted direct to hull, first type.)	1
B.8708.X. E	Packing washer, rubber for regulator and fuse box. (Lucas box ref. 37079.A, mounted direct to hull, second type.)	1
B.8762.X.	Front shockabsorber complete. (Newton & Bennett Mark 12000, replaces all previous series.)	2
B.8763.X.	Rear shockabsorber complete. (Newton & Bennett Mark 12000, replaces all previous series.)	2
B.8930.X.	Radiator block, improved 1949 type with brass tanks and tubes.	1
B.8935.X./02	Rubber bush for shockabsorber, improved type.	16
B.8935.X.	Rubber drain tube for radiator overflow.	1
B.8939.X. E	Main wiring harness. (For use with two junction boxes.)	1

6

SUPPLEMENT- SECTION III

Part No.	Description	No. per Assy.
B.8841.A. E	Instrument panel wiring harness. (For use with two junction boxes.)	1
B.9241.A.	Embellisher, plated, for B.K. type disc wheel. (This is the large embellisher B.8031.A. modified for fixing with existing centre screw, and is provided for owners of French or British cars who prefer the finish obtained with this fitment.)	4

Part No.	Description	No. per Assy.
132382	Rubber buffer, oblong, for bonnet and bottom of doors.	18
B.244.Y. E	Front number plate.	1
B.1454.Y. E	rubber weather edge for windscreen.	1
B.1462.Y.	Rear luggage compartment door handle with lock and key.	1
B.1463.Y.	rear luggage compartment door handle, non-locking.	1
B.1576.Y.	rubber draught strip for bottom edge of rear doors.	2
B.1577.Y.	Rubber draught strip for bottom edge of front doors.	2
B.1596.Y. E	Ash tray. (For fitting on rear doors.)	2
B.1696.Y.	Glazing tape 1-1/4 x 5/64, for fitting windscreen glass to frame.	1
B.1698.Y.	Rubber buffer, round type, for upper part of body door opening.	8
B.2730.Y.	Glazing tape 1-1/2 x 1/16, for fitting windscreen glass to frame. (Alternative type.)	1
B.3251.Y. E	Interior lamp with bulb.	1
B.7196.Y.	Stoneguard for rear wing, R.H.	1
B.7197.Y.	Stoneguard for rear wing, L.H.	1
B.7293.Y.	Driving mirror, Trico, interior fitting on windscreen header bar.	1
B.7331.Y. E	Rubber drain tube, 13/16 O/Dia. x 5/8 I/Dia. x 36 long. For sliding roof, front.	2
B.7332.Y. E	Rubber drain tube, 13/16 O/Dia. x 5/8 I/Dia. x 59 long. For sliding roof, rear.	2
B.7336.Y. E	Sponge rubber strip, 3/8 x 3/4 x 31-1/2 long. For sliding roof edge.	1
B.7337.Y. E	Rubber "U" section between sliding roof tray and roof panel.	1

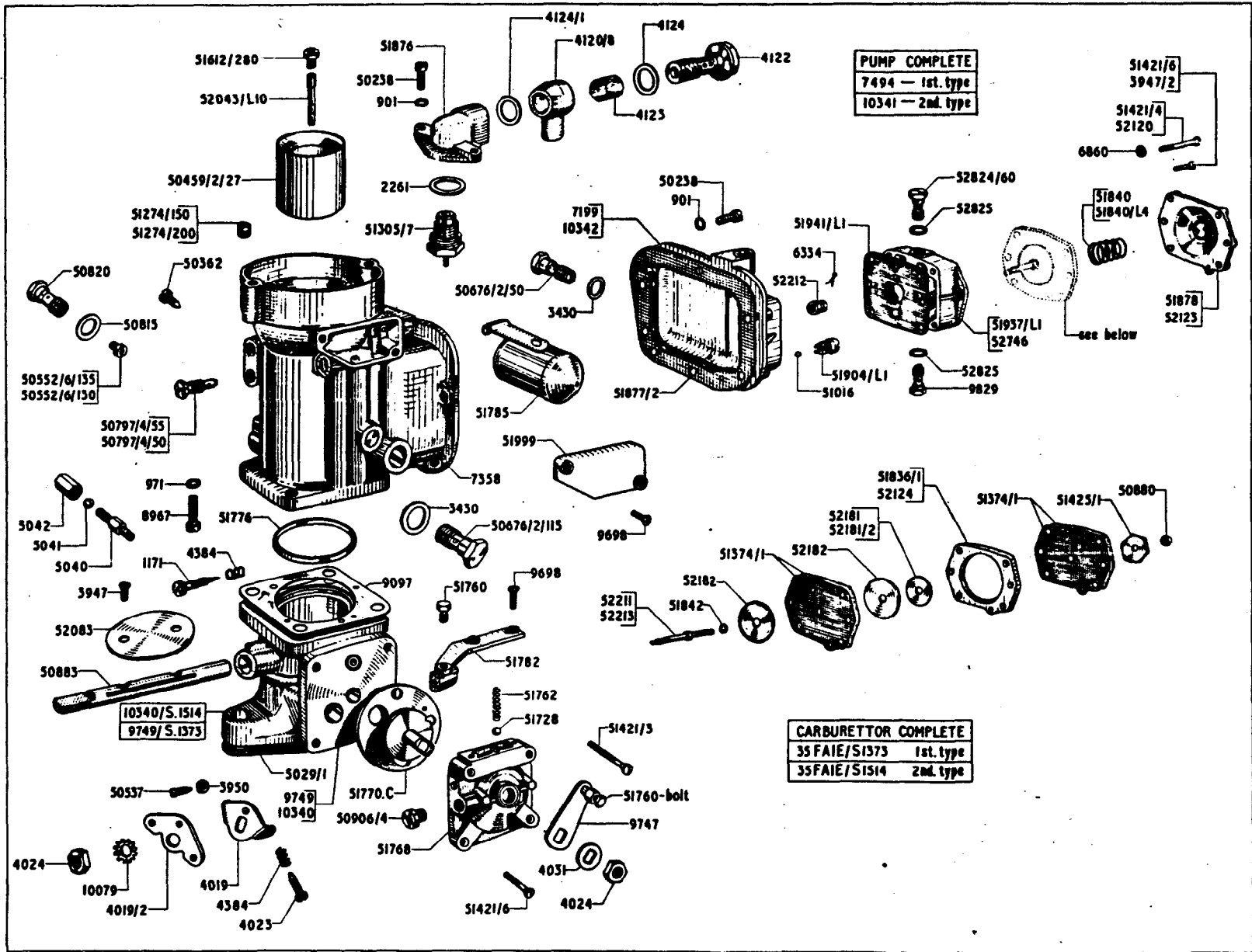
8 SUPPLEMENT - SECTION IV

Part No.	Description	No. per Assy.
B.733E.Y. E	rubber tape, 3/4 x 1/16. For sliding roof, front edge.	1
B.7417.Y. E	Front bumper complete, 2-1/2 inch section.	1
B.7418.Y. E	Rear bumper complete, 2-1/2 inch section.	1
B.7433.Y. E	Spare wheel cover motif.	1
B.7506.Y. E	rear bumper bracket, R.H.	1
B.7507.Y. E	rear bumper bracket, L.H.	1
B.7654.Y.	Door outside handle, front R.H., with lock and key.	1
B.7655.Y.	Door outside handle, front L.H. and rear R.H., non-locking.	2
B.7656.Y.	Door outside handle, rear L.H., non-locking.	1
B.7776.Y. E	rear number plate and bracket. (Bracket made from steel strip.)	1
B.7846.Y. E	rear seat cushion complete.	1
B.7847.Y. E	rear seat squab complete.	1
B.7915.Y. E	Instrument board (facia) for cars with "three-in-one" instrument panel, B.7413.A. E	1
B.7997.Y. E	Sun visor complete, first type.	2
B.8075.Y. E	Sponge rubber strip, 3/4 x 3/8 x 42 long. For rear squab dust-proofing on exported cars only.	1
B.8076.Y. E	Sponge rubber strip, 3/4 x 3/8 x 36 long. For rear squab dust-proofing on exported cars only.	1
B.8077.Y. E	Sponge rubber strip, 3/4 x 3/8 x 15 long. For rear squab dust-proofing on exported cars only.	2
B.8080.Y. E	Garnish rail for instrument board.	1
B.9106.Y. E	rubber buffer for sliding roof.	1

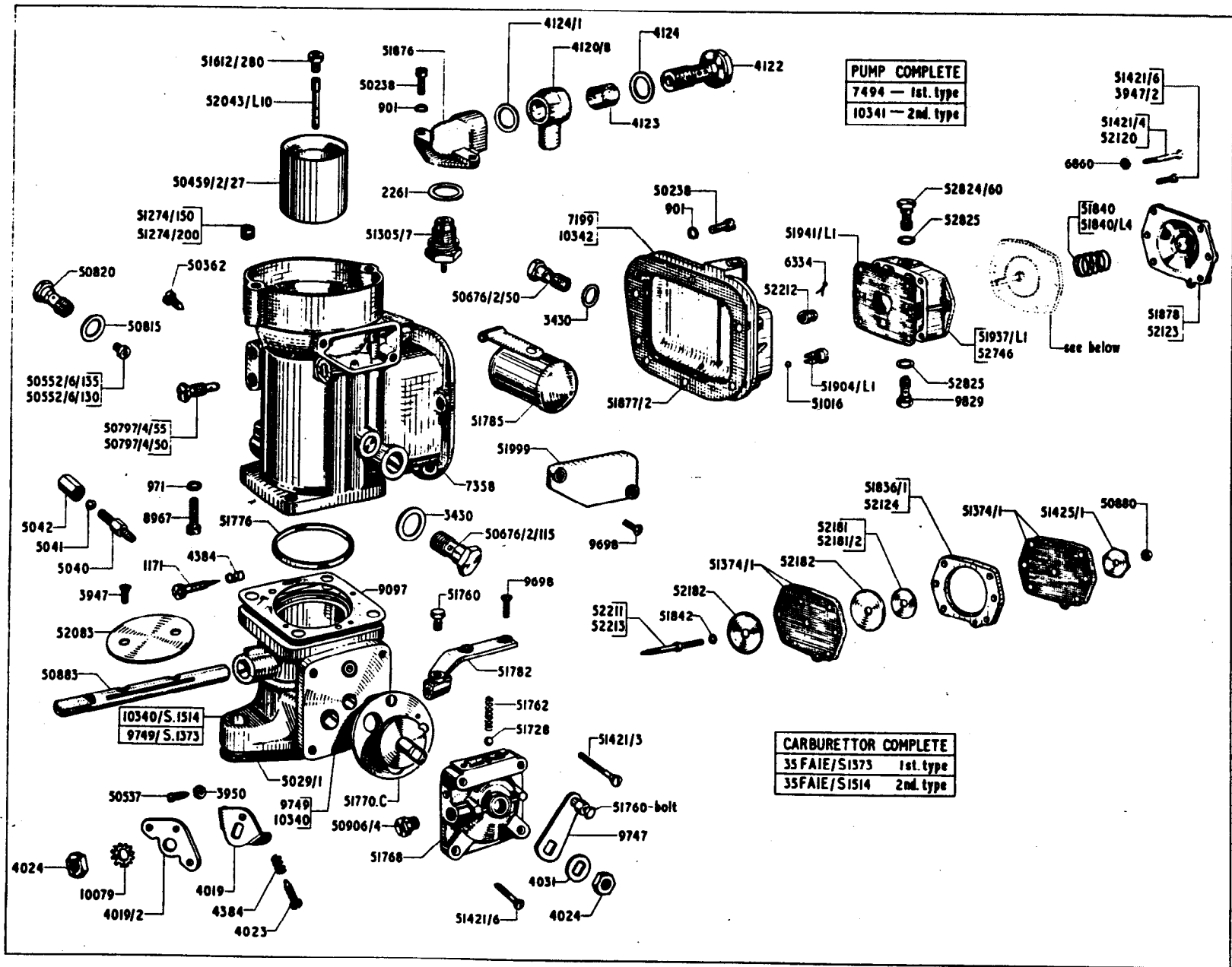
Part No.	Description	No. per Assy.
B.8107.Y. E	kubber grommet for stop and tail lamp.	1
B.8108.Y. E	Windscreen frame only, chromium plated.	1
B.8109.Y. E	Windscreen glass for frame B.8108.Y. E	1
B.8220.Y.	Interior door handle.	4
B.8221.Y.	Window winder handle.	4
B.8222.Y.	Escutcheon for interior door and window winder handles.	8
B.8373.Y.	Driving mirror, Desmo, interior fitting on windscreen header bar.	1
B.8448.Y. E	Change speed lever indicator plate.	1
B.8525.Y.	Windscreen opening control complete.	1
B.8525/01.Y.	Knob for windscreen opening control.	1
B.8525/02.Y.	Nut for windscreen opening control knob.	1
B.8629.Y.	Front door top weatherstrip, 59 inches long.	2
B.8630.Y.	rear door top weatherstrip 41-3/4 inches long.	2
B.8689.Y. E	Front bumper complete, 3 inch section, curved.	1
B.8690.Y. E	Rear bumper complete, 3 inch section, curved.	1
B.8710.Y. E	Instrument board (facia), for cars with square type instruments.	1
B.8717.Y. E	Rear number plate and bracket. (Bracket formed from steel sheet.)	1
B.8871.Y. E	Tool box.	1
B.8877.Y. E	Spring catch for luggage platform.	1

SUPPLEMENT - SECTION IV

Part No.	Description	No. per Assy.
B.8996.Y. E	Front seat catch slide.	2
B.8998.Y. E	Front seat plain slide.	2
B.9113.Y. E	Front seat floor slide.	4
B.9116.Y. E	Front seat cushion.	2
B.9117.Y. E	Front seat with squab but less cushion.	2
B.9352.Y. E	Front bumper complete, 3 inch section, straight.	1
B.9353.Y. E	rear bumper complete, 3 inch section, straight.	1
B.9401.Y.	Sun visor complete, second type.	2
B.9405.Y.	Driving mirror, interior fitting on windscreen bottom rail.	1



Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
	<p>Numbers given in this section are Solex Part Numbers. Spare parts should be ordered direct from Messrs. Solex Ltd., 223/231 Marylebone Road, London, N.W.1, or their accredited agents.</p> <p>It will be seen that this carburettor is classified into two types which differ only in the type of economy pump and may be readily identified in the following manner:-</p> <p>1st Type. Pump body, Part Number 51937/L1, 5/16 inch thick approximately, without economy jet.</p> <p>2nd Type. Pump body, Part Number 52746, 5/8 inch thick approximately, with economy jet.</p>		<p>4019 Plate, throttle abutment. 1</p> <p>4023 Screw, throttle slow running adjustment. 1</p> <p>4384 Spring, throttle slow running adjustment. 1</p> <p>50537 Screw, throttle stop. 1</p> <p>3950 Nut, throttle stop screw. 1</p> <p>4019/2 Lever, throttle. 1</p> <p>4024 Nut, throttle spindle end. 2</p> <p>5040 Union, ignition advance and retard. 1</p> <p>5042 Nut, ignition advance and retard. 1</p> <p>5041 Nipple, ignition advance and retard. 1</p> <p>1171 Screw, volume control. 1</p> <p>4384 Spring, volume control. 1</p> <p>9097 Gasket, throttle chamber. 1</p> <p>8967 Screw, throttle chamber fixing. 4</p> <p>971 Washer, throttle chamber fixing. 4</p> <p>51770.C Valve, starter complete. 1</p> <p>51768 Body, starter only. 1</p> <p>50906/4 Jet, G.A. air. 1</p> <p>9747 Lever, starter complete. 1</p>		
9749/S1373	Chamber, throttle complete, 1st type.	1			
9749	Chamber, throttle only, 1st type.	1			
10340/S1514	Chamber, throttle complete, 2nd type.	1			
10340	Chamber, throttle only, 2nd type.	1			
52083	Butterfly, throttle.	1			
50883	Spindle, throttle.	1			
10079	Washer, throttle spindle, shakeproof.	1			
3947	Screw, throttle butterfly fixing.	2			



CLUTCH & BRAKE PEDAL GEAR. R.H. & L.H. DRIVE (RAISED PEDALS)

15

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
B.9040.X. E	Pedal gear assembly, R.H. drive.	1	B.9110.X. E	Cotter, std. 3/8 inch cycle type with nut and plain washer.	1
B.9041.X. E	Pedal gear bracket complete, R.H. drive.	1		For:- Fixing clutch pedal to shaft.	1
B.9042.X. E	Pedal shaft, 19 dia. x 219 long. R.H. drive. Distance between cotter grooves 56.	1		Fixing clutch levers to pedal shaft.	1
B.9043.X. E	Distance piece, 19.3 I/Dia. x 24.3 O/dia. x 17 long. On pedal shaft, brake pedal side. R.H. drive.	1	B.9312.X. E	Pedal gear bracket complete, L.H. drive.	1
B.9082.X. E	Brake pedal, bushed. Less rubber pad, adjusting screw and lock nut. R.H. drive. (This pedal has fabricated steel lever and is interchangeable with 543355 having forged lever.) Plate offset to right.	1	B.9315.X. E	Pedal shaft, 19 dia. x 219 long, L.H. drive. Distance between cotter grooves 154.	1
B.9083.X. E	Clutch pedal. Less rubber pad, adjusting screw and lock nut. R.H. drive. (This pedal has fabricated steel lever and is interchangeable with 543356 having forged lever.) Plate offset to right.	1	B.9316.X. E	Distance piece, 19.3 I/Dia. x 24.3 O/dia. x 12 long. On pedal shaft between pedals and bracket. L.H. drive.	2
B.9104.X. E	Clutch lever on pedal shaft. Distance between centres of shaft and trunnion holes 45. L.H. drive.	1	B.9317.X. E	Brake pedal, bushed. Less rubber pad, adjusting screw and lock nut. L.H. drive. (This pedal has fabricated steel lever and is interchangeable with 543324 having forged lever.) Plate offset to left.	1
B.9105.X. E	Clutch lever on pedal shaft. Distance between centres of shaft and trunnion holes 80. R.H. drive.	1	B.9319.X. E	Clutch pedal. Less rubber pad, adjusting screw and lock nut. L.H. drive. (This pedal has fabricated steel lever and is interchangeable with 543327 having forged lever.) Plate offset to left.	1
B.9108.X. E	Clutch operating rod, 9 dia. x 600 long. R.H. drive. Ends threaded 7 dia. x 100 pitch. Thread length 35 at fixed end, 125 at adjustable end.	1	B.9326.X. E	Pedal gear assembly, L.H. drive.	1
			B.9364.X. E	Clutch operating rod, 9 dia. x 650 long. L.H. drive. Ends threaded 7 dia. x 100 pitch. Thread length 50 at fixed end, 125 at adjustable end.	1
			B.9388	Distance piece for clutch operating rod, 8 I/Dia. x 12.5 O/Dia. x 10 long. L.H. drive.	1

CARBURETTOR

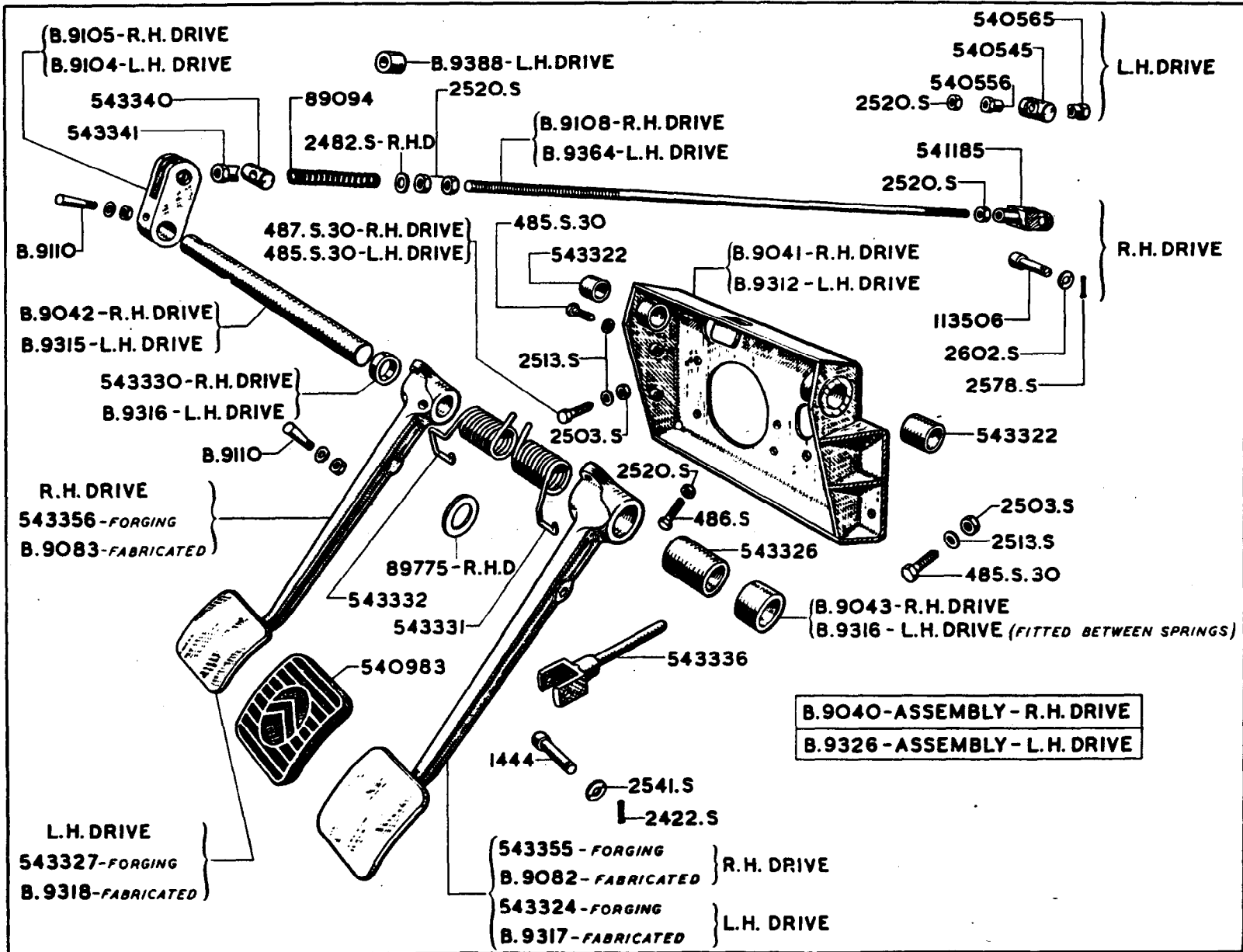
Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
51760	Bolt, starter cable fixing (in starter lever.)	1	51977/2	Gasket, float chamber.	1
4031	Washer, starter spindle.	1	50238	Screw, float chamber assembly.	6
4024	Nut, starter spindle end.	1	901	Washer, float chamber assembly.	6
51728	Ball, starter valve locating.	1	7494	Pump, complete, 1st type.	1
51762	Spring, starter valve locating ball.	1	10341	Pump, complete, 2nd type.	1
51782	Support, cable.	1	51941/L1	Washer, pump base.	1
9698	Screw, cable support fixing.	2	51421/4	screw, pump fixing, 1st type.	4
51760	Bolt, starter cable fixing (in cable support.)	1	52120	Screw, pump fixing, 2nd type.	4
51421/3	Screw, starter body fixing (long.)	2	6860	Washer, pump fixing screw, 2nd type only.	4
51421/6	Screw, starter body fixing (short.)	2	7358	Chamber, float complete.	1
51776	Ring, throttle chamber locating.	1	50552/6/135	Jet, main, 1st type.	1
7199	Cover, float chamber complete, 1st type.	1	50552/6/130	Jet, main, 2nd type.	1
10342	Cover, float chamber complete, 2nd type.	1	50820	Bolt, main jet carrier.	1
50676/2/50	Jet, speed.	1	50815	Washer, main jet carrier bolt.	1
3430	Washer, speed, jet.	1	51612/250	Bleed, main jet correction.	1
51016	Ball, pump, 1st type only.	1	52043/L10	Tube, main jet emulsion	1
51904/L1	Screw, pump ball retaining, 1st type only.	1	50797/4/55	Jet, auxiliary, 1st type.	1
			50797/4/50	Jet, auxiliary, 2nd type.	1

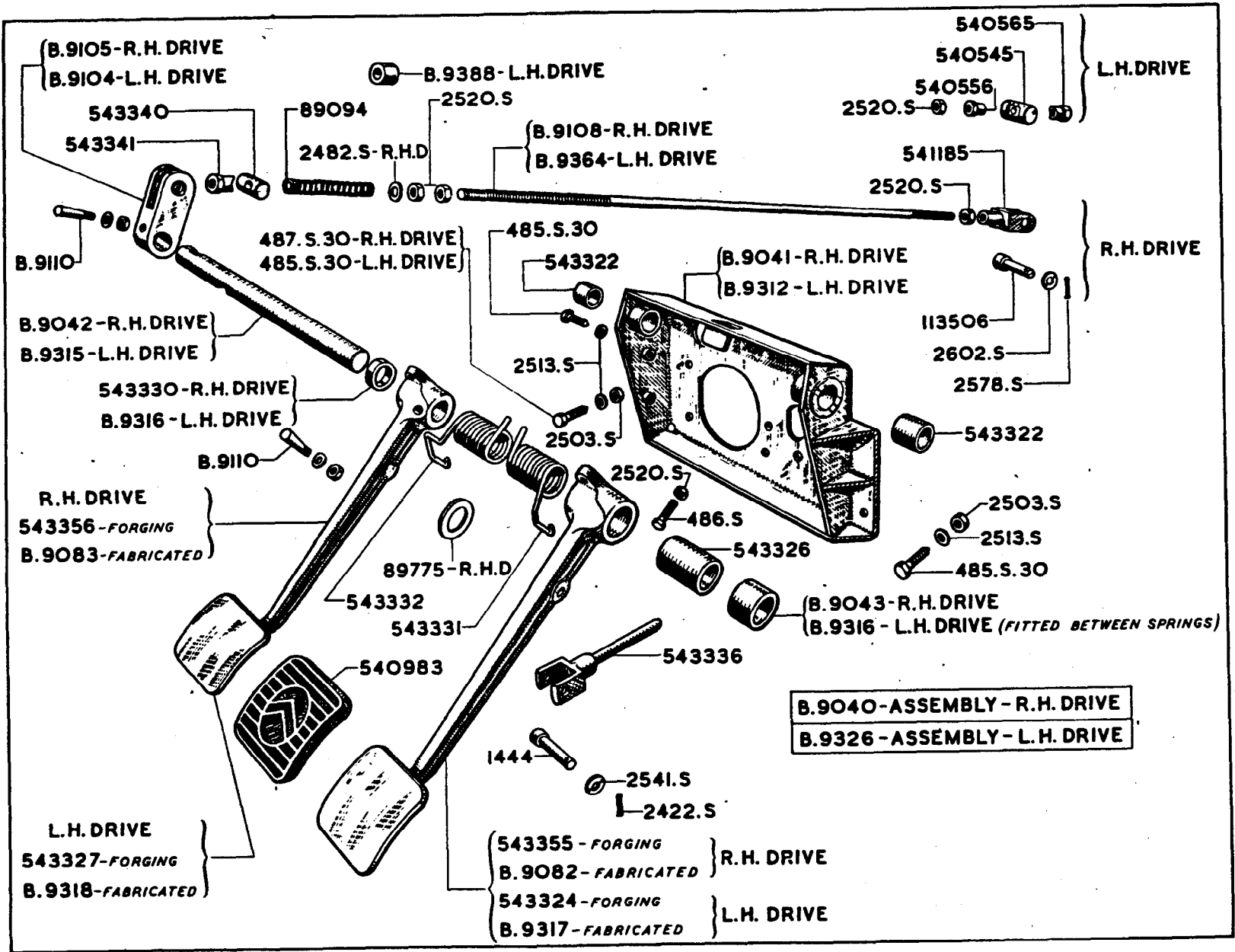
Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
51274/150	Bleed, auxiliary jet air, 1st type.	1	50676/2/115	Jet, J.S. petrol.	1
51274/200	Bleed, auxiliary jet air, 2nd type.	1	3430	Washer, petrol jet.	1
51785	Float.	1	5029/1	Washer, flange.	3
50459/2/27	Tube, choke.	1	52824/60	Jet, economy, 2nd type only.	1
50362	Screw, choke tube fixing.	1	52825	Washer, economy jet, 2nd type only.	1
4120/8	Union, banjo.	1	9629	Valve, non-return, 2nd type only.	1
4124/1	Washer, banjo union (small.)	1	52825	Washer, non-return valve, 2nd type only.	1
4122	Bolt, banjo union.	1			
4124	Washer, banjo union (large.)	1		The following detail parts are for both types of economy pump and are shown mainly for explanatory purposes.	
4123	Gauze, banjo filter union.	1			
51305/7	Valve, needle complete.	1		It is strongly recommended by Messrs. Solex Ltd., that to avoid damage to diaphragms and incorrect adjustment, the parts be replaced as complete units under the appropriate assembly number.	
2261	Washer, needle valve.	1			
51876	Bend, needle valve and petrol union.	1			
50238	Screw, needle valve and petrol union bend fixing.	2	6334	Split pin, pump spindle adjusting nut.	1
901	Washer, needle valve and petrol union bend fixing.	2	52212	Nut, pump spindle adjusting.	1
51999	Cover, float chamber air vent.	1	51937/L1	Base, pump, only, 1st type (5/16 in. thick.)	1
9698	Screw, float chamber air vent cover fixing.	2	52746	Base, pump, only, 2nd type (5/8 in. thick.)	1

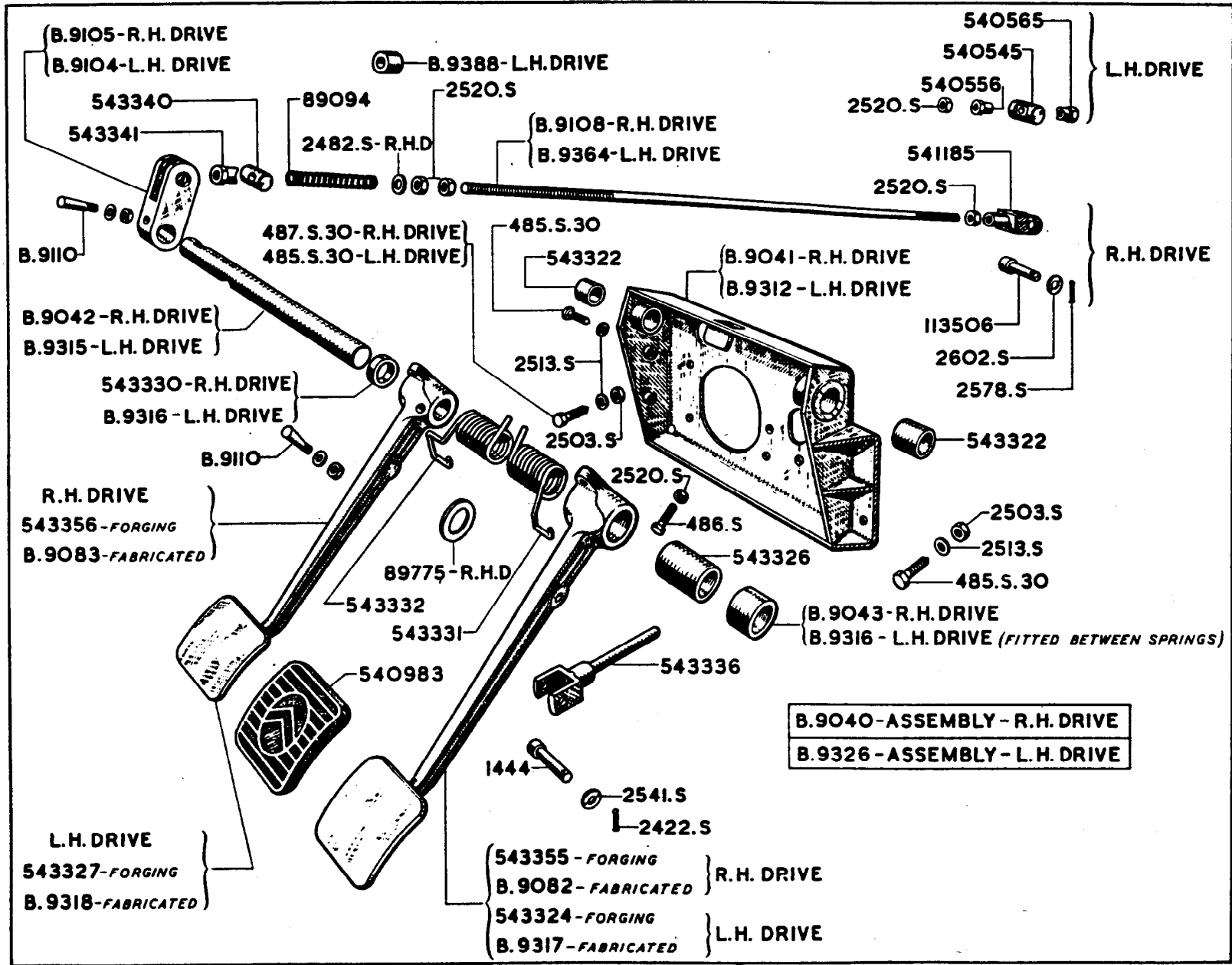
14

CARBURETTOR

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
51840	Spring, pump actuating, 2nd type.	1			
51840/L4	Spring, pump actuating, 1st type.	1			
51878	Cover, pump, 1st type.	1			
52123	Cover, pump, 2nd type.	1			
51421/6	Screw, pump cover fixing, 1st type.	2			
3947/2	Screw, pump cover fixing, 2nd type.	2			
52211	Spindle, pump, 1st type.	1			
52213	Spindle, pump, 2nd type.	1			
51842	Washer, pump spindle, fibre.	1			
52182	Disc, pump diaphragm.	2			
51374/1	Diaphragm, pump.	4			
52181	Washer, pump diaphragm, 1st type.	1			
52181/2	Washer, pump diaphragm, 2nd type.	1			
51836/1	Spacer, pump diaphragm, 1st type.	1			
52124	Spacer, pump diaphragm, 2nd type.	1			
51425/1	Seat, pump actuating spring.	1			
50880	Nut, pump spindle.	1			







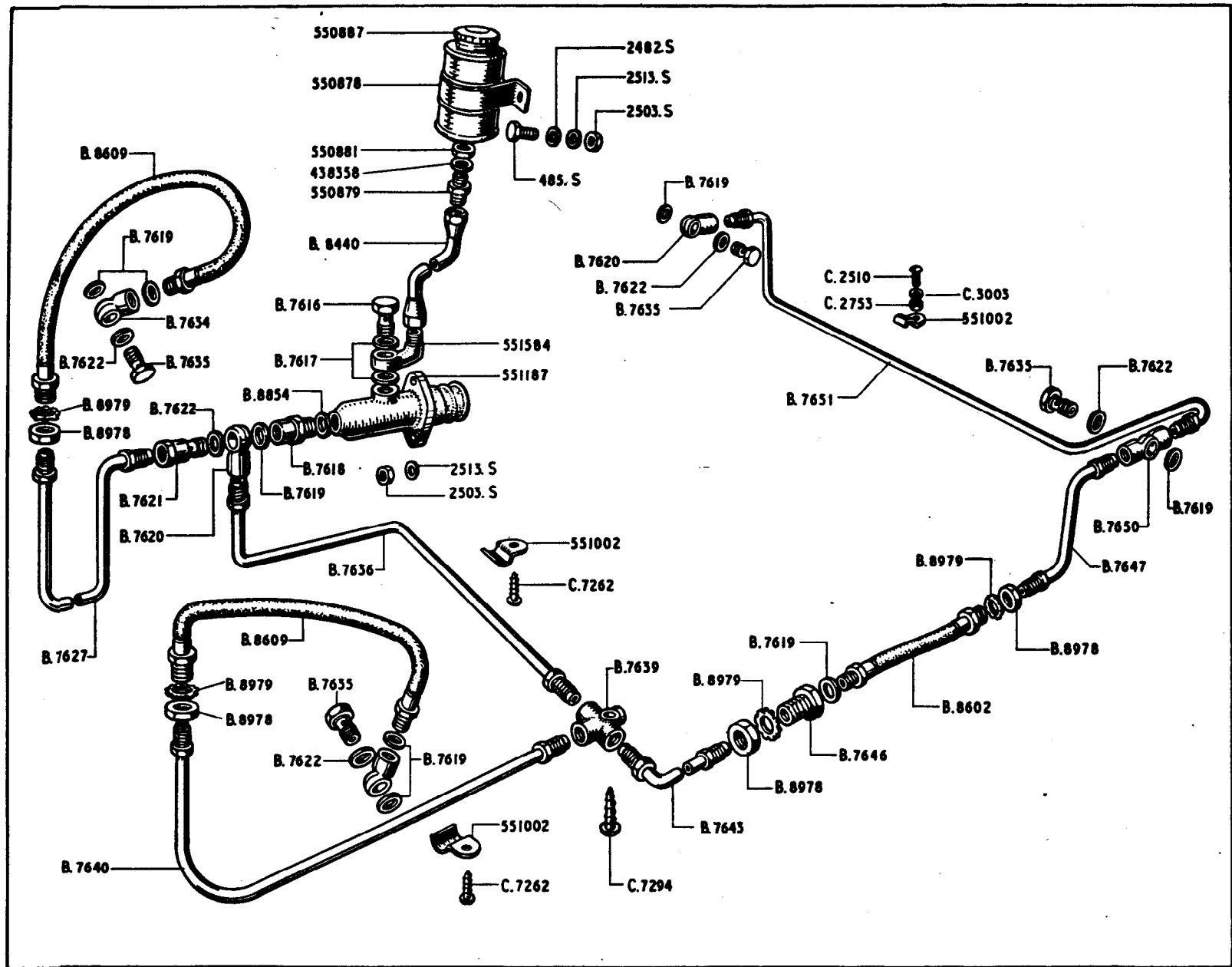
CLUTCH & BRAKE PEDAL GEAR, R.H. & L.H. DRIVE (RAISED PEDALS)

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
485.S.30	Bolt, hex. head, 7 dia. x 100 pitch, 20 long. For:- Fixing pedal gear bracket, R.H. drive Fixing pedal gear bracket, L.H. drive	4 4		Clutch operating rod, adjustable end. Clutch operating rod, fixed end, R.H. drive. Clutch operating rod, fixed end, L.H. drive.	2 1 1
486.S.	Bolt, hex. head, 7 dia. x 100 pitch, 22.5 long. For pedal stop adjustment.	2	2541.S.	Plain washer, 8.5 I/Dia. x 18 O/Dia. x 2 thick. For pin fixing master cylinder push-rod.	1
487.S.30	Bolt, hex. head, 7 dia. x 100 pitch, 25 long. Fixing pedal gear bracket, R.H. drive.	1	2578.S.	Split pin, 3 dia. x 30 long. For pin 113506 fixing clutch operating rod fixed end, R.H. drive.	1
1444	Pin, 8 dia., length under head 27.5 dia. Fixing master cylinder push-rod to brake pedal.	1	2602.S.	Plain washer, 10.5 I/Dia. x 22 O/dia. x 2.4 thick. For pin 113506 fixing clutch operating rod fixed end, R.H. drive.	1
2422.S.	Split pin, 2 dia. x 20 long. For pin 1444.	1	89094	Compression spring, 8.5 I/Dia., free length 55. For clutch operating rod.	1
2482.S.	Plain washer, 7.5 I/Dia. x 16 O/dia. x 1.5 thick. For clutch operating rod, adjustable end. R.H. drive.	1	89775	Plain washer, 18.5 I/Dia. x 27 O/Dia. x 1.5 thick. As distance piece between clutch and brake pedal return springs. R.H. drive.	1
2503.S.	Nut, hex. 7 dia. x 100 pitch. For:- Bolts fixing pedal gear bracket, R.H. drive. Bolts fixing pedal gear bracket. L.H. drive.	3 2	113506	Pin, 10 dia., length under head 28. For clutch operating rod fixed end, R.H. drive.	1
2513.S.	Washer, spring, S.T., 7 dia. For:- Bolts fixing pedal gear bracket, R.H. drive. Bolts fixing pedal gear bracket, L.H. drive.	5 4	540545	Trunnion, 14 dia., 25 long, bore 8 dia. (R.II). For clutch operating rod fixed end. L.H. drive.	1
2520.S.	Lock nut, hex., 7 dia. x 100 pitch. For:- Bolt for pedal stop adjustment.	2	540556	Adjusting nut, 7 dia. x 100 pitch. (R.II). For clutch operating rod fixed end, L.H. drive.	1

CLUTCH & BRAKE PEDAL GEAR, R.H. & L.H.DRIVE (RAISED PEDALS)

17

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
540565	Adjusting nut, 7 dia. x 100 pitch. (R.II) For clutch operating rod fixed end, L.H.drive.	1			
540983	Rubber pad for clutch and brake pedals. (R.II)	2			
541185	Fork end for clutch operating rod fixed end, R.H. drive.	1			
543322	Bush, 18 I/Dia. x 22 O/Dia. x 17 long. For pedal gear bracket.	2			
543324	Brake pedal, bushed. Less rubber pad, adjusting screw and lock nut. L.H. drive. (This pedal has forged steel lever and is interchangeable with B.9317 having fabricated steel lever.) Plate offset to left.	1			
543326	Bush, 18 I/dia. x 22 O/Dia. x 29.5 long. For brake pedal.	1			
543327	Clutch pedal. Less rubber pad, adjusting screw and lock nut. L.H. drive. (This pedal has forged steel lever and is interchangeable with B.9318 having fabricated steel lever.) Plate offset to left.	1			



LOCKHEED BRAKE PIPES, R.H. DRIVE

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
B.7615.X. E	Banjo union, external thread 12.7 dia. x 20 threads per inch (1/2 inch S.A.E.) For master cylinder inlet. (Use with pipe B.7623.)	1		For:- Master cylinder outlet banjo. Bolts fixing wheel cylinder banjo connections.	1 4
B.7616.X. E	Bolt, hex. head, 19.05 dia. x 16 threads per inch (3/4 inch S.A.E.) For master cylinder inlet banjo.	1	B.7623.X. E	Pipe complete, 6 I/Dia. x 8 O/Dia., 535 long. From reservoir to master cylinder. (Use with banjo union B.7615.)	1
B.7617.X. E	Gasket, 19.5 I/Dia. x 23.5 O/Dia. x 1.5 thick. For master cylinder inlet.	2	B.7627.X. E	Pipe complete, 4.35 I/Dia. x 6.35 O/Dia., 740 long. From master cylinder to R.H. front hose.	1
B.7618.X. E	Adaptor, external thread 12.7 dia. x 20 threads per inch (1/2 inch S.A.E.), internal thread 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.) For master cylinder outlet.	1	B.7634.X. E	Banjo union, internal thread 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.) For front wheel cylinders.	2
B.7619.X. E	Gasket 11.5 I/Dia. x 19 O/Dia. x 1.5 thick For:- Master cylinder outlet banjo. Front hose to wheel cylinder banjo connections. Rear hose to frame connector. Wheel cylinder banjo unions to wheel cylinders.	1 2 1 4	B.7635.X. E	Bolt, hex. head, 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.) For wheel cylinder banjo unions.	4
B.7620.X. E	Banjo union, internal thread 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.) For:- Master cylinder outlet. R.H. rear wheel cylinder.	1 1	B.7636.X. E	Pipe complete, 4.35 I/Dia. x 6.35 O/Dia., 915 long. From master cylinder to 3-way union.	1
B.7621.X. E	Bolt, hex. head with outlet. External and internal threads 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.) For master cylinder outlet.	1	B.7639.X. E	3-way union, internal threads 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.)	1
B.7622.X. E	Gasket 14 I/Dia. x 19 O/Dia. x 0.6 thick.		B.7640.X. E	Pipe complete, 4.35 I/Dia. x 6.35 O/Dia., 1110 long. From 3-way union to L.H. front nose.	1
			B.7643.X. E	Pipe complete, 4.35 I/Dia. x 6.35 O/Dia., 1500 long. From 3-way union to frame connector.	1
			B.7646.X. E	Frame connector, external thread 15.9 dia. x 26 threads per inch (5/8 inch x 26 I.P.I.)	

LOCKHEED BRAKE PIPES, R.H. DRIVE 19

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
B.7647.X. E	Pipe complete, 4.35 I/Dia. x 6.35 O/dia., 355 long. From rear hose to L.H. rear wheel.	1	C.2510.X. E	Screw, round head, 4.76 dia. x 24 threads per inch (3/16 inch Whit.) For clip fixing B.7651.	1
B.7650.X. E	Banjo union, 2-way 180°, internal threads 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.) For L.H. rear wheel cylinder.	1	C.2753.X. E	Nut, hex. 4.76 dia. x 24 threads per inch (3/16 inch Whit.) For screw C.2510.	1
B.7651.X. E	Pipe complete, 4.35 I/Dia. x 6.35 O/Dia., 1425 long. From L.H. rear wheel to R.H. rear wheel.	1	C.3003.X. E	Washer, spring, S.T., 4.76 dia. For nut C.2753 on screw C.2510.	1
B.8440.X. E	Pipe complete, 6 I/Dia. x 8 O/Dia., 390 long. From reservoir to master cylinder. (Use with banjo union 551584.)	1	C.7262.X. E	Screw, self-tapping, round head, 4.9 dia. x 12.7 long, (No.10 x 1/2 inch.) For fixing clip 551002.	2
B.8602.X. E	Rear hose, 445 long.	1	C.7294.X. E	Screw, self-tapping, round head, 4.16 dia. x 32 long, (No.8 x 1.1/4 inch.) For fixing B.7639.	1
B.8609.X. E	Front hose, 395 long.	2	485.S	Bolt, hex. head, 7 dia. x 100 pitch, 20 long. (R.II) For fixing reservoir.	2
B.8854.X. E	Gasket, 13.3 I/Dia. x 19 O/Dia. x 1.5 thick. For master cylinder outlet adaptor.	1	2482.S	Plain washer, 7.5 I/Dia. x 16 O/Dia. x 1.5 thick. For nut 2503.S fixing reservoir.	2
B.8978.X. E	Nut, hex., 15.9 dia. x 26 threads per inch (5/8 inch x 26 T.P.I.) For:- Fixing frame connector. Fixing rear hose to bracket on L.H. arm of rear axle assembly. Fixing R.H. and L.H. front hoses to brackets on front axle cradle.	1 1 2	2503.S	Nut, hex., 7 dia. x 100 pitch. For:- Bolt 485.S fixing reservoir. Fixing master cylinder.	2 2
B.8979.X. E	Shakeproof washer, 15.9 dia. Use with nut B.8978. For:- Fixing frame connector. Fixing rear hose to bracket on L.H. arm of rear axle assembly. Fixing R.H. and L.H. front hoses to brackets on front axle cradle.	1 1 2	2513.S	Washer, spring, S.T. 7 dia. For nut 2503.S fixing reservoir and master cylinder.	4
			438358	Gasket, copper, 13.3 I/Dia. x 21 O/Dia. x 0.9 thick. (R.II) For reservoir outlet union.	2
			550878	Oil reservoir complete. (R.VI)	1

LOCKHEED BRAKE PIPES, R.H. DRIVE

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
550879	Outlet union for reservoir, ends threaded 12.7 dia. x 20 threads per inch (1/2 inch S.A.E.) (R.II)	1			
550881	Nut, hex., 12.7 dia. x 20 threads per inch (1/2 inch S.A.E.) (R.II) For reservoir outlet union.	1			
550887	Cap for reservoir, threaded type. (R.VI)	1			
551002	Clip for pipes.	3			
551187	Master cylinder complete.	1			
551584	Banjo union, external thread 12.7 dia. x 20 threads per inch (1/2 inch S.A.E.) For master cylinder inlet. (Use with pipe B.8440.)	1			

LOCKHEED BRAKE PIPES, R H & L.H. DRIVE (RAISED PEDALS)

21

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
B.7619.X. E	Gasket, 11.5 I/Dia. x 18 O/Dia. x 1.5. For:- Front hose to wheel cylinder banjo connections. Wheel cylinder banjo connections to wheel cylinders. Rear hose to banjo connection. banjo connection to frame connector.	2 4 1 1	B.7639.X. E	3-way union, internal threads 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.)	1
B.7620.A. E	Banjo union, internal thread 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.) For:- Master cylinder outlet. R.H. rear wheel cylinder.	1 1	B.7646.X. E	Frame connector, external thread 15.9 dia. x 26 threads per inch (5/8 inch x 26 T.P.I.) internal threads 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.)	1
B.7622.A. E	Gasket, 14 I/Dia. x 19 O/Dia. x 0.6 thick. For:- Bolts fixing wheel cylinder banjo connections. Bolt fixing banjo connection to frame connector.	4 1	B.7647.X. E	Pipe complete, 4.35 I/Dia. x 6.35 O/Dia., 355 long. From rear hose to L.H. rear wheel.	1
B.7627.X. E	Pipe complete, 4.35 I/Dia. x 6.35 O/Dia., 740 long. From master cylinder to 3-way union.	1	B.7650.X. E	Banjo union, 2-way 180°, internal threads 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.) For L.H. rear wheel cylinder.	1
B.7634.X. E	Banjo union, internal thread 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.) For:- Front wheel cylinders. Frame connector.	2 1	B.7651.X. E	Pipe complete, 4.35 I/Dia. x 6.35 O/Dia., 1425 long. From L.H. rear wheel to R.H. rear wheel.	1
B.7635.X. E	Bolt, hex. head, 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.) For wheel cylinder banjo unions.	4	B.8609.X. E	Hose, 395 long. Front. Rear.	2 1
B.7636.X. E	Pipe complete, 4.35 I/Dia. x 6.35 O/Dia., 915 long. From:- Master cylinder to R.H. front hose for R.H. drive. Master cylinder to L.H. front hose for L.H. drive.	1 1	B.8440.X. E	Pipe complete, 6 I/Dia. x 8 O/Dia., 380 long. Front reservoir to master cylinder, L.H. drive.	1
			B.8954.X. E	Gasket, 13.3 I/Dia. x 19 O/Dia. x 1.5 thick. For master cylinder outlet.	2
			B.8978.X. E	Nut, hex., 15.9 dia. x 26 threads per inch (5/8 inch x 26 T.P.I.) For:- Fixing frame connector. Fixing rear hose to bracket on L.H. arm of rear axle assembly. Fixing R.H. and L.H. front hoses to brackets on front axle cradle.	1 1 2

LOCKHEED BRAKE PIPES, R.H. & L.H. DRIVE (RAISED PEDALS)

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
B.8979.X. E	Shakeproof washer, 15.9 dia. Use with nut B.8978. For:- Fixing frame connector. Fixing rear hose to bracket on L.H. arm of rear axle assembly. Fixing R.H. and L.H. front hoses to brackets on front axle cradle.	1 1 2	C.2510.X. E	Screw, round head, 4.76 dia. x 24 threads per inch (3/16 inch Whit.) For clip fixing B.7651.	1
B.9010.X. E	Pipe complete, 6 I/Dia. x 8 Q/Dia., 155 long. From reservoir to master cylinder, R.H. drive.	1	C.2753.X. E	Nut, hex., 4.76 dia. x 24 threads per inch (3/16 inch Whit.) For screw C.2510.	1
B.9055.X. E	Bolt, hex. head, 12.7 dia. x 20 threads per inch (1/2 inch S.A.E.) With head threaded internally 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.) For master cylinder outlet banjo union.	1	C.2756.X. E	Nut, hex., 6.35 dia. x 20 threads per inch (1/4 inch Whit.) For screw C.5476.	1
B.9059.X. E	Pipe complete, 4.35 I/Dia. x 6.35 Q/Dia., 1220 long. From:- 3-way union to L.H. front hose for R.H. drive. 3-way union to R.H. front hose for L.H. drive.	1 1	C.3003.X. E	Washer, spring S.T. 4.76 dia. For nut C.2753 on screw C.2510.	1
B.9080.X. E	Bolt, hex. head, 11.11 dia. x 20 threads per inch (7/16 inch S.A.E.) With head threaded internally for stop lamp switch.	1	C.3127.X. E	Washer, spring S.T. 6.35 dia. For nut C.2756 on screw C.5476.	1
B.9081.X. E	Stop lamp switch.	1	C.5476.X. E	Bolt, hex. head, 6.35 dia. x 20 threads per inch (1/4 inch Whit.) Fixing 3-way union.	1
B.9094.X. E	Pipe complete, 4.35 I/Dia. x 6.35 Q/Dia., 1930 long. From 3-way union to frame connector.	1	C.7262.X. E	Screw, self-tapping, round head 4.9 dia. x 12.7 long, (No.10 x 1/2 inch) Fixing clip 55i002.	2
B.9271.X. E	Cover for stop lamp switch terminals.	1	485.S	Bolt, hex. head, 7 dia. x 100 pitch, 20 long. (k.II) For fixing reservoir.	2
			500.S	Bolt, hex. head, 7 dia. x 100 pitch, 65 long. For fixing master cylinder and spacer.	2
			1063.S	Grommet, 14 I/Dia., to suit panel 1.5 thick with 20 dia. hole. For pipes B.7636 and B.7627.	2

LOCKHEED BRAKE PIPES, R.H. & L.H. DRIVE (RAISED PEDALS)

23

Part No.	Description	No. per Assy.	Part No.	Description	No. per Assy.
2482.S	Plain washer, 7.5 I/Dia. x 16 O/Dia. x 1.5 thick. For:- Nut 503.S fixing reservoir. Upper screw 500.S fixing master cylinder and spacer.	2	553199	Master cylinder inlet union, ends threaded externally 19.05 dia. x 16 threads per inch (3/4 inch S.A.E.) and 12.7 dia. x 20 threads per inch (1/2 inch S.A.E.)	1
		1	553207	Spacer for master cylinder mounting.	1
2503.S	Nut, hex., 7 dia. x 100 pitch. For:- Bolt 485.S fixing reservoir. Bolt 500.S fixing master cylinder and spacer.	2	553218	Master cylinder complete.	1
		2			
2513.S	Washer, spring S.T. 7 dia. For nut 2503.S fixing reservoir, master cylinder and spacer.	4			
438358	Gasket, copper, 13.3 I/Dia. x 21 O/Dia. x 0.9 thick. (R.II) For reservoir outlet union.	2			
550878	Oil reservoir complete. (R.VI)	1			
550879	Outlet union for reservoir, ends threaded 12.7 dia. x 20 threads per inch (1/2 inch S.A.E.) (R.II)	1			
550881	Nut, hex., 12.7 dia. x 20 threads per inch (1/2 inch S.A.E.) (R.II) For reservoir outlet union.	1			
550887	Cap for reservoir, threaded type. (R.VI)	1			
550909	Gasket, 19.5 I/Dia. x 24 O/Dia. x 0.8 thick. (R.II) For master cylinder inlet union.	1			
551002	Clip for pipes.	3			